PRODUCT INFORMATION PACKET

Model No: QCA0553AF111GAA001 Catalog No: QCA0553AF111GAA001 TerraMAX® Cast Iron Motor, 75 HP, 3 Ph, 50 Hz, 380 V, 1000 RPM, 280M Frame, TEFC



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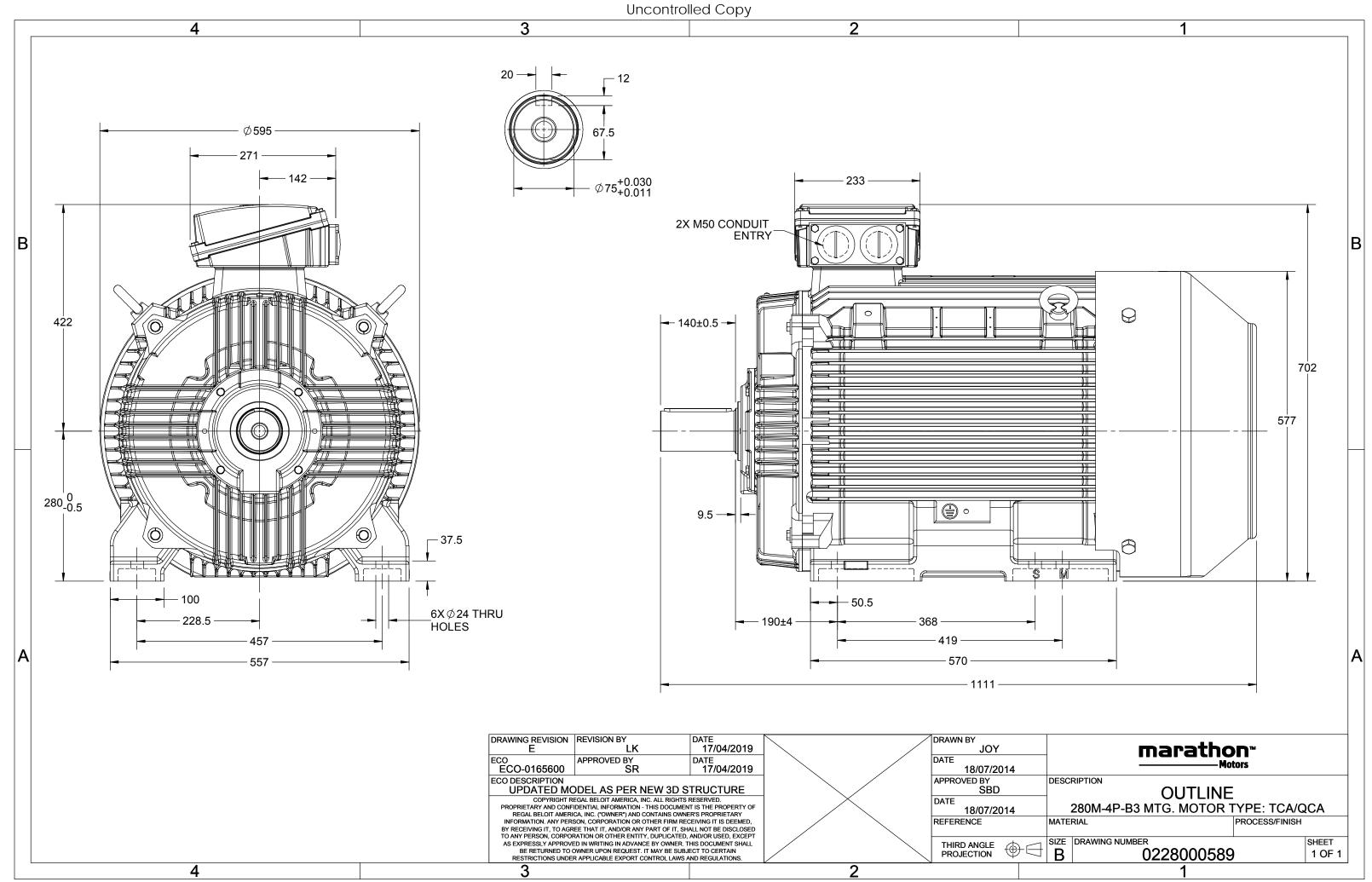
Nameplate Specifications

| Output HP | 75 Hp | Output KW | 55.0 kW | | |
|--|-----------------------|---|--------------------------------------|--|--|
| Frequency | 50 Hz | Voltage | 380 V | | |
| Current | 107.1 A | Speed | 991 rpm | | |
| Service Factor | 1 Phase | | 3 | | |
| Efficiency | 95.1 % | Power Factor | 0.83 | | |
| Duty | S1 | Insulation Class | F | | |
| | 280M Enclosure | | | | |
| Frame | 280M | Enclosure | Totally Enclosed Fan Cooled | | |
| Frame Thermal Protection | 280M No Protection | Enclosure Ambient Temperature | Totally Enclosed Fan Cooled 40 °C | | |
| | | | | | |
| Thermal Protection | No Protection | Ambient Temperature | 40 °C | | |
| Thermal Protection Drive End Bearing Size | No Protection 6317 | Ambient Temperature Opp Drive End Bearing Size | 40 °C 6317 | | |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles | 6 | Rotation | Bi-Directional |
| Mounting | B3 | Motor Orientation | Horizontal |
| Drive End Bearing | Сз | Opp Drive End Bearing | СЗ |
| Frame Material | Cast Iron | Shaft Type | Keyed |
| Overall Length | 1111 mm | Frame Length | 600 mm |
| Shaft Diameter | 75 mm | Shaft Extension | 140 mm |
| Assembly/Box Mounting | Тор | | |
| Outline Drawing | 0228000589 | Connection Drawing | 8442000085 |

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Model No. QCA0553AF111GAA001

| U | Δ / Y | f | Р | Р | Ι | n | Т | IE | | % EFF a | t load | 4 | PF | at lo | ad | I _A /I _N | T_A/T_N | $T_{\rm K}/T_{\rm N}$ |
|----------|----------------------|----------------------|-----------|--------|-------------|-----------|---------------|-------|---------------|---|------------|-----------------|----------|-------|---------------------|--------------------------------|-----------|-----------------------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| 380 | Δ | 50 | 55 | 75 | 105.9 | 991 | 539.18 | IE4 | - | 95.1 | 95.1 | 93.8 | 0.83 | 0.77 | 0.66 | 7.2 | 2.3 | 3.0 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| Motor | type | | | | QCA | | | | Deg | gree of | protecti | on | | | | IP 55 | | |
| Enclosu | ure | | | | TEFC | | | | Mo | unting | type | | | | | IM B3 | | |
| Frame | Material | | | | Cast Irc | n | | | Cod | oling me | ethod | | | | | IC 411 | | |
| Frame | size | | | | 280M | | | | Mo | tor wei | ght - ap | prox. | | | | 743 | | kg |
| Duty | | | | | S1 | | | | Gro | oss weig | ght - app | rox. | | | | 778 | | kg |
| Voltage | e variatio | on * | | | ± 10% | | | | Motor inertia | | | | | | 3.2641 | | | kgm ² |
| Freque | ncy varia | ation * | | | ± 5% | | | | Loa | id inerti | а | | | | Customer to Provide | | | |
| Combir | ned varia | ation * | | | 10% | | | | Vib | Vibration level | | | | | 2.2 | | | mm/s |
| Design | | | | | Ν | | | | Noi | Noise level (1meter distance from moto | | | | | otor) 66 | | | dB(A) |
| Service | factor | | | | 1.0 | | | | No. | No. of starts hot/cold/Equally spread | | | | | 2/3/4 | | | |
| Insulati | ion class | | | | F | | | | Sta | Starting method | | | | | DOL | | | |
| Ambier | nt tempe | erature | | | -20 to + | 40 | | °C | Тур | e of co | upling | | | | Direct | | | |
| Tempe | rature ri | se (by r | esistance | e) | 80 [Class | в] | | К | LR | withsta | nd time | time (hot/cold) | | | | 15/30 | | s |
| Altitud | e above | sea lev | el | | 1000 | | | meter | Dir | ection c | of rotatio | on | | | В | i-directional | | |
| Hazard | ous area | a classif | ication | | NA | | | | Sta | ndard r | otation | | | | Cloc | kwise form l | DE | |
| | Zone cla | assifica | tion | | NA | | | | Pai | nt shad | e | | | | | RAL 5014 | | |
| | Gas gro | up | | | NA | | | | Acc | essorie | s | | | | | | | |
| | Temperature class NA | | | | | Acc | cessory - | - 1 | | | | PTC 150°C | | | | | | |
| Rotor t | уре | pe Aluminum Die cast | | | | | Accessory - 2 | | | | | - | | | | | | |
| Bearing | g type | | | A | nti-frictio | n ball | | | | Aco | cessory - | - 3 | | | | - | | |
| DE / NE | DE bearin | ng | | 63 | 817 C3 / 6 | 317 C3 | | | Ter | minal b | ox posit | ion | | | | TOP | | |
| Lubrica | ition me | thod | | | Regrease | ble | | | Ma | ximum | cable si | ze/cond | uit size | 1R | x 3C x 9 | 95mm²/2 x № | 150 x 1.5 | |
| Type of | f grease | | (| CHEVRO | DN SRI-2 o | r Equival | ent | | Aux | kiliary te | erminal | box | | | | NA | | |

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

| Technical da | Technical data are subject to change. There may be discrepancies between calculated and name plate values. | | | | | | | | | | |
|--------------|--|-----------------------|-------|--------|--------|---------------|--|--|--|--|--|
| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC | | | | | |
| Standards | - | GB 18613-2012 Grade 2 | - | - | - | IEC: 60034-30 | | | | | |

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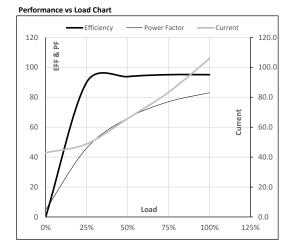
Model No. QCA0553AF111GAA001

| Enclosure | U | Δ / Y | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 380 | Δ | 50 | 55 | 75 | 105.9 | 991 | 54.98 | 539.18 | IE4 | 40 | S1 | 1000 | 3.2641 | 743 |
| | | | | | | | | | | | | | | | |

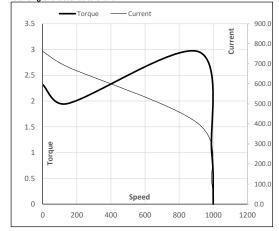
Motor Load Data

Motor Speed Torque Data

| Load Point | | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL |
|--------------|-------|------|-------|-------|-------|-------|-------|
| Current | Α | 42.9 | 48.8 | 65.8 | 83.3 | 105.9 | |
| Torque | Nm | 0.0 | 133.8 | 268.3 | 403.4 | 539.2 | |
| Speed | r/min | 1000 | 998 | 995 | 993 | 991 | |
| Efficiency | % | 0.0 | 90.0 | 93.8 | 95.1 | 95.1 | |
| Power Factor | % | 4.9 | 46.0 | 66.0 | 77.0 | 83.0 | |
| | | | | | | | |



Starting Characteristics Chart



P-Up LR BD Rated NL Load Point Speed r/min 0 143 912 991 1000 Current А 762.2 686.0 401.8 105.9 42.9 Torque ри 2.3 1.9 3.0 1 0

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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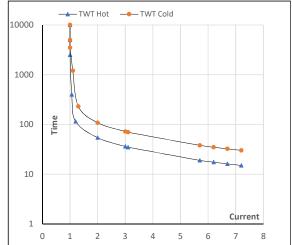
Model No. QCA0553AF111GAA001

| Enclosure | U | Δ / Y | f | Р | Р | Ι | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
| | (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 380 | Δ | 50 | 55 | 75 | 105.9 | 991 | 54.98 | 539.18 | IE4 | 40 | S1 | 1000 | 3.2641 | 743 |
| | | | | | | | | | | | | | | | |

Motor Speed Torque Data

| Load | | FL | I_1 | l ₂ | l ₃ | I_4 | I ₅ | LR |
|----------|----|-------|-------|----------------|----------------|-------|----------------|-----|
| TWT Hot | s | 10000 | 54 | 36 | 30 | 25 | 20 | 15 |
| TWT Cold | s | 10000 | 108 | 72 | 60 | 45 | 40 | 30 |
| Current | pu | 1 | 2 | 3 | 4 | 5 | 5.5 | 7.2 |

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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