

# PRODUCT INFORMATION PACKET

**marathon®**  
Motors

Model No: QCA1321A1111GAA001

Catalog No: QCA1321A1111GAA001

TerraMAX® Cast Iron Motor, 175 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 315M Frame, TEFC



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**RegalRexnord**

### Nameplate Specifications

Output HP	175 Hp	Output KW	132.0 kW
Frequency	50 Hz	Voltage	400 V
Current	225.6 A	Speed	2984 rpm
Service Factor	1	Phase	3
Efficiency	96.2 %	Power Factor	0.88
Duty	S1	Insulation Class	F
Frame	315M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6316	Opp Drive End Bearing Size	6316
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE4

### Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1176 mm	Frame Length	729 mm
Shaft Diameter	65 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Top		
Connection Drawing	8442000085	Outline Drawing	0231500878

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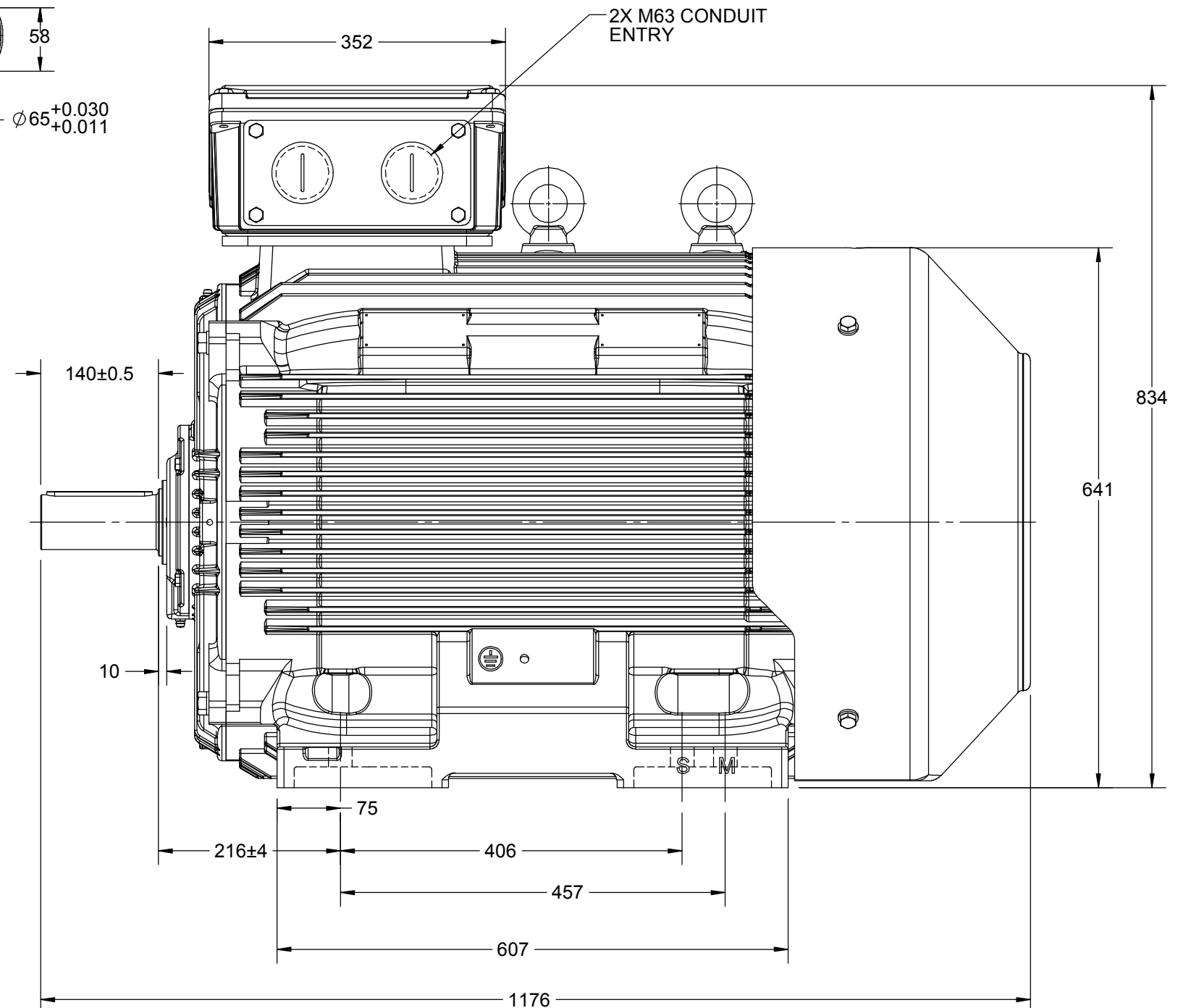
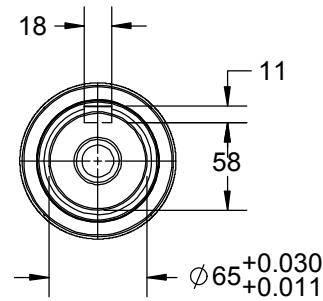
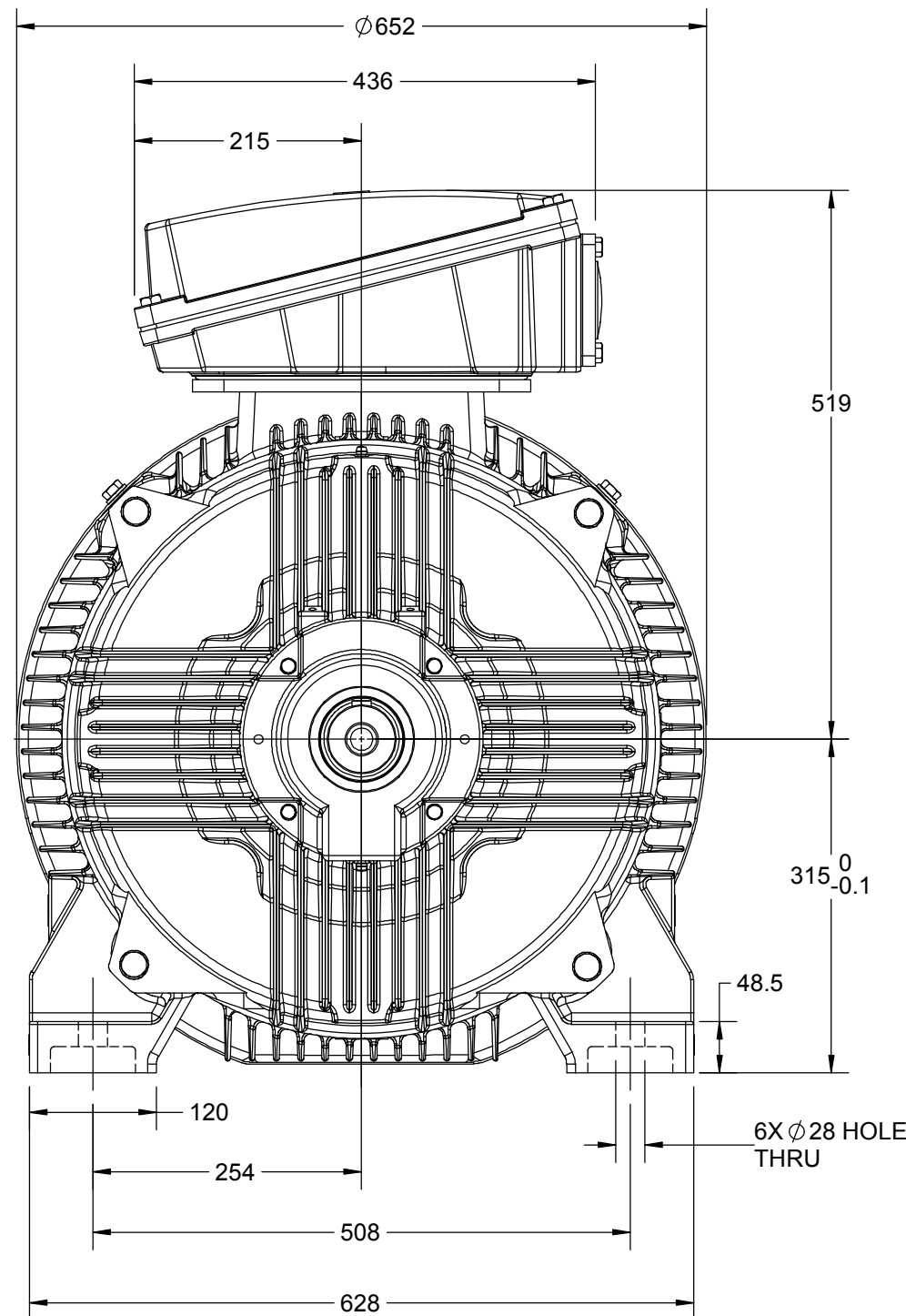
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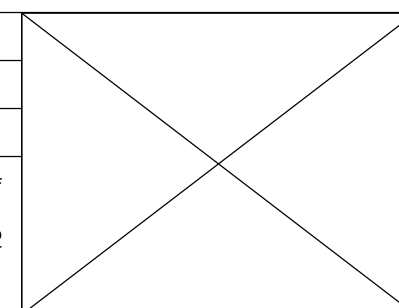
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DRAWING REVISION C	REVISION BY NIV	DATE 10/05/2019
ECO ECO-0165600	APPROVED BY SR	DATE 10/05/2019
ECO DESCRIPTION MODEL UPDATED		
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DRAWN BY JOY	<b>marathon™</b> Motors		
DATE 18/07/2014			
APPROVED BY SBD	DESCRIPTION OUTLINE		
DATE 18/07/2014	315M-2P-B3 MTG. MOTOR TYPE: TCA/QCA		
REFERENCE	MATERIAL	PROCESS/FINISH	
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER 0231500878	SHEET 1 OF 1

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DRAWING REVISION <b>A</b>	REVISION BY <b>SN</b>	DATE <b>13/01/2017</b>
ECO <b>ECO-0116390</b>	APPROVED BY <b>SBD</b>	DATE <b>13/01/2017</b>
ECO DESCRIPTION <b>NEW DRAWING RELEASE</b>		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



**NOTES:**

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017



DRAWN BY <b>SN</b>	 <b>Regal Beloit America, Inc.</b>		
	DESCRIPTION <b>CONN DIAGRAM-NAMEPLATE</b>		
	MATERIAL		PROCESS/FINISH
	SIZE <b>A</b>	DRAWING NUMBER <b>8442000085</b>	SHEET <b>1 OF 1</b>

**Model No.** QCA1321A1111GAA001

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I <sub>A</sub> /I <sub>N</sub> [pu]	T <sub>A</sub> /T <sub>N</sub> [pu]	T <sub>K</sub> /T <sub>N</sub> [pu]
									5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL			
400	Δ	50	132	175	225.1	2984	417.66	IE4	-	96.2	96.2	94.7	0.88	0.85	0.77	7.1	2.1	3.6

Motor type	QCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B3
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	315M	Motor weight - approx.	1073 kg
Duty	S1	Gross weight - approx.	1118 kg
Voltage variation *	± 10%	Motor inertia	2.5544 kgm <sup>2</sup>
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.8 mm/s
Design	N	Noise level ( 1meter distance from motor)	83 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +40 °C	Type of coupling	Direct
Temperature rise (by resistance)	80 [ Class B ] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6316 C3 / 6316 C3	Terminal box position	TOP
Lubrication method	Regreasable	Maximum cable size/conduit size	1R x 3C x 240mm <sup>2</sup> /2 x M63 x 1.5
Type of grease	CHEVRON SRI-2 or Equivalent	Auxiliary terminal box	NA

I<sub>A</sub>/I<sub>N</sub> - Locked Rotor Current / Rated Current

T<sub>K</sub>/T<sub>N</sub> - Breakdown Torque / Rated Torque

T<sub>A</sub>/T<sub>N</sub> - Locked Rotor Torque / Rated Torque

**NOTE**

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combined variation are as per IEC60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

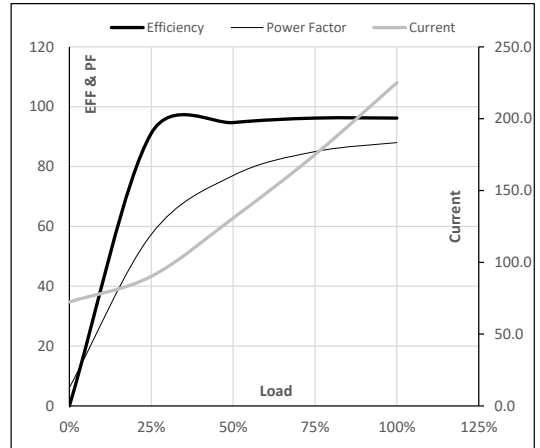
Efficiency Standards	Europe IEC 60034-30-1	China -	India -	Aus/Nz AS/NZ 1359:5:2004	Brazil -	Global IEC IEC:60034-30-1
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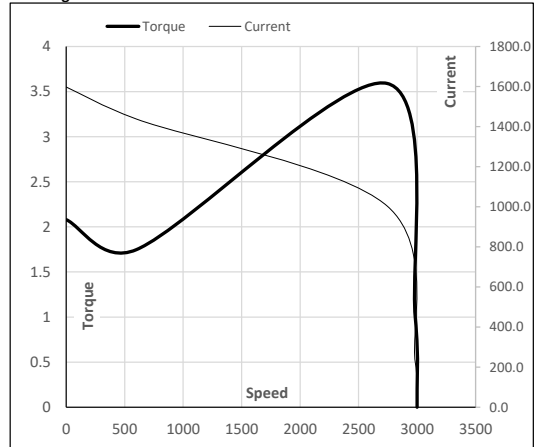
Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m <sup>2</sup> ]	Weight [kg]
TEFC	400	Δ	50	132	175	225.1	2984	42.59	417.66	IE4	40	S1	1000	2.5544	1073

**Motor Load Data**

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	72.4	90.2	130.8	175.0	225.1	
Torque	Nm	0.0	104.0	208.3	312.8	417.7	
Speed	r/min	3000	2996	2992	2988	2984	
Efficiency	%	0.0	91.1	94.7	96.2	96.2	
Power Factor	%	6.1	57.3	77.0	85.0	88.0	

**Performance vs Load Chart**

**Motor Speed Torque Data**

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	600	2745	2984	3000
Current	A	1597.9	1438.1	1003.3	225.1	72.4
Torque	pu	2.1	1.7	3.6	1	0

**Starting Characteristics Chart**

**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

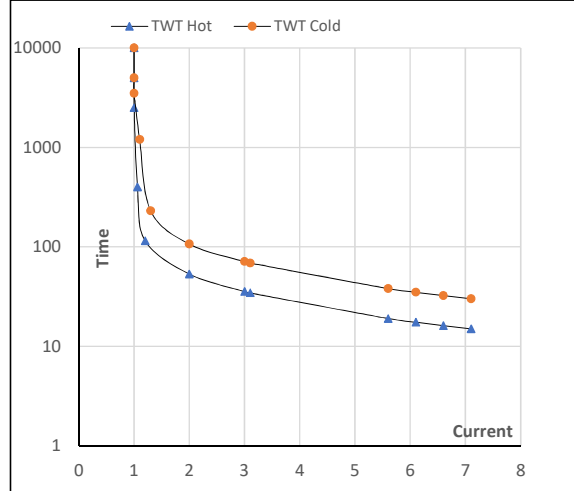
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**Model No.** QCA1321A1111GAA001

Enclosure	U (V)	$\Delta$ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m <sup>2</sup> ]	Weight [kg]
TEFC	400	$\Delta$	50	132	175	225.1	2984	42.59	417.66	IE4	40	S1	1000	2.5544	1073

**Motor Speed Torque Data**

Load		FL	I <sub>1</sub>	I <sub>2</sub>	I <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	LR
TWT Hot	s	10000	53	36	30	25	20	15
TWT Cold	s	10000	107	71	65	50	45	30
Current	pu	1	2	3	4	5	5.5	7.1

**Thermal Characteristics Chart**

**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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