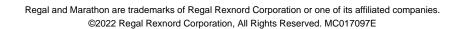
# PRODUCT INFORMATION PACKET



Model No: QCA0451A1111GAA001 Catalog No: QCA0451A1111GAA001

TerraMAX® Cast Iron Motor, 60 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 225M Frame, TEFC









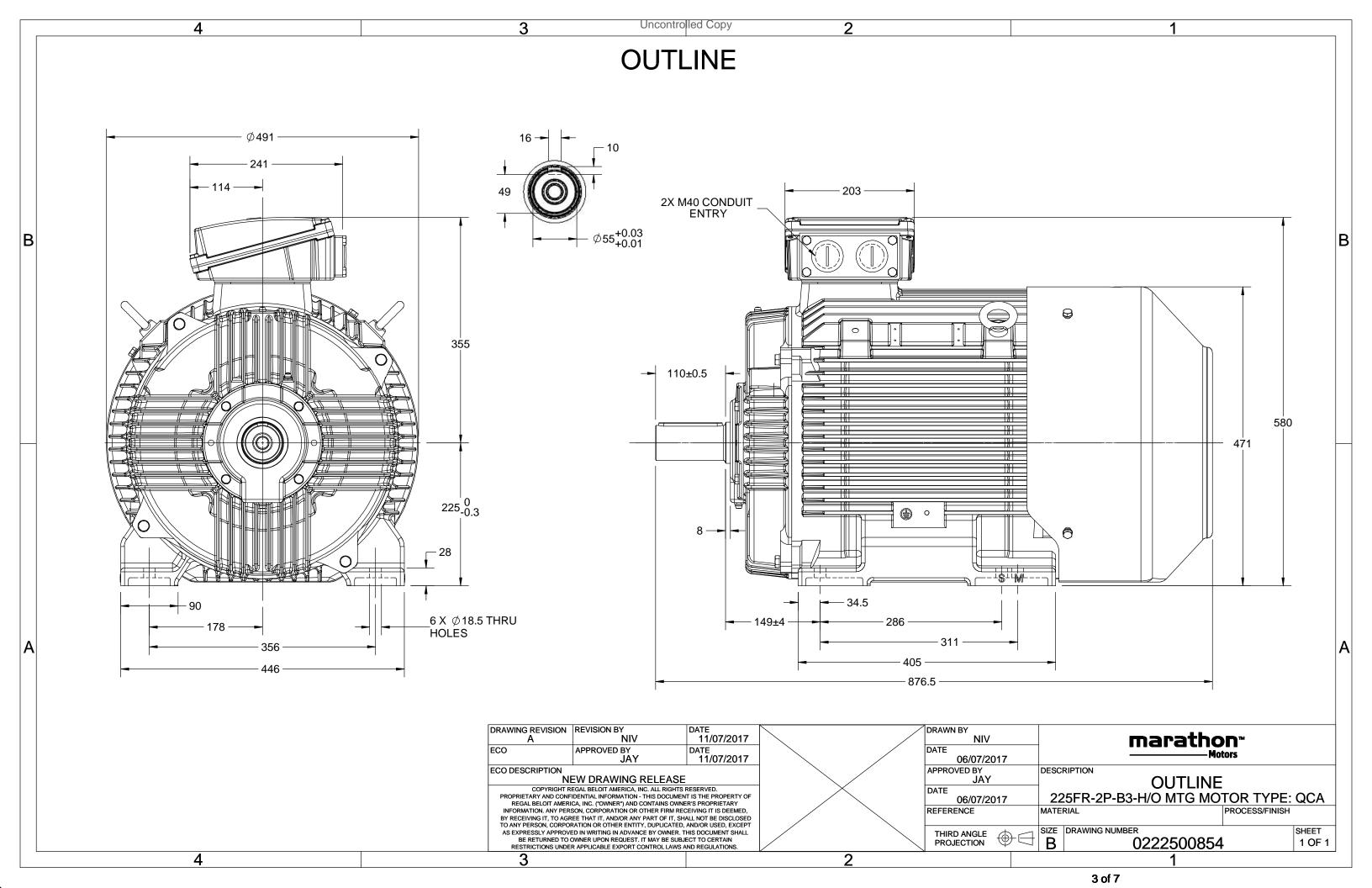
### Nameplate Specifications

Output HP	60 Hp	Output KW	45.0 kW
Frequency	50 Hz	Voltage	400 V
Current	80.9 A	Speed	2981 rpm
Service Factor	1	Phase	3
Efficiency	95 %	Power Factor	0.85
Duty	<b>S1</b>	Insulation Class	F
Frame	225M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6313	Opp Drive End Bearing Size	6213
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE4

## **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	В3	Motor Orientation	Horizontal
Drive End Bearing	С3	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	877 mm	Frame Length	425 mm
Shaft Diameter	55 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0222500854	Connection Drawing	8442000085

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

### **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



### NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. QCA0451A1111GAA001

U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	6 EFF a	it load	t	PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	45	60	80.4	2981	143.35	IE4	-	95	95	93.2	0.85	0.79	0.68	8.7	2.6	4.4

Motor type	QCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	225M	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistan	ce) 80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6313 C3 / 6213 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B3	
Cooling method	IC 411	
Motor weight - approx.	438	kg
Gross weight - approx.	468	kg
Motor inertia	0.4855	kgm²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level ( 1meter distance from mo	tor) 75	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 50mm²/2 x M40 x 1.5	
Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque  $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1  $\,$ 

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC 60034-30-1	-	-	AS/NZ 1359:5:2004	-	IEC:60034-30-1

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 $<sup>\</sup>ensuremath{^{*}}$  Voltage, Frequency and combined variation are as per IEC60034-1

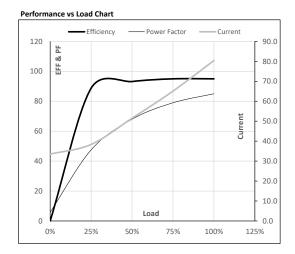




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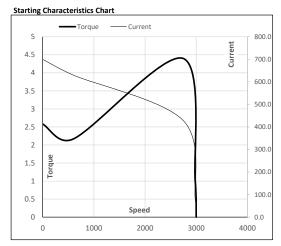
	Enclosure	U	Δ/Υ	f	Р	Р	- 1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
TEFC 400 Δ 50 45 60 80.4 2981 14.62 143.35 IE4 40 S1 1000 0.4855 438		(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
	TEFC	400	Δ	50	45	60	80.4	2981	14.62	143.35	IE4	40	S1	1000	0.4855	438

Motor Load Da	ata						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	33.5	38.4	51.5	65.1	80.4	
Torque	Nm	0.0	35.7	71.4	107.3	143.4	
Speed	r/min	3000	2995	2990	2986	2981	
Efficiency	%	0.0	88.7	93.2	95.0	95.0	
Power Factor	%	5.8	47.5	68.0	79.0	85.0	



#### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	600	2743	2981	3000
Current	Α	699.8	629.8	429.6	80.4	33.5
Torque	pu	2.6	2.2	4.4	1	0



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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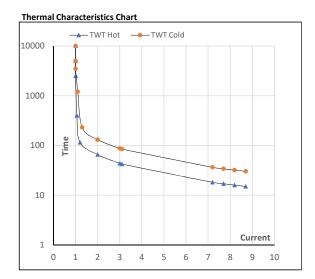




#### Model No. QCA0451A1111GAA001

Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	400	Δ	50	45	60	80.4	2981	14.62	143.35	IE4	40	S1	1000	0.4855	438

Motor Speed Torque Data								
Load		FL	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	LR
TWT Hot	S	10000	65	44	30	25	20	15
TWT Cold	S	10000	131	87	65	50	45	30
Current	pu	1	2	3	4	5	5.5	8.7



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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