PRODUCT INFORMATION PACKET

Model No: QCA0151AF121GAA001 Catalog No: QCA0151AF121GAA001 TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 380 V, 3000 RPM, 160M Frame, TEFC



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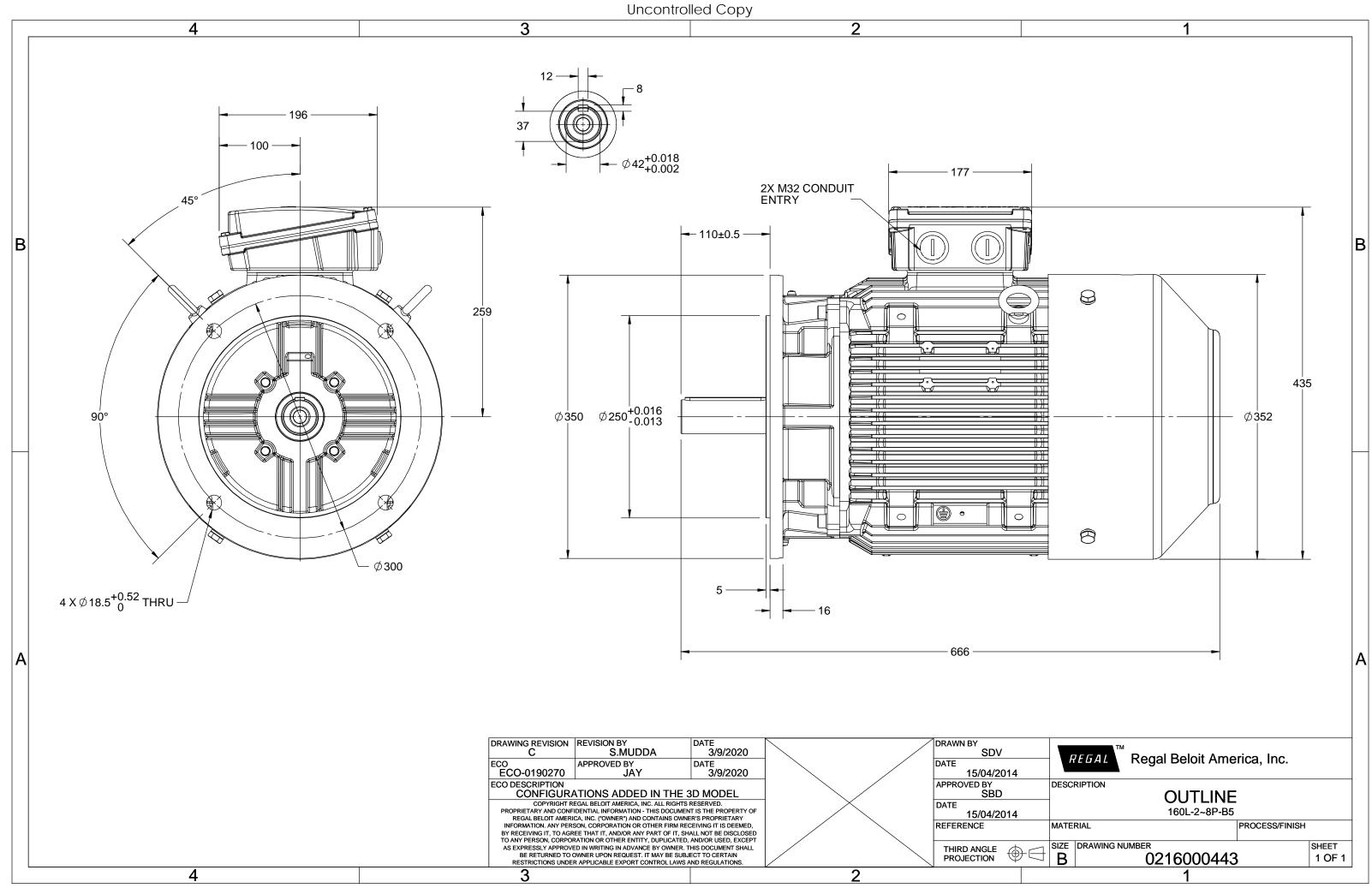
Nameplate Specifications

Output HP	20 Hp	Output KW	15.0 kW
Frequency	50 Hz	Voltage	380 V
Current	27.5 A	Speed	2961 rpm
Service Factor	1	Phase	3
Efficiency	93.3 %	Power Factor	0.89
Duty	S1	Insulation Class	F
Frame	160M	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	160M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6309	Ambient Temperature Opp Drive End Bearing Size	40 °C 6209

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	666 mm	Frame Length	298 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0216000443	Connection Drawing	8442000085

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U	Δ / Y	f	Р	Р	I	n	т	IE	9	% EFF a	EFF at load PF at load			I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$		
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	15	20	27.4	2961	48.10	IE4	-	93.3	93.3	92.1	0.89	0.85	0.76	9.2	3.0	4.4
Motor	type				QCA				Deg	gree of	protecti	on				IP 55		
Enclos	ure				TEFC				Мо	unting	type					IM B5		

Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	160M		Motor weight - approx.	177	kg
Duty	S1		Gross weight - approx.	197	kg
Voltage variation *	± 10%		Motor inertia	0.0966	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.2	mm/s
Design	Ν		Noise level (1meter distance from mote	or) 71	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistance)	80 [Class B]	К	LR withstand time (hot/cold)	15/30	S
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6309-2Z / 6209-2Z		Terminal box position	ТОР	
Lubrication method	Greased for life		Maximum cable size/conduit size	1R x 3C x 35mm²/2 X M32 x 1.5	
Type of grease	NA		Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 $T_{\text{A}}/T_{\text{N}}$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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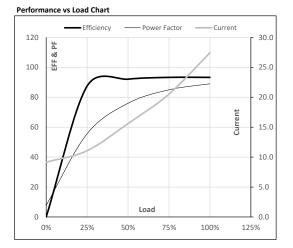


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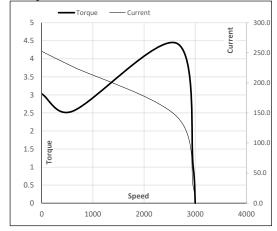
Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	15	20	27.4	2961	4.91	48.10	IE4	40	S1	1000	0.0966	177

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	9.2	11.1	15.6	20.5	27.4	
Torque	Nm	0.0	11.9	23.9	36.0	48.1	
Speed	r/min	3000	2990	2981	2971	2961	
Efficiency	%	0.0	87.5	92.1	93.3	93.3	
Power Factor	%	7.8	55.6	76.0	85.0	89.0	
Power Factor	%	7.8	55.6	76.0	85.0	89.0	



Starting Characteristics Chart



Motor Speed Torque Data P-Up BD Rated NL LR Load Point Speed r/min 0 600 2640 2961 3000 Current А 252.5 227.3 144.1 27.4 9.2 Torque ри 3.0 2.5 4.4 1 0

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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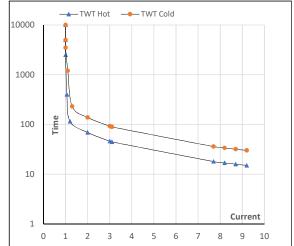
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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	15	20	27.4	2961	4.91	48.10	IE4	40	S1	1000	0.0966	177

Motor Speed Torque Data

Load		FL	I_1	I ₂	I ₃	I_4	I ₅	LR
TWT Hot	s	10000	69	46	35	25	20	15
TWT Cold	s	10000	138	92	70	50	40	30
Current	pu	1	2	3	4	5	5.5	9.2

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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