PRODUCT INFORMATION PACKET

Model No: QCA1604AF131GAA001 Catalog No: QCA1604AF131GAA001 TerraMAX® Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 355M Frame, TEFC



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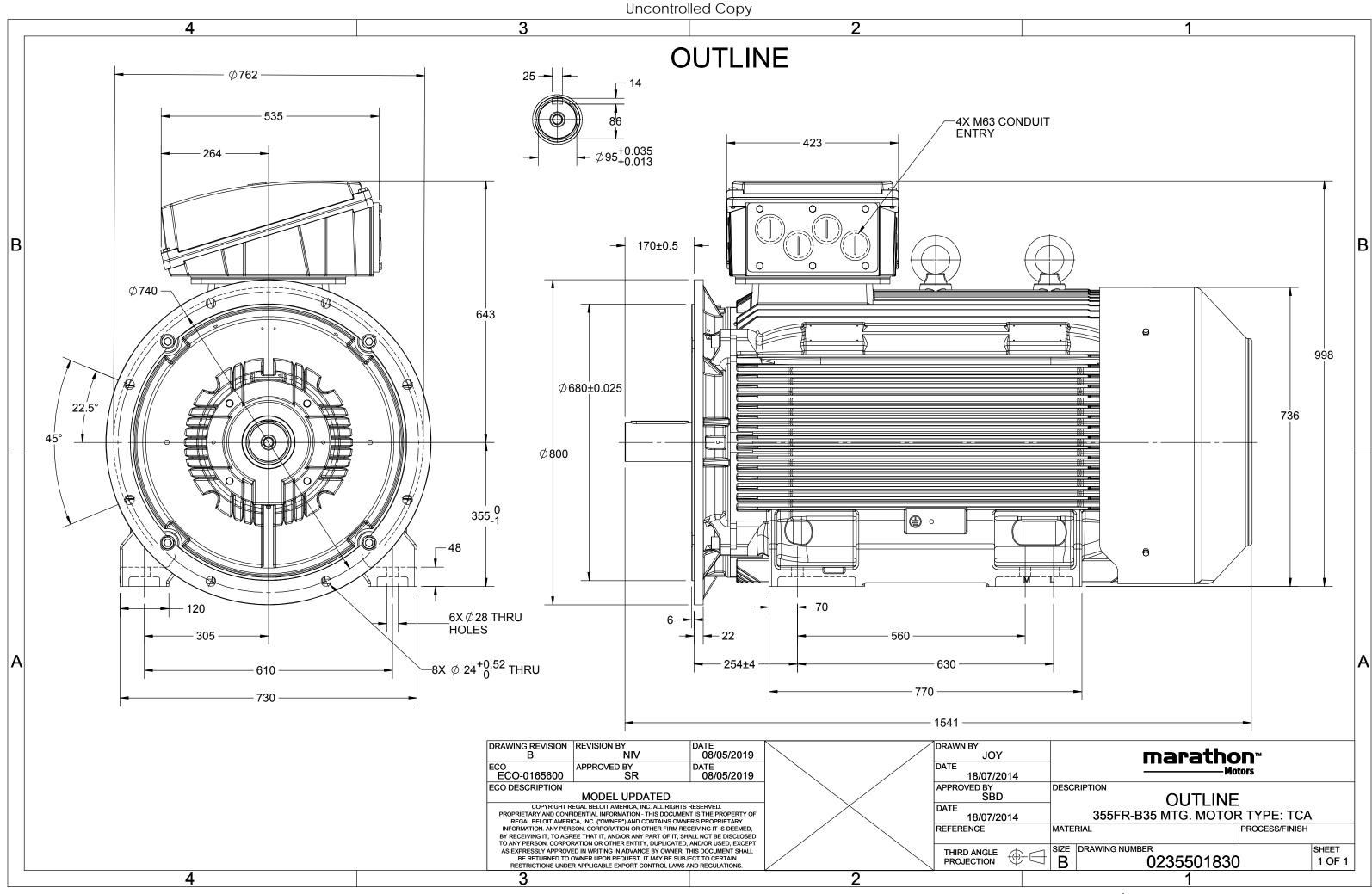
Nameplate Specifications

Output HP	215 Нр	Output KW	160.0 kW
Frequency	50 Hz	Voltage	380 V
Current	311.9 A	Speed	742 rpm
Service Factor	1	Phase	3
Efficiency	95.1 %	Power Factor	0.82
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6322	Ambient Temperature Opp Drive End Bearing Size	40 °C 6322

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1542 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0235501830

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Model No. QCA1604AF131GAA001

U	Δ / Y	f	Р	Р	I	n	Т	IE	ç	6 EFF at	t load	ł	PF	at lo	ad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	160	215	311.7	742	2063.03	IE4	-	95.1	95.1	94.8	0.82	0.79	0.69	6.2	1.6	2.5

Motor type	QCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B35	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	355M		Motor weight - approx.	1829	kg
Duty	S1		Gross weight - approx.	1874	kg
Voltage variation *	± 10%		Motor inertia	10.5659	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	N		Noise level (1meter distance from mot	or) 65	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistand	ce) 80 [Class B]	К	LR withstand time (hot/cold)	15/30	s
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6322 C3 / 6322 C3		Terminal box position	TOP	
Lubrication method	Regreasable		Maximum cable size/conduit size 1	.R x 3C x 300mm²/4 x M63 x 1.5	
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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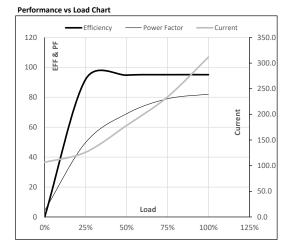


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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	160	215	311.7	742	210.37	2063.03	IE4	40	S1	1000	10.5659	1829

Motor Load Data

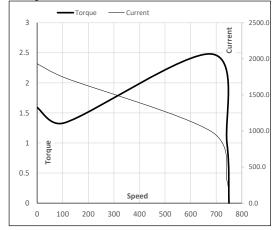
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	106.6	126.2	178.3	234.0	311.7	
Torque	Nm	0.0	510.7	1026.1	1543.0	2063.0	
Speed	r/min	750	748	746	745	742	
Efficiency	%	0.0	92.0	94.8	95.1	95.1	
Power Factor	%	4.3	49.8	69.0	79.0	82.0	



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	107	683	742	750
Current	А	1932.7	1739.5	988.5	311.7	106.6
Torque	pu	1.6	1.3	2.5	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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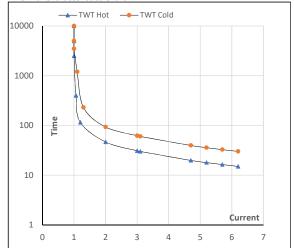
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Enclosure	U	Δ / Y	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	160	215	311.7	742	210.37	2063.03	IE4	40	S1	1000	10.5659	1829

Motor Speed Torque Data

Load		FL	I_1	I ₂	l ₃	I_4	I ₅	LR
TWT Hot	s	10000	47	31	25	18	16	15
TWT Cold	s	10000	93	62	45	36	34	30
Current	pu	1	2	3	4	5	5.5	6.2

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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