PRODUCT INFORMATION PACKET

Model No: QCA0903A1113GAA001 Catalog No: QCA0903A1113GAA001 TerraMAX® Cast Iron Motor, 120 HP, 3 Ph, 50 Hz, 400 V, 1000 RPM, 315M Frame, TEFC



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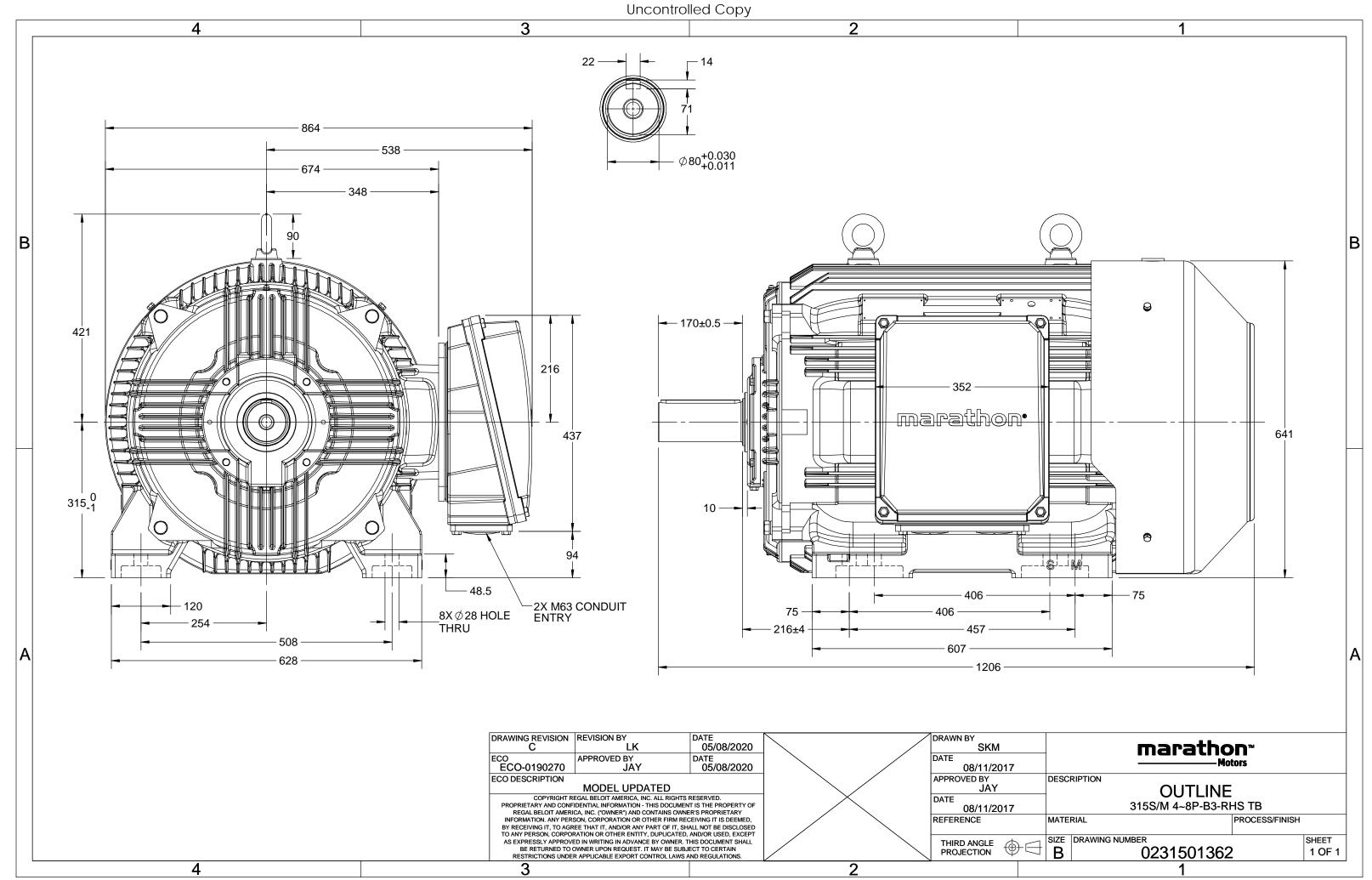
Nameplate Specifications

Output HP	120 Hp	Output KW	90.0 kW
Frequency	50 Hz	Voltage	400 V
Current	170.1 A	Speed	992 rpm
Service Factor	1	Phase	3
Efficiency	95.6 %	Power Factor	0.8
Duty	S1	Insulation Class	F
Frame	315M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection			
	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6319	Ambient Temperature Opp Drive End Bearing Size	40 °C 6319
		·	
Drive End Bearing Size	6319	Opp Drive End Bearing Size	6319

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1206 mm	Frame Length	729 mm
Shaft Diameter	80 mm	Shaft Extension	170 mm
Assembly/Box Mounting	R Side		
Outline Drawing	0231501362	Connection Drawing	8442000085

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U	Δ / Y	f	Р	Р	I	n	Т	IE		% EFF a	it loa	d	PF	at lo	ad	I_A/I_N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	90	120	169.9	992	861.91	IE4	-	95.6	95.6	94.6	0.8	0.75	0.63	6.1	2.1	2.6
Motor	type				QCA				Deg	ree of	protectio	on				IP 55		

Enclosure	TEFC		Mounting type	IM B3	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	315M		Motor weight - approx.	963	kg
Duty	S1		Gross weight - approx.	1008	kg
Voltage variation *	± 10%		Motor inertia	4.6216	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	Ν		Noise level (1meter distance from moto	or) 66	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistand	ce) 80 [Class B]	К	LR withstand time (hot/cold)	15/30	S
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6319 C3 / 6319 C3		Terminal box position	RHS	
Lubrication method	Regreasable		Maximum cable size/conduit size	1R x 3C x 240mm²/2 x M63 x 1.5	
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 $T_{\rm A}/T_{\rm N}$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical da	ta are subject to chan	ge. There may be slight v	ariations between calculated	d values in this datashee	et and the motor name	plate figures.
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC 60034-30-1	-	-	AS/NZ 1359:5:20	04 -	IEC:60034-30-1

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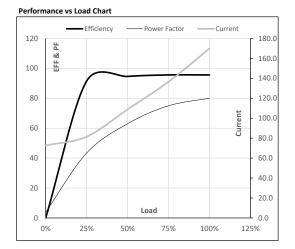


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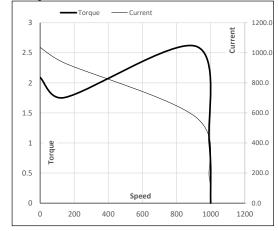
Enclosure	U	Δ / Y	f	Р	Р	I	n	т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	90	120	169.9	992	87.89	861.91	IE4	40	S1	1000	4.6216	963

Motor Load Data

	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Α	72.7	81.5	108.9	136.6	169.9	
Nm	0.0	214.1	429.1	645.0	861.9	
/min	1000	998	996	994	992	
%	0.0	91.5	94.6	95.6	95.6	
%	3.9	43.4	63.0	75.0	80.0	
	Nm /min %	Nm 0.0 /min 1000 % 0.0	Nm 0.0 214.1 /min 1000 998 % 0.0 91.5	Nm 0.0 214.1 429.1 /min 1000 998 996 % 0.0 91.5 94.6	Nm 0.0 214.1 429.1 645.0 /min 1000 998 996 994 % 0.0 91.5 94.6 95.6	Nm 0.0 214.1 429.1 645.0 861.9 /min 1000 998 996 994 992 % 0.0 91.5 94.6 95.6 95.6



Starting Characteristics Chart



Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	143	913	992	1000
Current	А	1036.1	932.5	572.6	169.9	72.7
Torque	pu	2.1	1.8	2.6	1	0

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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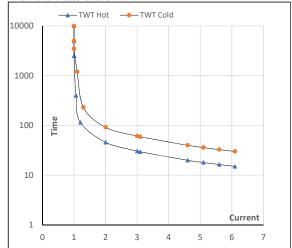
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Enclosure	U	Δ / Y	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	90	120	169.9	992	87.89	861.91	IE4	40	S1	1000	4.6216	963

Motor Speed Torque Data

Load		FL	I_1	I ₂	l ₃	I_4	I ₅	LR
TWT Hot	s	10000	46	31	25	18	17	15
TWT Cold	s	10000	92	61	45	37	33	30
Current	pu	1	2	3	4	5	5.5	6.1

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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