PRODUCT INFORMATION PACKET

Model No: QCA1603A1113GAA001 Catalog No: QCA1603A1113GAA001 TerraMAX® Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 400 V, 1000 RPM, 355M Frame, TEFC



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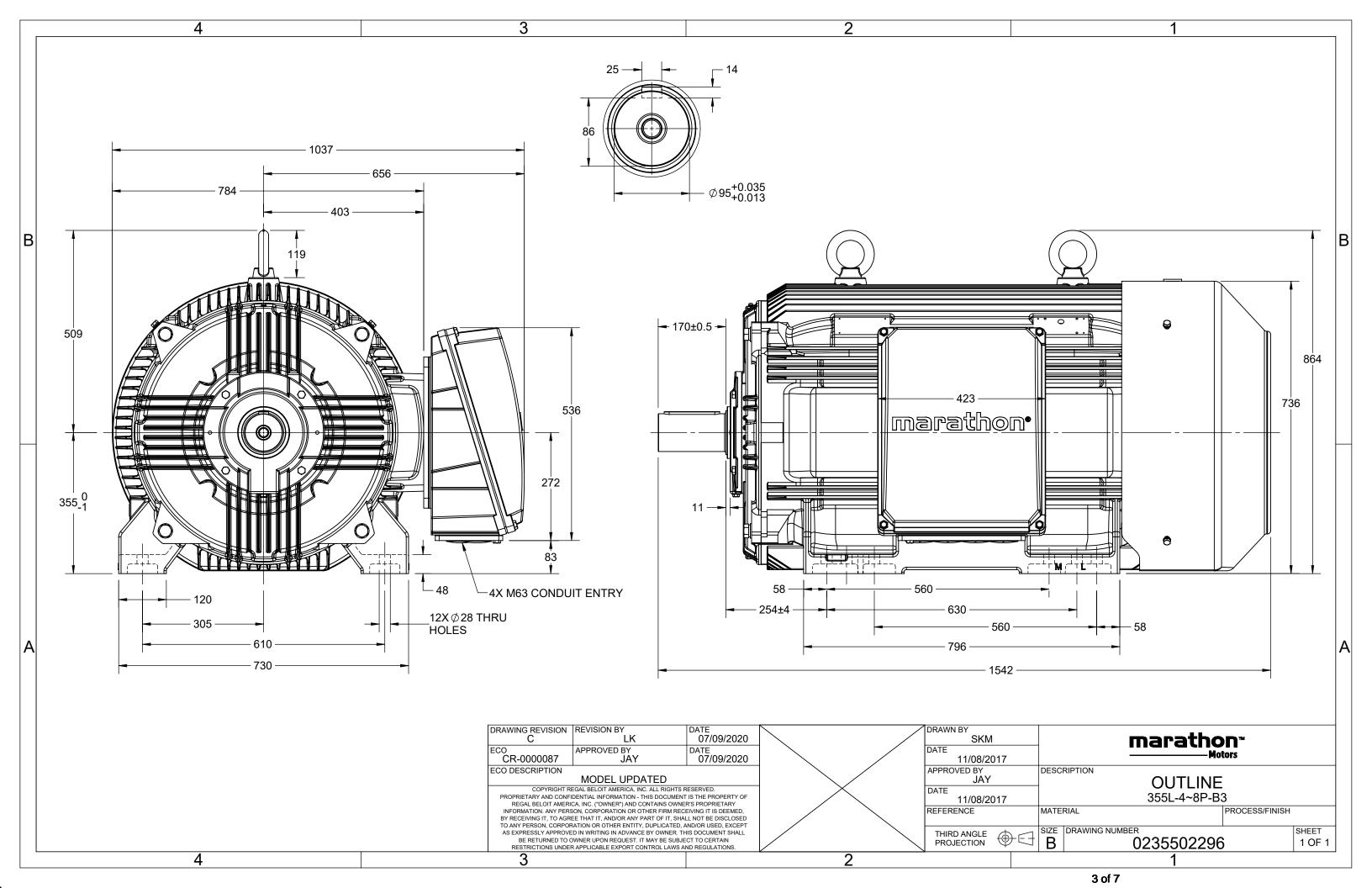
Nameplate Specifications

Output HP	215 Нр	Output KW	160.0 kW		
Frequency	50 Hz	Voltage	400 V		
Current	290.2 A	Speed	992 rpm		
Service Factor	1	Phase	3		
Efficiency	96.2 %	Power Factor	0.83		
Duty	S1	Insulation Class	F		
Frame	355M	Enclosure	Totally Enclosed Fan Cooled		
Frame Thermal Protection	355M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C		
Thermal Protection	No Protection	Ambient Temperature	40 °C		
Thermal Protection Drive End Bearing Size	No Protection 6322	Ambient Temperature Opp Drive End Bearing Size	40 °C 6322		

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	6	Rotation	Bi-Directional	
Mounting	B3	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1542 mm	Frame Length	1010 mm	
Shaft Diameter	95 mm	Shaft Extension	170 mm	
Assembly/Box Mounting	R Side			
Connection Drawing	8442000085	Outline Drawing	0235502296	

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Model No. QCA1603A1113GAA001

U	Δ / Y	f	Р	Р	Ι	n	Т	IE		% EFF a	at loa	d	PF	at lo	ad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	160	215	289.2	992	1543.34	IE4	-	96.2	96.2	95.5	0.83	0.79	0.68	6.7	2.1	2.8

Motor type	QCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B3	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	355M		Motor weight - approx.	1737	kg
Duty	S1		Gross weight - approx.	1782	kg
Voltage variation *	± 10%		Motor inertia	9.9148	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	Ν		Noise level (1meter distance from moto	or) 70	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistance	e) 80 [Class B]	К	LR withstand time (hot/cold)	15/30	s
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6322 C3 / 6322 C3		Terminal box position	RHS	
Lubrication method	Regreasable		Maximum cable size/conduit size	1R x 3C x 300mm²/4 x M63 x 1.5	
Type of grease C	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	NA	

I_A/I_N - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical da	Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.										
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC					
Standards	IEC 60034-30-1	-	-	AS/NZ 1359:5:20	04 -	IEC:60034-30-1					

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Model No. QCA1603A1113GAA001

Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	160	215	289.2	992	157.38	1543.34	IE4	40	S1	1000	9.9148	1737

Motor Load Data

Motor Speed Torque Data

r/min

А

pu

Load Point

Speed

Current

Torque

	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
А	114.1	131.7	180.6	231.8	289.2	
Nm	0.0	383.6	768.6	1155.1	1543.3	
r/min	1000	998	996	994	992	
%	0.0	92.7	95.5	96.2	96.2	
%	3.7	47.4	68.0	79.0	83.0	
	Nm r/min %	A 114.1 Nm 0.0 r/min 1000 % 0.0	A 114.1 131.7 Nm 0.0 383.6 r/min 1000 998 % 0.0 92.7	A 114.1 131.7 180.6 Nm 0.0 383.6 768.6 r/min 1000 998 996 % 0.0 92.7 95.5	A 114.1 131.7 180.6 231.8 Nm 0.0 383.6 768.6 1155.1 r/min 1000 998 996 994 % 0.0 92.7 95.5 96.2	A 114.1 131.7 180.6 231.8 289.2 Nm 0.0 383.6 768.6 1155.1 1543.3 r/min 1000 998 996 994 992 % 0.0 92.7 95.5 96.2 96.2

P-Up

91

1937.9 1744.1 1073.6

1.7

LR

0

2.1

BD

913

2.8

Rated

992

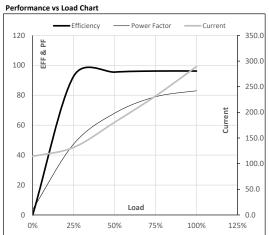
289.2

1

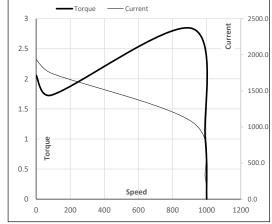
NL

1000

114.1 0



Starting Charac



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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	Lo	ad
25%	50%	75%
cteristics Ch	art	





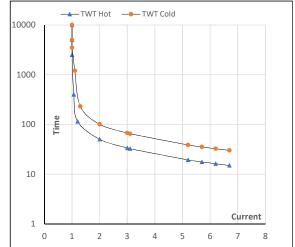
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Enclosure	U	Δ / Y	f	Р	Р	I	n	т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	160	215	289.2	992	157.38	1543.34	IE4	40	S1	1000	9.9148	1737

Motor Speed Torque Data

Load		FL	I_1	l ₂	l ₃	I_4	I ₅	LR
TWT Hot	s	10000	50	34	25	20	18	15
TWT Cold	s	10000	101	67	45	40	36	30
Current	ри	1	2	3	4	5	5.5	6.7

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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