PRODUCT INFORMATION PACKET



Model No: QCA0154A1133GAA001 Catalog No: QCA0154A1133GAA001

TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 400 V, 750 RPM, 200L Frame, TEFC





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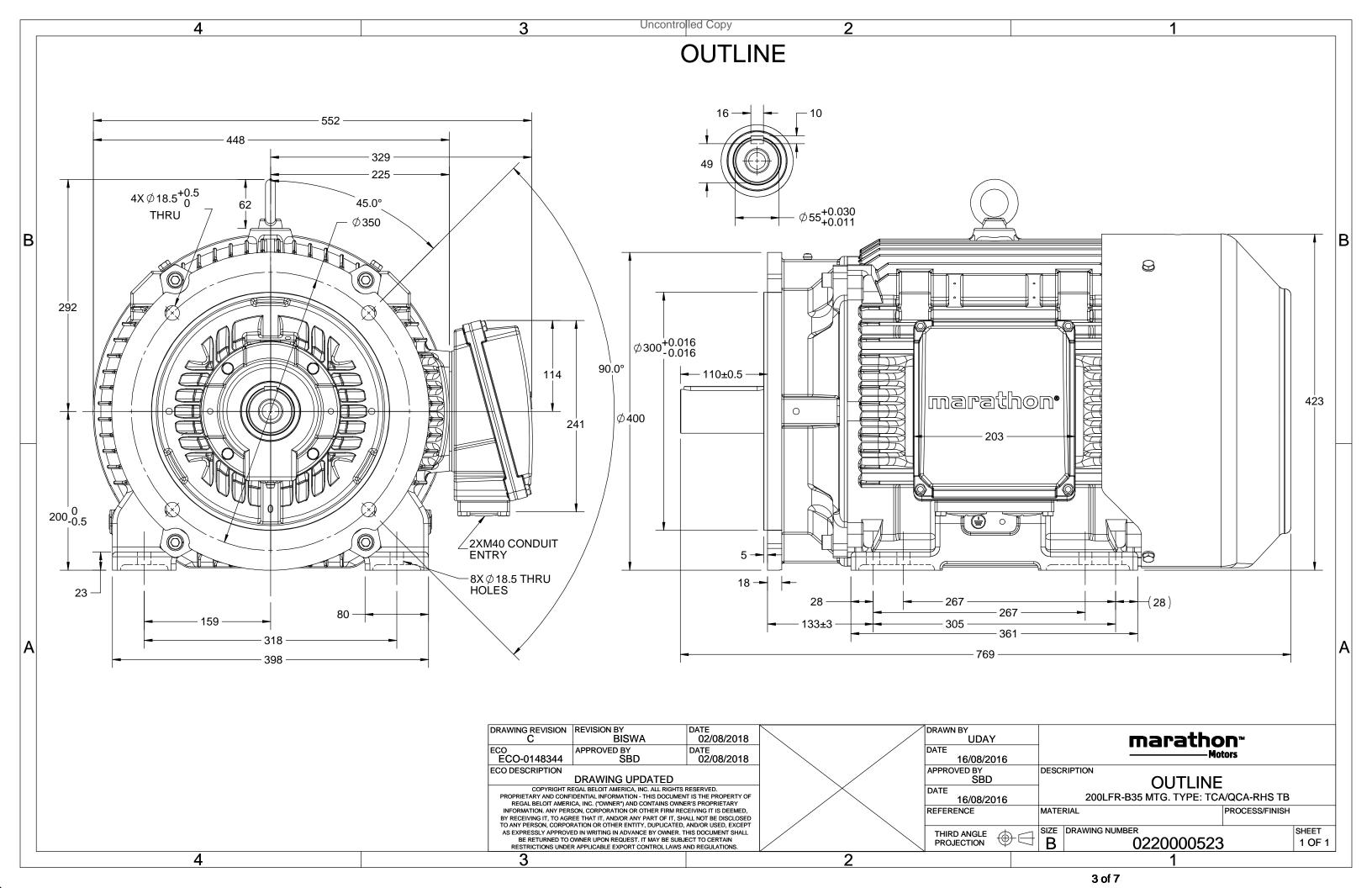
Nameplate Specifications

20 Hp	Output KW	15.0 kW	
50 Hz	Voltage	400 V	
34.3 A	Speed	738 rpm	
1	Phase	3	
91.2 %	Power Factor	0.7	
S1	Insulation Class	F	
200L	Enclosure	Totally Enclosed Fan Cooled	
No Protection	Ambient Temperature	40 °C	
6312	Opp Drive End Bearing Size	6212	
No	CSA	No	
Yes		55	
mber of Speeds 1		IE4	
	50 Hz 34.3 A 1 91.2 % S1 200L No Protection 6312 No	50 HzVoltage34.3 ASpeed1Phase91.2 %Power FactorS1Insulation Class200LEnclosureNo ProtectionAmbient Temperature6312Opp Drive End Bearing SizeNoCSA	

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	769 mm	Frame Length	370 mm
Shaft Diameter	55 mm	Shaft Extension	110 mm
Assembly/Box Mounting	R Side		
Connection Drawing	8442000085	Outline Drawing	0220000523

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE							
	>0~6	±0.1					
LINEAR DIM	>6~30	±0.2					
	>30~120	±0.3					



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. QCA0154A1133GAA001

U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	% EFF a	t load	t	PF	at lc	ad	I _A /I _N	T _A /T _N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	15	20	33.9	738	193.14	IE4	-	91.2	91.2	88.7	0.7	0.62	0.48	5.4	2.0	2.6

Motor type	QCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	200L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance	e) 80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6312 C3 / 6212 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B35	
Cooling method	IC 411	
Motor weight - approx.	318	kg
Gross weight - approx.	348	kg
Motor inertia	0.6753	kgm²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level (1meter distance from mo	tor) 61	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	RHS	
Maximum cable size/conduit size	1R x 3C x 50mm ² /2 x M40 x 1.5	
Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1 $\,$

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC 60034-30-1	-	-	AS/NZ 1359:5:2004	-	IEC 60034-30-1

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 $[\]ensuremath{^{*}}$ Voltage, Frequency and combined variation are as per IEC60034-1

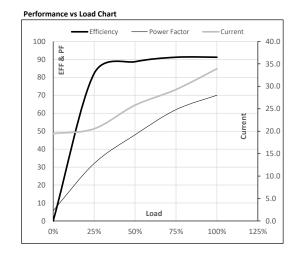




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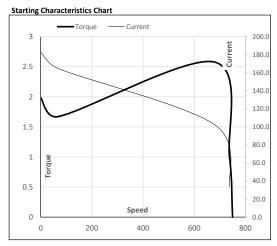
Enclosure	U	Δ/Υ	f	Р	Р	- 1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	15	20	33.9	738	19.69	193.14	IE4	40	S1	1000	0.6753	318

Motor Load Data 3/4FL 5/4FL 1/4FL 1/2FL FL Load Point NL Current 19.5 20.5 25.8 29.3 33.9 Torque Nm 0.0 47.7 95.8 144.2 193.1 Speed r/min 750 747 744 742 738 Efficiency % 0.0 82.1 88.7 91.2 91.2 48.0 62.0 Power Factor 5.7 32.0 70.0



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	68	679	738	750	
Current	Α	183.1	164.8	102.7	33.9	19.5	
Torque	pu	2.0	1.7	2.6	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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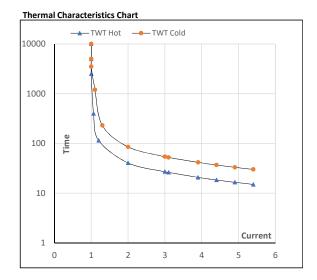




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Enclosure	U	Δ/Υ	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	400	Υ	50	15	20	33.9	738	19.69	193.14	IE4	40	S1	1000	0.6753	318

Motor Speed	l Torq	ue Data						
Load		FL	I_1	l ₂	l ₃	I_4	I ₅	LR
TWT Hot	S	10000	41	27	20	17	16	15
TWT Cold	S	10000	85	54	41	35	32	30
Current	pu	1	2	3	4	4.5	5	5.4



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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