# PRODUCT INFORMATION PACKET



Model No: QCA0904AF113GAA001 Catalog No: QCA0904AF113GAA001

TerraMAX® Cast Iron Motor, 120 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 315L Frame, TEFC



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Product Information Packet: Model No: QCA0904AF113GAA001, Catalog No:QCA0904AF113GAA001 TerraMAX® Cast Iron Motor, 120 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 315L Frame, TEFC



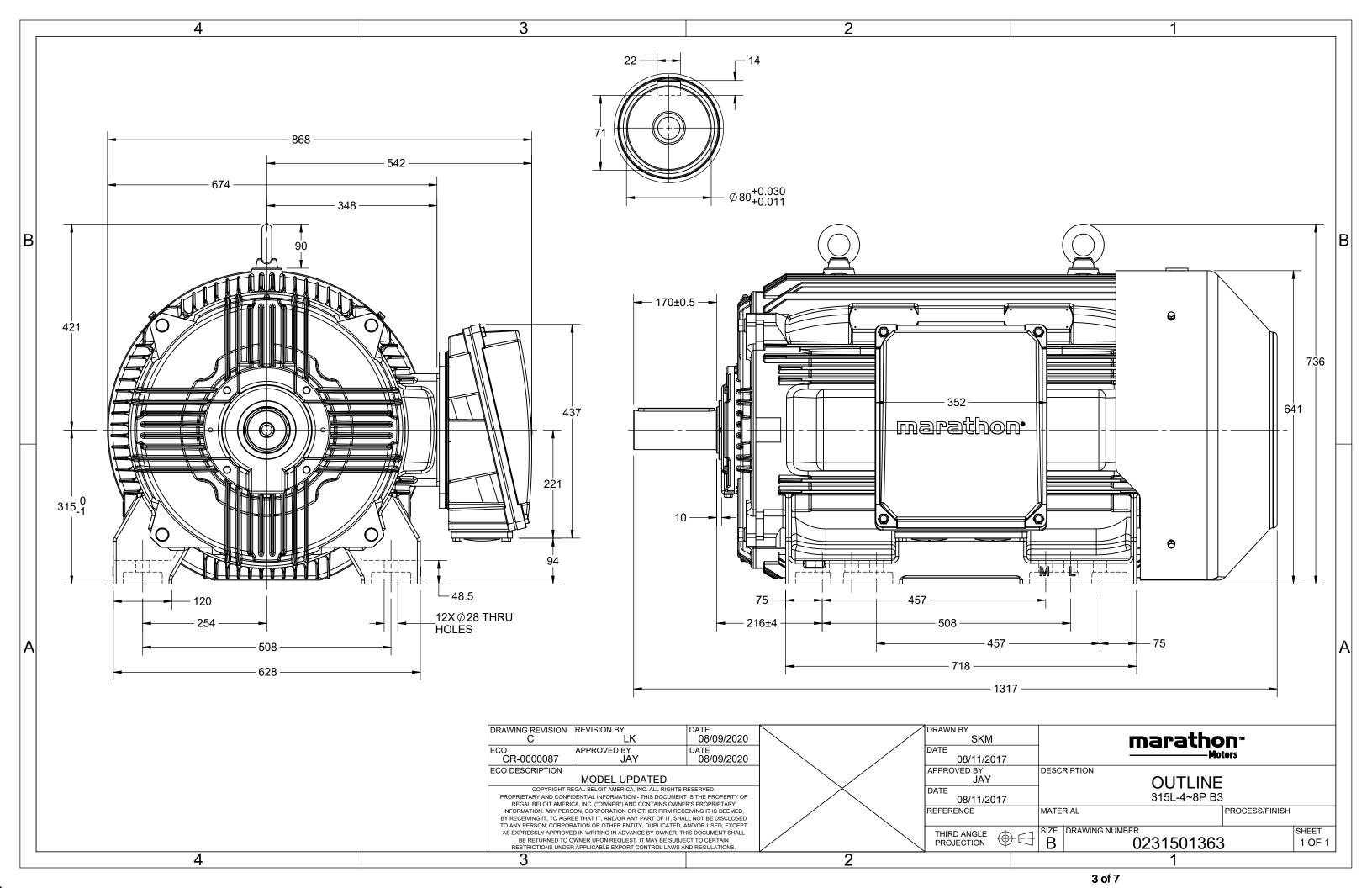
## Nameplate Specifications

Output HP	120 Hp	Output KW	90.0 kW	
Frequency	50 Hz	Voltage	380 V	
Current	192.5 A	Speed	743 rpm	
Service Factor	1	Phase	3	
Efficiency	94.4 %	Power Factor	0.76	
Duty	S1	Insulation Class	F	
Frame	315L	Enclosure	Totally Enclosed Fan Cooled	
Thermal Protection	No Protection	Ambient Temperature	40 °C	
Drive End Bearing Size	6319	Opp Drive End Bearing Size	6319	
UL	No	CSA	No	
CE	E YES		55	
Number of Speeds	1	Efficiency Class	IE4	

## **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	В3	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1317 mm	Frame Length	840 mm
Shaft Diameter	80 mm	Shaft Extension	170 mm
Assembly/Box Mounting	R Side		
Connection Drawing	8442000085	Outline Drawing	0231501363

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

### **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE							
	>0~6	±0.1					
LINEAR DIM	>6~30	±0.2					
	>30~120	±0.3					



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. QCA0904AF113GAA001

U	Δ/Υ	f	Р	Р	I	n	T	ΙE	9	% EFF a	t load	i	PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	T <sub>K</sub> /T <sub>N</sub>
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	90	120	190.6	743	1150.55	IE4	-	94.4	94.4	92.9	0.76	0.71	0.59	5.2	2.0	2.1

Motor type	QCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	315L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance	e) 80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6319 C3 / 6319 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B3	
Cooling method	IC 411	
Motor weight - approx.	1107	kg
Gross weight - approx.	1152	kg
Motor inertia	6.2165	kgm²
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level ( 1meter distance from motor	) 64	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	RHS	
Maximum cable size/conduit size 1R	x 3C x 240mm²/2 x M63 x 1.5	
Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_{K}/T_{N}$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1  $\,$ 

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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 $<sup>\</sup>ensuremath{^{*}}\xspace$  Voltage, Frequency and combine variation are as per IEC60034-1

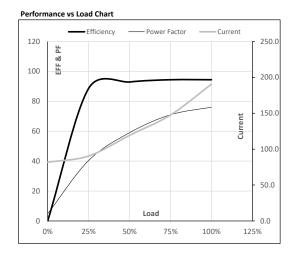




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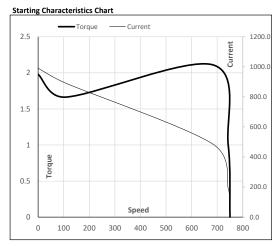
Enclosure	U	$\Delta / Y$	f	Р	Р	1	n	T	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	90	120	190.6	743	117.32	1150.55	IE4	40	S1	1000	6.2165	1107

#### Motor Load Data 3/4FL 5/4FL 1/4FL 1/2FL FL Load Point NL Current 81.8 90.4 119.3 190.6 1150.5 Torque Nm 0.0 285.7 572.6 860.8 Speed r/min 750 748 747 745 743 Efficiency % 0.0 88.6 92.9 94.4 94.4 59.0 71.0 76.0 Power Factor 4.8 40.4



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	107	684	743	750	-
Current	Α	991.1	892.0	485.4	190.6	81.8	
Torque	pu	2.0	1.7	2.1	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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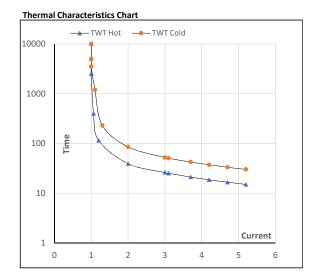




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Enclosure	U	Δ/Υ	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	380	Δ	50	90	120	190.6	743	117.32	1150.55	IE4	40	S1	1000	6.2165	1107

Motor Speed	l Torq	ue Data						
Load		FL	$I_1$	l <sub>2</sub>	l <sub>3</sub>	$I_4$	I <sub>5</sub>	LR
TWT Hot	S	10000	39	26	20	17	16	15
TWT Cold	S	10000	85	52	41	35	32	30
Current	pu	1	2	3	4	4.5	5	5.2



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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