## **PRODUCT INFORMATION PACKET**

Model No: QCA1321A1133GAA001 Catalog No: QCA1321A1133GAA001 TerraMAX® Cast Iron Motor, 175 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 315M Frame, TEFC



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Product Information Packet: Model No: QCA1321A1133GAA001, Catalog No:QCA1321A1133GAA001 TerraMAX® Cast Iron Motor, 175 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 315M Frame, TEFC

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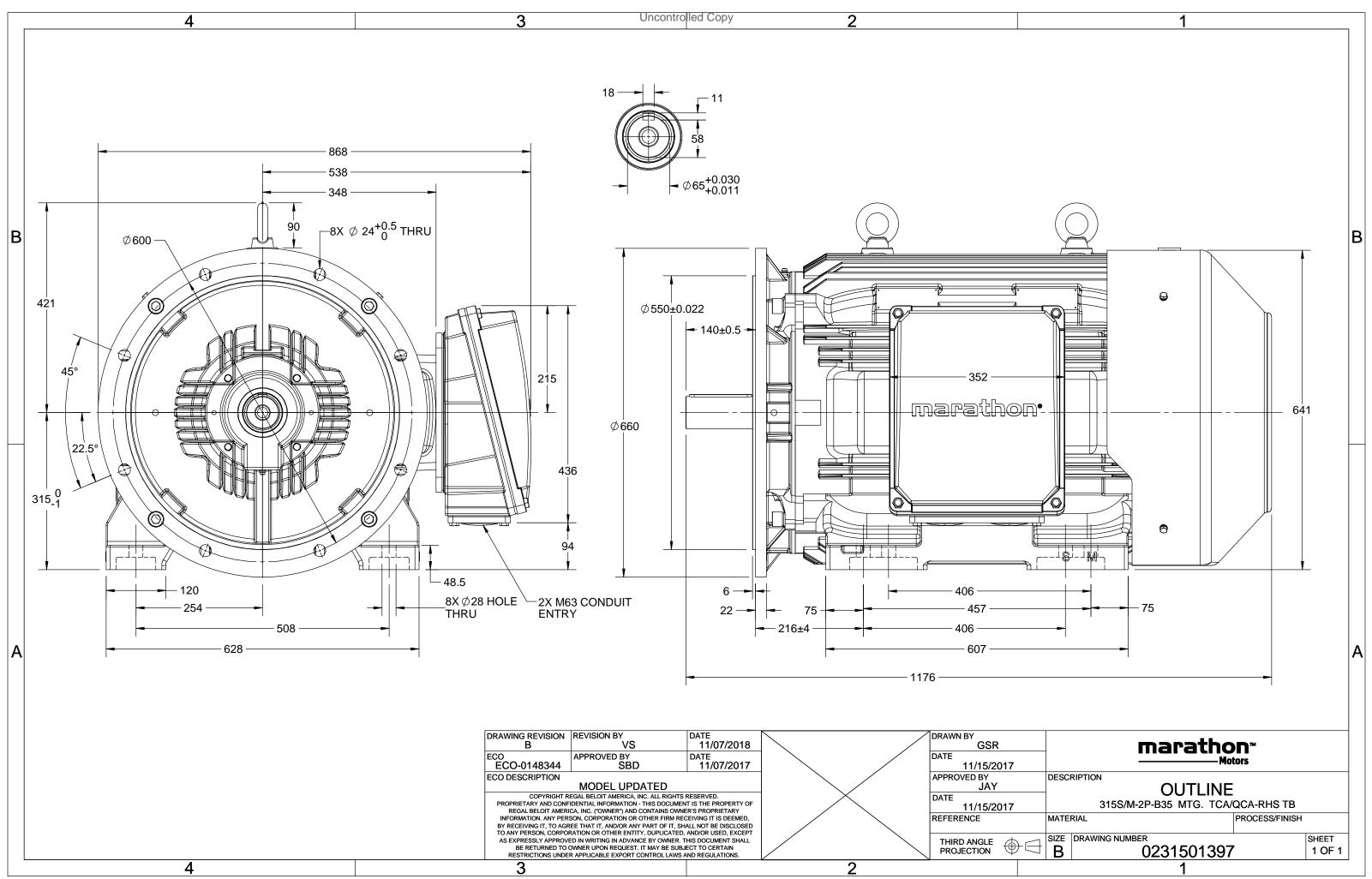
### Nameplate Specifications

| Output HP                                    | 175 Hp                | Output KW   | 132.0 kW                             |
|--|-----------------------|---|--------------------------------------|
| Frequency                                    | 50 Hz                 | Voltage   | 400 V                                |
| Current                                      | 225.6 A               | Speed   | 2984 rpm                             |
| Service Factor                               | 1                     | Phase   | 3                                    |
| Efficiency                                   | 96.2 %                | Power Factor                                      | 0.88                                 |
| Duty   | S1                    | Insulation Class                                  | F                                    |
|  |                       |   |                                      |
| Frame  | 315M                  | Enclosure   | Totally Enclosed Fan Cooled          |
| Frame Thermal Protection                     | 315M<br>No Protection | Enclosure<br>Ambient Temperature                  | Totally Enclosed Fan Cooled<br>40 °C |
|  |                       |   |                                      |
| Thermal Protection                           | No Protection         | Ambient Temperature                               | 40 °C                                |
| Thermal Protection<br>Drive End Bearing Size | No Protection<br>6316 | Ambient Temperature<br>Opp Drive End Bearing Size | 40 °C<br>6316                        |

### **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles                 | 2             | Rotation              | Bi-Directional |
| Mounting              | B35           | Motor Orientation     | Horizontal     |
| Drive End Bearing     | СЗ            | Opp Drive End Bearing | C3             |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 1176 mm       | Frame Length          | 729 mm         |
| Shaft Diameter        | 65 mm         | Shaft Extension       | 140 mm         |
| Assembly/Box Mounting | R Side        |                       |                |
| Connection Drawing    | 8442000085    | Outline Drawing       | 0231501397     |

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### Model No. QCA1321A1133GAA001

| U      | $\Delta / Y$ | f    | Р    | Р    | I     | n     | Т      | IE    |       | % EFF a | t load   | ł     | PF at load |       |       | I <sub>A</sub> /I <sub>N</sub> | $T_A/T_N$ | T <sub>κ</sub> /T <sub>N</sub> |
|--------|--------------|------|------|------|-------|-------|--------|-------|-------|---------|----------|-------|------------|-------|-------|--------------------------------|-----------|--------------------------------|
| (∨)    | Conn         | [Hz] | [kW] | [hp] | [A]   | [RPM] | [Nm]   | Class | 5/4FL | FL      | 3/4FL    | 1/2FL | FL         | 3/4FL | 1/2FL | [pu]                           | [pu]      | [pu]                           |
| 400    | Δ            | 50   | 132  | 175  | 225.1 | 2984  | 417.66 | IE4   | -     | 96.2    | 96.2     | 94.7  | 0.88       | 0.85  | 0.77  | 7.1                            | 2.1       | 3.6                            |
|        |              |      |      |      |       |       |        |       |       |         |          |       |            |       |       |                                |           |                                |
|        |              |      |      |      |       |       |        |       |       |         |          |       |            |       |       |                                |           |                                |
|        |              |      |      |      |       |       |        |       |       |         |          |       |            |       |       |                                |           |                                |
|        |              |      |      |      |       |       |        |       |       |         |          |       |            |       |       |                                |           |                                |
| Motor  | type         |      |      |      | QCA   |       |        |       | Deg   | gree of | protecti | on    |            |       |       | IP 55                          |           |                                |
| Enclos | ire          |      |      |      | TEFC  |       |        |       | Mo    | unting  | type     |       |            |       |       | IM B35                         |           |                                |

| Enclosure                     | TEFC                        |       | Mounting type                          | IM B35                         |                  |
|-------------------------------|-----------------------------|-------|--|--------------------------------|------------------|
| Frame Material                | Cast Iron                   |       | Cooling method                         | IC 411                         |                  |
| Frame size                    | 315M                        |       | Motor weight - approx.                 | 1096                           | kg               |
| Duty                          | S1                          |       | Gross weight - approx.                 | 1141                           | kg               |
| Voltage variation *           | ± 10%                       |       | Motor inertia                          | 2.5544                         | kgm <sup>2</sup> |
| Frequency variation *         | ± 5%                        |       | Load inertia                           | Customer to Provide            |                  |
| Combined variation *          | 10%                         |       | Vibration level                        | 2.8                            | mm/s             |
| Design                        | Ν                           |       | Noise level ( 1meter distance from mot | or) 83                         | dB(A)            |
| Service factor                | 1.0                         |       | No. of starts hot/cold/Equally spread  | 2/3/4                          |                  |
| Insulation class              | F                           |       | Starting method                        | DOL                            |                  |
| Ambient temperature           | -20 to +40                  | °C    | Type of coupling                       | Direct                         |                  |
| Temperature rise (by resistan | ce) 80 [ Class B ]          | к     | LR withstand time (hot/cold)           | 15/30                          | s                |
| Altitude above sea level      | 1000                        | meter | Direction of rotation                  | <b>Bi-directional</b>          |                  |
| Hazardous area classification | NA                          |       | Standard rotation                      | Clockwise form DE              |                  |
| Zone classification           | NA                          |       | Paint shade                            | RAL 5014                       |                  |
| Gas group                     | NA                          |       | Accessories                            |                                |                  |
| Temperature class             | NA                          |       | Accessory - 1                          | PTC 150°C                      |                  |
| Rotor type                    | Aluminum Die cast           |       | Accessory - 2                          | -                              |                  |
| Bearing type                  | Anti-friction ball          |       | Accessory - 3                          | -                              |                  |
| DE / NDE bearing              | 6316 C3 / 6316 C3           |       | Terminal box position                  | RHS                            |                  |
| Lubrication method            | Regreasable                 |       | Maximum cable size/conduit size        | LR x 3C x 240mm²/2 x M63 x 1.5 |                  |
| Type of grease                | CHEVRON SRI-2 or Equivalent |       | Auxiliary terminal box                 | NA                             |                  |
|                               |                             |       |  |                                |                  |

 $I_A/I_N$  - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combined variation are as per IEC60034-1

| Technical dat | ta are subject to chang | ge. There may be slight v | variations between calculated | l values in this datash | eet and the motor nam | eplate figures. |
|---------------|-------------------------|---------------------------|-------------------------------|-------------------------|-----------------------|-----------------|
| Efficiency    | Europe                  | China                     | India                         | Aus/Nz                  | Brazil                | Global IEC      |
| Standards     | IEC 60034-30-1          | -                         | -                             | AS/NZ 1359:5:2          | .004 -                | IEC 60034-30-1  |

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Model No. QCA1321A1133GAA001

| Enclosure | U   | $\Delta / Y$ | f    | Р    | Р    | I     | n     | Т     | Т      | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn         | [Hz] | [kW] | [hp] | [A]   | [RPM] | [kgm] | [Nm]   | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 400 | Δ            | 50   | 132  | 175  | 225.1 | 2984  | 42.59 | 417.66 | IE4   | 40   | S1   | 1000      | 2.5544               | 1096   |
| TELC      | 400 | Δ            | 50   | 152  | 1/5  | 225.1 | 2964  | 42.59 | 417.00 | 164   | 40   | 51   | 1000      | 2.5544               |        |

#### Motor Load Data

Motor Speed Torque Data

r/min

А

pu

Load Point

Speed

Current

Torque

|       | NL              | 1/4FL  | 1/2FL  | 3/4FL  | FL   | 5/4FL  |
|-------|-----------------|--|--|--|--|--|
| А     | 72.4            | 90.2   | 130.8  | 175.0  | 225.1  |  |
| Nm    | 0.0             | 104.0  | 208.3  | 312.8  | 417.7  |  |
| r/min | 3000            | 2996   | 2992   | 2988   | 2984   |  |
| %     | 0.0             | 91.1   | 94.7   | 96.2   | 96.2   |  |
| %     | 6.1             | 57.3   | 77.0   | 85.0   | 88.0   |  |
|       | Nm<br>/min<br>% | Nm         0.0           /min         3000           %         0.0 | Nm         0.0         104.0           /min         3000         2996           %         0.0         91.1 | Nm         0.0         104.0         208.3           /min         3000         2996         2992           %         0.0         91.1         94.7 | Nm         0.0         104.0         208.3         312.8           /min         3000         2996         2992         2988           %         0.0         91.1         94.7         96.2 | Nm         0.0         104.0         208.3         312.8         417.7           /min         3000         2996         2992         2988         2984           %         0.0         91.1         94.7         96.2         96.2 |

P-Up

600

1597.9 1438.1 1003.3

1.7

LR

0

2.1

BD

2745

3.6

Rated

2984

225.1

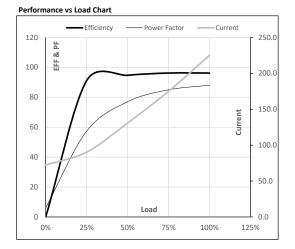
1

NL

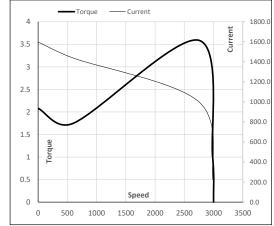
3000

72.4

0



#### Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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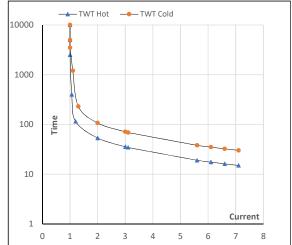
### Model No. QCA1321A1133GAA001

| Enclosure | U   | $\Delta / Y$ | f    | Р    | Р    | I     | n     | т     | Т      | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
|           | (∨) | Conn         | [Hz] | [kW] | [hp] | [A]   | [rpm] | [kgm] | [Nm]   | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 400 | Δ            | 50   | 132  | 175  | 225.1 | 2984  | 42.59 | 417.66 | IE4   | 40   | S1   | 1000      | 2.5544               | 1096   |
|           |     |              |      |      |      |       |       |       |        |       |      |      |           |                      |        |

### Motor Speed Torque Data

| Load     |    | FL    | $I_1$ | l <sub>2</sub> | l <sub>3</sub> | $I_4$ | I <sub>5</sub> | LR  |
|----------|----|-------|-------|----------------|----------------|-------|----------------|-----|
| TWT Hot  | s  | 10000 | 53    | 36             | 30             | 25    | 20             | 15  |
| TWT Cold | s  | 10000 | 107   | 71             | 65             | 50    | 45             | 30  |
| Current  | ри | 1     | 2     | 3              | 4              | 5     | 5.5            | 7.1 |

### Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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