## **PRODUCT INFORMATION PACKET**

Model No: QCA0903A1121GAA001 Catalog No: QCA0903A1121GAA001 TerraMAX® Cast Iron Motor, 120 HP, 3 Ph, 50 Hz, 400 V, 1000 RPM, 315M Frame, TEFC



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Product Information Packet: Model No: QCA0903A1121GAA001, Catalog No:QCA0903A1121GAA001 TerraMAX® Cast Iron Motor, 120 HP, 3 Ph, 50 Hz, 400 V, 1000 RPM, 315M Frame, TEFC

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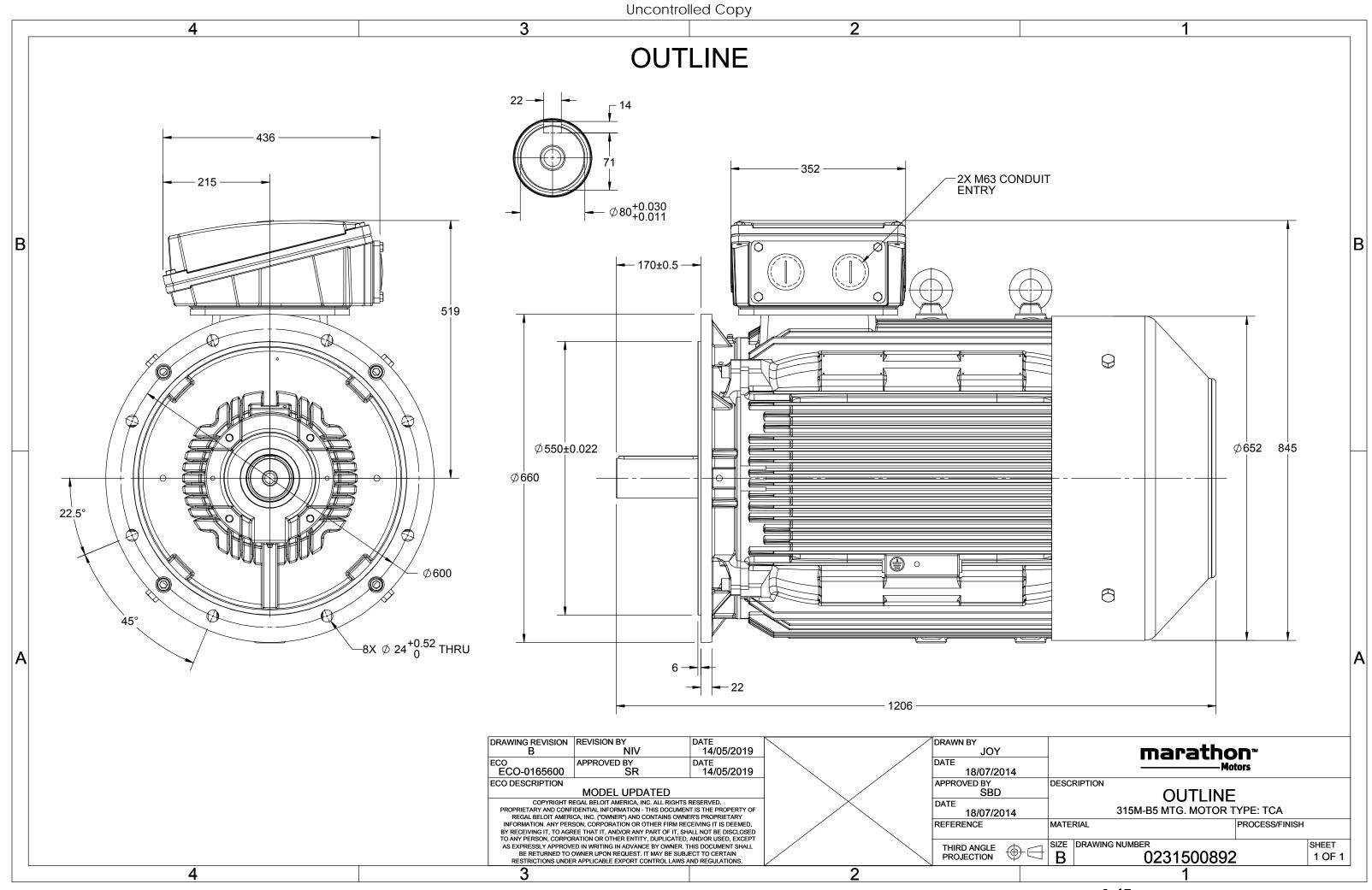
### Nameplate Specifications

| Output HP              | 120 Hp        | Output KW   | 90.0 kW                     |
|------------------------|---------------|---|-----------------------------|
| Frequency              | 50 Hz         | Voltage   | 400 V                       |
| Current                | 170.1 A       | Speed   | 992 rpm                     |
| Service Factor         | 1             | Phase   | 3                           |
| Efficiency             | 95.6 %        | Power Factor                                      | 0.8                         |
| Duty                   | S1            | Insulation Class                                  | F                           |
| Frame                  | 315M          | Enclosure   | Totally Enclosed Fan Cooled |
| Thermal Protection     |               |   |                             |
|                        | No Protection | Ambient Temperature                               | 40 °C                       |
| Drive End Bearing Size | 6319          | Ambient Temperature<br>Opp Drive End Bearing Size | 40 °C<br>6319               |
|                        |               | ·   |                             |
| Drive End Bearing Size | 6319          | Opp Drive End Bearing Size                        | 6319                        |

### **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles                 | 6             | Rotation              | Bi-Directional |
| Mounting              | B5            | Motor Orientation     | Horizontal     |
| Drive End Bearing     | C3            | Opp Drive End Bearing | C3             |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 1206 mm       | Frame Length          | 729 mm         |
| Shaft Diameter        | 80 mm         | Shaft Extension       | 170 mm         |
| Assembly/Box Mounting | Тор           |                       |                |
| Outline Drawing       | 0231500892    | Connection Drawing    | 8442000085     |

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### Model No. QCA0903A1121GAA001

| 1       |              |           | 1         |      |            |       |        |                        |       |                |           |           |          |         |       |                                |           |               |
|---------|--------------|-----------|-----------|------|------------|-------|--------|------------------------|-------|----------------|-----------|-----------|----------|---------|-------|--------------------------------|-----------|---------------|
| U       | $\Delta / Y$ | f         | Р         | Р    | I          | n     | т      | IE                     |       | % EFF a        | nt loa    | d         | P        | F at lo | bad   | I <sub>A</sub> /I <sub>N</sub> | $T_A/T_N$ | $T_{K}/T_{N}$ |
| (V)     | Conn         | [Hz]      | [kW]      | [hp] | [A]        | [RPM] | [Nm]   | Class                  | 5/4FL | FL             | 3/4FL     | 1/2FL     | FL       | 3/4FL   | 1/2FL | [pu]                           | [pu]      | [pu]          |
| 400     | Δ            | 50        | 90        | 120  | 170.1      | 992   | 861.91 | IE4                    | -     | 95.6           | 95.6      | 94.6      | 0.8      | 0.75    | 0.63  | 6.1                            | 2.1       | 2.6           |
|         |              |           |           |      |            |       |        |                        |       |                |           |           |          |         |       |                                |           |               |
|         |              |           |           |      |            |       |        |                        |       |                |           |           |          |         |       |                                |           |               |
|         |              |           |           |      |            |       |        |                        |       |                |           |           |          |         |       |                                |           |               |
|         |              |           |           |      |            |       |        |                        |       |                |           |           |          |         |       |                                |           |               |
| Motor   | type         |           |           |      | QCA        |       |        |                        | Deg   | gree of        | protectio | on        |          |         |       | IP 55                          |           |               |
| Enclos  | ure          |           |           |      | TEFC       |       |        |                        | Mo    | unting         | type      |           |          |         |       | IM B5                          |           |               |
| Frame   | Materia      | I         |           |      | Cast Irc   | on    |        |                        | Coc   | Cooling method |           |           |          |         |       | IC 411                         |           |               |
| Frame   | size         |           |           |      | 315M       |       |        | Motor weight - approx. |       |                |           |           | 966      |         |       | kg                             |           |               |
| Duty    |              |           |           |      | S1         |       |        | Gross weight - approx. |       |                |           |           |          | 1011    |       | kg                             |           |               |
| Voltag  | e variatio   | on *      |           |      | ± 10%      |       |        | Motor inertia          |       |                |           |           |          | 4.6216  |       | kgm <sup>2</sup>               |           |               |
| Freque  | ency varia   | ation *   |           |      | ± 5%       |       |        |                        | Loa   | d inerti       | а         |           |          |         | Custo | omer to Prov                   | /ide      |               |
| Combi   | ned varia    | ation *   |           |      | 10%        |       |        |                        | Vib   | ration l       | evel      |           |          |         |       | 2.8                            |           | mm/s          |
| Design  |              |           |           |      | Ν          |       |        |                        | Noi   | se level       | (1mete    | r distanc | e from   | motor)  |       | 66                             |           | dB(A)         |
| Service | e factor     |           |           |      | 1.0        |       |        |                        | No.   | of star        | ts hot/co | old/Equa  | lly spre | ad      |       | 2/3/4                          |           |               |
| Insulat | ion class    | ;         |           |      | F          |       |        |                        | Sta   | rting m        | ethod     |           |          |         |       | DOL                            |           |               |
| Ambie   | nt tempe     | erature   |           |      | -20 to +   | 40    |        | °C                     | Тур   | e of co        | upling    |           |          |         |       | Direct                         |           |               |
| Tempe   | rature ri    | ise (by r | resistand | ce)  | 80 [ Class | 5 B ] |        | К                      | LR ۱  | withsta        | nd time   | (hot/cold | ł)       |         |       | 15/30                          |           | s             |
| Altitud | e above      | sea lev   | el        |      | 1000       |       |        | meter                  | Dire  | ection c       | f rotatio | n         |          |         | В     | i-directional                  |           |               |
| Hazard  | lous area    | a classif | ication   |      | NA         |       |        |                        | Sta   | ndard r        | otation   |           |          |         | Cloc  | ckwise form                    | DE        |               |
|         | Zone cla     | assifica  | tion      |      | NA         |       |        |                        | Pair  | nt shad        | е         |           |          |         |       | RAL 5014                       |           |               |
|         | Gas gro      | oup       |           |      | NA         |       |        |                        | Acc   | essorie        | s         |           |          |         |       |                                |           |               |
|         | Temper       | rature c  | lass      |      | NA         |       |        |                        |       | Acc            | essory -  | 1         |          |         |       | PTC 150°C                      |           |               |
|         |              |           |           |      |            |       |        |                        |       |                |           |           |          |         |       |                                |           |               |

| Temperature class  | NA                          | Accessory - 1                   | PTC 150°C                      |
|--------------------|-----------------------------|---------------------------------|--------------------------------|
| Rotor type         | Aluminum Die cast           | Accessory - 2                   | -                              |
| Bearing type       | Anti-friction ball          | Accessory - 3                   | -                              |
| DE / NDE bearing   | 6319 C3 / 6319 C3           | Terminal box position           | ТОР                            |
| Lubrication method | Regreasable                 | Maximum cable size/conduit size | 1R x 3C x 240mm²/2 x M63 x 1.5 |
| Type of grease     | CHEVRON SRI-2 or Equivalent | Auxiliary terminal box          | NA                             |
|                    |                             |                                 |                                |

 $I_A/I_N$  - Locked Rotor Current / Rated Current

T<sub>K</sub>/T<sub>N</sub> - Breakdown Torque / Rated Torque

 $T_{\rm A}/T_{\rm N}$  - Locked Rotor Torque / Rated Torque

### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combined variation are as per IEC60034-1

| Technical da | ta are subject to chang | e. There may be slight v | variations between calculate | d values in this datasheet a | nd the motor name | eplate figures. |
|--------------|-------------------------|--------------------------|------------------------------|------------------------------|-------------------|-----------------|
| Efficiency   | Europe                  | China                    | India                        | Aus/Nz                       | Brazil            | Global IEC      |
| Standards    | IEC 60034-30-1          | -                        | -                            | AS/NZ 1359:5:2004            | -                 | IEC 60034-30-1  |

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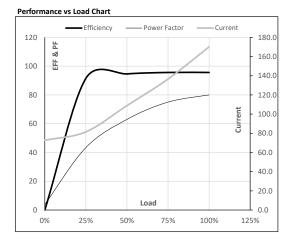


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| Enclosure | U   | $\Delta / Y$ | f    | Р    | Р    | I     | n     | Т     | Т      | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn         | [Hz] | [kW] | [hp] | [A]   | [RPM] | [kgm] | [Nm]   | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 400 | Δ            | 50   | 90   | 120  | 170.1 | 992   | 87.89 | 861.91 | IE4   | 40   | S1   | 1000      | 4.6216               | 966    |
|           |     |              |      |      |      |       |       |       |        |       |      |      |           |                      |        |

#### Motor Load Data

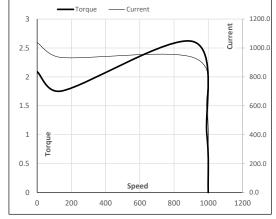
| Load Point   |       | NL   | 1/4FL | 1/2FL | 3/4FL | FL    | 5/4FL |
|--------------|-------|------|-------|-------|-------|-------|-------|
| Current      | Α     | 72.7 | 81.5  | 108.9 | 136.6 | 170.1 |       |
| Torque       | Nm    | 0.0  | 214.1 | 429.1 | 645.0 | 861.9 |       |
| Speed        | r/min | 1000 | 998   | 996   | 994   | 992   |       |
| Efficiency   | %     | 0.0  | 91.5  | 94.6  | 95.6  | 95.6  |       |
| Power Factor | %     | 3.9  | 43.4  | 63.0  | 75.0  | 80.0  |       |



#### Motor Speed Torque Data

| Load Point |       | LR     | P-Up  | BD    | Rated | NL   |  |
|------------|-------|--------|-------|-------|-------|------|--|
| Speed      | r/min | 0      | 143   | 913   | 992   | 1000 |  |
| Current    | А     | 1037.8 | 934.0 | 572.6 | 170.1 | 72.7 |  |
| Torque     | ри    | 2.1    | 1.8   | 2.6   | 1     | 0    |  |

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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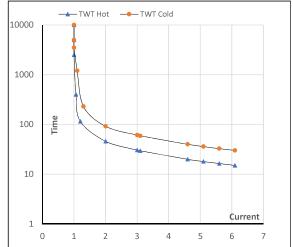
### Model No. QCA0903A1121GAA001

| Enclosure | U   | $\Delta / Y$ | f    | Р    | Р    | Ι     | n     | Т     | Т      | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
|           | (∨) | Conn         | [Hz] | [kW] | [hp] | [A]   | [rpm] | [kgm] | [Nm]   | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 400 | Δ            | 50   | 90   | 120  | 170.1 | 992   | 87.89 | 861.91 | IE4   | 40   | S1   | 1000      | 4.6216               | 966    |
|           |     |              |      |      |      |       |       |       |        |       |      |      |           |                      |        |

### Motor Speed Torque Data

| Load     |    | FL    | $I_1$ | I <sub>2</sub> | l <sub>3</sub> | $I_4$ | I <sub>5</sub> | LR  |
|----------|----|-------|-------|----------------|----------------|-------|----------------|-----|
| TWT Hot  | s  | 10000 | 46    | 31             | 25             | 18    | 17             | 15  |
| TWT Cold | s  | 10000 | 92    | 61             | 45             | 37    | 33             | 30  |
| Current  | pu | 1     | 2     | 3              | 4              | 5     | 5.5            | 6.1 |

### Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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