PRODUCT INFORMATION PACKET



Model No: QCA1602A1141GAA001 Catalog No: QCA1602A1141GAA001

TerraMAX® Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 315L Frame, TEFC





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Nameplate Specifications

Output HP	215 Hp	Output KW	160.0 kW		
Frequency	50 Hz	Voltage	400 V		
Current	276.1 A	Speed	1490 rpm		
Service Factor	1	Phase	3		
Efficiency	96.6 %	Power Factor	0.87		
Duty	S1	Insulation Class	F		
Frame	315L	Enclosure	Totally Enclosed Fan Cooled		
Thermal Protection	No Protection	Ambient Temperature	40 °C		
Drive End Bearing Size	6319	Opp Drive End Bearing Size	6319		
UL	No	CSA	No		
CE Yes		IP Code	55		
Number of Speeds	1	Efficiency Class	IE4		

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Shaftdown
Drive End Bearing	С3	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1317 mm	Frame Length	840 mm
Shaft Diameter	80 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0231500898

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE								
	>0~6	±0.1						
LINEAR DIM	>6~30	±0.2						
	>30~120	±0.3						



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. QCA1602A1141GAA001

U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	6 EFF a	t load	l	PF	at lo	ad	I_A/I_N	T_A/T_N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	160	215	274.8	1490	1027.33	IE4	-	96.6	96.6	95.9	0.87	0.83	0.74	7.9	2.5	3.6

Motor type	QCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM V1	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	315L		Motor weight - approx.	1294	kg
Duty	S1		Gross weight - approx.	1339	kg
Voltage variation *	± 10%		Motor inertia	5.3723	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	N		Noise level (1meter distance from mot	or) 69	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistance) 80 [Class B]	K	LR withstand time (hot/cold)	15/30	S
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6319 C3 / 6319 C3		Terminal box position	TOP	
Lubrication method	Regreasable		Maximum cable size/conduit size 1	R x 3C x 240mm²/2 x M63 x 1.5	
Type of grease C	HEVRON SRI-2 or Equivalent		Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1 $\,$

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC 60034-30-1	-	-	AS/NZ 1359:5:2004	-	IEC 60034-30-1

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 $[\]ensuremath{^{*}}$ Voltage, Frequency and combined variation are as per IEC60034-1

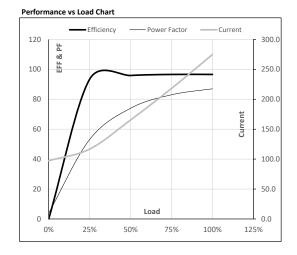




Model No. QCA1602A1141GAA001

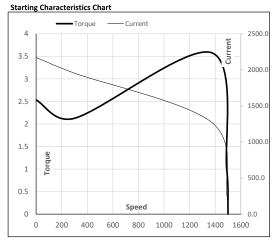
6.0							IE	Amb	Duty	Elevation	Inertia	Weight
(V) Conn [H	z] [kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC 400 Δ 5	160	215	274.8	1490	104.76	1027.33	IE4	40	S1	1000	5.3723	1294

Motor Load Data 3/4FL 5/4FL 1/2FL FL Load Point NL 1/4FL Current 97.2 116.7 165.4 218.1 Torque Nm 0.0 255.6 512.0 769.2 1027.3 Speed r/min 1500 1498 1495 1493 1490 Efficiency % 0.0 93.4 95.9 96.6 96.6 83.0 Power Factor 3.9 53.1 74.0 87.0



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	300	1371	1490	1500
Current	Α	2170.9	1953.8	1274.8	274.8	97.2
Torque	pu	2.5	2.1	3.6	1	0



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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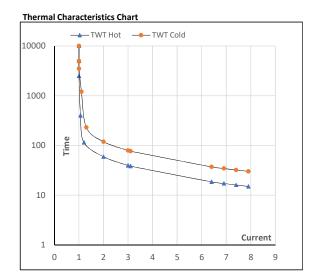




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Enclosure	U	Δ/Υ	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	400	Δ	50	160	215	274.8	1490	104.76	1027.33	IE4	40	S1	1000	5.3723	1294

Motor Spee	d Torq	ue Data		Motor Speed Torque Data														
Load		FL	l ₁	l ₂	l ₃	I ₄	I ₅	LR										
TWT Hot	S	10000	59	40	30	25	20	15										
TWT Cold	S	10000	119	79	60	45	40	30										
Current	pu	1	2	3	4	5	5.5	7.9										



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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