

# PRODUCT INFORMATION PACKET

marathon®  
Motors

Model No: QCA1604A1113GAA001

Catalog No: QCA1604A1113GAA001

TerraMAX® Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 400 V, 750 RPM, 355M Frame, TEFC



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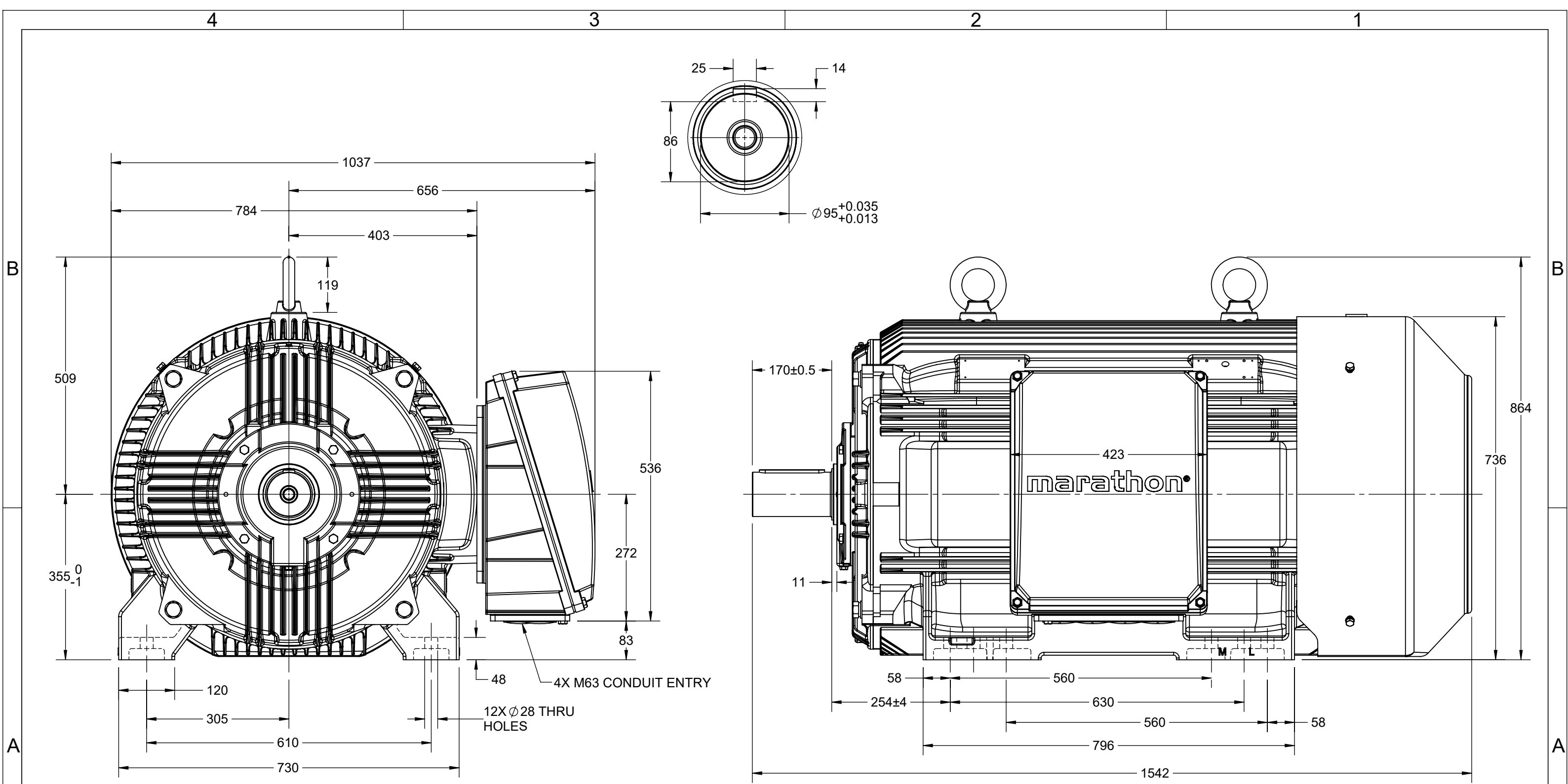
### Nameplate Specifications

Output HP	<b>215 Hp</b>	Output KW	<b>160.0 kW</b>
Frequency	<b>50 Hz</b>	Voltage	<b>400 V</b>
Current	<b>296.3 A</b>	Speed	<b>742 rpm</b>
Service Factor	<b>1</b>	Phase	<b>3</b>
Efficiency	<b>95.1 %</b>	Power Factor	<b>0.82</b>
Duty	<b>S1</b>	Insulation Class	<b>F</b>
Frame	<b>355M</b>	Enclosure	<b>Totally Enclosed Fan Cooled</b>
Thermal Protection	<b>No Protection</b>	Ambient Temperature	<b>40 °C</b>
Drive End Bearing Size	<b>6322</b>	Opp Drive End Bearing Size	<b>6322</b>
UL	<b>No</b>	CSA	<b>No</b>
CE	<b>Yes</b>	IP Code	<b>55</b>
Number of Speeds	<b>1</b>	Efficiency Class	<b>IE4</b>

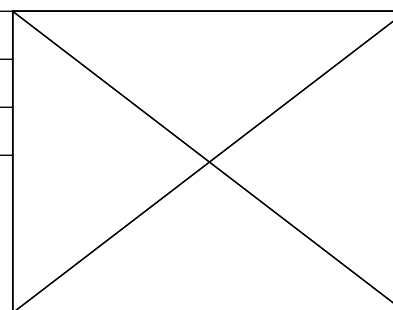
### Technical Specifications

Electrical Type	<b>Squirrel Cage</b>	Starting Method	<b>Direct On Line</b>
Poles	<b>8</b>	Rotation	<b>Bi-Directional</b>
Mounting	<b>B3</b>	Motor Orientation	<b>Horizontal</b>
Drive End Bearing	<b>C3</b>	Opp Drive End Bearing	<b>C3</b>
Frame Material	<b>Cast Iron</b>	Shaft Type	<b>Keyed</b>
Overall Length	<b>1542 mm</b>	Frame Length	<b>1010 mm</b>
Shaft Diameter	<b>95 mm</b>	Shaft Extension	<b>170 mm</b>
Assembly/Box Mounting	<b>R Side</b>		
Connection Drawing	<b>8442000085</b>	Outline Drawing	<b>0235502296</b>

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DRAWING REVISION C	REVISION BY LK	DATE 07/09/2020
ECO CR-0000087	APPROVED BY JAY	DATE 07/09/2020
ECO DESCRIPTION <b>MODEL UPDATED</b>		
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DRAWN BY SKM		
DATE 11/08/2017		
APPROVED BY JAY	DESCRIPTION <b>OUTLINE</b>	
DATE 11/08/2017	355L-4~8P-B3	
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER 0235502296
		SHEET 1 OF 1



Model No. QCA1604A1113GAA001

U (V)	Δ / Y Conn	f [Hz]	P		I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I <sub>A</sub> /I <sub>N</sub> [pu]	T <sub>A</sub> /T <sub>N</sub> [pu]	T <sub>K</sub> /T <sub>N</sub> [pu]
			[kW]	[hp]					5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL			
400	Δ	50	160	215	296.1	742	2063.03	IE4	-	95.1	95.1	94.8	0.82	0.79	0.69	6.2	1.6	2.5

Motor type	QCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B3
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	355M	Motor weight - approx.	1795 kg
Duty	S1	Gross weight - approx.	1840 kg
Voltage variation *	± 10%	Motor inertia	10.5659 kgm <sup>2</sup>
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.8 mm/s
Design	N	Noise level ( 1meter distance from motor)	65 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +40 °C	Type of coupling	Direct
Temperature rise (by resistance)	80 [ Class B ] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6322 C3 / 6322 C3	Terminal box position	RHS
Lubrication method	Regreasable	Maximum cable size/conduit size	1R x 3C x 300mm <sup>2</sup> /4 x M63 x 1.5
Type of grease	CHEVRON SRI-2 or Equivalent	Auxiliary terminal box	NA

I<sub>A</sub>/I<sub>N</sub> - Locked Rotor Current / Rated Current

T<sub>K</sub>/T<sub>N</sub> - Breakdown Torque / Rated Torque

T<sub>A</sub>/T<sub>N</sub> - Locked Rotor Torque / Rated Torque

**NOTE**

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combined variation are as per IEC60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency Standards	Europe IEC 60034-30-1	China -	India -	Aus/Nz AS/NZ 1359:5:2004	Brazil -	Global IEC IEC:60034-30-1



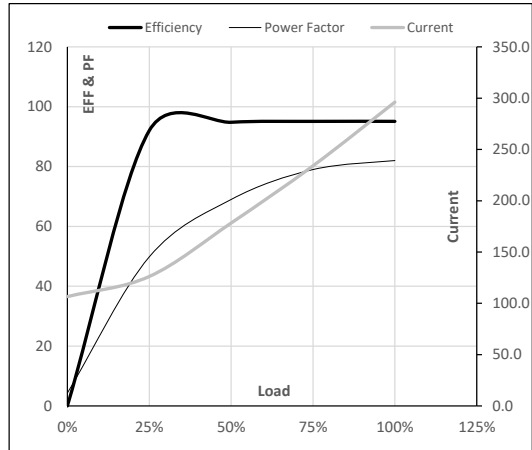
Model No. QCA1604A1113GAA001

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m <sup>2</sup> ]	Weight [kg]
TEFC	400	Δ	50	160	215	296.1	742	210.37	2063.03	IE4	40	S1	1000	10.5659	1795

**Motor Load Data**

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	106.6	126.2	178.3	234.0	296.1	
Torque	Nm	0.0	510.7	1026.1	1543.0	2063.0	
Speed	r/min	750	748	746	745	742	
Efficiency	%	0.0	92.0	94.8	95.1	95.1	
Power Factor	%	4.3	49.8	69.0	79.0	82.0	

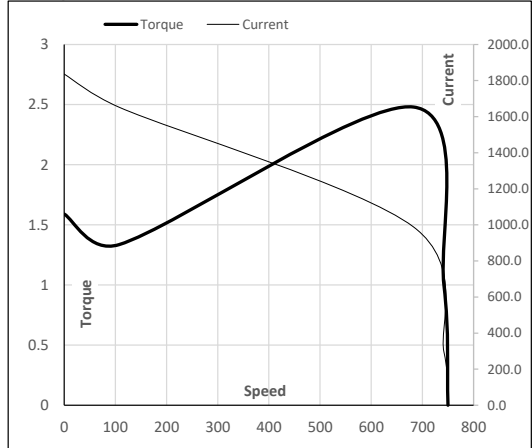
**Performance vs Load Chart**



**Motor Speed Torque Data**

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	107	683	742	750
Current	A	1836.1	1652.5	988.5	296.1	106.6
Torque	pu	1.6	1.3	2.5	1	0

**Starting Characteristics Chart**



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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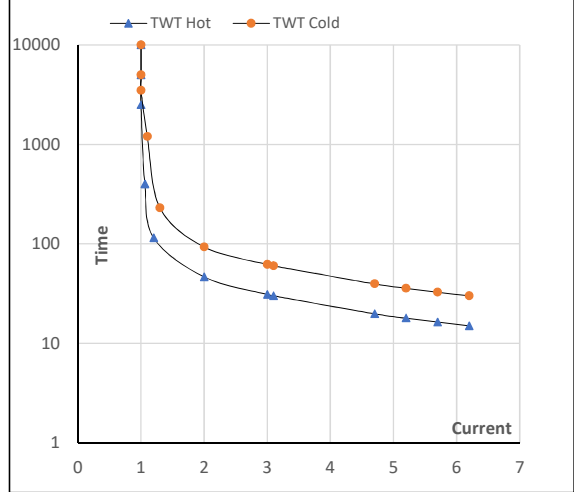
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**Motor Speed Torque Data**

Load	FL	I <sub>1</sub>	I <sub>2</sub>	I <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	LR
TWT Hot	s 10000	47	31	25	18	16	15
TWT Cold	s 10000	93	62	45	36	34	30
Current	pu	1	2	3	4	5	5.5

**Thermal Characteristics Chart**



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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