

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: QCA0153A1111GAA001

Catalog No: QCA0153A1111GAA001

TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 400 V, 1000 RPM, 180L Frame, TEFC



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RegalRexnord

Nameplate Specifications

Output HP	20 Hp	Output KW	15.0 kW
Frequency	50 Hz	Voltage	400 V
Current	30.9 A	Speed	987 rpm
Service Factor	1	Phase	3
Efficiency	92.9 %	Power Factor	0.76
Duty	S1	Insulation Class	F
Frame	180L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6311	Opp Drive End Bearing Size	6211
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE4

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	775 mm	Frame Length	366 mm
Shaft Diameter	48 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Top		
Outline Drawing	0218000514	Connection Drawing	8442000085

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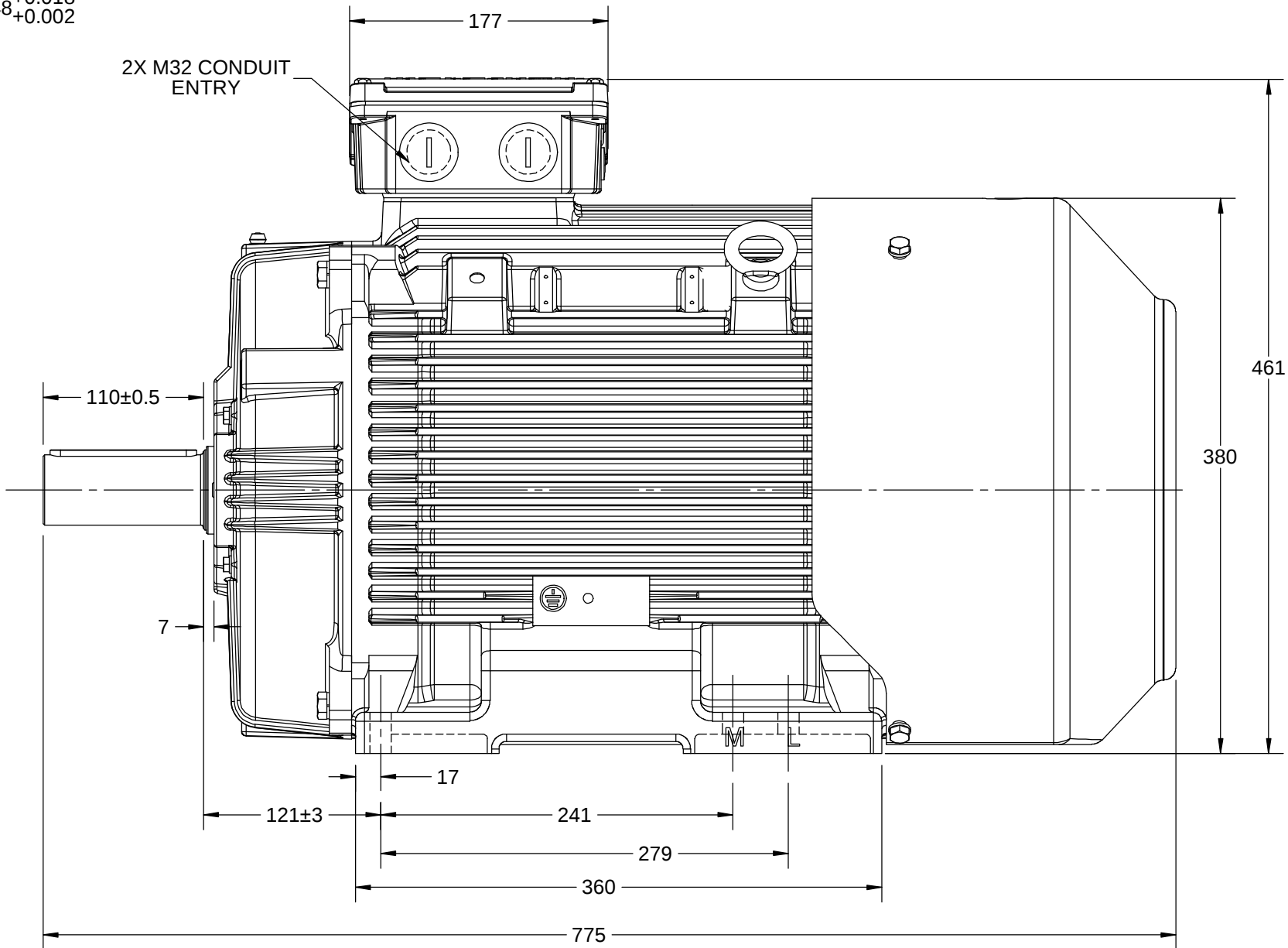
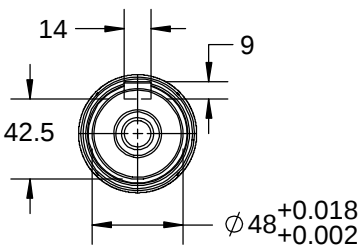
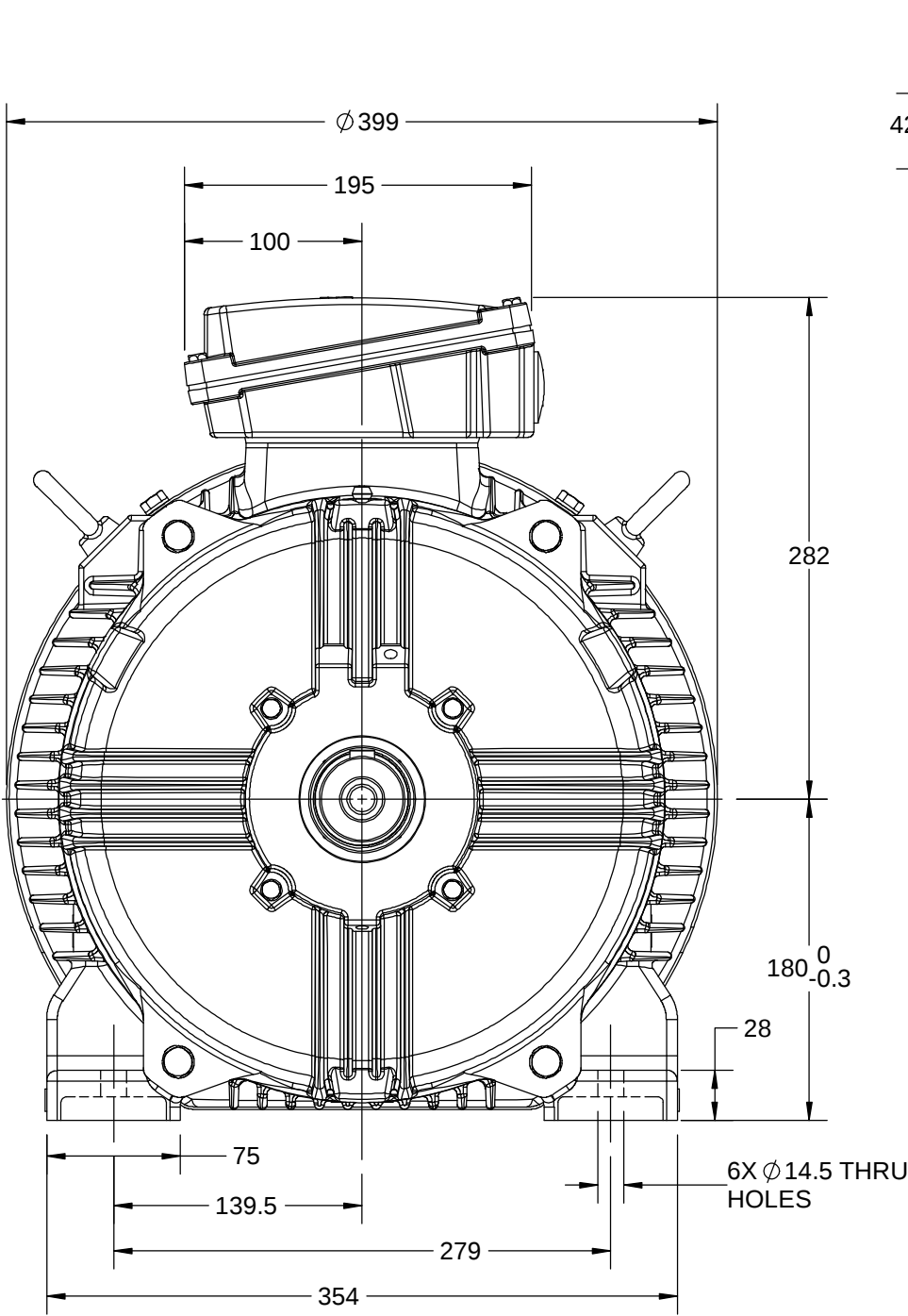
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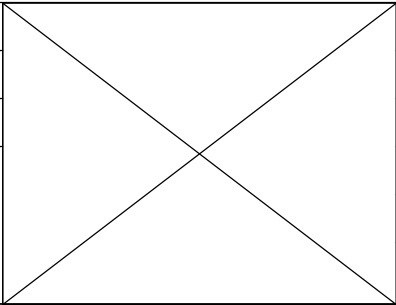
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DRAWING REVISION A	REVISION BY UDAY	DATE 12/06/2017
ECO ECO-0128043	APPROVED BY SBD	DATE 12/06/2017
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DRAWN BY MR	marathon™ Motors		
DATE 06/11/2014			
APPROVED BY JOY	DESCRIPTION OUTLINE 180FR-B3-H/O MTG. MOTOR TYPE: TCA		
DATE 06/11/2014			
REFERENCE	MATERIAL	PROCESS/FINISH	
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER 0218000514	SHEET 1 OF 1

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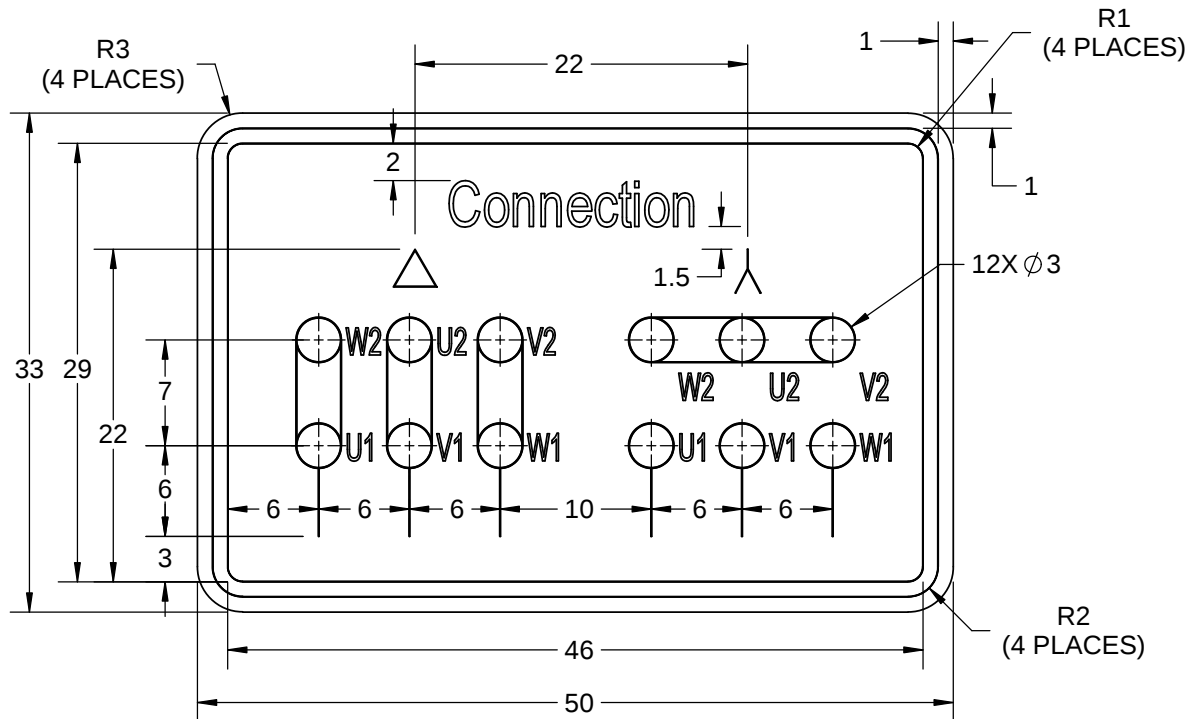
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DRAWING REVISION A	REVISION BY SN	DATE 13/01/2017
ECO ECO-0116390	APPROVED BY SBD	DATE 13/01/2017
ECO DESCRIPTION NEW DRAWING RELEASE		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

	DRAWN BY SN	 Regal Beloit America, Inc.		
	DATE 16/12/2016			
	APPROVED BY SBD	DESCRIPTION CONN DIAGRAM-NAMEPLATE		
	DATE 16/12/2016			
	REFERENCE	MATERIAL	PROCESS/FINISH	
	THIRD ANGLE PROJECTION	SIZE A	DRAWING NUMBER 8442000085	SHEET 1 OF 1

Model No. QCA0153A1111GAA001

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I _A /I _N [pu]	T _A /T _N [pu]	T _K /T _N [pu]
400	Δ	50	15	20	30.7	987	144.41	IE4	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	7.8	2.9	3.5

Motor type	QCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B3
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	180L	Motor weight - approx.	268 kg
Duty	S1	Gross weight - approx.	288 kg
Voltage variation *	± 10%	Motor inertia	0.4279 kgm ²
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.2 mm/s
Design	N	Noise level (1meter distance from motor)	62 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +40 °C	Type of coupling	Direct
Temperature rise (by resistance)	80 [Class B] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6311-2Z / 6211-2Z	Terminal box position	TOP
Lubrication method	Greased for life	Maximum cable size/conduit size	1R x 3C x 35mm ² /2 X M32 x 1.5
Type of grease	NA	Auxiliary terminal box	NA

 I_A/I_N - Locked Rotor Current / Rated Current

 T_K/T_N - Breakdown Torque / Rated Torque

 T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

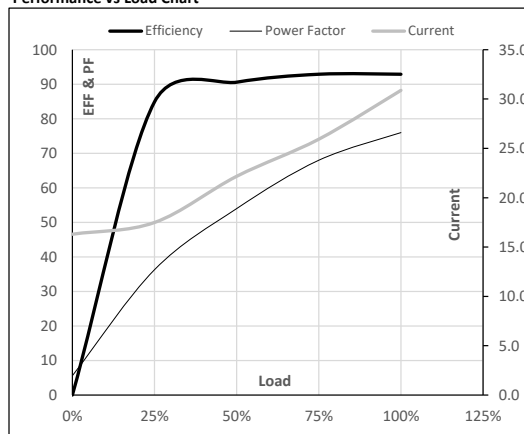
Efficiency Standards	Europe IEC 60034-30-1	China -	India -	Aus/Nz AS/NZ 1359:5:2004	Brazil -	Global IEC IEC:60034-30-1
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Model No. QCA0153A1111GAA001

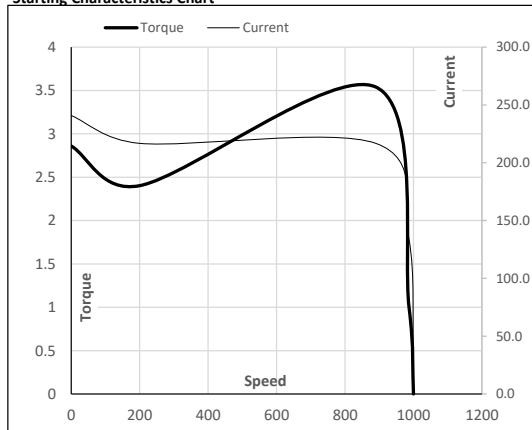
Enclosure	U (V)	Δ / Y Conn	f (Hz)	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	400	Δ	50	15	20	30.9	987	14.73	144.41	IE4	40	S1	1000	0.4279	268

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	16.3	17.5	22.2	25.9	30.9	
Torque	Nm	0.0	35.7	71.7	107.9	144.4	
Speed	r/min	1000	997	993	990	987	
Efficiency	%	0.0	84.9	90.6	92.9	92.9	
Power Factor	%	5.6	36.3	54.0	68.0	76.0	

Performance vs Load Chart

Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	200	890	987	1000
Current	A	240.9	216.8	133.7	30.9	16.3
Torque	pu	2.9	2.4	3.5	1	0

Starting Characteristics Chart

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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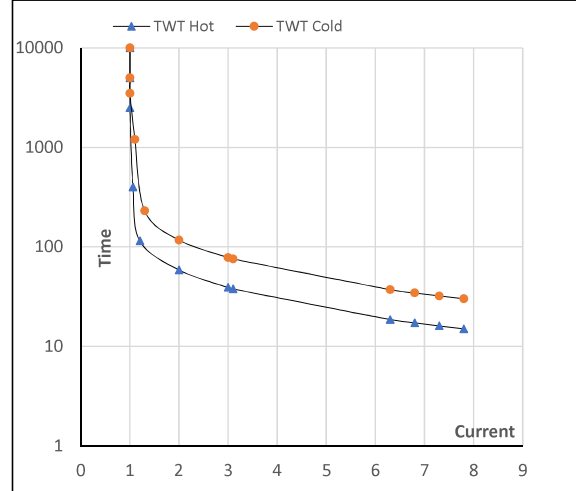
Issued Date

Model No. QCA0153A1111GAA001

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	400	Δ	50	15	20	30.9	987	14.73	144.41	IE4	40	S1	1000	0.4279	268

Motor Speed Torque Data

Load		FL	I ₁	I ₂	I ₃	I ₄	I ₅	LR
TWT Hot	s	10000	59	39	30	25	20	15
TWT Cold	s	10000	117	78	60	45	40	30
Current	pu	1	2	3	4	5	5.5	7.8

Thermal Characteristics Chart

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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