# PRODUCT INFORMATION PACKET



Model No: QCA0154AF121GAA001 Catalog No: QCA0154AF121GAA001

TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 200L Frame, TEFC



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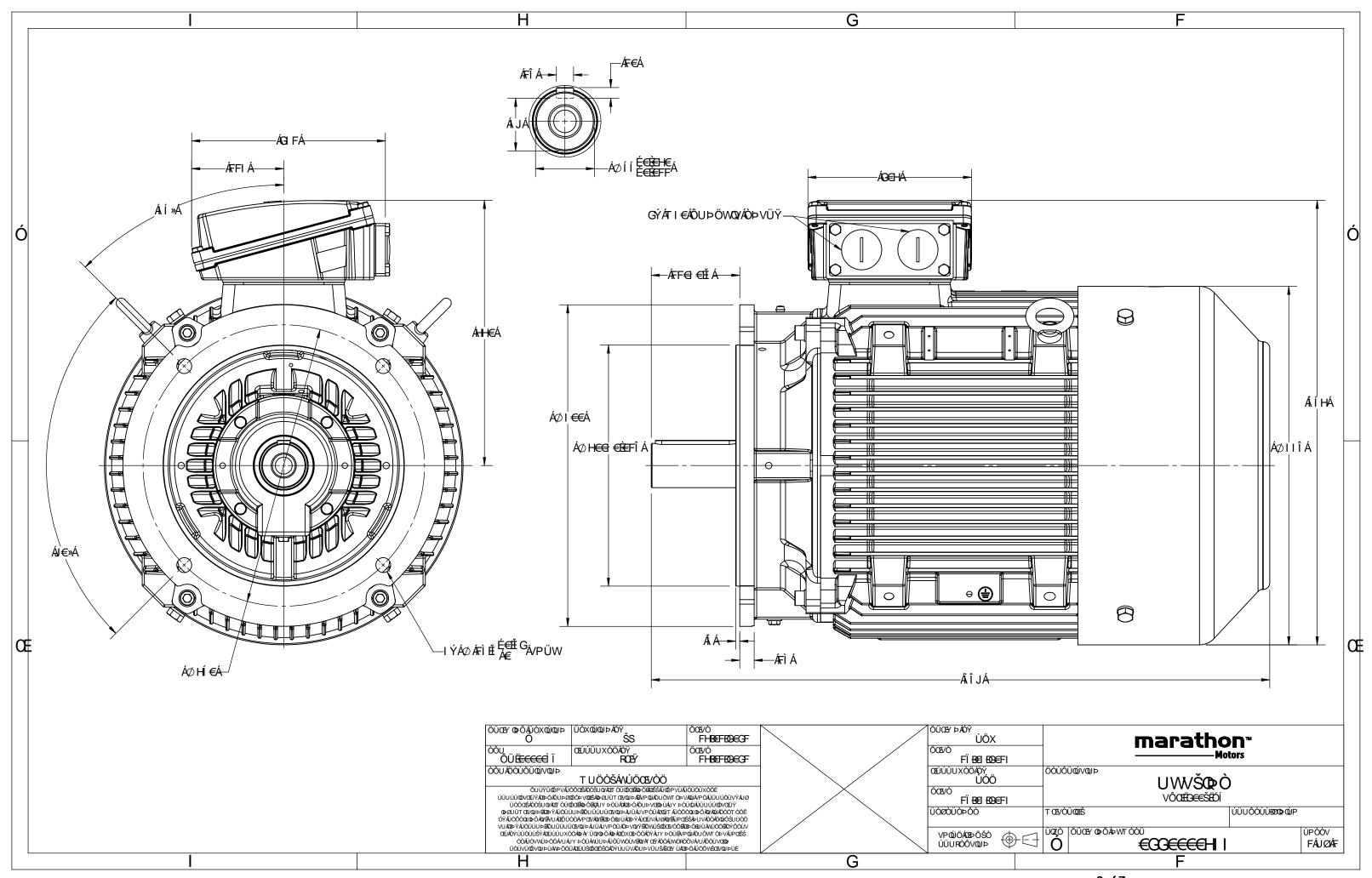
### Nameplate Specifications

Output HP	20 Hp	Output KW	15.0 kW
Frequency	50 Hz	Voltage	380 V
Current	36.1 A	Speed	738 rpm
Service Factor	1	Phase	3
Efficiency	91.2 %	Power Factor	0.7
Duty	S1	Insulation Class	F
Frame	200L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6212
UL	No	CSA	No
CE	YES	IP Code	55
Number of Speeds	1	Efficiency Class	IE4

## **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	769 mm	Frame Length	370 mm
Shaft Diameter	55 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0220000344	Connection Drawing	8442000085

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

### **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE							
	>0~6	±0.1					
LINEAR DIM	>6~30	±0.2					
	>30~120	±0.3					



### NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







### Model No. QCA0154AF121GAA001

U	Δ/Υ	f	Р	Р	1	n	T	IE	9	% EFF a	t load	t	PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	15	20	35.7	738	193.14	IE4	-	91.2	91.2	88.7	0.7	0.62	0.48	5.4	2.0	2.6

Motor type	QCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	200L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance	ce) 80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6312 C3 / 6212 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B5	
Cooling method	IC 411	
Motor weight - approx.	317	kg
Gross weight - approx.	347	kg
Motor inertia	0.6753	kgm <sup>2</sup>
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level ( 1meter distance from mo	tor) 61	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 50mm²/2 x M40 x 1.5	
Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_{K}/T_{N}$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1  $\,$ 

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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 $<sup>\</sup>ensuremath{^{*}}\xspace$  Voltage, Frequency and combine variation are as per IEC60034-1

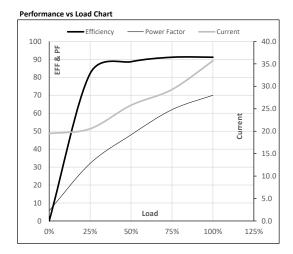




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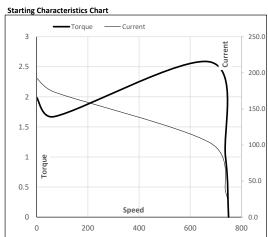
Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	15	20	35.7	738	19.69	193.14	IE4	40	S1	1000	0.6753	317

#### Motor Load Data 3/4FL 5/4FL 1/4FL 1/2FL FL Load Point NL Current 19.5 20.5 25.8 29.3 35.7 Torque Nm 0.0 47.7 95.8 144.2 193.1 Speed r/min 750 747 744 742 738 Efficiency % 0.0 82.1 88.7 91.2 91.2 48.0 62.0 Power Factor 5.7 32.0 70.0



### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	68	679	738	750
Current	Α	192.8	173.5	102.7	35.7	19.5
Torque	pu	2.0	1.7	2.6	1	0



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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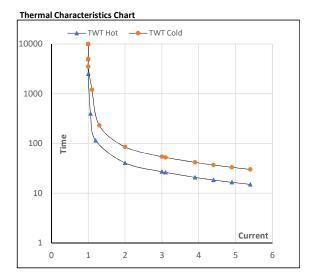




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Enclosure	U	Δ/Υ	f	Р	Р	ı	n	T	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Υ	50	15	20	35.7	738	19.69	193.14	IE4	40	S1	1000	0.6753	317

Motor Speed	l Torq	ue Data						
Load		FL	$I_1$	l <sub>2</sub>	l <sub>3</sub>	$I_4$	I <sub>5</sub>	LR
TWT Hot	S	10000	41	27	20	17	16	15
TWT Cold	S	10000	85	54	41	35	32	30
Current	pu	1	2	3	4	4.5	5	5.4



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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