PRODUCT INFORMATION PACKET

Model No: KS27P022J25U43XSX Catalog No: AL08D4740MFAFTOAOO 27.0 Kw, Crane Duty Slipring Motors , 3 phase, 8 Pole, 415 V, S3 Duty, KS225SB Frame, 25 CDF, 6 Start/Hr., TEFC



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Nameplate Specifications

| Output HP | 36 Hp | Output KW | 27.0 kW |
|-------------------------------|---------------|----------------------------|-----------------------------|
| Frequency | 50 Hz | Voltage | 415 V |
| Current | 60.0 A | Speed | 727 rpm |
| Phase | 3 | Duty | S3 |
| Frame | KS225SB | Enclosure | Totally Enclosed Fan Cooled |
| Thermal Protection | No Protection | Ambient Temperature | 45 ℃ |
| Drive End Bearing Size | 6314 | Opp Drive End Bearing Size | 6314 |
| UL | No | CSA | No |
| CE | No | IP Code | 55 |
| CDF | 25 % | Start/Hr | 6 |
| RA | 60.5 A | RV | 270 V |
| Insulation class Stator/Rotor | F/F | Temp. Rise Stator/Rotor | 75/75 K |
| Stator Connection | Delta | Rotor Connection | Star |
| Efficiency Class | Standard | | |

Technical Specifications

| Electrical Type | Slipring | Starting Method | Rotor resistance starter |
|-----------------------|-----------------|-----------------------|--------------------------|
| Rotation | Bi-Directional | Mounting | ІМВЗ |
| Motor Orientation | Horizontal | Drive End Bearing | Antifriction |
| Opp Drive End Bearing | Antifriction | Frame Material | Cast Iron/Fabricated |
| Shaft Type | Single Cylinder | Overall Length | 1053.00 mm |
| Frame Length | 1053.00 mm | Shaft Diameter | 60.000 mm |
| Shaft Extension | 140 mm | Assembly/Box Mounting | Тор |
| Rotor GD2 | 4.38 kg·m² | Pull Out Torque | 2.8 |
| Outline Drawing | CM19820.00 | Connection Drawing | DP2515 |

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DIMENSIONAL DETAILS:-

| | FRAME | NO OF | Н | | FIXING DIMENSION | | | | НА | AC-DIA | HD | AA | AB | | | BB |
|---|--------|-------|-----|------|------------------|-----|-----|----|----|--------|-----|-----|-----|-----|-----|-----|
| | | POLE | NOM | TOL | Α | В | С | К | | | ΗU | AA | AB | BA | BA1 | DD |
| ł | KS225S | 4 -12 | 225 | -0.5 | 356 | 286 | 149 | 19 | 27 | 500 | 635 | 108 | 457 | 108 | 108 | 345 |
| ł | KS225M | 4 -12 | 225 | -0.5 | 356 | 311 | 149 | 19 | 27 | 500 | 635 | 108 | 457 | 108 | 108 | 370 |
| ł | KS250S | 4 -12 | 250 | -0.5 | 406 | 311 | 168 | 24 | 30 | 500 | 660 | 108 | 483 | 115 | 115 | 382 |
| ł | KS250M | 4 -12 | 250 | -0.5 | 406 | 349 | 168 | 24 | 30 | 500 | 660 | 108 | 483 | 115 | 115 | 420 |

| | CYLINDRICAL SHAFT DIMENSIONS DETAILS (BOTH ENDS) | | | | | | | | | | | | TAPER SHAFT DIMENSIONS DETAILS (BOTH) | | | | | | | | | |
|--------|--------------------------------------------------|------|-----|-----|------------------|----|-----|--------|-----|--------|-----|------|---------------------------------------|------|------|-------|-----|-----|----|----|------|---|
| FRAME | L | LC | Е | [| C | GA | | F | G | D | Ģ | Ε | L1 | LC1 | D1 | D2 | E1 | E2 | F1 | H1 | G1 | Q |
| | | | | NOM | TOL | | NOM | TOL | NOM | TOL | NOM | TOL | 1 | | | | | | | | | |
| KS225S | 1053 | 1194 | 140 | 60 | +0.030 +0.011 | 64 | 18 | -0.052 | 11 | -0.011 | 7 | +0.2 | 1053 | 1194 | T 60 | M42x3 | 140 | 105 | 16 | 10 | 31.4 | 5 |
| KS225M | 1077 | 1218 | 140 | 60 | +0.030 +0.011 | 64 | 18 | -0.052 | 11 | -0.011 | 7 | +0.2 | 1077 | 1218 | T 60 | M42x3 | 140 | 105 | 16 | 10 | 31.4 | 5 |
| KS250S | 1117 | 1256 | 140 | 65 | +0.030 +0.011 | 69 | 18 | -0.052 | 11 | -0.011 | 7 | +0.2 | 1117 | 1256 | T 70 | M48x3 | 140 | 105 | 18 | 11 | 36.4 | 5 |
| KS250M | 1155 | 1294 | 140 | 65 | +0.030 +0.011 | 69 | 18 | -0.052 | 11 | -0.011 | 7 | +0.2 | 1155 | 1294 | T 70 | M48x3 | 140 | 105 | 18 | 11 | 36.4 | 5 |

| | | | | | | | | narati al Beloit Co | | Paha | | lotors (India) Limited 3 Taratala Road. NDIA | |
|----------|------|-----------|----------|---------|--------|-------------------------------------------------------------------------------------------------------------------------------|---------|---------------------------------------------|--------|----------|--------------|----------------------------------------------------|----------|
| | | | | | | | | | IE DIN | IENSI | ON DRAWI | NG FOR KS225S & | λ.Μ |
| | | | | | | 1.0 ALL DIMENSIONS ARE IN mm EXCEPT OTHERWISE SPECIFIED. 2.0 FOR TOLERANCES OF DIMENSIONS(NOT MENTIONED) REFER TO IS:2102. | | KS250S & M MOTOR (CYLINDRICAL & TAPER SHAFT | | | | | AFT) |
| | | | | | | 3.0 DIMENSIONS MARKED * ARE MAXIMUM VALUES. | | | | | | | - |
| | | | | | | | DRAWN | S.B | | 27.10.17 | PROJECTION | DRAWING NO. | REV. |
| | | | | | | | CHECKED | KAUSIK | | | -⊕∈ | | <u> </u> |
| | | | | | | | APPRVD. | P.LAHIRI | | | SCALE IF ANY | CM19820 | 00 |
| REVISION | DATE | DETAIL OF | REVISION | DONE BY | APPRVD | | | | SIGN | DATE | N.T.S | 010110020 | 00 |



| Model No. KS27P022J25U43XSX | Part No. | AL08D4740MFAFTOAOO |
|-----------------------------|----------|--------------------|
| | | |

| Р | Р | n | ΡΟΤ | Т | U | f | Ι | RA | RV | CDF | Duty | No. of Starts/Hr. | Frame | | |
|------|------|-------|------|------|-----|------|-----|------|-----|-----|------|-------------------|---------|--|--|
| [kW] | [hp] | [RPM] | XFLT | [Nm] | (V) | [Hz] | [A] | | | % | | | Frame | | |
| 27 | 36 | 727 | 2.8 | 961 | 415 | 50 | 60 | 60.5 | 270 | 25 | S3 | 6 | KS225SB | | |

| Motor type | Slipring | Degree of protection | IP-55 | |
|----------------------------------|-----------|-------------------------------------------|--------------------------|------------------|
| Enclosure | TEFC | Motor weight - approx. | 525 | kg |
| Frame Material | - | Gross wight- approx. | | kg |
| Mounting type | IMB3 | Motor GD2 | 4.38 | kgm ² |
| Cooling method | IC411 | Vibration level | As per IS:12075 | mm/s |
| Voltage variation | +/-10% | Noise level (1meter distance from motor) | As per IS:12065 | dB(A) |
| Frequency variation | +/-5% | Starting method | Rotor resistance starter | |
| Combined variation | 10% | Coupling | Direct / Gearbox | |
| Insulation class | F/F | Direction of rotation | Bi-directional | |
| Ambient temperature | 45 | Paint shade | RAL5011 | |
| Temperature rise (by resistance) | 75/75 | Type of Terminal Box | Standard | |
| Altitude above sea level | Upto 1000 | Terminal box position | Тор | |
| Efficiency | | Max. Cable size | Refer to TBA drg. | |
| Power Factor | | Bearing type | Antifriction | |
| Stator Connection | Delta | DE Bearing | 6314 | |
| Rotor Connection | Star | NDE Bearing | 6314 | |
| | | Type of Lubrication | Grease | |
| | | | | |

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

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