PRODUCT INFORMATION PACKET

Model No: QCA0554A1113GAA001 Catalog No: QCA0554A1113GAA001 TerraMAX® Cast Iron Motor, 75 HP, 3 Ph, 50 Hz, 400 V, 750 RPM, 315S Frame, TEFC



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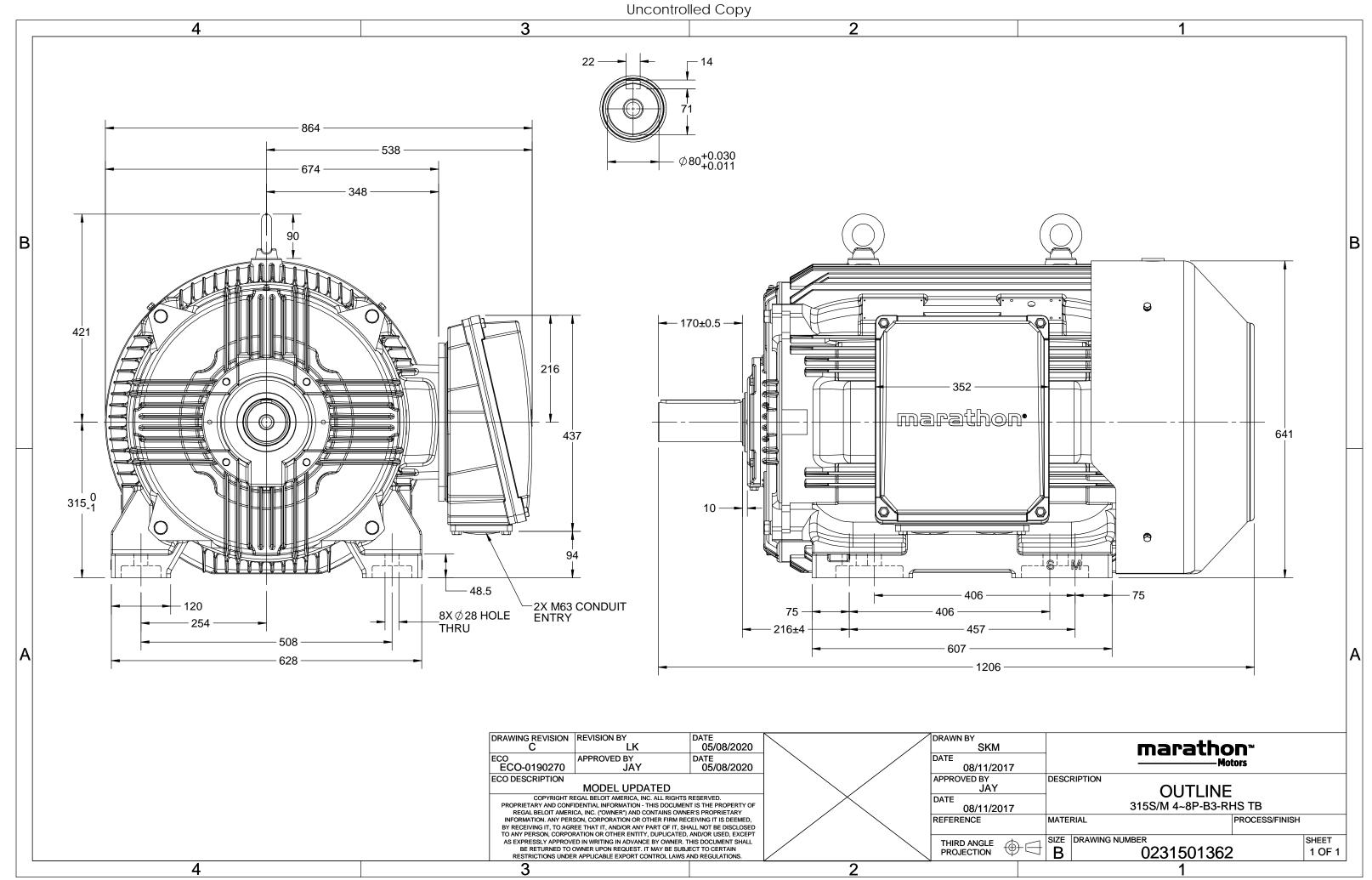
Nameplate Specifications

| Output HP | 75 Hp | Output KW | 55.0 kW |
|--|-----------------------|---|--------------------------------------|
| Frequency | 50 Hz | Voltage | 400 V |
| Current | 114.8 A | Speed | 743 rpm |
| Service Factor | 1 | Phase | 3 |
| Efficiency | 93.7 % | Power Factor | 0.74 |
| Duty | S1 | Insulation Class | F |
| | | | |
| Frame | 315S | Enclosure | Totally Enclosed Fan Cooled |
| Frame Thermal Protection | 315S No Protection | Enclosure Ambient Temperature | Totally Enclosed Fan Cooled 40 °C |
| | | | |
| Thermal Protection | No Protection | Ambient Temperature | 40 °C |
| Thermal Protection Drive End Bearing Size | No Protection 6319 | Ambient Temperature Opp Drive End Bearing Size | 40 °C 6319 |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles | 8 | Rotation | Bi-Directional |
| Mounting | B3 | Motor Orientation | Horizontal |
| Drive End Bearing | СЗ | Opp Drive End Bearing | Сз |
| Frame Material | Cast Iron | Shaft Type | Keyed |
| Overall Length | 1206 mm | Frame Length | 729 mm |
| Shaft Diameter | 80 mm | Shaft Extension | 170 mm |
| Assembly/Box Mounting | R Side | | |
| Outline Drawing | 0231501362 | Connection Drawing | 8442000085 |

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3 of 7





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Model No. QCA0554A1113GAA001

| U | Δ / Y | f | Р | Р | I | n | Т | IE | | % EFF a | at loa | d | PF | at lo | ad | I _A /I _N | T_A/T_N | $T_{\rm K}/T_{\rm N}$ |
|-----|--------------|------|------|------|-------|-------|--------|-------|-------|---------|--------|-------|------|-------|-------|--------------------------------|-----------|-----------------------|
| (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| 400 | Δ | 50 | 55 | 75 | 114.5 | 743 | 719.36 | IE4 | - | 93.7 | 93.7 | 91.7 | 0.74 | 0.68 | 0.56 | 5 | 1.9 | 2.1 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |

| Motor type Enclosure Frame Material Frame size Duty | QCA TEFC Cast Iron 315S | | Degree of protection Mounting type | IP 55 IM B3 | |
|---|----------------------------------|-------|---|--------------------------------|------------------|
| Frame Material Frame size | Cast Iron | | • | IM B3 | |
| Frame size | | | | | |
| | 3155 | | Cooling method | IC 411 | |
| Duty | | | Motor weight - approx. | 893 | kg |
| | S1 | | Gross weight - approx. | 938 | kg |
| Voltage variation * | ± 10% | | Motor inertia | 4.1362 | kgm ² |
| Frequency variation * | ± 5% | | Load inertia | Customer to Provide | |
| Combined variation * | 10% | | Vibration level | 2.8 | mm/s |
| Design | Ν | | Noise level (1meter distance from moto | or) 64 | dB(A) |
| Service factor | 1.0 | | No. of starts hot/cold/Equally spread | 2/3/4 | |
| Insulation class | F | | Starting method | DOL | |
| Ambient temperature | -20 to +40 | °C | Type of coupling | Direct | |
| Temperature rise (by resistance) | 80 [Class B] | К | LR withstand time (hot/cold) | 15/30 | s |
| Altitude above sea level | 1000 | meter | Direction of rotation | Bi-directional | |
| Hazardous area classification | NA | | Standard rotation | Clockwise form DE | |
| Zone classification | NA | | Paint shade | RAL 5014 | |
| Gas group | NA | | Accessories | | |
| Temperature class | NA | | Accessory - 1 | PTC 150°C | |
| Rotor type | Aluminum Die cast | | Accessory - 2 | - | |
| Bearing type | Anti-friction ball | | Accessory - 3 | - | |
| DE / NDE bearing | 6319 C3 / 6319 C3 | | Terminal box position | RHS | |
| Lubrication method | Regreasable | | Maximum cable size/conduit size | 1R x 3C x 240mm²/2 x M63 x 1.5 | |
| Type of grease CH | EVRON SRI-2 or Equivalent | | Auxiliary terminal box | NA | |

 I_A/I_N - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 $T_{\rm A}/T_{\rm N}$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

| Technical da | ta are subject to char | ige. There may be slight v | ariations between calculated | values in this datashe | et and the motor name | plate figures. |
|--------------|------------------------|----------------------------|------------------------------|------------------------|-----------------------|----------------|
| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC |
| Standards | IEC 60034-30-1 | - | - | AS/NZ 1359:5:20 | - 004 | IEC:60034-30-1 |

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Model No. QCA0554A1113GAA001

| Enclosure | U | Δ / Y | f | Р | Р | I | n | т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 400 | Δ | 50 | 55 | 75 | 114.5 | 743 | 73.35 | 719.36 | IE4 | 40 | S1 | 1000 | 4.1362 | 893 |
| | | | | | | | | | | | | | | | |

Motor Load Data

Motor Speed Torque Data

r/min

А

pu

Load Point

Speed

Current

Torque

| | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL |
|-------|------------------|----------------------------|---|--|---|--|
| А | 56.0 | 61.1 | 79.3 | 95.9 | 114.5 | |
| Nm | 0.0 | 178.6 | 358.0 | 538.1 | 719.4 | |
| r/min | 750 | 748 | 747 | 745 | 743 | |
| % | 0.0 | 86.5 | 91.7 | 93.7 | 93.7 | |
| % | 5.4 | 38.3 | 56.0 | 68.0 | 74.0 | |
| | Nm r/min % | Nm 0.0 r/min 750 % 0.0 | Nm 0.0 178.6 r/min 750 748 % 0.0 86.5 | Nm 0.0 178.6 358.0 r/min 750 748 747 % 0.0 86.5 91.7 | Nm 0.0 178.6 358.0 538.1 r/min 750 748 747 745 % 0.0 86.5 91.7 93.7 | Nm 0.0 178.6 358.0 538.1 719.4 r/min 750 748 747 745 743 % 0.0 86.5 91.7 93.7 93.7 |

P-Up

107

515.2

1.6

LR

0

572.5

1.9

BD

684

307.1

2.1

Rated

743

114.5

1

NL

750

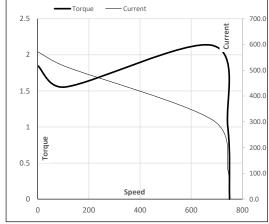
56.0

0

- Efficiency ------ Power Factor 100 140.0 EFF & PF 90 120.0 80 100.0 70 60 80.0 Current 50 60.0 40 30 40.0 20 20.0 10 Load 0 0.0 75% 100% 125% 0% 25% 50%

Starting Characteristics Chart

Performance vs Load Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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6 of 7

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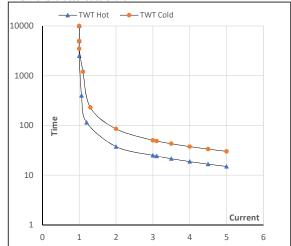
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| Enclosure | U | Δ / Y | f | Р | Р | Ι | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
| | (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 400 | Δ | 50 | 55 | 75 | 114.5 | 743 | 73.35 | 719.36 | IE4 | 40 | S1 | 1000 | 4.1362 | 893 |
| | | | | | | | | | | | | | | | |

Motor Speed Torque Data

| Load | | FL | I_1 | I ₂ | I ₃ | I_4 | I ₅ | LR |
|----------|----|-------|-------|----------------|----------------|-------|----------------|----|
| TWT Hot | s | 10000 | 38 | 25 | 21 | 19 | 17 | 15 |
| TWT Cold | S | 10000 | 85 | 50 | 43 | 38 | 33 | 30 |
| Current | pu | 1 | 2 | 3 | 3.5 | 4 | 4.5 | 5 |

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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