PRODUCT INFORMATION PACKET



Model No: QCA1603AF141GAA001 Catalog No: QCA1603AF141GAA001

TerraMAX® Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 380 V, 1000 RPM, 355M Frame, TEFC





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Nameplate Specifications

Output HP	215 Hp	Output KW	160.0 kW
Frequency	50 Hz	Voltage	380 V
Current	305.5 A	Speed	992 rpm
Service Factor	1	Phase	3
Efficiency	96.2 %	Power Factor	0.83
Duty	S 1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	YES	IP Code	55
Number of Speeds	1	Efficiency Class	IE4

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Shaftdown
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1677 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0235501832	Connection Drawing	8442000085

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOM	GEOMENTRIC TOLERANCE							
	>0~6	±0.1						
LINEAR DIM	>6~30	±0.2						
	>30~120	±0.3						



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. QCA1603AF141GAA001

U	Δ/Υ	f	Р	Р	I	n	Т	IE	9	6 EFF a	t load	I	PF	at lo	ad	I _A /I _N	T_A/T_N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	160	215	304.5	992	1543.34	IE4	-	96.2	96.2	95.5	0.83	0.79	0.68	6.7	2.1	2.8

Motor type	QCA		Degree of pro
Enclosure	TEFC		Mounting type
Frame Material	Cast Iron		Cooling metho
Frame size	355M		Motor weight
Duty	S1		Gross weight
Voltage variation *	± 10%		Motor inertia
Frequency variation *	± 5%		Load inertia
Combined variation *	10%		Vibration leve
Design	N		Noise level (1
Service factor	1.0		No. of starts h
Insulation class	F		Starting meth
Ambient temperature	-20 to +40	°C	Type of coupli
Temperature rise (by resistance	e) 80 [Class B]	K	LR withstand
Altitude above sea level	1000	meter	Direction of ro
Hazardous area classification	NA		Standard rota
Zone classification	NA		Paint shade
Gas group	NA		Accessories
Temperature class	NA		Access
Rotor type	Aluminum Die cast		Access
Bearing type	Anti-friction ball		Access
DE / NDE bearing	6322 C3 / 6322 C3		Terminal box
Lubrication method	Regreasable		Maximum cab
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary term

Degree of protection	IP 55	
Mounting type	IM V1	
Cooling method	IC 411	
Motor weight - approx.	1732	kg
Gross weight - approx.	1777	kg
Motor inertia	9.9148	kgm^2
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level (1meter distance from mo	otor) 70	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 300mm²/4 x M63 x 1.5	
Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1 $\,$

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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^{*} Voltage, Frequency and combine variation are as per IEC60034-1





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Enclosure	U	Δ / Y	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	160	215	304.5	992	157.38	1543.34	IE4	40	S1	1000	9.9148	1732

Motor Load Data 3/4FL 5/4FL 1/4FL 1/2FL FL Load Point NL Current 114.1 131.7 180.6 231.8 304.5 383.6 768.6 Torque Nm 0.0 1155.1 1543.3 Speed r/min 1000 998 996 994 992 Efficiency % 0.0 92.7 95.5 96.2 96.2

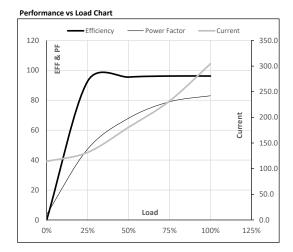
47.4

3.7

68.0

79.0

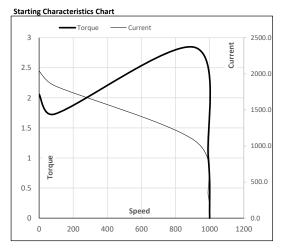
83.0



Motor Speed Torque Data

Power Factor

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	91	913	992	1000	
Current	Α	2039.8	1835.9	1073.6	304.5	114.1	
Torque	pu	2.1	1.7	2.8	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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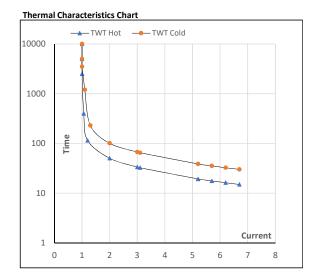




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Enclosure	U	Δ/Υ	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	380	Δ	50	160	215	304.5	992	157.38	1543.34	IE4	40	S1	1000	9.9148	1732

Motor Speed	Motor Speed Torque Data													
Load		FL	l ₁	l ₂	l ₃	I ₄	I ₅	LR						
TWT Hot	S	10000	50	34	25	20	18	15						
TWT Cold	S	10000	101	67	45	40	36	30						
Current	pu	1	2	3	4	5	5.5	6.7						



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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