## **PRODUCT INFORMATION PACKET**

Model No: QCA0221A1113GAA001 Catalog No: QCA0221A1113GAA001 TerraMAX® Cast Iron Motor, 30 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 180M Frame, TEFC



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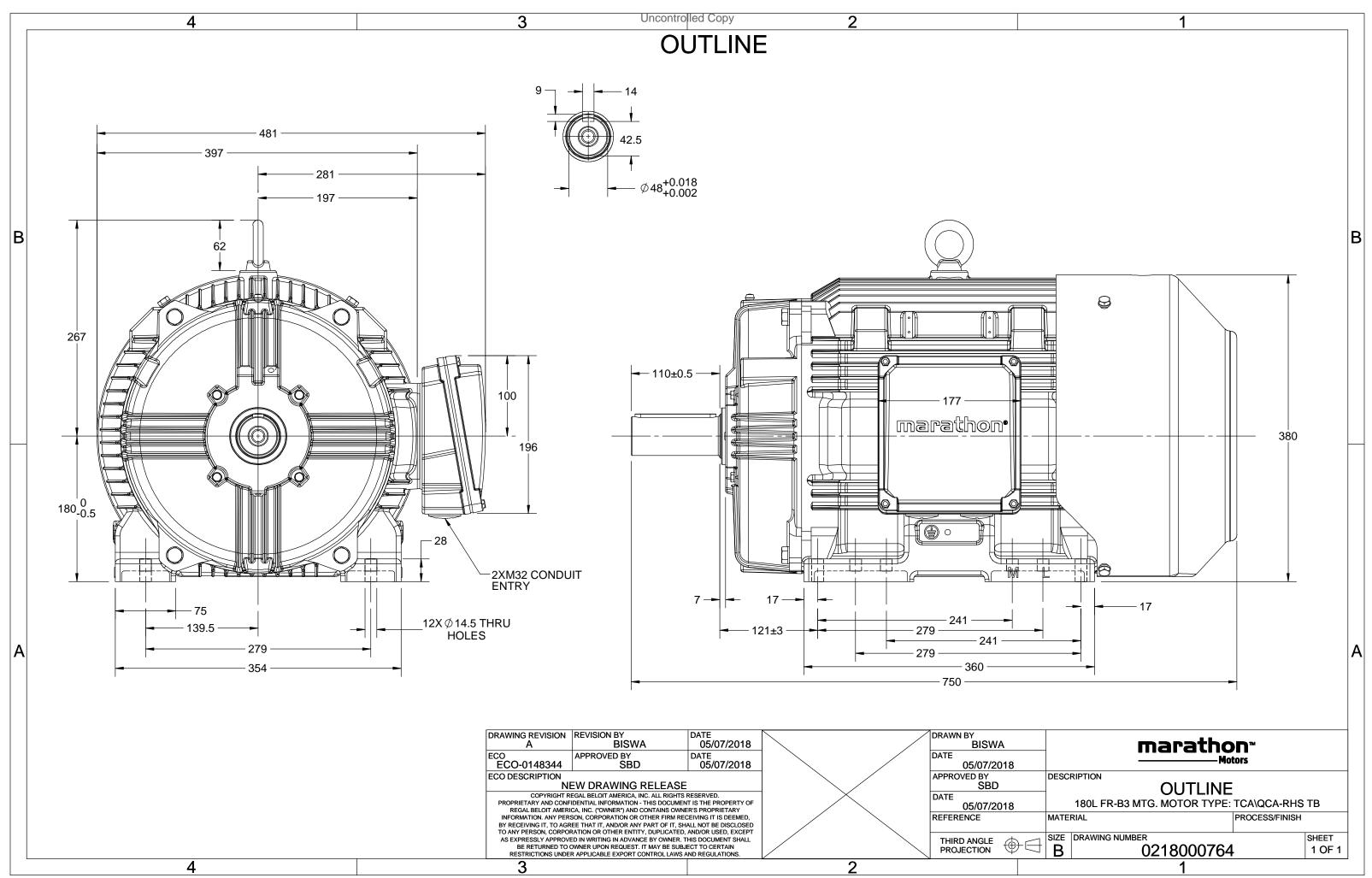
### Nameplate Specifications

Output HP	30 Hp	Output KW	22.0 kW
Frequency	50 Hz	Voltage	400 V
Current	38.1 A	Speed	2963 rpm
Service Factor	1	Phase	3
Efficiency	94 %	Power Factor	0.89
Duty	S1	Insulation Class	F
Frame	180M	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	180M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6311	Ambient Temperature Opp Drive End Bearing Size	40 °C 6211

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	750 mm	Frame Length	366 mm
Shaft Diameter	48 mm	Shaft Extension	110 mm
Assembly/Box Mounting	R Side		
Connection Drawing	8442000085	Outline Drawing	0218000764

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Model No. QCA0221A1113GAA001

U	$\Delta / Y$	f	Р	Р	I	n	Т	IE				PF	at lo	ad	$I_A/I_N$	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$	
(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	22	30	38.0	2963	72.10	IE4	-	94	94	92.5	0.89	0.86	0.77	7.4	2.2	3.6
Motor	type		QCA					Deg	Degree of protection						IP 55			
Enclosu	ure				TEFC				Mo	Mounting type				IM B3				

Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	180M		Motor weight - approx.	247	kg
Duty	S1		Gross weight - approx.	267	kg
Voltage variation *	± 10%		Motor inertia	0.1801	kgm <sup>2</sup>
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.2	mm/s
Design	Ν		Noise level ( 1meter distance from moto	r) 72	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistance)	80 [ Class B ]	к	LR withstand time (hot/cold)	15/30	s
Altitude above sea level	1000	meter	Direction of rotation	<b>Bi-directional</b>	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6311-2Z / 6211-2Z		Terminal box position	RHS	
Lubrication method	Greased for life		Maximum cable size/conduit size	1R x 3C x 35mm²/2 X M32 x 1.5	
Type of grease	NA		Auxiliary terminal box	NA	

 $I_{\rm A}/I_{\rm N}$  - Locked Rotor Current / Rated Current  $T_{\rm A}/T_{\rm N}$  - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combined variation are as per IEC60034-1

Technical da	ta are subject to chan	ge. There may be slight v	variations between calculated	values in this datashe	et and the motor name	plate figures.
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC 60034-30-1	-	-	AS/NZ 1359:5:20	- 004	IEC:60034-30-1

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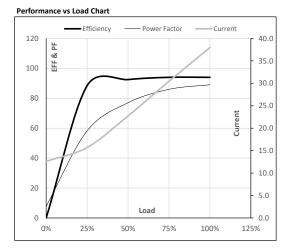
Model No. QCA0221A1113GAA001

Enclosure	U	$\Delta / Y$	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	22	30	38.0	2963	7.35	72.10	IE4	40	S1	1000	0.1801	247

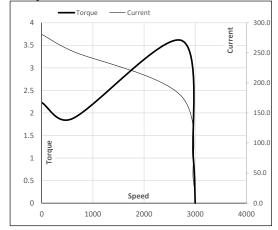
#### Motor Load Data

Motor Speed Torque Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	12.6	15.7	22.7	30.5	38.0	
Torque	Nm	0.0	17.9	35.8	53.9	72.1	
Speed	r/min	3000	2991	2982	2973	2963	
Efficiency	%	0.0	88.4	92.5	94.0	94.0	
Power Factor	%	7.8	58.2	77.0	86.0	89.0	



#### Starting Characteristics Chart



P-Up BD Rated NL LR Load Point Speed r/min 0 600 2725 2963 3000 Current А 280.9 252.8 178.4 38.0 12.6 Torque ри 2.2 1.9 3.6 1 0

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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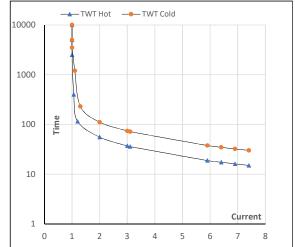
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	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	22	30	38.0	2963	7.35	72.10	IE4	40	S1	1000	0.1801	247

#### Motor Speed Torque Data

Load		FL	$I_1$	I <sub>2</sub>	I <sub>3</sub>	$I_4$	I <sub>5</sub>	LR
TWT Hot	s	10000	56	37	30	25	20	15
TWT Cold	s	10000	111	74	65	50	45	30
Current	pu	1	2	3	4	5	5.5	7.4

#### Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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