

# PRODUCT INFORMATION PACKET



Model No: G151352.60

Catalog No: G151352.60

Obsolete in the US,

by 171352.60 - 20HP..1800RPM.256TC.TEFC.230/460V.3PH.60Hz.CONT.40C.1.25SF.C Face Less Base.C256T17FC4

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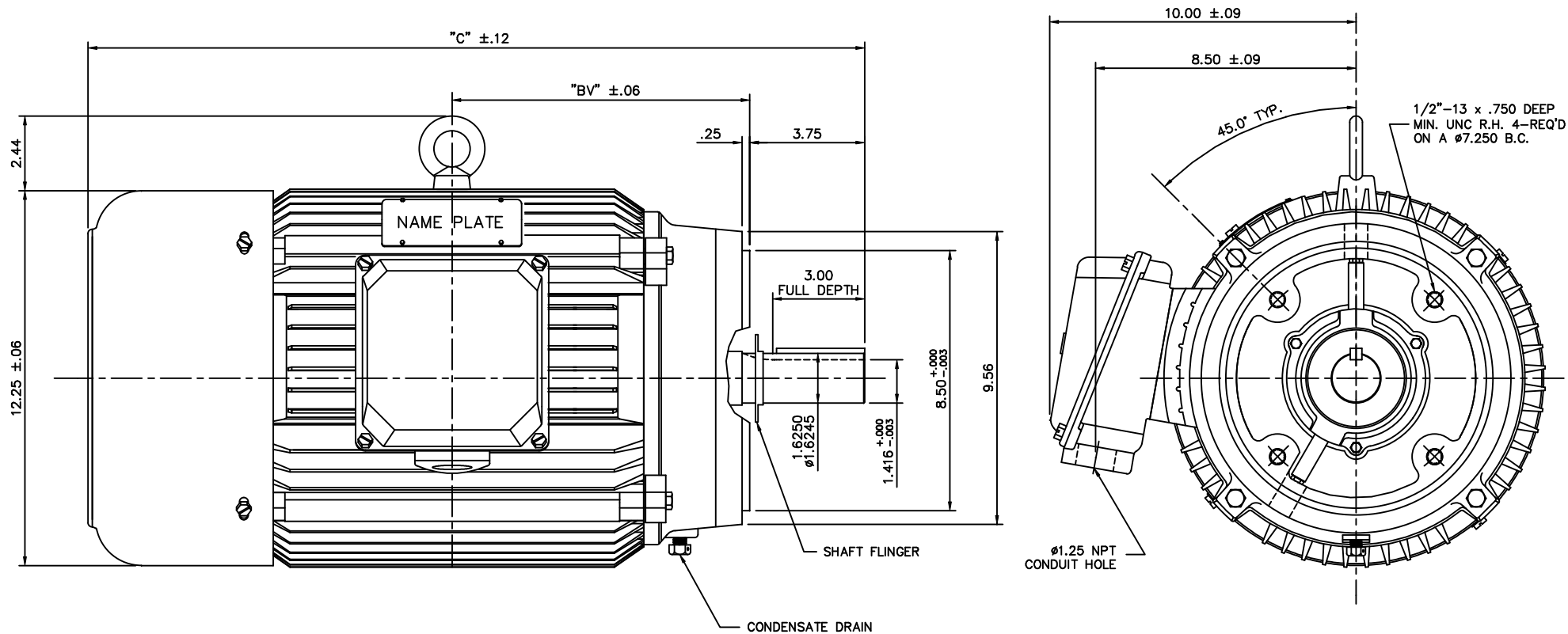
## Nameplate Specifications

Phase	3	Output HP	20 & 15 Hp
Output KW	14.9 & 11.2 kW	Voltage	208-230/460 & 190/380 V
Speed	1755 & 1460 rpm	Service Factor	1.15 & 1.15
Frame	256TC	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Efficiency	91.7 & 91 %
Ambient Temperature	40 °C	Frequency	60 & 50 Hz
Current	57-52.5/26.3 & 48.5/24.2 A	Power Factor	77.5
Duty	Continuous	Insulation Class	F
Design Code	B	KVA Code	G
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6308
UL	Recognized	CSA	Y
CE	Y	IP Code	43
Number of Speeds	1		

## Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Wye Start Delta Run Or Inverter
Poles	4	Rotation	Reversible
Resistance Main	.3937 Ohms	Mounting	Round
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	T	Assembly/Box Mounting	F1/F2 CAPABLE
Inverter Load	CONSTANT 10:1		
Outline Drawing	16957860	Connection Drawing	004172.01

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FRAME	"C"	"BV"
254T	23.80	9.16
256T	25.50	10.01

					TOLERANCES UNLESS OTHERWISE SPECIFIED			<b>LEESON</b> ELECTRIC CORPORATION				
					DEC.	INCHES	METRIC					
					.X	±.1	±2.5	DRAWN	DRZ 05/29/01	TITLE	OUTLINE - 250T FRAME, TEFC	
					.XX	±.03	±.76	APPR.			"C"-FACE, NEW CON-BOX	
01	REDRAWN TO CURRENT CAD STANDARS		CJK 8/20/01	.XXX	±.005	±.127		R.F.P.		MAT'L	CAST IRON	
NO.	REVISION		BY & DATE	CHK'D.	.XXXX	±.0005	±.0127	SCALE	5=16			
THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH OUR WORK ALL RIGHTS OF DESIGN AND INVENTION ARE RESERVED THIS IS AN ELECTRONICALLY GENERATED DOCUMENT - DO NOT SCALE THIS PRINT					FRACTIONS	±1/64	REF.		FINISH		REV.	DRAWING NO.
					ANGLES	±1/2°	FMF				01	169578-60

ERROR: syntaxerror  
OFFENDING COMMAND: --nostringval--

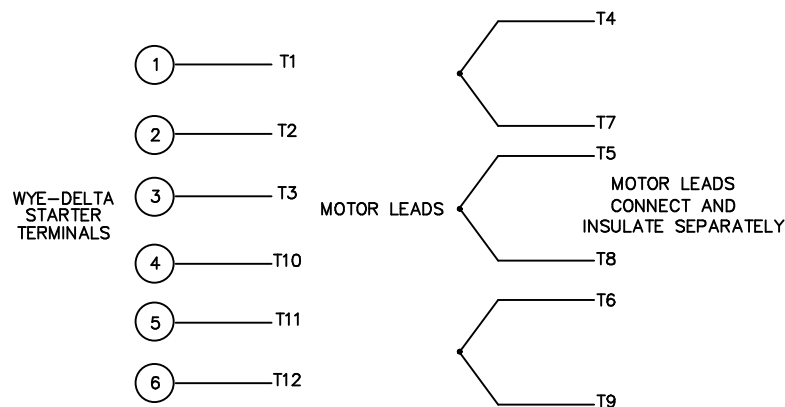
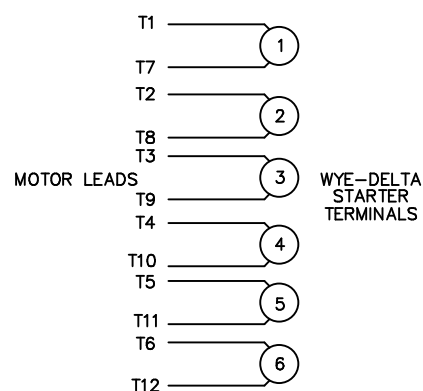
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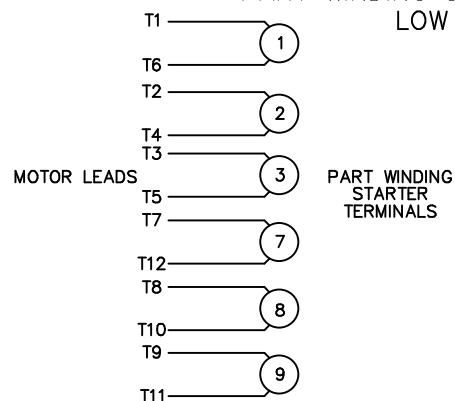
## WYE - DELTA STARTING USEABLE ON 2,4 AND 6 POLE MOTORS.

## LOW VOLTAGE CONNECTION

## HIGH VOLTAGE CONNECTION



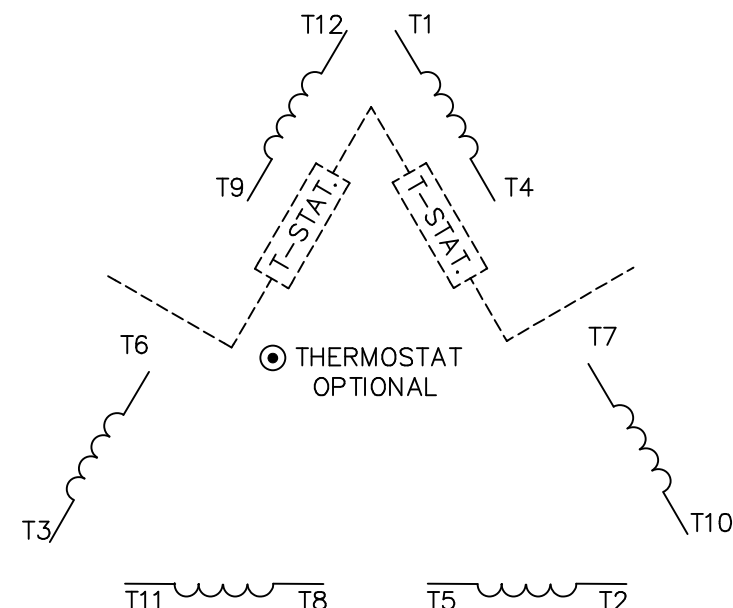
REFER TO THE WYE-DELTA STARTER CONNECTION INSTRUCTIONS FOR PROPER CONNECTION OF POWER LINES TO STARTER.

PART WINDING START USABLE ON 4 & 6 POLE MOTORS  
LOW VOLTAGE CONNECTION ONLY

REFER TO THE PART WINDING STARTER INSTRUCTIONS FOR PROPER CONNECTION OF POWER LINES TO STARTER.

REFER TO THE CUTLER - HAMMER OR EQUIV. FOR PROPER SELECTION OF OVERLOAD HEATER COILS.

## LINE LEADS



ROTATION CAN BE REVERSED BY INTERCHANGING ANY TWO LINE LEADS  
 ● RED LEADS OR P1, P2, FOR N/C THERMOSTAT

## ACROSS THE LINE START &amp; RUN

	LINE 1	LINE 2	LINE 3	JOIN & INSULATE SEPARATELY
HIGH VOLT	T1,T12	T2,T10	T3,T11	(T4,T7) (T5,T8) (T6,T9)
LOW VOLT	T1,T6 T7,T12	T2,T4 T8,T10	T3,T5 T9,T11	

TOLERANCES  
UNLESS SPECIFIED

DEC. INCHES

.X ±.1

.XX ±.01

.XXX ±.005

.XXXX ±.0005

ANG ±1/2"



ELECTRIC MOTORS  
GEARMOTORS  
AND DRIVES

DRAWN WLW 09/08/77

CHK RPB 09/12/77

APPD JCW 09/12/77

SCALE 1=1

REF

FMF

PREV

NO.	REVISION	BY & DATE	CHK	ANG
03	REV'D LOW VOLTAGE CONN. LEADS PER ELEC.	BJB 06/07/00	.XX	±.01
02	ADDED T-STAT. NOTES PER ELECTRICAL	KMM 06/02/98	.XXX	±.005
01	REDRAWN TO CAD	DBT 06/02/97	.XXXX	±.0005

TITLE DELTA - WYE CONNECTION DIAGRAM

MAT'L.

FINISH

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RFP

DIST

CAD FILE 00417201

SIZE

A

DRAWING NO.

004172-01

REV.

03