### **PRODUCT INFORMATION PACKET**

Model No: QCA0553AF133GAA001 Catalog No: QCA0553AF133GAA001 TerraMAX® Cast Iron Motor, 75 HP, 3 Ph, 50 Hz, 380 V, 1000 RPM, 280M Frame, TEFC



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Product Information Packet: Model No: QCA0553AF133GAA001, Catalog No:QCA0553AF133GAA001 TerraMAX® Cast Iron Motor, 75 HP, 3 Ph, 50 Hz, 380 V, 1000 RPM, 280M Frame, TEFC

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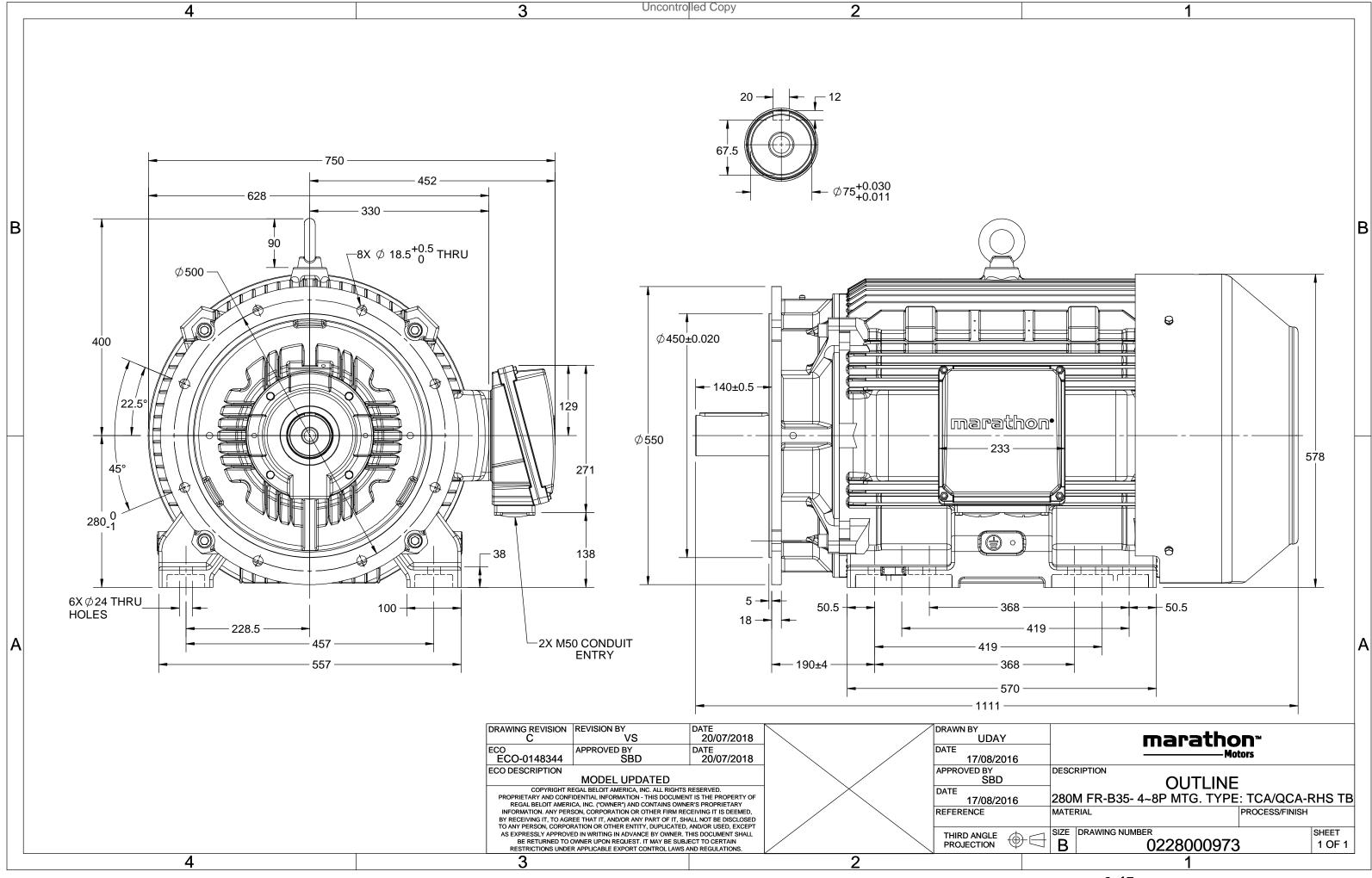
### Nameplate Specifications

Output HP	75 Hp	Output KW	55.0 kW
Frequency	50 Hz	Voltage	380 V
Current	107.1 A	Speed	991 rpm
Service Factor	1	Phase	3
Efficiency	95.1 %	Power Factor	0.83
Duty	S1	Insulation Class	F
Frame	280M	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	280M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6317	Ambient Temperature Opp Drive End Bearing Size	40 °C 6317

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1111 mm	Frame Length	600 mm
Shaft Diameter	75 mm	Shaft Extension	140 mm
Assembly/Box Mounting	R Side		
Outline Drawing	0228000973	Connection Drawing	8442000085

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## **TerraMAX**<sup>®</sup>

Model No. QCA0553AF133GAA001

U	$\Delta / Y$	f	Р	Р	I	n	Т	IE	ç	6 EFF a	t load	ł	PF	at lo	ad	$I_A/I_N$	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	55	75	105.9	991	539.18	IE4	-	95.1	95.1	93.8	0.83	0.77	0.66	7.2	2.3	3.0
Motor	type				QCA				Deg	ree of	orotectio	on				IP 55		

Frame MaterialCast IronCooling methodIC 411Frame size280MMotor weight - approx.764kgDutyS1Gross weight - approx.799kgVoltage variation *± 10%Motor inertia3.2641kgmFrequency variation *± 5%Load inertiaCustomer to ProvideCombined variation *10%Vibration level2.2mm/sDesignNNo iso slevel ( 1meter distance from motor)66Q/3/4Insulation classFNo of starts hot/cold/Equally spread2/3/4Ambient temperature-20 to +40°CType of couplingDirectTemperature rise (by resistance)80 [ Class B ]KKwithstand time (hot/cold)15/30sAtlitude above sea level1000meterPaint shadeRAL 5014AccessoriesNAClacessoriesSAccessoriesTemperature classNAAccessory - 1PTC 150°CRotor typeAluminum Die castAccessory - 1AccessoriesBearing typeAnti-friction ballAccessory - 3-DE / NDE bearing6317 C3 / 6317 C3Ferminal box positionRHSType of greaseCHEVRON SRI-2 or EquivalentMaximur cable size/conduit sizeMaximur cable size/conduit sizeKAS	Enclosure	TEFC		Mounting type	IM B35	
DutyS1Gross weight - approx.799kgDutyS1Gross weight - approx.799kgVoltage variation *±10%Motor inertia3.2641kgm²Frequency variation *10%Load inertiaCustomer to Providem/sDesignNVibration level2.2mm/sDesignNNo. of starts hot/cold/Equally spread2/3/4dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/4dB(A)Insulation classFStarting methodDOLsetAmbient temperature-20 to +40°CType of couplingDirectTemperature rise (by resistance)80 [Class B]KLw withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsHazardous area classificationNAStandard rotationClockwise form DEsGas groupNAAccessoriesAccessoriesAccessoriesAccessory - 1PTC 150°CRotor typeAnti-friction ballAccessory - 2-Accessory - 2-DE / NDE bearing6317 C3 / 6317 C3Erminal box positionRHSMaximum cable size/conduit size1R x 3C x 95mm²/2 x M50 x 1.5	Frame Material	Cast Iron		Cooling method	IC 411	
Voltage variation *± 10%Motor inertia3.2641kgFrequency variation *± 5%Load inertiaCustomer to ProvideCombined variation *10%Vibration level2.2mm/sDesignNNo. of starts hot/cold/Equally spread2/3/4designService factor1.0No. of starts hot/cold/Equally spread2/3/4designInsulation classFStarting methodDOLdesignAmbient temperature-20 to +40°CType of couplingDirectTemperature rise (by resistance)80 [Class B ]KLk withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsHazardous area classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesAccessoriesAccessoriesRotor typeAnti-friction ballAccessory - 1PTC 150°CBearing typeAnti-friction ballAccessory - 3-DE / NDE bearing6317 C3 / 6317 C3RegreasableMaximum cable size/conduit size1R x 3C x 9Smm²/2 x MS0 x 1.5	Frame size	280M		Motor weight - approx.	764	kg
Frequency variation *± 5%Load inertiaCustomer to ProvideCombined variation *10%Vibration level2.2mm/sDesignNNoise level ( 1meter distance from motor)66dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/4dB(A)Insulation classFStarting methodDOLremperature site (by resistance)80 [ Class B ]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsZone classificationNAStandard rotationClockwise form DEsAges groupNAAccessoriesAccessory - 1PTC 150°CRotor typeAluminum Die castAccessory - 3-sBearing typeAnti-friction ballAccessory - 3-Terminal box positionRHSLubrication methodRegreasableMaximum cable size/conduit size1R x 3C x 95mm²/2 x M50 x 1.5*	Duty	S1		Gross weight - approx.	799	kg
Combined variation *10%Vibration level2.2mm/sDesignNNoise level (1meter distance from motor)66dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/4dB(A)Insulation classFStarting methodDOLdD(A)Ambient temperature-20 to +40°CType of couplingDirectdD(A)Temperature rise (by resistance)80 [Class B ]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsZone classificationNAStandard rotationClockwise form DE1Gas groupNAAccessories1Rotor typeAluminum Die castAccessory - 1PTC 150°CBearing typeAnti-friction ballAccessory - 3-DE / NDE bearing6317 C3 / 6317 C3RegreasableMaximum cable size/conduit size1R x 3C x 95mm²/2 x M50 x 1.5	Voltage variation *	± 10%		Motor inertia	3.2641	kgm <sup>2</sup>
DesignNNoise level (1meter distance from motor)66dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/41000 <td>Frequency variation *</td> <td>± 5%</td> <td></td> <td>Load inertia</td> <td>Customer to Provide</td> <td></td>	Frequency variation *	± 5%		Load inertia	Customer to Provide	
Service factor1.0No. of starts hot/cold/Equally spread2/3/4Insulation classFStarting methodDOLAmbient temperature-20 to +40°CType of couplingDirectTemperature rise (by resistance)80 [ Class B ]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalHazardous area classificationNAStandard rotationClockwise form DEZone classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesTemperature classNAAccessory - 1PTC 150°CRotor typeAluminum Die castAccessory - 3-Bearing type6317 C3 / 6317 C3Terminal box positionRHSLubrication methodRegreasableMaximum cable size/conduit size1R x 3C x 95mm²/2 x M50 x 1.5	Combined variation *	10%		Vibration level	2.2	mm/s
Insulation classFStarting methodDOLInsulation classFStarting methodDOLAmbient temperature-20 to +40°CType of couplingDirectTemperature rise (by resistance)80 [ Class B ]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalHazardous area classificationNAStandard rotationClockwise form DEZone classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesClockwise form DETemperature classNAAccessory - 1PTC 150°CRotor typeAluminum Die castAccessory - 2-DE / NDE bearing6317 C3 / 6317 C3Terminal box positionRHSLubrication methodRegreasableMaximum cable size/conduit size1R x 3C x 95mm²/2 x M50 x 1.5	Design	Ν		Noise level ( 1meter distance from moto	r) 66	dB(A)
Ambient temperature-20 to +40°CType of couplingDirectTemperature rise (by resistance)80 [ Class B ]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsHazardous area classificationNADirection of rotationClockwise form DEZone classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesTemperature classNAAccessory - 1PTC 150°CRotor typeAluminum Die castAccessory - 2-Bearing typeAnti-friction ballAccessory - 3-DE / NDE bearing6317 C3 / 6317 C3Terminal box positionRHSLubrication methodRegreasableMaximum cable size/conduit sizeIR x 3C x 95mm²/2 x M50 x 1.5	Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Temperature rise (by resistance)80 [ Class B ]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalHazardous area classificationNAStandard rotationClockwise form DEZone classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesTemperature classNAAccessory - 1PTC 150°CRotor typeAluminum Die castAccessory - 2-Bearing typeAnti-friction ballTerminal box positionRHSLubrication methodRegreasableMaximum cable size/conduit sizeIR x 3C x 95mm²/2 x M50 x 1.5	Insulation class	F		Starting method	DOL	
Altitude above sea level1000meterDirection of rotationBi-directionalHazardous area classificationNAStandard rotationClockwise form DEZone classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesClockwise form DETemperature classNAAccessory - 1PTC 150°CRotor typeAluminum Die castAccessory - 2-Bearing typeAnti-friction ballAccessory - 3-DE / NDE bearing6317 C3 / 6317 C3Terminal box positionRHSLubrication methodRegreasableMaximum cable size/conduit size1R x 3C x 95mm²/2 x M50 x 1.5	Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Hazardous area classificationNAStandard rotationClockwise form DEHazardous area classificationNAPaint shadeRAL 5014Cone classificationNAAccessoriesAccessoriesTemperature classNAAccessory - 1PTC 150°CRotor typeAluminum Die castAccessory - 2-Bearing typeAnti-friction ballAccessory - 3-DE / NDE bearing6317 C3 / 6317 C3Terminal box positionRHSLubrication methodRegreasableMaximum cable size/conduit size1R x 3C x 95mm²/2 x M50 x 1.5	Temperature rise (by resistance	ce) 80 [ Class B ]	К	LR withstand time (hot/cold)	15/30	s
Zone classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesTemperature classNAAccessory - 1PTC 150°CRotor typeAluminum Die castAccessory - 2-Bearing typeAnti-friction ballAccessory - 3-DE / NDE bearing6317 C3 / 6317 C3Terminal box positionRHSLubrication methodRegreasableMaximum cable size/conduit size1R x 3C x 95mm²/2 x M50 x 1.5	Altitude above sea level	1000	meter	Direction of rotation	<b>Bi-directional</b>	
Gas groupNAAccessoriesTemperature classNAAccessory - 1PTC 150°CRotor typeAluminum Die castAccessory - 2-Bearing typeAnti-friction ballAccessory - 3-DE / NDE bearing6317 C3 / 6317 C3Terminal box positionRHSLubrication methodRegreasableMaximum cable size/conduit size1R x 3C x 95mm²/2 x M50 x 1.5	Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Temperature classNAAccessory - 1PTC 150°CRotor typeAluminum Die castAccessory - 2-Bearing typeAnti-friction ballAccessory - 3-DE / NDE bearing6317 C3 / 6317 C3Terminal box positionRHSLubrication methodRegreasableMaximum cable size/conduit size1R x 3C x 95mm²/2 x M50 x 1.5	Zone classification	NA		Paint shade	RAL 5014	
Rotor typeAluminum Die castAccessory - 2Bearing typeAnti-friction ballAccessory - 3DE / NDE bearing6317 C3 / 6317 C3Terminal box positionRHSLubrication methodRegreasableMaximum cable size/conduit size1R x 3C x 95mm²/2 x M50 x 1.5	Gas group	NA		Accessories		
Bearing type     Anti-friction ball     Accessory - 3       DE / NDE bearing     6317 C3 / 6317 C3     Terminal box position       Lubrication method     Regreasable	Temperature class	NA		Accessory - 1	PTC 150°C	
DE / NDE bearing     6317 C3 / 6317 C3     Terminal box position     RHS       Lubrication method     Regreasable     Maximum cable size/conduit size     1R x 3C x 95mm²/2 x M50 x 1.5	Rotor type	Aluminum Die cast		Accessory - 2	-	
Lubrication method         Regreasable         Maximum cable size/conduit size         1R x 3C x 95mm²/2 x M50 x 1.5	Bearing type	Anti-friction ball		Accessory - 3	-	
	DE / NDE bearing	6317 C3 / 6317 C3		Terminal box position	RHS	
Type of grease CHEVRON SRI-2 or Equivalent Auxiliary terminal box NA	Lubrication method	Regreasable		Maximum cable size/conduit size 1	R x 3C x 95mm²/2 x M50 x 1.5	
	Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current

T<sub>K</sub>/T<sub>N</sub> - Breakdown Torque / Rated Torque

 $T_{\text{A}}/T_{\text{N}}$  - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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Model No. QCA0553AF133GAA001

Enclosure	U	$\Delta / Y$	f	Р	Р	I	n	т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	55	75	105.9	991	54.98	539.18	IE4	40	S1	1000	3.2641	764

#### Motor Load Data

Motor Speed Torque Data

r/min

А

pu

Load Point Speed

Current

Torque

LR

0

2.3

762.2

P-Up

143

686.0

1.9

BD

912

401.8

3.0

Rated

991

105.9

1

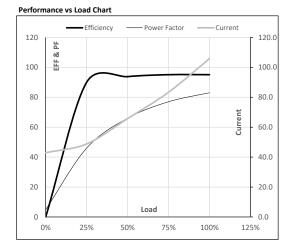
NL

1000

42.9

0

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	42.9	48.8	65.8	83.3	105.9	
Torque	Nm	0.0	133.8	268.3	403.4	539.2	
Speed	r/min	1000	998	995	993	991	
Efficiency	%	0.0	90.0	93.8	95.1	95.1	
Power Factor	%	4.9	46.0	66.0	77.0	83.0	



#### Starting Characteristics Chart

3.5		Torque	Current			900.0
3					Current	
					$\int$	- 700.0
2.5		>	<			- 600.0
2	$\sim$					- 500.0
1.5						- 400.0
1	Torque					- 300.0
0.5						- 100.0
0			Speed			0.0
	0 2	00 40	600	800	1000	1200

**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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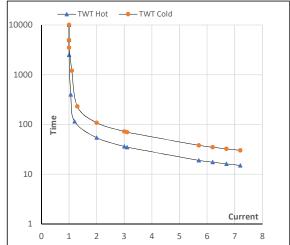
#### Model No. QCA0553AF133GAA001

Enclosure	U	$\Delta / Y$	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	55	75	105.9	991	54.98	539.18	IE4	40	S1	1000	3.2641	764

#### Motor Speed Torque Data

Load		FL	$I_1$	I <sub>2</sub>	l <sub>3</sub>	$I_4$	I <sub>5</sub>	LR
TWT Hot	s	10000	54	36	30	25	20	15
TWT Cold	s	10000	108	72	60	45	40	30
Current	pu	1	2	3	4	5	5.5	7.2

#### Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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