# PRODUCT INFORMATION PACKET



Model No: QCA0903AF113GAA001 Catalog No: QCA0903AF113GAA001

TerraMAX® Cast Iron Motor, 120 HP, 3 Ph, 50 Hz, 380 V, 1000 RPM, 315M Frame, TEFC





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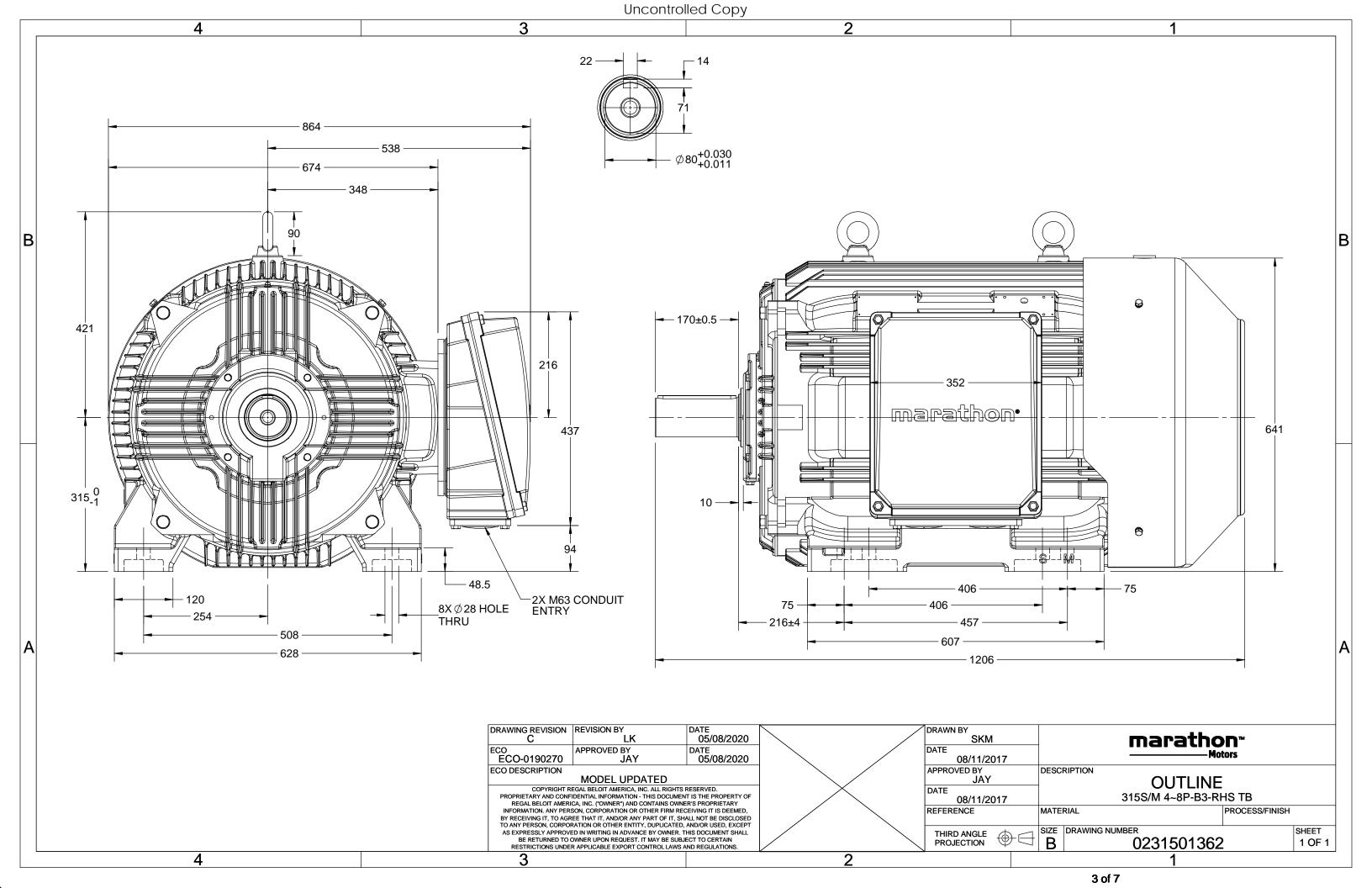
## Nameplate Specifications

| Output HP              | 120 Hp        | Output KW                  | 90.0 kW                     |
|------------------------|---------------|----------------------------|-----------------------------|
| Frequency              | 50 Hz         | Voltage                    | 380 V                       |
| Current                | 179.1 A       | Speed                      | 992 rpm                     |
| Service Factor         | 1             | Phase                      | 3                           |
| Efficiency             | 95.6 %        | Power Factor               | 0.8                         |
| Duty                   | <b>S</b> 1    | Insulation Class           | F                           |
| Frame                  | 315M          | Enclosure                  | Totally Enclosed Fan Cooled |
| Thermal Protection     | No Protection | Ambient Temperature        | 40 °C                       |
| Drive End Bearing Size | 6319          | Opp Drive End Bearing Size | 6319                        |
| UL                     | No            | CSA                        | No                          |
| CE                     | YES           | IP Code                    | 55                          |
| Number of Speeds       | 1             | Efficiency Class           | IE4                         |
|                        |               |                            |                             |

### **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles                 | 6             | Rotation              | Bi-Directional |
| Mounting              | В3            | Motor Orientation     | Horizontal     |
| Drive End Bearing     | С3            | Opp Drive End Bearing | C3             |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 1206 mm       | Frame Length          | 729 mm         |
| Shaft Diameter        | 80 mm         | Shaft Extension       | 170 mm         |
| Assembly/Box Mounting | R Side        |                       |                |
| Connection Drawing    | 8442000085    | Outline Drawing       | 0231501362     |

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| DRAWING REVISION | REVISION BY | DATE       |
|------------------|-------------|------------|
| Α                | SN          | 13/01/2017 |
| ECO              | APPROVED BY | DATE       |
| ECO-0116390      | SBD         | 13/01/2017 |
| ECO DESCRIPTION  |             |            |

### **NEW DRAWING RELEASE**

| GEOM       | GEOMENTRIC TOLERANCE |      |  |  |  |  |  |  |
|------------|----------------------|------|--|--|--|--|--|--|
|            | >0~6                 | ±0.1 |  |  |  |  |  |  |
| LINEAR DIM | >6~30                | ±0.2 |  |  |  |  |  |  |
|            | >30~120              | ±0.3 |  |  |  |  |  |  |



### NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







### Model No. QCA0903AF113GAA001

| U   | Δ/Υ  | f    | Р    | Р    | 1     | n     | T      | IE    | 9     | % EFF a | t load | t     | PI  | at lo | ad    | I <sub>A</sub> /I <sub>N</sub> | $T_A/T_N$ | $T_K/T_N$ |
|-----|------|------|------|------|-------|-------|--------|-------|-------|---------|--------|-------|-----|-------|-------|--------------------------------|-----------|-----------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A]   | [RPM] | [Nm]   | Class | 5/4FL | FL      | 3/4FL  | 1/2FL | FL  | 3/4FL | 1/2FL | [pu]                           | [pu]      | [pu]      |
| 380 | Δ    | 50   | 90   | 120  | 178.8 | 992   | 861.91 | IE4   | -     | 95.6    | 95.6   | 94.6  | 0.8 | 0.75  | 0.63  | 6.1                            | 2.1       | 2.6       |
|     |      |      |      |      |       |       |        |       |       |         |        |       |     |       |       |                                |           |           |
|     |      |      |      |      |       |       |        |       |       |         |        |       |     |       |       |                                |           |           |
|     |      |      |      |      |       |       |        |       |       |         |        |       |     |       |       |                                |           |           |

| Motor type                    | QCA                         |       |
|-------------------------------|-----------------------------|-------|
| Enclosure                     | TEFC                        |       |
| Frame Material                | Cast Iron                   |       |
| Frame size                    | 315M                        |       |
| Duty                          | S1                          |       |
| Voltage variation *           | ± 10%                       |       |
| Frequency variation *         | ± 5%                        |       |
| Combined variation *          | 10%                         |       |
| Design                        | N                           |       |
| Service factor                | 1.0                         |       |
| Insulation class              | F                           |       |
| Ambient temperature           | -20 to +40                  | °C    |
| Temperature rise (by resistan | ce) 80 [ Class B ]          | K     |
| Altitude above sea level      | 1000                        | meter |
| Hazardous area classification | NA                          |       |
| Zone classification           | NA                          |       |
| Gas group                     | NA                          |       |
| Temperature class             | NA                          |       |
| Rotor type                    | Aluminum Die cast           |       |
| Bearing type                  | Anti-friction ball          |       |
| DE / NDE bearing              | 6319 C3 / 6319 C3           |       |
| Lubrication method            | Regreasable                 |       |
| Type of grease                | CHEVRON SRI-2 or Equivalent |       |
|                               |                             |       |

| Degree of protection                  | IP 55                          |       |
|---------------------------------------|--------------------------------|-------|
| Mounting type                         | IM B3                          |       |
| Cooling method                        | IC 411                         |       |
| Motor weight - approx.                | 963                            | kg    |
| Gross weight - approx.                | 1008                           | kg    |
| Motor inertia                         | 4.6216                         | kgm²  |
| Load inertia                          | Customer to Provide            |       |
| Vibration level                       | 2.8                            | mm/s  |
| Noise level ( 1meter distance from me | otor) 66                       | dB(A) |
| No. of starts hot/cold/Equally spread | 2/3/4                          |       |
| Starting method                       | DOL                            |       |
| Type of coupling                      | Direct                         |       |
| LR withstand time (hot/cold)          | 15/30                          | S     |
| Direction of rotation                 | Bi-directional                 |       |
| Standard rotation                     | Clockwise form DE              |       |
| Paint shade                           | RAL 5014                       |       |
| Accessories                           |                                |       |
| Accessory - 1                         | PTC 150°C                      |       |
| Accessory - 2                         | -                              |       |
| Accessory - 3                         | -                              |       |
| Terminal box position                 | RHS                            |       |
| Maximum cable size/conduit size       | 1R x 3C x 240mm²/2 x M63 x 1.5 |       |
| Auxiliary terminal box                | NA                             |       |
|                                       |                                |       |

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_{K}/T_{N}$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1  $\,$ 

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China                 | India | Aus/Nz | Brazil | Global IEC    |
|------------|--------|-----------------------|-------|--------|--------|---------------|
| Standards  | -      | GB 18613-2012 Grade 2 | -     | -      | -      | IEC: 60034-30 |

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 $<sup>\</sup>ensuremath{^{*}}\xspace$  Voltage, Frequency and combine variation are as per IEC60034-1

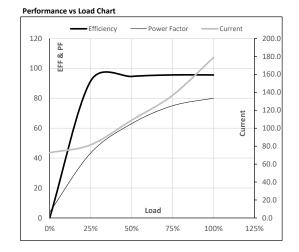




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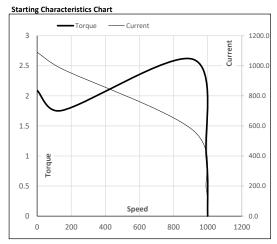
| Enclosure | U   | Δ/Υ  | f    | Р    | Р    | 1     | n     | Т     | Т      | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|------|------|------|------|-------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp] | [A]   | [RPM] | [kgm] | [Nm]   | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 380 | Δ    | 50   | 90   | 120  | 178.8 | 992   | 87.89 | 861.91 | IE4   | 40   | S1   | 1000      | 4.6216               | 963    |
|           |     |      |      |      |      |       |       |       |        |       |      |      |           |                      |        |

#### Motor Load Data 3/4FL 5/4FL 1/4FL 1/2FL FL Load Point NL Current 72.7 81.5 108.9 136.6 178.8 Torque Nm 0.0 214.1 429.1 645.0 861.9 Speed r/min 1000 998 996 994 992 Efficiency % 0.0 91.5 94.6 95.6 95.6 63.0 75.0 Power Factor 3.9 43.4 80.0



### Motor Speed Torque Data

| Load Point |       | LR     | P-Up  | BD    | Rated | NL   |  |
|------------|-------|--------|-------|-------|-------|------|--|
| Speed      | r/min | 0      | 143   | 913   | 992   | 1000 |  |
| Current    | Α     | 1090.6 | 981.6 | 572.6 | 178.8 | 72.7 |  |
| Torque     | pu    | 2.1    | 1.8   | 2.6   | 1     | 0    |  |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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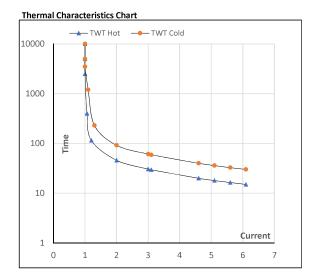




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| Enclosure | U   | Δ/Υ  | f    | Р    | Р    | ı     | n     | Т     | Т      | IE    | Amb  | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|-------|-------|-------|--------|-------|------|------|-----------|---------|--------|
|           | (∨) | Conn | [Hz] | [kW] | [hp] | [A]   | [rpm] | [kgm] | [Nm]   | Class | [°C] |      | [m]       | [kg-m²] | [kg]   |
| TEFC      | 380 | Δ    | 50   | 90   | 120  | 178.8 | 992   | 87.89 | 861.91 | IE4   | 40   | S1   | 1000      | 4.6216  | 963    |
|           |     |      |      |      |      |       |       |       |        |       |      |      |           |         |        |

| Motor Speed | Motor Speed Torque Data |       |                |                |                |       |                |     |  |  |  |  |  |  |
|-------------|-------------------------|-------|----------------|----------------|----------------|-------|----------------|-----|--|--|--|--|--|--|
| Load        |                         | FL    | l <sub>1</sub> | l <sub>2</sub> | l <sub>3</sub> | $I_4$ | I <sub>5</sub> | LR  |  |  |  |  |  |  |
| TWT Hot     | s                       | 10000 | 46             | 31             | 25             | 18    | 17             | 15  |  |  |  |  |  |  |
| TWT Cold    | S                       | 10000 | 92             | 61             | 45             | 37    | 33             | 30  |  |  |  |  |  |  |
| Current     | pu                      | 1     | 2              | 3              | 4              | 5     | 5.5            | 6.1 |  |  |  |  |  |  |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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