PRODUCT INFORMATION PACKET



Model No: QCA0031A1181GAA001 Catalog No: QCA0031A1181GAA001

TerraMAX® Cast Iron Motor, 4 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 100L Frame, TEFC





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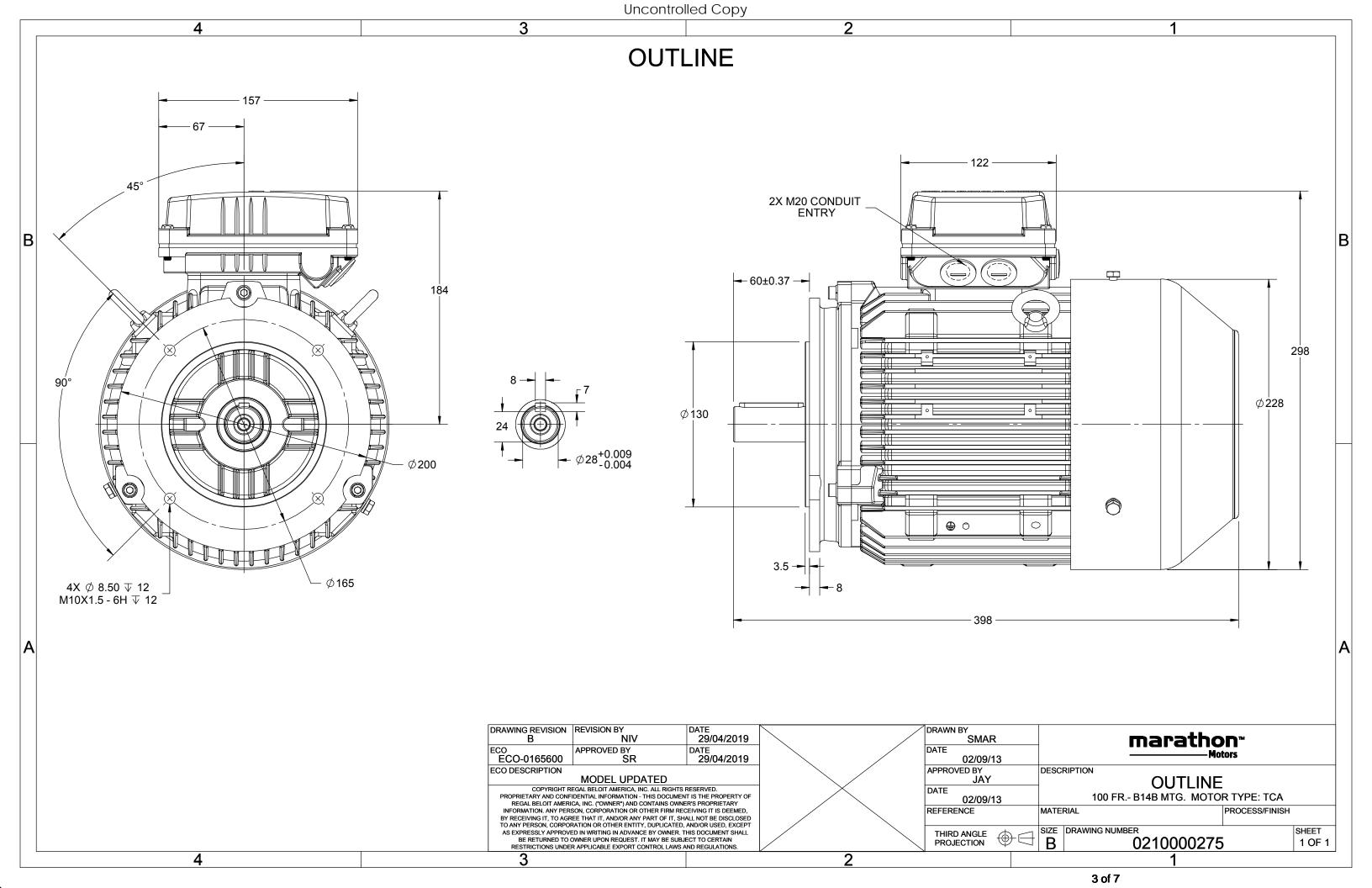
Nameplate Specifications

Output HP	4 Hp	Output KW	3.0 kW
Frequency	50 Hz	Voltage	400 V
Current	5.6 A	Speed	2917 rpm
Service Factor	1	Phase	3
Efficiency	89.1 %	Power Factor	0.88
Duty	S 1	Insulation Class	F
Frame	100L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6206	Opp Drive End Bearing Size	6206
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE4

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	2	Rotation	Bi-Directional	
Mounting	B14B	Motor Orientation	Horizontal	
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	398 mm	Frame Length	200 mm	
Shaft Diameter	28 mm	Shaft Extension	60 mm	
Assembly/Box Mounting	Тор			
Connection Drawing	8442000085	Outline Drawing	0210000275	

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOM	ENTRIC TOLE	RANCE
	>0~6	±0.1
LINEAR DIM	>6~30	±0.2
	>30~120	±0.3



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. QCA0031A1181GAA001

U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	% EFF a	t load	i	PF	at lo	oad	I _A /I _N	T_A/T_N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Υ	50	3	4.0	5.6	2917	9.76	IE4	-	89.1	89.1	88.2	0.88	0.82	0.7	10.2	4.6	5.0

Motor type	QCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	100L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance)	80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6206-2Z / 6206-2Z	
Lubrication method	Greased for life	
Type of grease	NA	

Degree of protection	IP 55	
Mounting type	IM B14B	
Cooling method	IC 411	
Motor weight - approx.	44	kg
Gross weight - approx.	47	kg
Motor inertia	0.0052	kgm ²
Load inertia	Customer to Provide	
Vibration level	1.6	mm/s
Noise level (1meter distance from mo	otor) 63	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	10/20	s
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 10mm ² /2 x M20 x 1.5	
Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

 $T_{\mbox{\scriptsize K}}/T_{\mbox{\scriptsize N}}$ - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC 60034-30-1	-	-	AS/NZ 1359:5:2004	-	IEC 60034-30-1

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 $[\]ensuremath{^{*}}$ Voltage, Frequency and combined variation are as per IEC60034-1

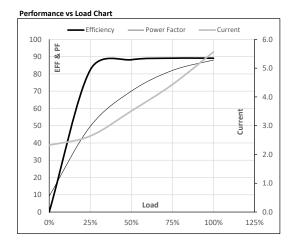




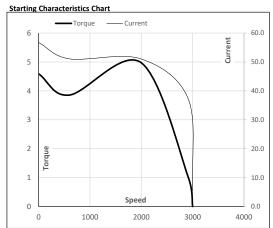
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Enclosure	U	Δ/Υ	f	Р	Р	1	n	T	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Υ	50	3	4.0	5.6	2917	1.00	9.76	IE4	40	S1	1000	0.0052	44

Motor Load D	Motor Load Data												
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL						
Current	Α	2.3	2.6	3.5	4.4	5.6							
Torque	Nm	0.0	2.4	4.8	7.3	9.8							
Speed	r/min	3000	2979	2959	2939	2917							
Efficiency	%	0.0	82.3	88.2	89.1	89.1							
Power Factor	%	9.2	49.6	70.0	82.0	88.0							



Motor Speed Torque Data LR P-Up BD Rated NL Load Point 0 600 1993 2917 3000 Speed r/min Current Α 56.8 51.1 37.1 5.6 2.3 Torque pu



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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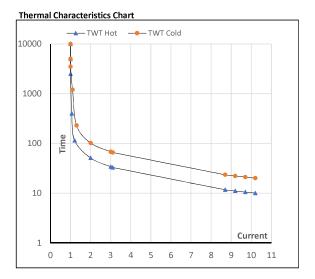




Model No. QCA0031A1181GAA001

Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	400	Υ	50	3.0	4.0	5.6	2917	1.00	9.76	IE4	40	S1	1000	0.0052	44

Motor Speed	Motor Speed Torque Data												
Load		FL	l ₁	l ₂	l₃	I ₄	l ₅	LR					
TWT Hot	s	10000	51	34	23	19	15	10					
TWT Cold	s	10000	102	68	45	35	30	20					
Current	pu	1	2	3	4	5	5.5	10.2					



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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