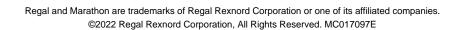
PRODUCT INFORMATION PACKET



Model No: QCA0454AF111GAA001 Catalog No: QCA0454AF111GAA001

TerraMAX® Cast Iron Motor, 60 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 280M Frame, TEFC









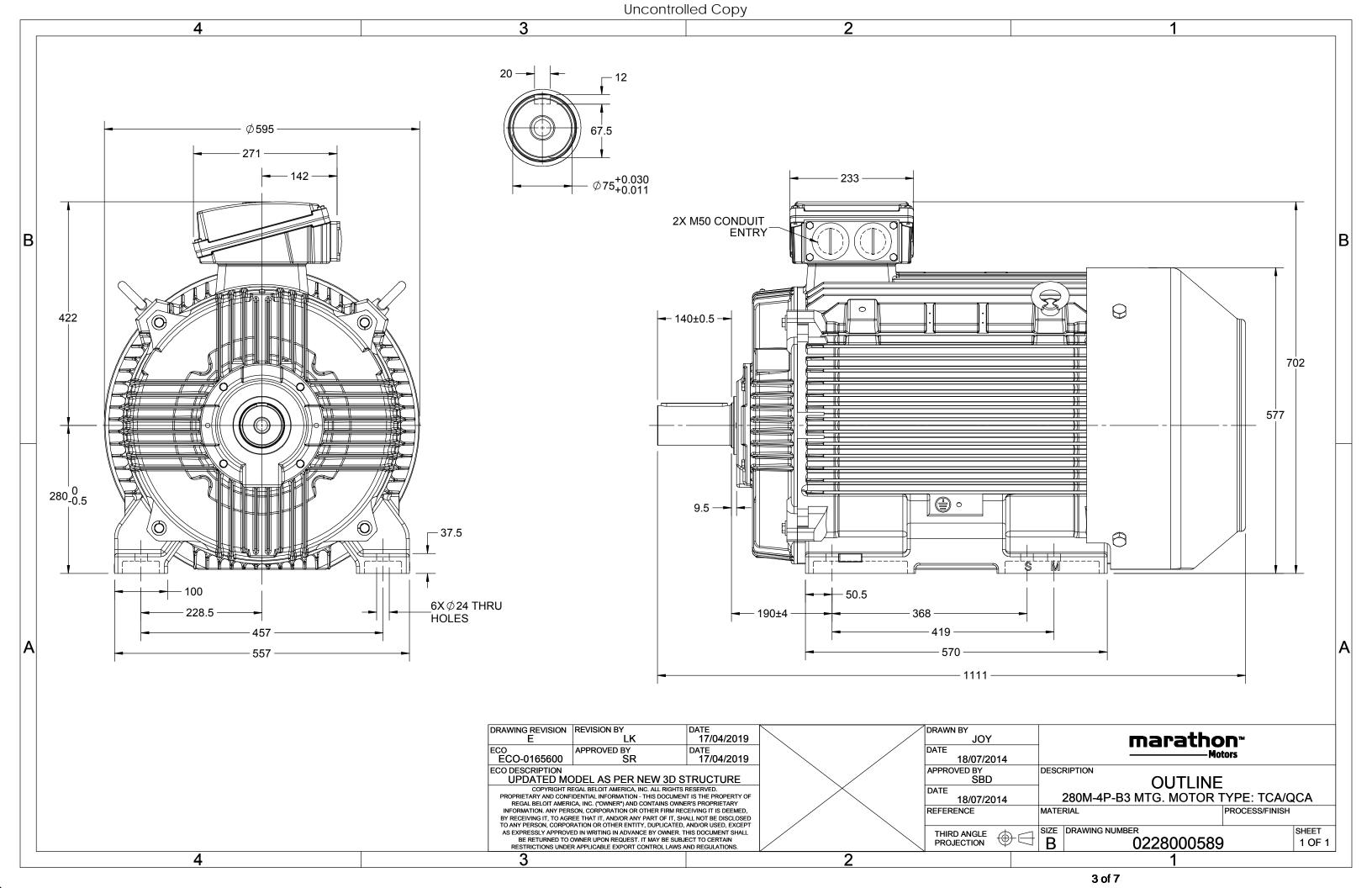
Nameplate Specifications

Output HP	60 Hp	Output KW	45.0 kW
Frequency	50 Hz	Voltage	380 V
Current	96.4 A	Speed	741 rpm
Service Factor	1	Phase	3
Efficiency	93.4 %	Power Factor	0.76
Duty	S1	Insulation Class	F
Frame	280M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6317	Opp Drive End Bearing Size	6317
UL	No	CSA	No
CE	YES	IP Code	55
Number of Speeds	1	Efficiency Class	IE4

Technical Specifications

Squirrel Cage	Starting Method	Direct On Line
8	Rotation	Bi-Directional
В3	Motor Orientation	Horizontal
СЗ	Opp Drive End Bearing	СЗ
Cast Iron	Shaft Type	Keyed
1111 mm	Frame Length	600 mm
75 mm	Shaft Extension	140 mm
Тор		
0228000589	Connection Drawing	8442000085
	8 B3 C3 Cast Iron 1111 mm 75 mm Top	8 Rotation B3 Motor Orientation C3 Opp Drive End Bearing Cast Iron Shaft Type 1111 mm Frame Length 75 mm Shaft Extension Top

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE							
	>0~6	±0.1					
LINEAR DIM	>6~30	±0.2					
	>30~120	±0.3					



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. QCA0454AF111GAA001

U	Δ/Υ	f	Р	Р	I	n	T	IE	9	% EFF a	t load	ł	PF	at lo	ad	I _A /I _N	T_A/T_N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	45	60	96.3	741	576.89	IE4	-	93.4	93.4	92.2	0.76	0.71	0.59	5.4	1.9	2.2

Motor type	QCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B3	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	280M		Motor weight - approx.	718	kg
Duty	S1		Gross weight - approx.	753	kg
Voltage variation *	± 10%		Motor inertia	3.1030	kgm²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.2	mm/s
Design	N		Noise level (1meter distance from moto	or) 64	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistan	ce) 80 [Class B]	K	LR withstand time (hot/cold)	15/30	s
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6317 C3 / 6317 C3		Terminal box position	TOP	
Lubrication method	Regreasable		Maximum cable size/conduit size 1	R x 3C x 95mm ² /2 x M50 x 1.5	
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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^{*} Voltage, Frequency and combine variation are as per IEC60034-1

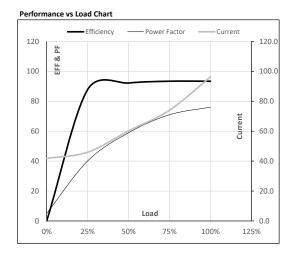




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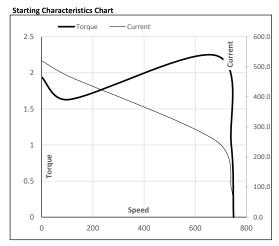
Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	45	60	96.3	741	58.83	576.89	IE4	40	S1	1000	3.1030	718

Motor Load Data 3/4FL 5/4FL 1/4FL 1/2FL FL Load Point NL Current 41.8 45.9 60.2 74.0 96.3 Torque Nm 0.0 142.9 286.6 431.2 576.9 Speed r/min 750 748 746 744 741 Efficiency % 0.0 87.8 92.2 93.4 93.4 59.0 71.0 76.0 Power Factor 5.0 40.1



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	107	682	741	750	
Current	Α	520.1	468.1	253.6	96.3	41.8	
Torque	pu	1.9	1.6	2.2	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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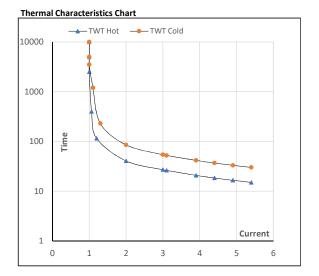




Model No. QCA0454AF111GAA001

Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	380	Δ	50	45	60	96.3	741	58.83	576.89	IE4	40	S1	1000	3.1030	718

Motor Spee	Motor Speed Torque Data													
Load		FL	I_1	l ₂	l ₃	I_4	I_5	LR						
TWT Hot	S	10000	41	27	20	17	16	15						
TWT Cold	S	10000	85	54	41	35	32	30						
Current	pu	1	2	3	4	4.5	5	5.4						



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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