PRODUCT INFORMATION PACKET

Model No: QCA0452A1133GAA001 Catalog No: QCA0452A1133GAA001 TerraMAX® Cast Iron Motor, 60 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 225M Frame, TEFC



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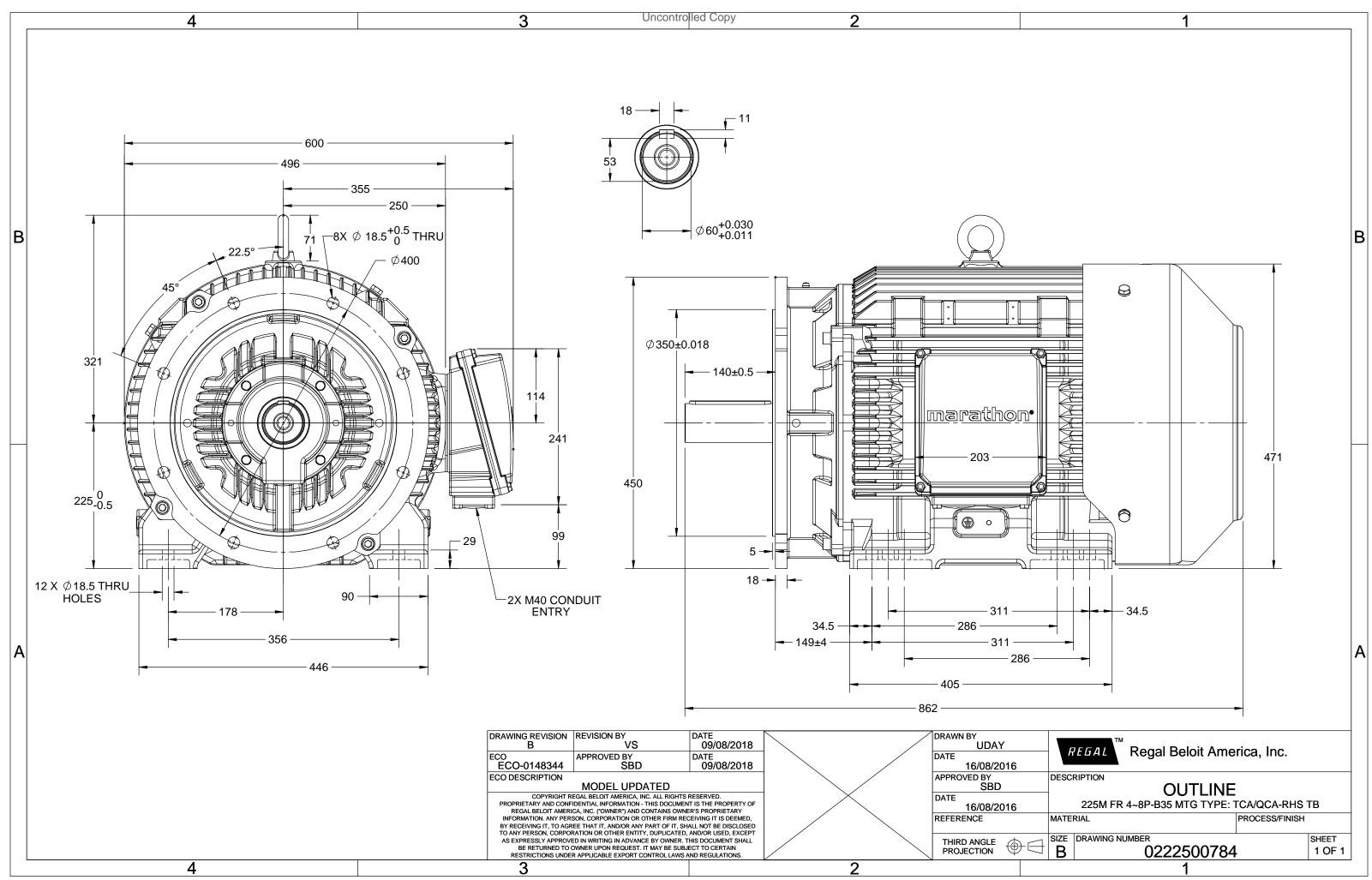
Nameplate Specifications

Output HP	60 Hp	Output KW	45.0 kW
Frequency	50 Hz	Voltage	400 V
Current	82.6 A	Speed	1486 rpm
Service Factor	1	Phase	3
Efficiency	95.4 %	Power Factor	0.83
Duty	S1	Insulation Class	F
Frame	225M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6313	Opp Drive End Bearing Size	6213
UL	No	CSA	Νο
CE	Yes	IP Code	55

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	862 mm	Frame Length	425 mm
Shaft Diameter	60 mm	Shaft Extension	140 mm
Assembly/Box Mounting	R Side		
Outline Drawing	0222500784	Connection Drawing	8442000085

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TerraMAX[®]

Model No. QCA0452A1133GAA001

U	Δ / Y	f	Р	Р		n	т	IE	0	% FFF a	t load	4	PF	at lo	bad	I _A /I _N	T_A/T_N	Т./Т.
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL		1/2FL	FL		1/2FL		[pu]	[pu]
400	Δ	50	45	60	82.0	1486	287.64	IE4	-	95.4	95.4	94.7	0.83	0.77	0.66	8.4	3.0	3.6
			_													-		
Motor	type		QCA				Deg	Degree of protection					IP 55					
Enclos	ure				TEFC				Мо	Mounting type				IM B35				

Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	225M		Motor weight - approx.	440	kg
Duty	S1		Gross weight - approx.	470	kg
Voltage variation *	± 10%		Motor inertia	0.8148	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.2	mm/s
Design	N		Noise level (1meter distance from moto	or) 65	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistand	ce) 80 [Class B]	К	LR withstand time (hot/cold)	15/30	s
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6313 C3 / 6213 C3		Terminal box position	RHS	
Lubrication method	Regreasable		Maximum cable size/conduit size 1	R x 3C x 50mm²/2 x M40 x 1.5	
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 $T_{\text{A}}/T_{\text{N}}$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical da	ta are subject to chang	ge. There may be slight v	ariations between calculated	l values in this datash	eet and the motor nam	eplate figures.
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC 60034-30-1	-	-	AS/NZ 1359:5:2	- 004	IEC 60034-30-1

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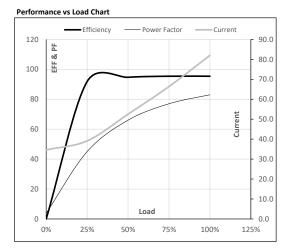


Model No. QCA0452A1133GAA001

Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	45	60	82.0	1486	29.33	287.64	IE4	40	S1	1000	0.8148	440

Motor Load Data

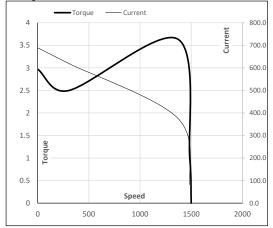
	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Α	34.6	39.1	52.5	66.4	82.0	
Nm	0.0	71.4	143.1	215.2	287.6	
r/min	1500	1496	1493	1489	1486	
%	0.0	91.8	94.7	95.4	95.4	
%	3.8	45.0	66.0	77.0	83.0	
	Nm r/min %	A 34.6 Nm 0.0 r/min 1500 % 0.0	A 34.6 39.1 Nm 0.0 71.4 r/min 1500 1496 % 0.0 91.8	A 34.6 39.1 52.5 Nm 0.0 71.4 143.1 r/min 1500 1496 1493 % 0.0 91.8 94.7	A 34.6 39.1 52.5 66.4 Nm 0.0 71.4 143.1 215.2 r/min 1500 1496 1493 1489 % 0.0 91.8 94.7 95.4	A 34.6 39.1 52.5 66.4 82.0 Nm 0.0 71.4 143.1 215.2 287.6 r/min 1500 1496 1493 1489 1486 % 0.0 91.8 94.7 95.4 95.4



Motor Speed Torque Data

Motor Speed	a longue bu	u					
Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	300	1367	1486	1500	
Current	А	689.0	620.1	377.6	82.0	34.6	
Torque	pu	3.0	2.5	3.6	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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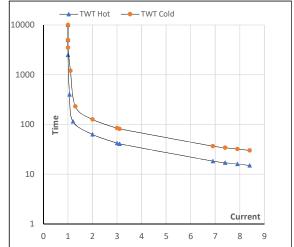
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Enclosure	U	Δ / Y	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	45	60	82.0	1486	29.33	287.64	IE4	40	S1	1000	0.8148	440

Motor Speed Torque Data

Load		FL	I_1	l ₂	l ₃	I_4	I ₅	LR
TWT Hot	s	10000	63	42	34	25	20	15
TWT Cold	s	10000	126	84	70	55	50	30
Current	pu	1	2	3	4	5	5.5	8.4

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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