PRODUCT INFORMATION PACKET

Model No: QCA1602AF131GAA001 Catalog No: QCA1602AF131GAA001 TerraMAX® Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 315L Frame, TEFC



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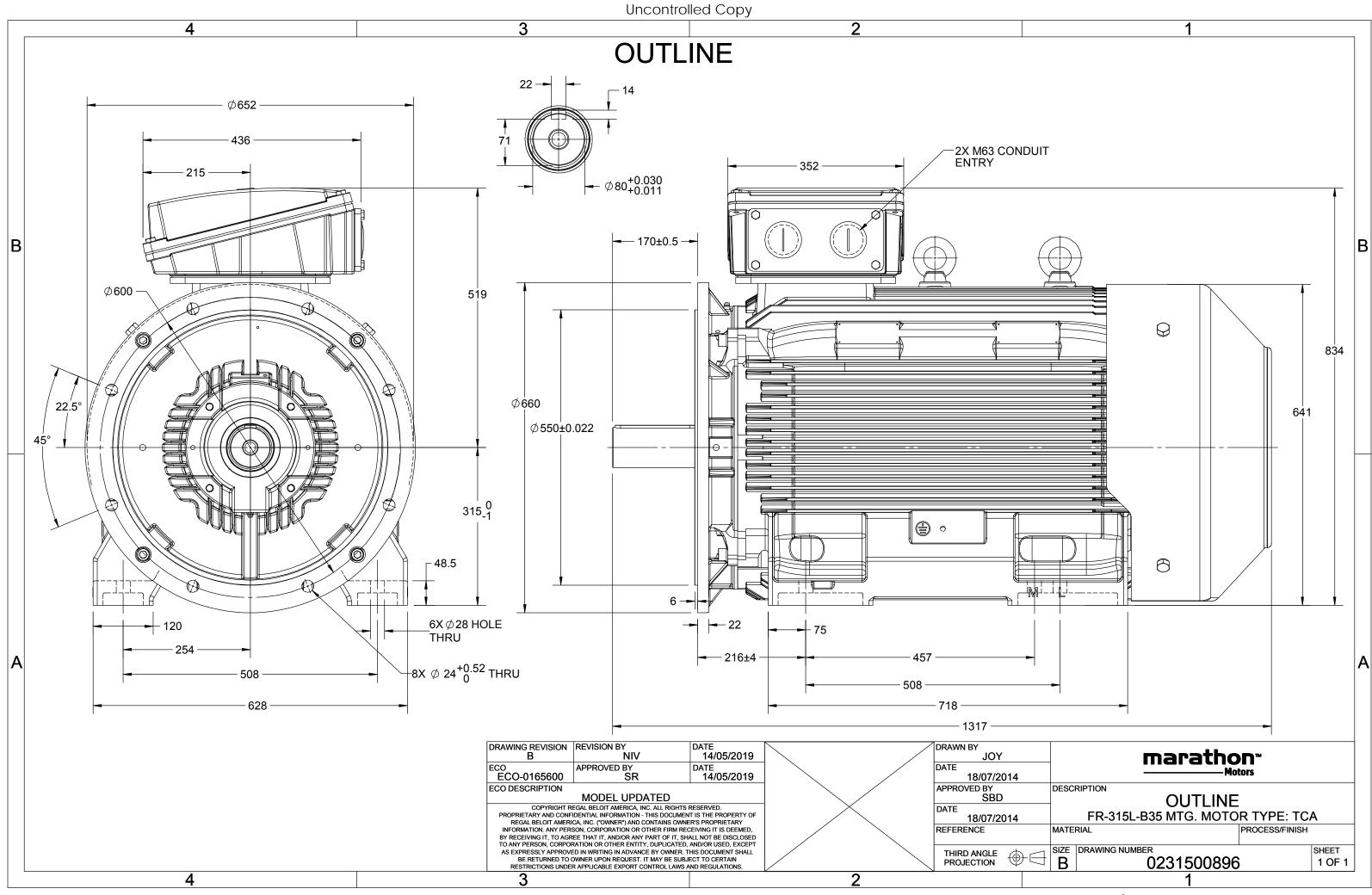
Nameplate Specifications

| Output HP | 215 Hp | Output KW | 160.0 kW |
|--|-----------------------|---|---------------------------------|
| Frequency | 50 Hz | Voltage | 380 V |
| Current | 290.7 A | Speed | 1490 rpm |
| Service Factor | 1 | Phase | 3 |
| Efficiency | 96.6 % | Power Factor | 0.87 |
| Duty | S1 | Insulation Class | F |
| Energy a | | Ex de sum | Tatalka Franka and Fare Octobed |
| Frame | 315L | Enclosure | Totally Enclosed Fan Cooled |
| Thermal Protection | 315L No Protection | Ambient Temperature | 40 °C |
| | | | |
| Thermal Protection | No Protection | Ambient Temperature | 40 °C |
| Thermal Protection Drive End Bearing Size | No Protection 6319 | Ambient Temperature Opp Drive End Bearing Size | 40 °C 6319 |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles | 4 | Rotation | Bi-Directional |
| Mounting | B35 | Motor Orientation | Horizontal |
| Drive End Bearing | C3 | Opp Drive End Bearing | C3 |
| Frame Material | Cast Iron | Shaft Type | Keyed |
| Overall Length | 1317 mm | Frame Length | 840 mm |
| Shaft Diameter | 80 mm | Shaft Extension | 170 mm |
| Assembly/Box Mounting | Тор | | |
| Connection Drawing | 8442000085 | Outline Drawing | 0231500896 |

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| U | Δ / Y | f | Р | Р | Ι | n | Т | IE | ç | % EFF at | t load | ł | PF | at lo | bad | I_A/I_N | T_A/T_N | $T_{\rm K}/T_{\rm N}$ |
|-----|--------------|------|------|------|-------|-------|---------|-------|-------|----------|--------|-------|------|-------|-------|-----------|-----------|-----------------------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| 380 | Δ | 50 | 160 | 215 | 289.3 | 1490 | 1027.33 | IE4 | - | 96.6 | 96.6 | 95.9 | 0.87 | 0.83 | 0.74 | 7.9 | 2.5 | 3.6 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |

| Enclosure | | | | | |
|----------------------------------|--------------------------|-------|--|--------------------------------|------------------|
| | TEFC | | Mounting type | IM B35 | |
| Frame Material | Cast Iron | | Cooling method | IC 411 | |
| Frame size | 315L | | Motor weight - approx. | 1321 | kg |
| Duty | S1 | | Gross weight - approx. | 1366 | kg |
| Voltage variation * | ± 10% | | Motor inertia | 5.3723 | kgm ² |
| Frequency variation * | ± 5% | | Load inertia | Customer to Provide | |
| Combined variation * | 10% | | Vibration level | 2.8 | mm/s |
| Design | Ν | | Noise level (1meter distance from mot | or) 69 | dB(A) |
| Service factor | 1.0 | | No. of starts hot/cold/Equally spread | 2/3/4 | |
| Insulation class | F | | Starting method | DOL | |
| Ambient temperature | -20 to +40 | °C | Type of coupling | Direct | |
| Temperature rise (by resistance) | 80 [Class B] | К | LR withstand time (hot/cold) | 15/30 | s |
| Altitude above sea level | 1000 | meter | Direction of rotation | Bi-directional | |
| Hazardous area classification | NA | | Standard rotation | Clockwise form DE | |
| Zone classification | NA | | Paint shade | RAL 5014 | |
| Gas group | NA | | Accessories | | |
| Temperature class | NA | | Accessory - 1 | PTC 150°C | |
| Rotor type | Aluminum Die cast | | Accessory - 2 | - | |
| Bearing type | Anti-friction ball | | Accessory - 3 | - | |
| DE / NDE bearing | 6319 C3 / 6319 C3 | | Terminal box position | TOP | |
| Lubrication method | Regreasable | | Maximum cable size/conduit size 1 | LR x 3C x 240mm²/2 x M63 x 1.5 | |
| Type of grease CHEV | VRON SRI-2 or Equivalent | | Auxiliary terminal box | NA | |

 I_A/I_N - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 $T_{\rm A}/T_{\rm N}$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC |
|------------|--------|-----------------------|-------|--------|--------|---------------|
| Standards | - | GB 18613-2012 Grade 2 | - | - | - | IEC: 60034-30 |

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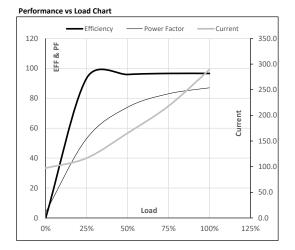


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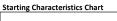
| Enclosure | U | Δ / Y | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 380 | Δ | 50 | 160 | 215 | 289.3 | 1490 | 104.76 | 1027.33 | IE4 | 40 | S1 | 1000 | 5.3723 | 1321 |
| | | | | | | | | | | | | | | | |

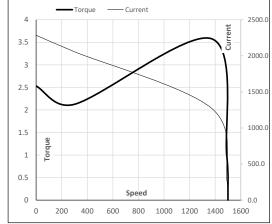
Motor Load Data

| Load Point | | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL |
|--------------|-------|------|-------|-------|-------|--------|-------|
| Current | А | 97.2 | 116.7 | 165.4 | 218.1 | 289.3 | |
| Torque | Nm | 0.0 | 255.6 | 512.0 | 769.2 | 1027.3 | |
| Speed | r/min | 1500 | 1498 | 1495 | 1493 | 1490 | |
| Efficiency | % | 0.0 | 93.4 | 95.9 | 96.6 | 96.6 | |
| Power Factor | % | 3.9 | 53.1 | 74.0 | 83.0 | 87.0 | |



| Motor Speed Torque Data | | | | | | | | | | |
|-------------------------|-------|--------|--------|--------|-------|------|--|--|--|--|
| Load Point | | LR | P-Up | BD | Rated | NL | | | | |
| Speed | r/min | 0 | 300 | 1371 | 1490 | 1500 | | | | |
| Current | А | 2285.1 | 2056.6 | 1274.8 | 289.3 | 97.2 | | | | |
| Torque | pu | 2.5 | 2.1 | 3.6 | 1 | 0 | | | | |





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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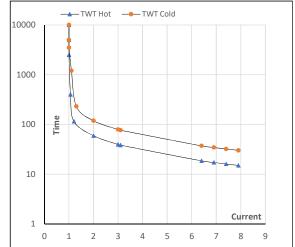
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| Enclosure | U | Δ / Y | f | Р | Р | Ι | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
| | (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 380 | Δ | 50 | 160 | 215 | 289.3 | 1490 | 104.76 | 1027.33 | IE4 | 40 | S1 | 1000 | 5.3723 | 1321 |
| | | | | | | | | | | | | | | | |

Motor Speed Torque Data

| Load | | FL | I_1 | I ₂ | I ₃ | I_4 | I ₅ | LR |
|----------|----|-------|-------|----------------|----------------|-------|----------------|-----|
| TWT Hot | s | 10000 | 59 | 40 | 30 | 25 | 20 | 15 |
| TWT Cold | s | 10000 | 119 | 79 | 60 | 45 | 40 | 30 |
| Current | ри | 1 | 2 | 3 | 4 | 5 | 5.5 | 7.9 |

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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