PRODUCT INFORMATION PACKET

Model No: QCA0151AF181GAA001 Catalog No: QCA0151AF181GAA001 TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 380 V, 3000 RPM, 160M Frame, TEFC



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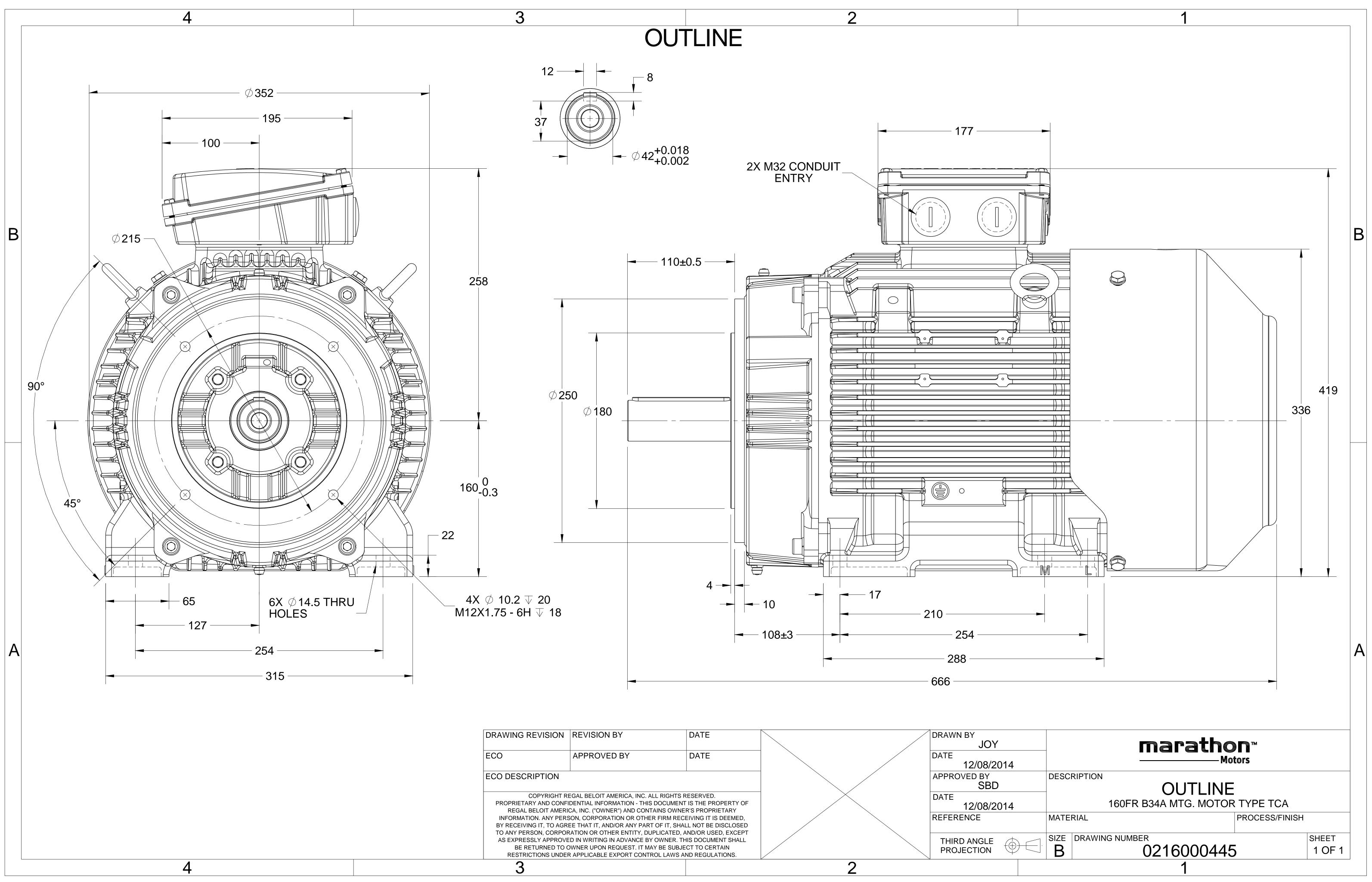
Nameplate Specifications

Output HP	20 Нр	Output KW	15.0 kW
Frequency	50 Hz	Voltage	380 V
Current	27.5 A	Speed	2961 rpm
Service Factor	1	Phase	3
Efficiency	93.3 %	Power Factor	0.89
Duty	S1	Insulation Class	F
Frame	160M	Enclosure	Totally Enclosed Fan Cooled
Tranic			
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6309	Ambient Temperature Opp Drive End Bearing Size	40 °C 6209

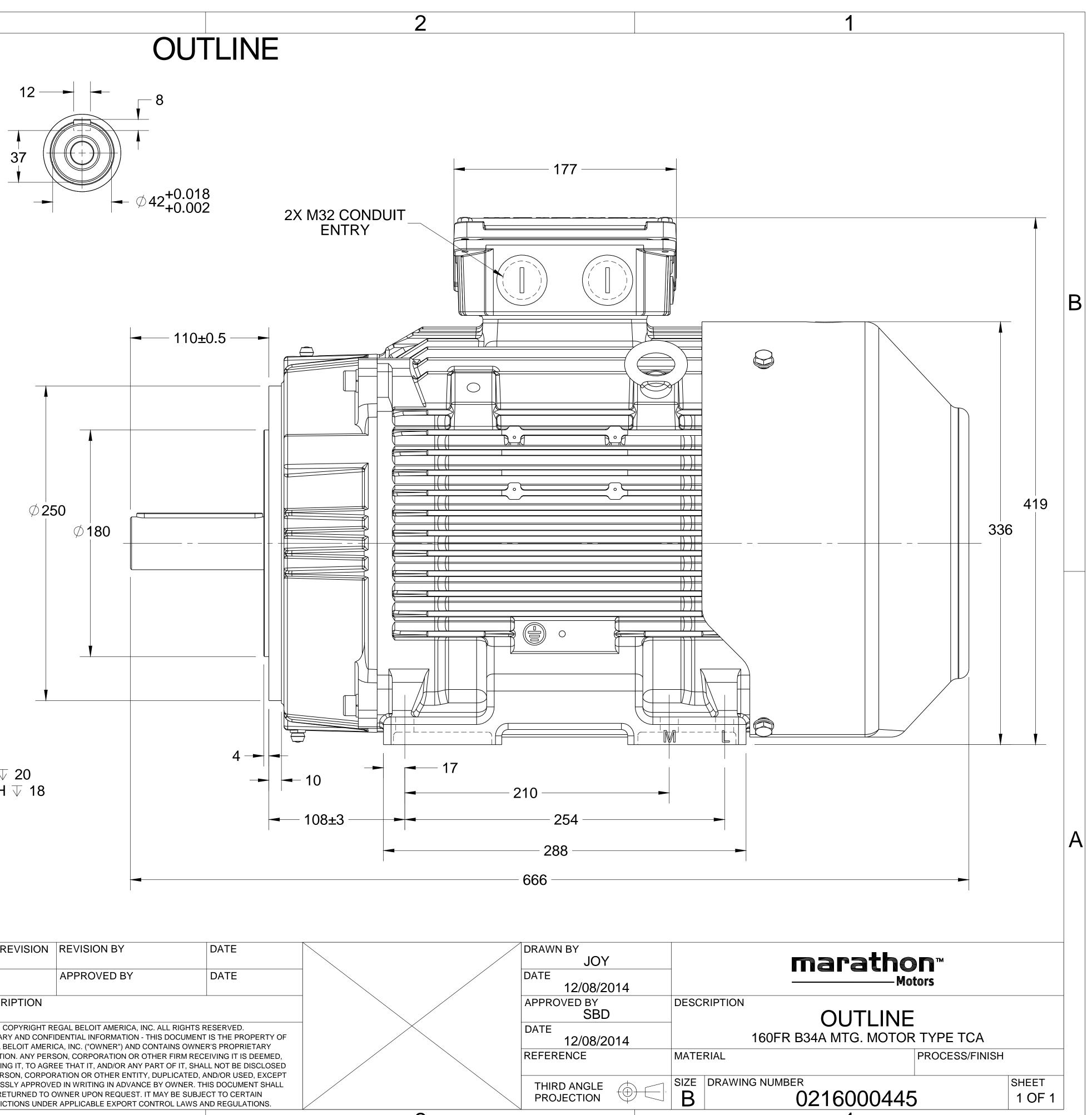
Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B14B	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	666 mm	Frame Length	298 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0216000445	Connection Drawing	8442000085

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Model No. QCA0151AF181GAA001

U	Δ / Y	f	Р	Р	I	n	Т	IE	9	6 EFF a	t load	ł	PF	at _ lo	ad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	15	20	27.4	2961	48.10	IE4	-	93.3	93.3	92.1	0.89	0.85	0.76	9.2	3.0	4.4

Motor type	QCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B14B	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	160M		Motor weight - approx.	174	kg
Duty	S1		Gross weight - approx.	194	kg
Voltage variation *	± 10%		Motor inertia	0.0966	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.2	mm/s
Design	Ν		Noise level (1meter distance from mot	or) 71	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistance)	80 [Class B]	к	LR withstand time (hot/cold)	15/30	s
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6309-2Z / 6209-2Z		Terminal box position	TOP	
Lubrication method	Greased for life		Maximum cable size/conduit size	1R x 3C x 35mm²/2 X M32 x 1.5	
Type of grease	NA		Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30



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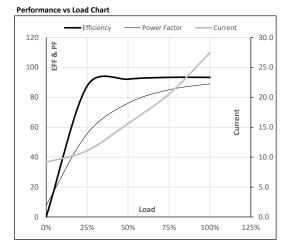


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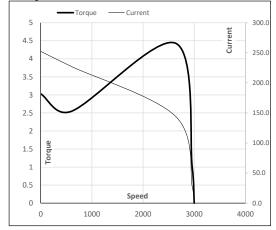
Enclosure	U	Δ / Y	f	Р	Р	I.	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	15	20	27.4	2961	4.91	48.10	IE4	40	S1	1000	0.0966	174

Motor Load Data

d Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
rent	А	9.2	11.1	15.6	20.5	27.4	
que	Nm	0.0	11.9	23.9	36.0	48.1	
ed	r/min	3000	2990	2981	2971	2961	
ciency	%	0.0	87.5	92.1	93.3	93.3	
ver Factor	%	7.8	55.6	76.0	85.0	89.0	



Starting Characteristics Chart



Motor Speed Torque Data P-Up BD Rated NL LR Load Point Speed r/min 0 600 2640 2961 3000 Current А 252.5 227.3 144.1 27.4 9.2 Torque ри 3.0 2.5 4.4 1 0

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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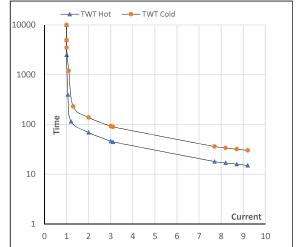
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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	15	20	27.4	2961	4.91	48.10	IE4	40	S1	1000	0.0966	174

Motor Speed Torque Data

Load		FL	I_1	I_2	l ₃	I_4	I ₅	LR
TWT Hot	s	10000	69	46	35	25	20	15
TWT Cold	s	10000	138	92	70	50	40	30
Current	pu	1	2	3	4	5	5.5	9.2

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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