PRODUCT INFORMATION PACKET

Model No: QCA0114AF113GAA001 Catalog No: QCA0114AF113GAA001 TerraMAX® Cast Iron Motor, 15 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 180L Frame, TEFC



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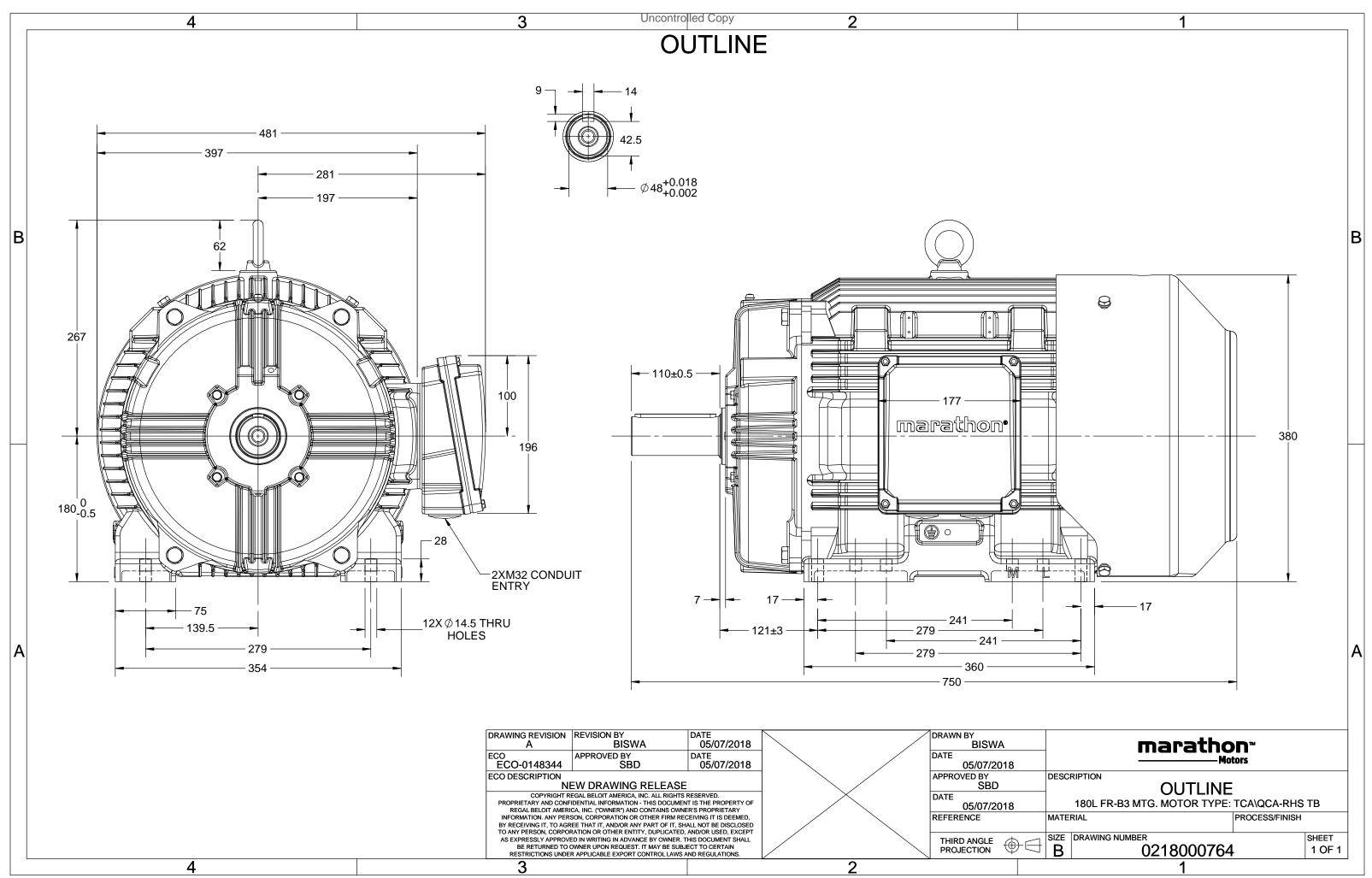
Nameplate Specifications

| Output HP | 15 Hp | Output KW | 11.0 kW |
|--|-----------------------|---|--------------------------------------|
| Frequency | 50 Hz | Voltage | 380 V |
| Current | 26.1 A | Speed | 732 rpm |
| Service Factor | 1 | Phase | 3 |
| Efficiency | 90.4 % | Power Factor | 0.71 |
| Duty | S1 | Insulation Class | F |
| | | | |
| Frame | 180L | Enclosure | Totally Enclosed Fan Cooled |
| Frame Thermal Protection | 180L No Protection | Enclosure Ambient Temperature | Totally Enclosed Fan Cooled 40 °C |
| | | | |
| Thermal Protection | No Protection | Ambient Temperature | 40 °C |
| Thermal Protection Drive End Bearing Size | No Protection 6311 | Ambient Temperature Opp Drive End Bearing Size | 40 °C 6211 |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles | 8 | Rotation | Bi-Directional |
| Mounting | B3 | Motor Orientation | Horizontal |
| Drive End Bearing | 2z-C3 | Opp Drive End Bearing | 2z-C3 |
| Frame Material | Cast Iron | Shaft Type | Keyed |
| Overall Length | 750 mm | Frame Length | 366 mm |
| Shaft Diameter | 48 mm | Shaft Extension | 110 mm |
| Assembly/Box Mounting | R Side | | |
| Connection Drawing | 8442000085 | Outline Drawing | 0218000764 |

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Model No. QCA0114AF113GAA001

| U | Δ / Y | f | Р | Р | I | n | Т | IE | 9 | % EFF a | t load | ł | PF | at lo | ad | I _A /I _N | T_A/T_N | $T_{\rm K}/T_{\rm N}$ |
|-----|--------------|------|------|------|------|-------|--------|-------|-------|---------|--------|-------|------|-------|-------|--------------------------------|-----------|-----------------------|
| (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| 380 | Δ | 50 | 11 | 15 | 26.0 | 732 | 146.18 | IE4 | - | 90.4 | 90.4 | 89.1 | 0.71 | 0.64 | 0.5 | 7 | 2.0 | 3.3 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |

| Motor type | QCA | | Degree of protection | IP 55 | |
|----------------------------------|--------------------|-------|---|-------------------------------|------------------|
| Enclosure | TEFC | | Mounting type | IM B3 | |
| Frame Material | Cast Iron | | Cooling method | IC 411 | |
| Frame size | 180L | | Motor weight - approx. | 228 | kg |
| Duty | S1 | | Gross weight - approx. | 248 | kg |
| Voltage variation * | ± 10% | | Motor inertia | 0.3337 | kgm ² |
| Frequency variation * | ± 5% | | Load inertia | Customer to Provide | |
| Combined variation * | 10% | | Vibration level | 2.2 | mm/s |
| Design | Ν | | Noise level (1meter distance from moto | or) 60 | dB(A) |
| Service factor | 1.0 | | No. of starts hot/cold/Equally spread | 2/3/4 | |
| Insulation class | F | | Starting method | DOL | |
| Ambient temperature | -20 to +40 | °C | Type of coupling | Direct | |
| Temperature rise (by resistance) | 80 [Class B] | к | LR withstand time (hot/cold) | 15/30 | s |
| Altitude above sea level | 1000 | meter | Direction of rotation | Bi-directional | |
| Hazardous area classification | NA | | Standard rotation | Clockwise form DE | |
| Zone classification | NA | | Paint shade | RAL 5014 | |
| Gas group | NA | | Accessories | | |
| Temperature class | NA | | Accessory - 1 | PTC 150°C | |
| Rotor type | Aluminum Die cast | | Accessory - 2 | - | |
| Bearing type | Anti-friction ball | | Accessory - 3 | - | |
| DE / NDE bearing | 6311-2Z / 6211-2Z | | Terminal box position | RHS | |
| Lubrication method | Greased for life | | Maximum cable size/conduit size 1 | .R x 3C x 35mm²/2 X M32 x 1.5 | |
| Type of grease | NA | | Auxiliary terminal box | NA | |
| | | | | | |

 I_A/I_N - Locked Rotor Current / Rated Current $T_{\text{A}}/T_{\text{N}}$ - Locked Rotor Torque / Rated Torque T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC |
|------------|--------|-----------------------|-------|--------|--------|---------------|
| Standards | - | GB 18613-2012 Grade 2 | - | - | - | IEC: 60034-30 |

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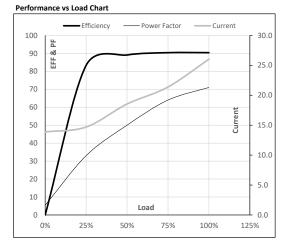


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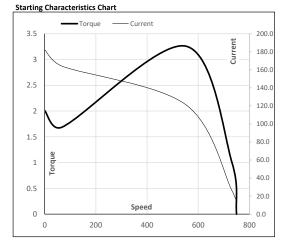
| Enclosure | U | Δ / Y | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|------|-------|--------|--------|-------|------|------|-----------|----------------------|--------|
| | (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 380 | Δ | 50 | 11 | 15 | 26.0 | 732 | 14.91 | 146.18 | IE4 | 40 | S1 | 1000 | 0.3337 | 228 |
| | 500 | - | 50 | | 10 | 20.0 | 752 | 1.1.51 | 110110 | | | | 1000 | 0.0007 | - |

Motor Load Data

| | | | | | 3/4FL | FL | 5/4FL |
|-------------|-------|------|------|------|-------|-------|-------|
| urrent | A | 13.9 | 14.7 | 18.5 | 21.4 | 26.0 | |
| orque | Nm | 0.0 | 35.9 | 72.2 | 108.9 | 146.2 | |
| beed | r/min | 750 | 746 | 741 | 737 | 732 | |
| ficiency | % | 0.0 | 83.3 | 89.1 | 90.4 | 90.4 | |
| ower Factor | % | 5.4 | 33.0 | 50.0 | 64.0 | 71.0 | |
| | | | | | | | |



| Motor Spee | Motor Speed Torque Data | | | | | | | | | |
|------------|-------------------------|-------|-------|-------|-------|------|--|--|--|--|
| Load Point | | LR | P-Up | BD | Rated | NL | | | | |
| Speed | r/min | 0 | 68 | 551 | 732 | 750 | | | | |
| Current | Α | 182.3 | 164.0 | 121.5 | 26.0 | 13.9 | | | | |
| Torque | pu | 2.0 | 1.7 | 3.3 | 1 | 0 | | | | |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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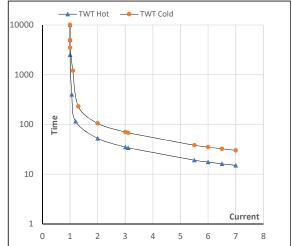
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| Enclosure | U | Δ / Y | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
| | (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 380 | Y | 50 | 11 | 15 | 26.0 | 732 | 14.91 | 146.18 | IE4 | 40 | S1 | 1000 | 0.3337 | 228 |
| | | | | | | | | | | | | | | | |

Motor Speed Torque Data

| Load | | FL | I_1 | I ₂ | I ₃ | I_4 | I ₅ | LR |
|----------|----|-------|-------|----------------|----------------|-------|----------------|----|
| TWT Hot | s | 10000 | 53 | 35 | 30 | 25 | 19 | 15 |
| TWT Cold | s | 10000 | 105 | 70 | 60 | 45 | 38 | 30 |
| Current | ри | 1 | 2 | 3 | 4 | 5 | 5.5 | 7 |

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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