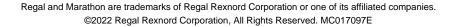
PRODUCT INFORMATION PACKET



Model No: QCA0224AF113GAA001 Catalog No: QCA0224AF113GAA001

TerraMAX® Cast Iron Motor, 30 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 225M Frame, TEFC









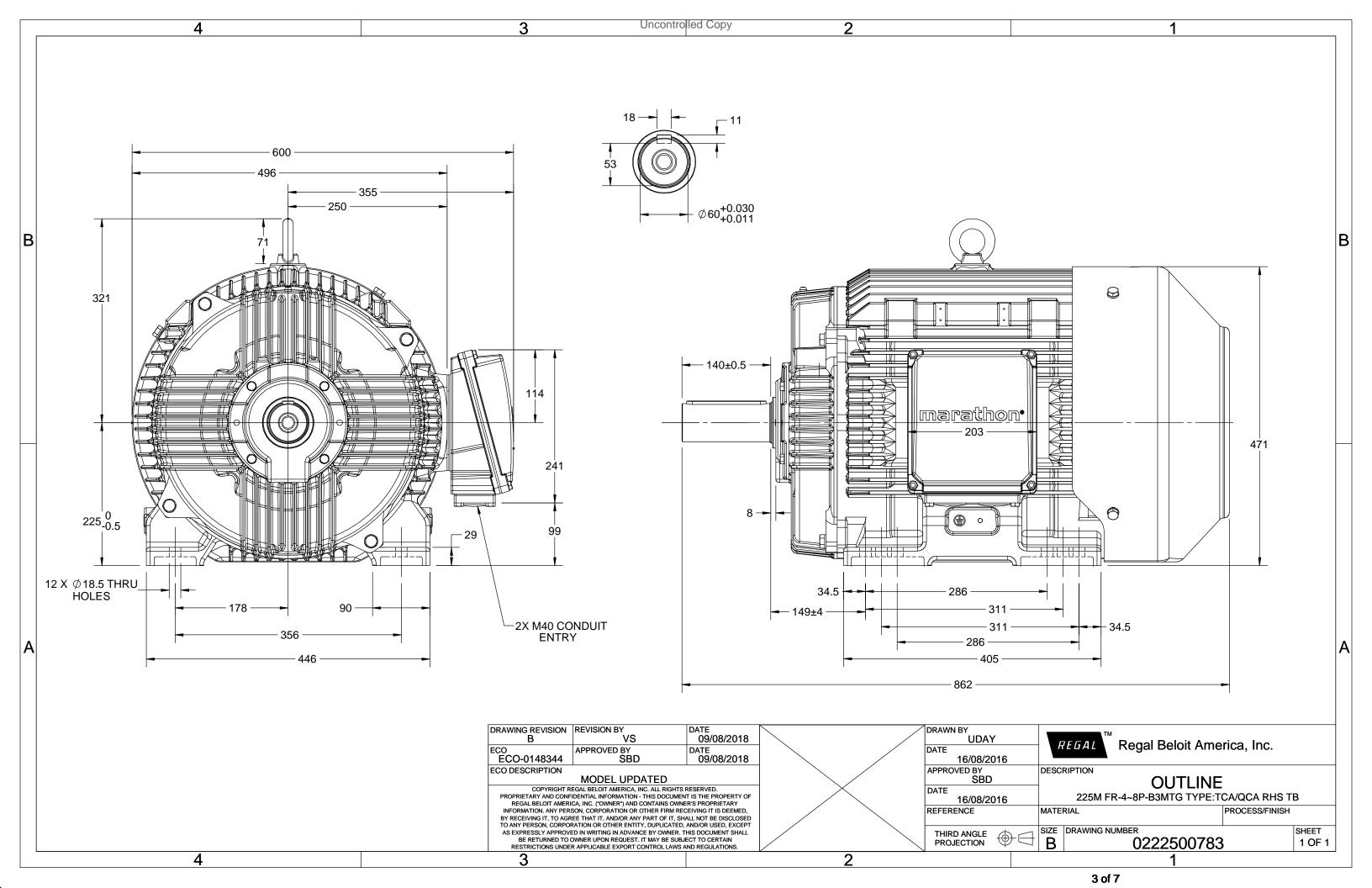
Nameplate Specifications

Output HP	30 Hp	Output KW	22.0 kW		
Frequency	50 Hz	Voltage	380 V		
Current	46.2 A	Speed	738 rpm		
Service Factor	1	Phase	3		
Efficiency	ncy 92.1 %		0.79		
Duty	S1	Insulation Class	F		
Frame	225M	Enclosure	Totally Enclosed Fan Cooled		
Thermal Protection	No Protection	Ambient Temperature	40 °C		
Drive End Bearing Size	6313	Opp Drive End Bearing Size	6213		
UL	No	CSA	No		
CE	YES	IP Code	55		
Number of Speeds	1	Efficiency Class	IE4		

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	В3	Motor Orientation	Horizontal
Drive End Bearing	С3	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	862 mm	Frame Length	425 mm
Shaft Diameter	60 mm	Shaft Extension	140 mm
Assembly/Box Mounting	R Side		
Connection Drawing	8442000085	Outline Drawing	0222500783

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE							
	>0~6	±0.1					
LINEAR DIM	>6~30	±0.2					
	>30~120	±0.3					



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. QCA0224AF113GAA001

U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	% EFF a	t load	ł	PF	at lo	ad	I _A /I _N	T_A/T_N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	22	30	45.9	738	289.52	IE4	-	92.1	92.1	91	0.79	0.74	0.62	5.2	1.7	2.3

Motor type	QCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	225M	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistant	ce) 80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6313 C3 / 6213 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B3	
Cooling method	IC 411	
Motor weight - approx.	404	kg
Gross weight - approx.	434	kg
Motor inertia	1.0453	kgm²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level (1meter distance from mot	tor) 61	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	RHS	
Maximum cable size/conduit size	1R x 3C x 50mm ² /2 x M40 x 1.5	
Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

 T_{K}/T_{N} - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1 $\,$

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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 $[\]ensuremath{^{*}}\xspace$ Voltage, Frequency and combine variation are as per IEC60034-1

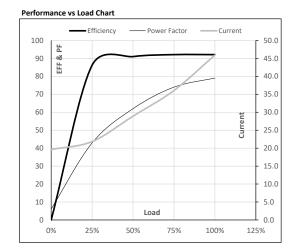




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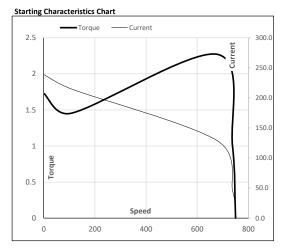
Enclosure	U	Δ/Υ	f	Р	Р	- 1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	22	30	45.9	738	29.52	289.52	IE4	40	S1	1000	1.0453	404

Motor Load Data 3/4FL 5/4FL 1/4FL 1/2FL FL Load Point NL Current 19.6 21.8 28.9 36.1 Torque Nm 0.0 71.5 143.6 216.2 289.5 Speed r/min 750 747 744 741 738 Efficiency % 0.0 86.2 91.0 92.1 92.1 62.0 74.0 Power Factor 6.1 42.9 79.0



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	107	679	738	750
Current	Α	238.9	215.0	128.7	45.9	19.6
Torque	pu	1.7	1.5	2.3	1	0



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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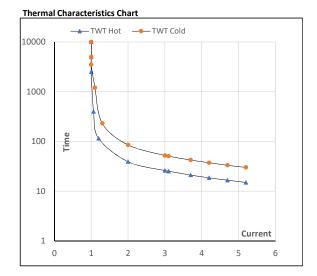




Model No. QCA0224AF113GAA001

Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	380	Υ	50	22	30	45.9	738	29.52	289.52	IE4	40	S1	1000	1.0453	404

Motor Spee	Motor Speed Torque Data													
Load		FL	l ₁	l ₂	l ₃	I_4	I ₅	LR						
TWT Hot	S	10000	39	26	20	17	16	15						
TWT Cold	S	10000	85	52	41	35	32	30						
Current	pu	1	2	3	4	4.5	5	5.2						



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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