PRODUCT INFORMATION PACKET



Model No: QCA0033AF113GAA001 Catalog No: QCA0033AF113GAA001

TerraMAX® Cast Iron Motor, 4 HP, 3 Ph, 50 Hz, 380 V, 1000 RPM, 132S Frame, TEFC



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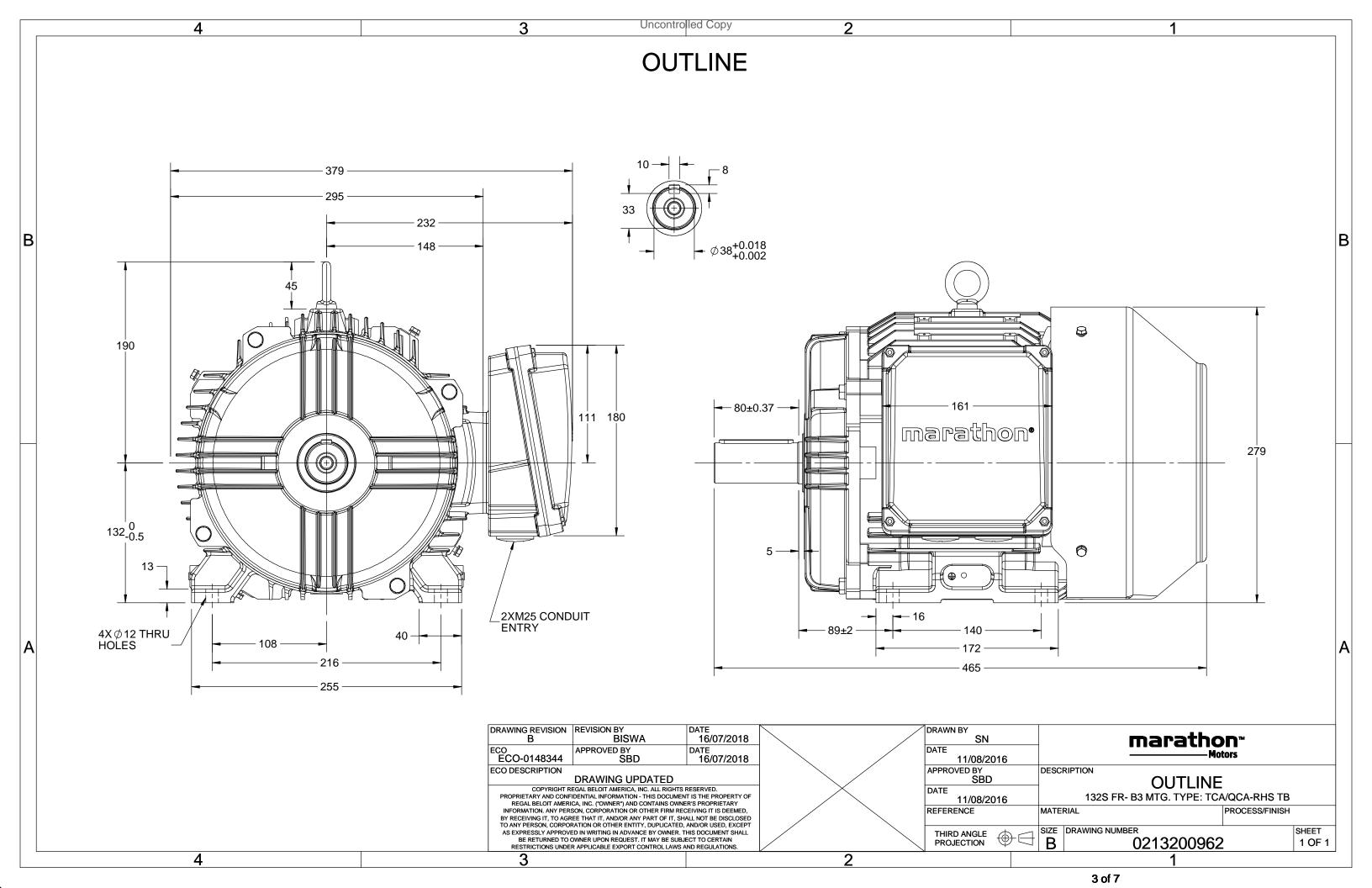
Nameplate Specifications

| Output HP | 4 Hp | Output KW | 3.0 kW | |
|------------------------|---------------|----------------------------|-----------------------------|--|
| Frequency | 50 Hz | Voltage | 380 V | |
| Current | 6.9 A | Speed | 976 rpm | |
| Service Factor | 1 | Phase | 3 | |
| Efficiency | 88.6 % | Power Factor | 0.75 | |
| Duty | S1 | Insulation Class | F | |
| Frame | 1328 | Enclosure | Totally Enclosed Fan Cooled | |
| Thermal Protection | No Protection | Ambient Temperature | 40 °C | |
| Drive End Bearing Size | 6308 | Opp Drive End Bearing Size | 6208 | |
| UL | No | CSA | No | |
| CE | YES | IP Code | 55 | |
| Number of Speeds | 1 | Efficiency Class | IE4 | |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line | |
|-----------------------|---------------|-----------------------|----------------|--|
| Poles | 6 | Rotation | Bi-Directional | |
| Mounting | В3 | Motor Orientation | Horizontal | |
| Drive End Bearing | 2z-C3 | Opp Drive End Bearing | 2z-C3 | |
| Frame Material | Cast Iron | Shaft Type | Keyed | |
| Overall Length | 465 mm | Frame Length | 202 mm | |
| Shaft Diameter | 38 mm | Shaft Extension | 80 mm | |
| Assembly/Box Mounting | R Side | | | |
| Outline Drawing | 0213200962 | Connection Drawing | 8442000085 | |
| | | | | |

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| DRAWING REVISION | REVISION BY | DATE |
|------------------|-------------|------------|
| Α | SN | 13/01/2017 |
| ECO | APPROVED BY | DATE |
| ECO-0116390 | SBD | 13/01/2017 |
| ECO DESCRIPTION | | |

NEW DRAWING RELEASE

| GEOMENTRIC TOLERANCE | | | | | | | |
|----------------------|---------|------|--|--|--|--|--|
| | >0~6 | ±0.1 | | | | | |
| LINEAR DIM | >6~30 | ±0.2 | | | | | |
| | >30~120 | ±0.3 | | | | | |



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. QCA0033AF113GAA001

| U | Δ/Υ | f | Р | Р | I | n | T | IE | 9 | % EFF a | t load | i | PF | at lo | ad | I_A/I_N | T _A /T _N | T_K/T_N |
|-----|------|------|------|------|-----|-------|-------|-------|-------|---------|--------|-------|------|-------|-------|-----------|--------------------------------|-----------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| 380 | Υ | 50 | 3 | 4.0 | 6.9 | 976 | 29.22 | IE4 | - | 88.6 | 88.6 | 87.3 | 0.75 | 0.67 | 0.53 | 6.1 | 2.1 | 2.7 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |

| Motor type | QCA | |
|----------------------------------|--------------------|-------|
| Enclosure | TEFC | |
| Frame Material | Cast Iron | |
| Frame size | 132S | |
| Duty | S1 | |
| Voltage variation * | ± 10% | |
| Frequency variation * | ± 5% | |
| Combined variation * | 10% | |
| Design | N | |
| Service factor | 1.0 | |
| Insulation class | F | |
| Ambient temperature | -20 to +40 | °C |
| Temperature rise (by resistance) | 80 [Class B] | K |
| Altitude above sea level | 1000 | meter |
| Hazardous area classification | NA | |
| Zone classification | NA | |
| Gas group | NA | |
| Temperature class | NA | |
| Rotor type | Aluminum Die cast | |
| Bearing type | Anti-friction ball | |
| DE / NDE bearing | 6308-2Z / 6208-2Z | |
| Lubrication method | Greased for life | |
| Type of grease | NA | |
| | | |

| Degree of protection | IP 55 | |
|--|-------------------------------|------------------|
| Mounting type | IM B3 | |
| Cooling method | IC 411 | |
| Motor weight - approx. | 77 | kg |
| Gross weight - approx. | 80 | kg |
| Motor inertia | 0.0536 | kgm ² |
| Load inertia | Customer to Provide | |
| Vibration level | 1.6 | mm/s |
| Noise level (1meter distance from motor | or) 59 | dB(A) |
| No. of starts hot/cold/Equally spread | 2/3/4 | |
| Starting method | DOL | |
| Type of coupling | Direct | |
| LR withstand time (hot/cold) | 15/30 | S |
| Direction of rotation | Bi-directional | |
| Standard rotation | Clockwise form DE | |
| Paint shade | RAL 5014 | |
| Accessories | | |
| Accessory - 1 | PTC 150°C | |
| Accessory - 2 | - | |
| Accessory - 3 | - | |
| Terminal box position | RHS | |
| Maximum cable size/conduit size | 1R x 3C x 16mm²/2 x M25 x 1.5 | |
| Auxiliary terminal box | NA | |
| | | |

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC |
|------------|--------|-----------------------|-------|--------|--------|---------------|
| Standards | - | GB 18613-2012 Grade 2 | - | - | - | IEC: 60034-30 |

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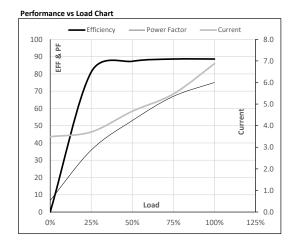




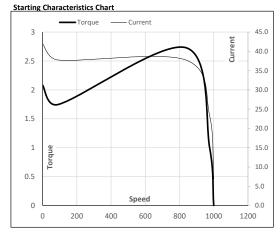
Model No. QCA0033AF113GAA001

| Enclosure | U | Δ/Υ | f | Р | Р | 1 | n | T | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|-----|-------|-------|-------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 380 | Υ | 50 | 3 | 4.0 | 6.9 | 976 | 2.98 | 29.22 | IE4 | 40 | S1 | 1000 | 0.0536 | 77 |
| | | | | | | | | | | | | | | | |

Motor Load Data 5/4FL NL 1/4FL 1/2FL 3/4FL FL Load Point Current 3.5 3.7 4.7 5.5 6.9 21.8 Torque Nm 0.0 7.2 14.4 29.2 1000 Speed r/min 994 989 983 976 Efficiency % 0.0 81.1 87.3 88.6 88.6 Power Factor 6.7 35.9 53.0 67.0 75.0



Motor Speed Torque Data LR P-Up BD Rated NL Load Point 0 91 837 976 1000 Speed r/min Current Α 41.9 37.8 23.3 6.9 3.5 Torque 0 pu



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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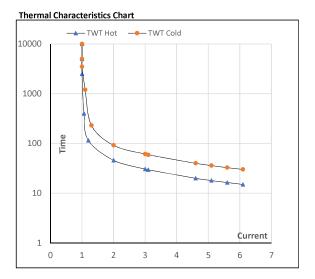




Model No. QCA0033AF113GAA001

| Enclosure | U | Δ/Υ | f | Р | Р | ı | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|-----|-------|-------|-------|-------|------|------|-----------|---------|--------|
| | (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m²] | [kg] |
| TEFC | 380 | Υ | 50 | 3.0 | 4.0 | 6.9 | 976 | 2.98 | 29.22 | IE4 | 40 | S1 | 1000 | 0.0536 | 77 |
| | | | | | | | | | | | | | | | |

| Motor Speed | d Torq | ue Data | | Motor Speed Torque Data | | | | | | | | | | | | | |
|-------------|--------|---------|----------------|-------------------------|----------------|-------|----------------|-----|--|--|--|--|--|--|--|--|--|
| Load | | FL | l ₁ | l ₂ | l ₃ | I_4 | I ₅ | LR | | | | | | | | | |
| TWT Hot | s | 10000 | 46 | 31 | 27 | 18 | 17 | 15 | | | | | | | | | |
| TWT Cold | S | 10000 | 92 | 61 | 50 | 37 | 34 | 30 | | | | | | | | | |
| Current | pu | 1 | 2 | 3 | 4 | 5 | 5.5 | 6.1 | | | | | | | | | |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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