

PRODUCT INFORMATION PACKET

Model No: QCA0304AF131GAA001

Catalog No: QCA0304AF131GAA001

TerraMAX® Cast Iron Motor, 40 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 250M Frame, TEFC



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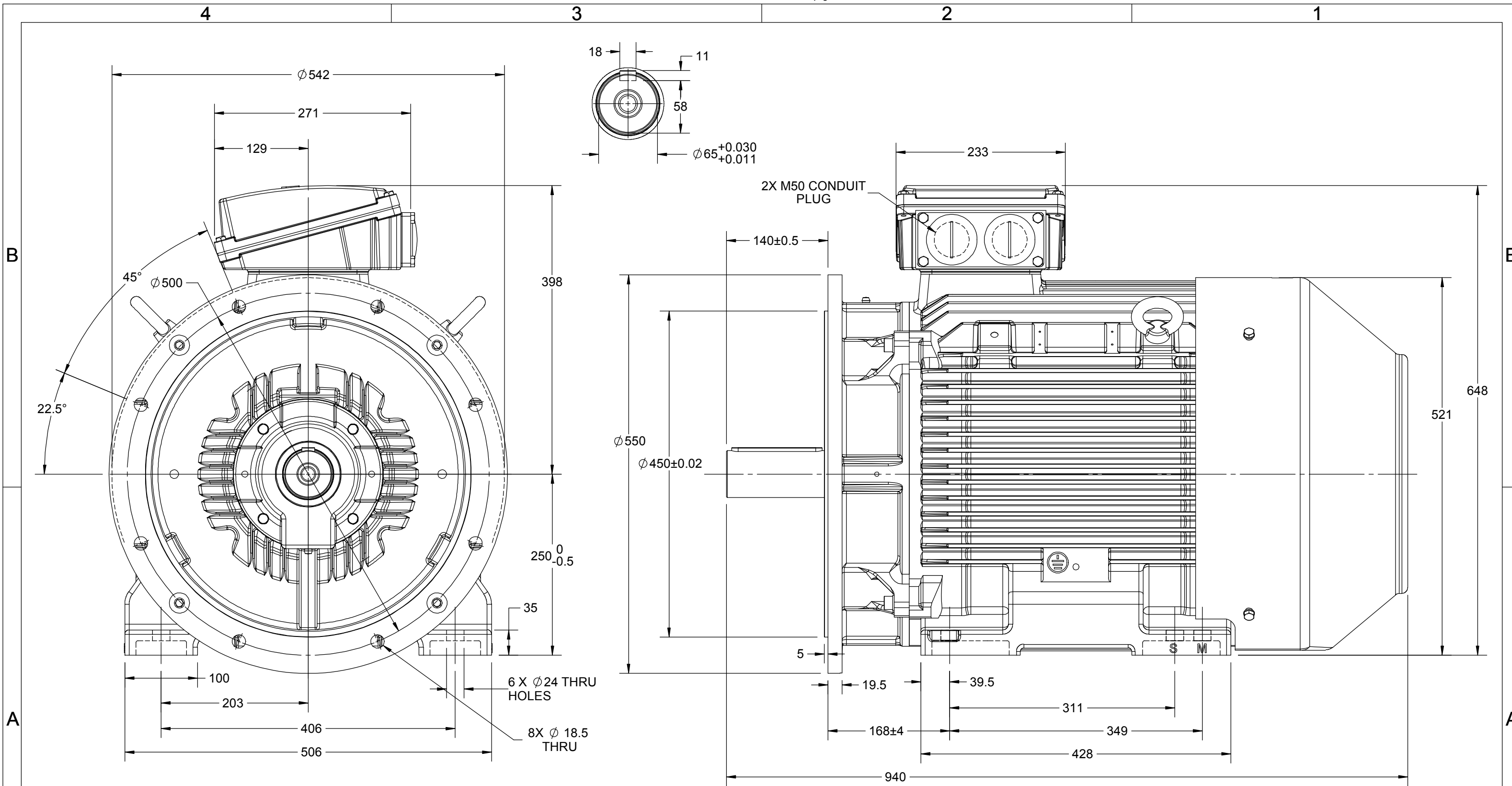
Nameplate Specifications

Output HP	40 Hp	Output KW	30.0 kW
Frequency	50 Hz	Voltage	380 V
Current	62.4 A	Speed	738 rpm
Service Factor	1	Phase	3
Efficiency	92.7 %	Power Factor	0.79
Duty	S1	Insulation Class	F
Frame	250M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6314	Opp Drive End Bearing Size	6314
UL	No	CSA	No
CE	YES	IP Code	55
Number of Speeds	1	Efficiency Class	IE4

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	938 mm	Frame Length	460 mm
Shaft Diameter	65 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Top		
Outline Drawing	0225000379	Connection Drawing	8442000085

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DRAWING REVISION B	REVISION BY NIV	DATE 03/05/2019
ECO ECO-0167240	APPROVED BY SR	DATE 03/05/2019
ECO DESCRIPTION MODEL UPDATED		
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DRAWN BY KCS	marathon™ Motors
DATE 18/07/2014	
APPROVED BY SBD	DESCRIPTION OUTLINE 250M FR-4-8P-B35 MTG. MOTOR TYPE:TCA
DATE 18/07/2014	MATERIAL PROCESS/FINISH
REFERENCE	SIZE B
THIRD ANGLE PROJECTION	DRAWING NUMBER 0225000379
	SHEET 1 OF 1

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DRAWING REVISION A	REVISION BY SN	DATE 13/01/2017
ECO ECO-0116390	APPROVED BY SBD	DATE 13/01/2017
ECO DESCRIPTION NEW DRAWING RELEASE		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017



DRAWN BY SN	DATE 16/12/2016		 Regal Beloit America, Inc.	
	APPROVED BY SBD	DESCRIPTION CONN DIAGRAM-NAMEPLATE		
	DATE 16/12/2016	MATERIAL	PROCESS/FINISH	
	REFERENCE	SIZE A	DRAWING NUMBER 8442000085	SHEET 1 OF 1
	THIRD ANGLE PROJECTION 			

Model No. QCA0304AF131GAA001

U (V)	Δ / Y Conn	f [Hz]	P		I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I_A/I_N [pu]	T_A/T_N [pu]	T_K/T_N [pu]
			[kW]	[hp]					5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL			
380	Δ	50	30	40	62.2	738	386.15	IE4	-	92.7	92.7	92.3	0.79	0.74	0.63	5.1	1.8	2.2

Motor type	QCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B35
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	250M	Motor weight - approx.	515 kg
Duty	S1	Gross weight - approx.	550 kg
Voltage variation *	$\pm 10\%$	Motor inertia	1.7558 kgm ²
Frequency variation *	$\pm 5\%$	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.2 mm/s
Design	N	Noise level (1meter distance from motor)	63 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +40 °C	Type of coupling	Direct
Temperature rise (by resistance)	80 [Class B] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6314 C3 / 6314 C3	Terminal box position	TOP
Lubrication method	Regreaseable	Maximum cable size/conduit size	1R x 3C x 95mm ² /2 x M50 x 1.5
Type of grease	CHEVRON SRI-2 or Equivalent	Auxiliary terminal box	NA

 I_A/I_N - Locked Rotor Current / Rated Current T_K/T_N - Breakdown Torque / Rated Torque T_A/T_N - Locked Rotor Torque / Rated Torque**NOTE**

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency Standards	Europe	China	India	Aus/Nz	Brazil	Global IEC
	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

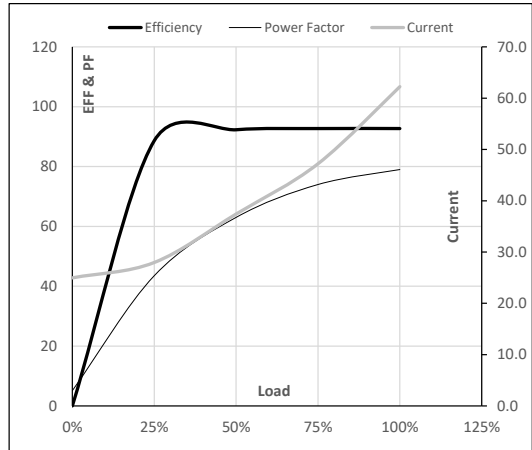
Model No. QCA0304AF131GAA001

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	380	Δ	50	30	40	62.2	738	39.38	386.15	IE4	40	S1	1000	1.7558	515

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	25.0	28.0	37.4	47.2	62.2	
Torque	Nm	0.0	95.4	191.4	288.3	386.2	
Speed	r/min	750	747	744	741	738	
Efficiency	%	0.0	88.6	92.3	92.7	92.7	
Power Factor	%	5.1	43.5	63.0	74.0	79.0	

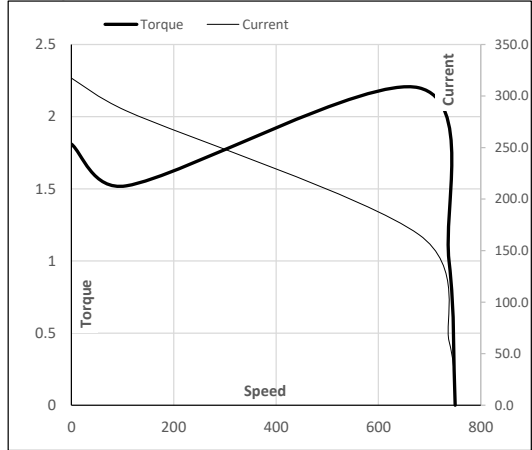
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	107	679	738	750
Current	A	317.4	285.7	165.6	62.2	25.0
Torque	pu	1.8	1.5	2.2	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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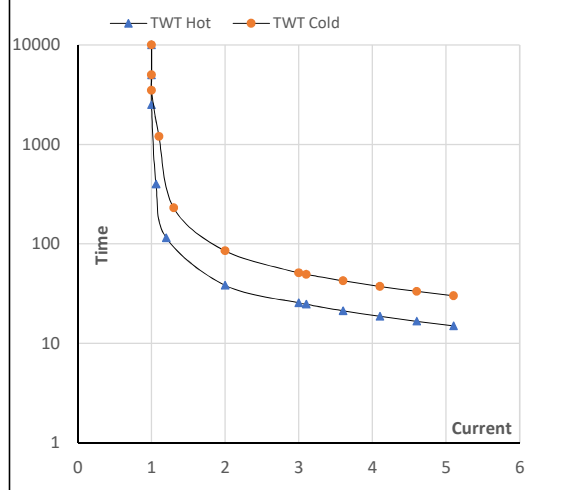
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Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	380	Y	50	30	40	62.2	738	39.38	386.15	IE4	40	S1	1000	1.7558	515

Motor Speed Torque Data

Load	FL	I ₁	I ₂	I ₃	I ₄	I ₅	LR
TWT Hot	s 10000	38	26	19	17	16	15
TWT Cold	s 10000	85	51	38	35	32	30
Current	pu	1	2	3	4	4.5	5

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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