## **PRODUCT INFORMATION PACKET**

Model No: QCA0223A1113GAA001 Catalog No: QCA0223A1113GAA001 TerraMAX® Cast Iron Motor, 30 HP, 3 Ph, 50 Hz, 400 V, 1000 RPM, 200L Frame, TEFC



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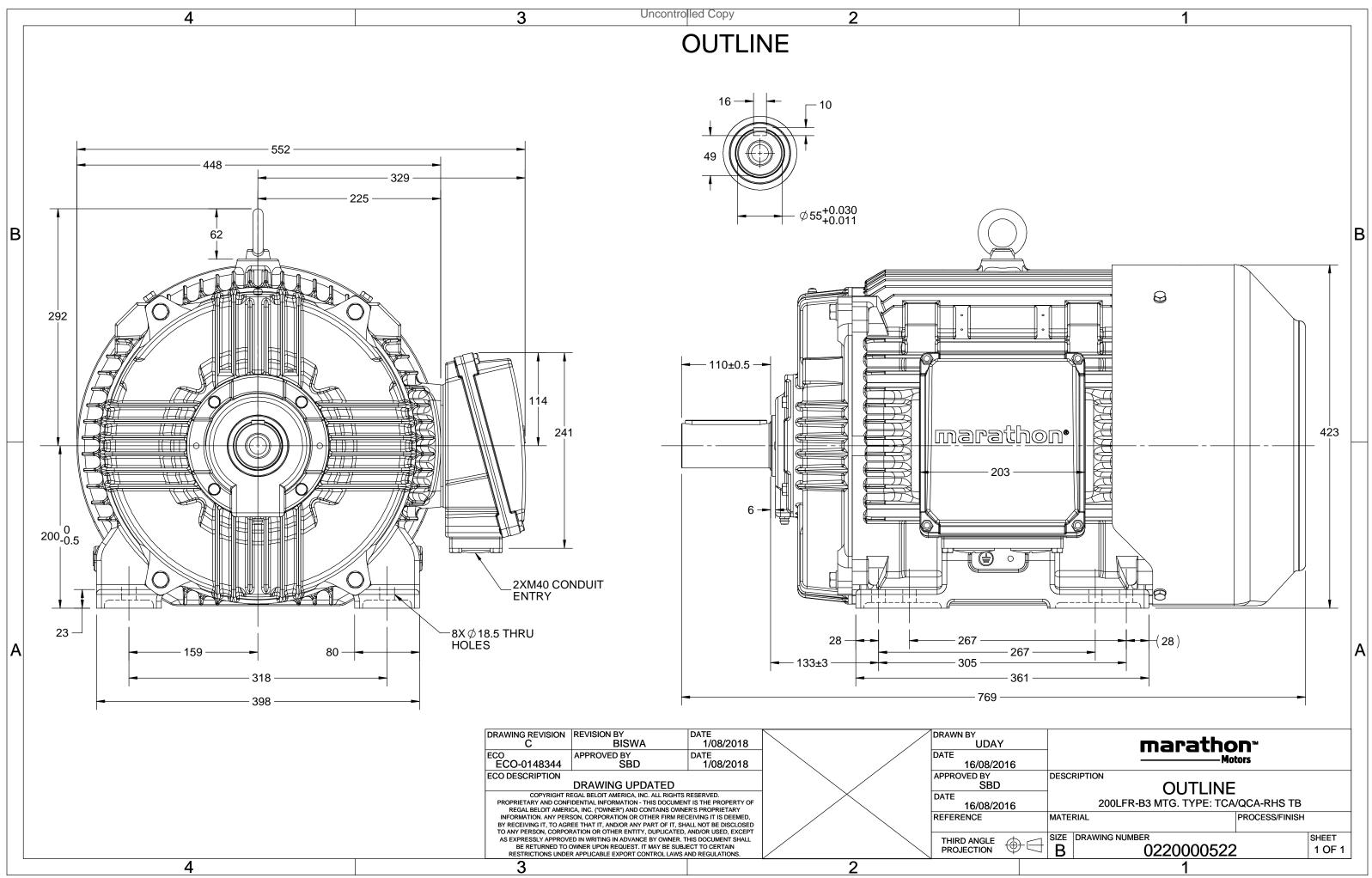
### Nameplate Specifications

Output HP	30 Hp	Output KW	22.0 kW
Frequency	50 Hz	Voltage	400 V
Current	42.7 A	Speed	986 rpm
Service Factor	1	Phase	3
Efficiency	93.7 %	Power Factor	0.8
Duty	S1	Insulation Class	F
Frame	200L	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	200L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6312	Ambient Temperature Opp Drive End Bearing Size	40 °C 6212

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	769 mm	Frame Length	370 mm
Shaft Diameter	55 mm	Shaft Extension	110 mm
Assembly/Box Mounting	R Side		
Connection Drawing	8442000085	Outline Drawing	0220000522

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U	$\Delta / Y$	f	Р	Р	I	n	Т	IE		% EFF a	at loa	ł	PF	at lo	ad	$I_A/I_N$	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	22	30	42.4	986	216.70	IE4	-	93.7	93.7	92.8	0.8	0.74	0.63	6.5	2.2	2.7

Motor type	QCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B3	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	200L		Motor weight - approx.	319	kg
Duty	S1		Gross weight - approx.	349	kg
Voltage variation *	± 10%		Motor inertia	0.7703	kgm <sup>2</sup>
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.2	mm/s
Design	Ν		Noise level ( 1meter distance from moto	r) 62	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistand	ce) 80 [ Class B ]	К	LR withstand time (hot/cold)	15/30	S
Altitude above sea level	1000	meter	Direction of rotation	<b>Bi-directional</b>	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6312 C3 / 6212 C3		Terminal box position	RHS	
Lubrication method	Regreasable		Maximum cable size/conduit size	1R x 3C x 50mm²/2 x M40 x 1.5	
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combined variation are as per IEC60034-1

Technical da	ta are subject to char	ige. There may be slight v	ariations between calculated	values in this datashe	et and the motor name	plate figures.
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC 60034-30-1	-	-	AS/NZ 1359:5:20	- 004	IEC:60034-30-1

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								15	Amb	Duty	Elevation	Inertia	Weight
(V) C	Conn [Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC 400	Δ 50	22	30	42.4	986	22.10	216.70	IE4	40	S1	1000	0.7703	319

#### Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	18.9	21.2	28.1	35.1	42.4	
Torque	Nm	0.0	53.6	107.6	161.9	216.7	
Speed	r/min	1000	997	993	990	986	
Efficiency	%	0.0	88.9	92.8	93.7	93.7	
Power Factor	%	4.9	43.0	63.0	74.0	80.0	

P-Up

143

247.8

1.9

LR

0

2.2

275.4

BD

907

152.5

2.7

Rated

986

42.4

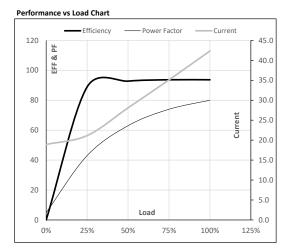
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NL

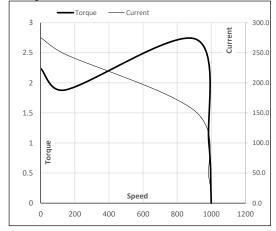
1000

18.9

0



#### Starting Characteristics Chart



Motor Speed Torque Data

r/min

А

pu

Load Point

Speed

Current

Torque

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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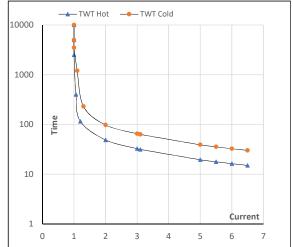
### Model No. QCA0223A1113GAA001

Enclosure	U	$\Delta / Y$	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	22	30	42.4	986	22.10	216.70	IE4	40	S1	1000	0.7703	319

### Motor Speed Torque Data

Load		FL	$I_1$	I <sub>2</sub>	I <sub>3</sub>	$I_4$	I <sub>5</sub>	LR
TWT Hot	s	10000	49	33	25	20	18	15
TWT Cold	s	10000	98	65	50	39	36	30
Current	pu	1	2	3	4	5	5.5	6.5

### Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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