PRODUCT INFORMATION PACKET

Model No: QCA0152A1171GAA001 Catalog No: QCA0152A1171GAA001 TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 160L Frame, TEFC



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Motors

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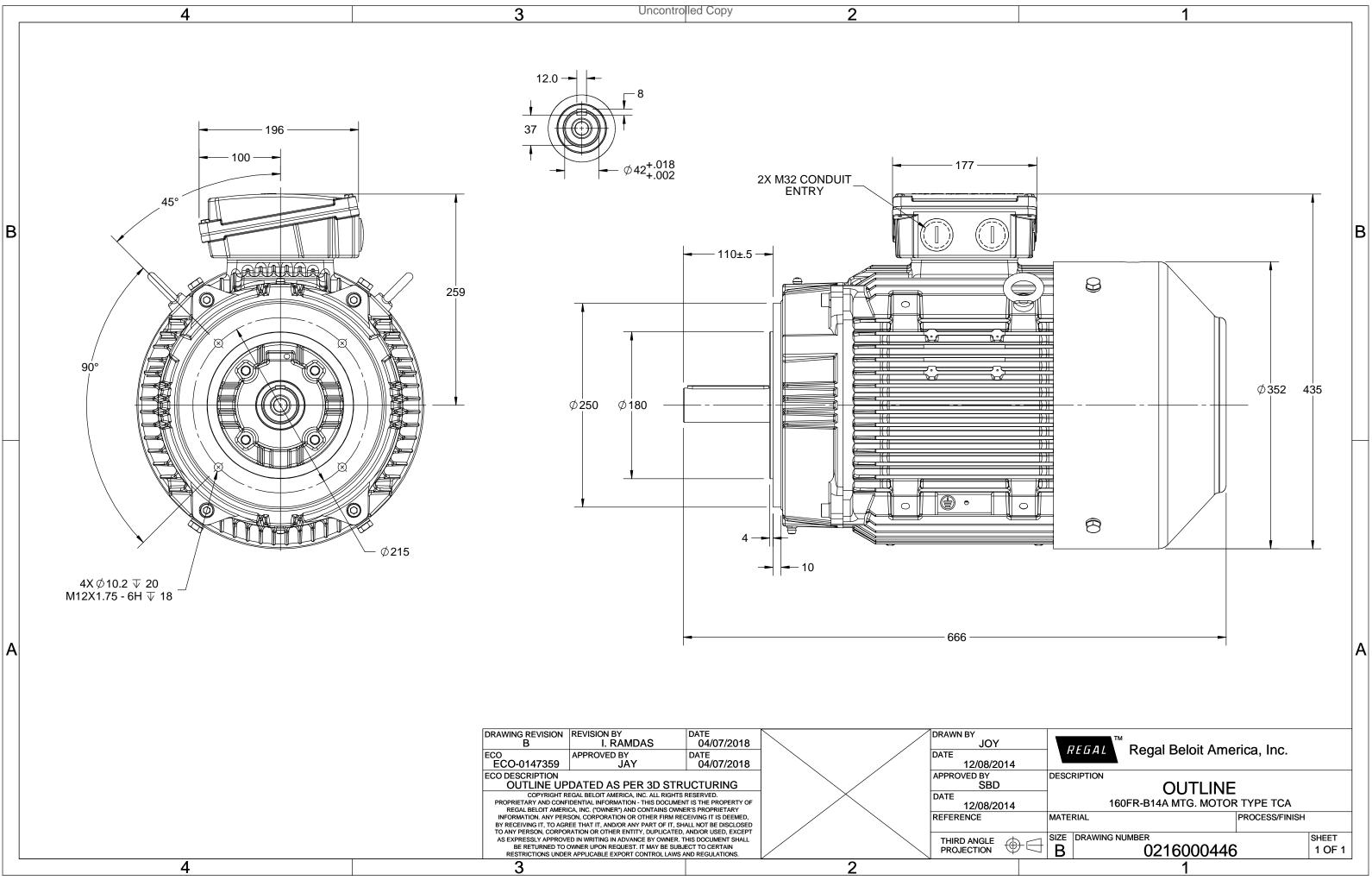
Nameplate Specifications

Output HP	20 Нр	Output KW	15.0 kW		
Frequency	50 Hz	Voltage	400 V		
Current	28.2 A	Speed	1479 rpm		
Service Factor	1	Phase	3		
Efficiency	93.9 %	Power Factor	0.82		
Duty	S1	Insulation Class	F		
Frame	160L	Enclosure	Totally Enclosed Fan Cooled		
Frame Thermal Protection	160L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C		
Thermal Protection	No Protection	Ambient Temperature	40 °C		
Thermal Protection Drive End Bearing Size	No Protection 6309	Ambient Temperature Opp Drive End Bearing Size	40 °C 6209		

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B14A	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	666 mm	Frame Length	298 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0216000446	Connection Drawing	8442000085

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Model No. QCA0152A1171GAA001

U	Δ / Y	f	Р	Р	1	n	т	IE		% EFF a	t load	d	PF	at_lo	ad	I _A /I _N	T_A/T_N	T _κ /T _N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL		1/2FL	FL		1/2FL	[pu]	[pu]	[pu]
400	Δ	50	15	20	28.1	1479	96.28	IE4	-	93.9	93.9	92.1	0.82	0.76	0.63	8.5	3.2	4.1
Motor	type				QCA				Deg	gree of	protecti	on				IP 55		
Enclos	ure				TEFC	2			Mo	unting	type					IM B14A		
Frame	Materia	I			Cast Ir	ast Iron Cooling method									IC 411			
Frame	size				160L		Motor weight - approx.							193			kg	
Duty					S1			Gross weight - approx.						213			kg	
Voltag	e variatio	on *			± 10%	6			Motor inertia						0.1792		kgm ²	
Freque	ency vari	ation *			± 5%				Load inertia				Cust	omer to Pro	vide			
Combi	ned varia	ation *			10%				Vib	ration l	evel					2.2		mm/s
Design					Ν				Noi	Noise level (1meter distance from motor)				r) 64			dB(A)	
Service	efactor				1.0				No	No. of starts hot/cold/Equally spread				2/3/4				
Insulat	ion class	;			F				Sta	rting m	ethod					DOL		
Ambie	nt tempe	erature			-20 to +	-40		°C	Тур	Type of coupling					Direct			
Tempe	rature ri	se (by i	resistand	ce)	80 [Clas	s B]		К	LR	LR withstand time (hot/cold)					15/30			S
Altitud	e above	sea lev	el		1000)		meter	Dire	ection c	of rotatio	on			В	i-directiona	I	
Hazard	lous area	a classif	ication		NA				Sta	ndard r	otation				Cloc	ckwise form	DE	
	Zone cl	assifica	tion		NA				Pai	nt shad	e					RAL 5014		
	Gas gro	up			NA				Acc	essorie	s							
	Temper	rature o	lass		NA					Acc	essory	- 1				PTC 150°C		
Rotor t	ype			Al	uminum [Die cast				Acc	cessory -	- 2				-		
Bearin	g type			A	Anti-frictio	on ball				Acc	cessory -	- 3				-		
DE / N	DE beari	ng		63	809-2Z / 6	209-2Z			Ter	minal b	ox posit	ion				TOP		
Lubrica	ation me	thod		(Greased fo	or life			Ma	ximum	cable siz	ze/cond	uit size	1R	x 3C x 3	35mm²/2 X I	M32 x 1.5	
Туре о	f grease				NA				Aux	diliary te	erminal	box				NA		

 $I_{\text{A}}/I_{\text{N}}$ - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 $T_{\text{A}}/T_{\text{N}}$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical da	ta are subject to chan	ge. There may be slight v	ariations between calculated v	alues in this datashee	et and the motor name	plate figures.
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC 60034-30-1	-	-	AS/NZ 1359:5:2	004 -	IEC 60034-30-1

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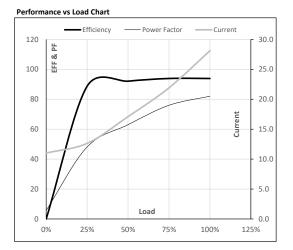


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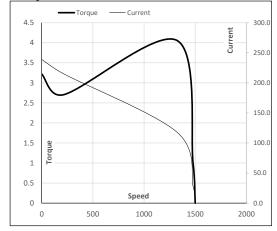
Enclosure	U	Δ / Y	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
((V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC 4	400	Δ	50	15	20	28.1	1479	9.82	96.28	IE4	40	S1	1000	0.1792	193

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	11.0	12.6	17.1	21.9	28.1	
Torque	Nm	0.0	23.8	47.9	72.1	96.3	
Speed	r/min	1500	1494	1488	1482	1479	
Efficiency	%	0.0	88.7	92.1	93.9	93.9	
Power Factor	%	5.7	48.1	63.0	76.0	82.0	



Starting Characteristics Chart



Motor Speed Torque Data P-Up BD Rated NL LR Load Point Speed r/min 0 214 1321 1479 1500 Current А 239.0 215.1 118.2 28.1 11.0 Torque pu 3.2 2.7 4.1 1 0

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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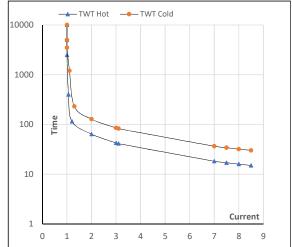
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Enclosure	U	Δ / Y	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	15	20	28.1	1479	9.82	96.28	IE4	40	S1	1000	0.1792	193

Motor Speed Torque Data

Load		FL	I_1	I_2	l ₃	I_4	I ₅	LR
TWT Hot	s	10000	64	43	35	25	20	15
TWT Cold	s	10000	128	85	60	50	39	30
Current	pu	1	2	3	4	5	5.5	8.5

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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