

PRODUCT INFORMATION PACKET

Model No: E3TN3004183B35D41100

Catalog No: E3TN3004183B35D41100

Made in Italy TCN Series, General Purpose Low Voltage IEC motor, Increased Safety, 18,50 kW,
3 phase, 1477 RPM, D400/Y690V 50Hz, 180M Frame B35, 4 Poles, IC411



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Nameplate Specifications

Output HP	25 Hp	Output KW	18.5 kW
Frequency	50 Hz	Voltage	400/690 V
Current	35.0 A	Speed	1477 rpm
Service Factor	1	Phase	3
Efficiency	92.6 %	Power Factor	0.83
Duty	S1	Insulation Class	F
Frame	180M	Enclosure	Totally Enclosed Fan Cooled
Ambient Temperature	40 °C	Drive End Bearing Size	6311
Opp Drive End Bearing Size	6211	UL	No
CSA	No	CE	Yes
IP Code	IP55	Number of Speeds	1

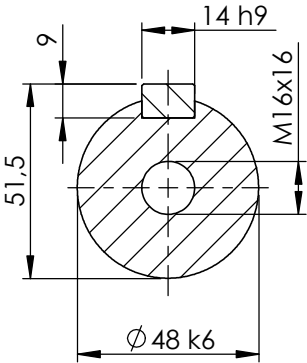
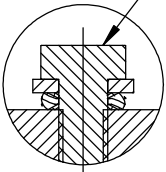
Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	712.00 mm	Frame Length	328.00 mm
Shaft Diameter	48.000 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Top		
Outline Drawing	B3A04T8185001D01	Connection Drawing	SC-01-T-1v-1a

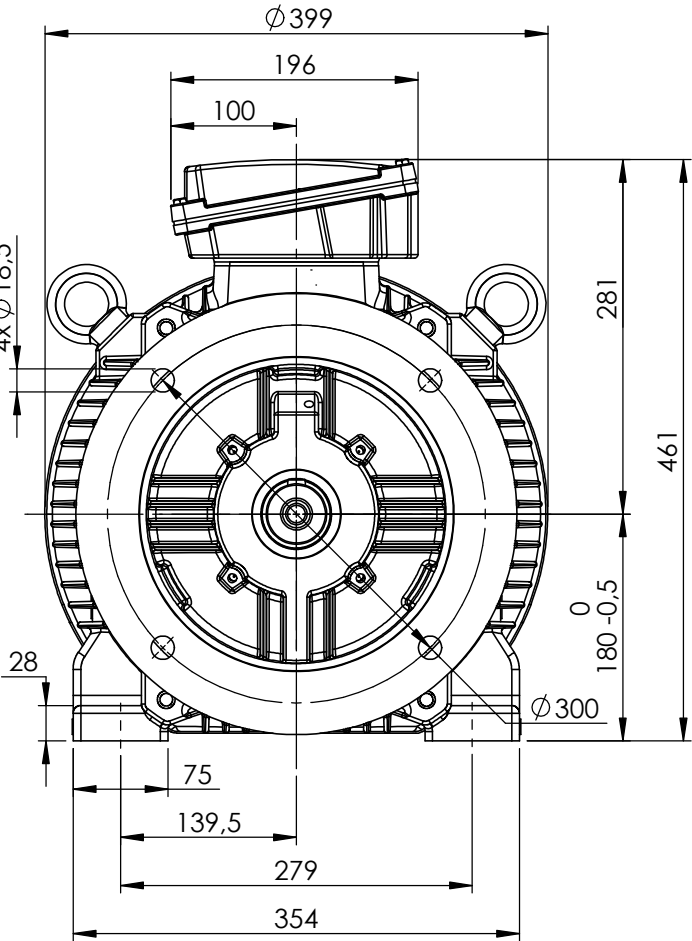
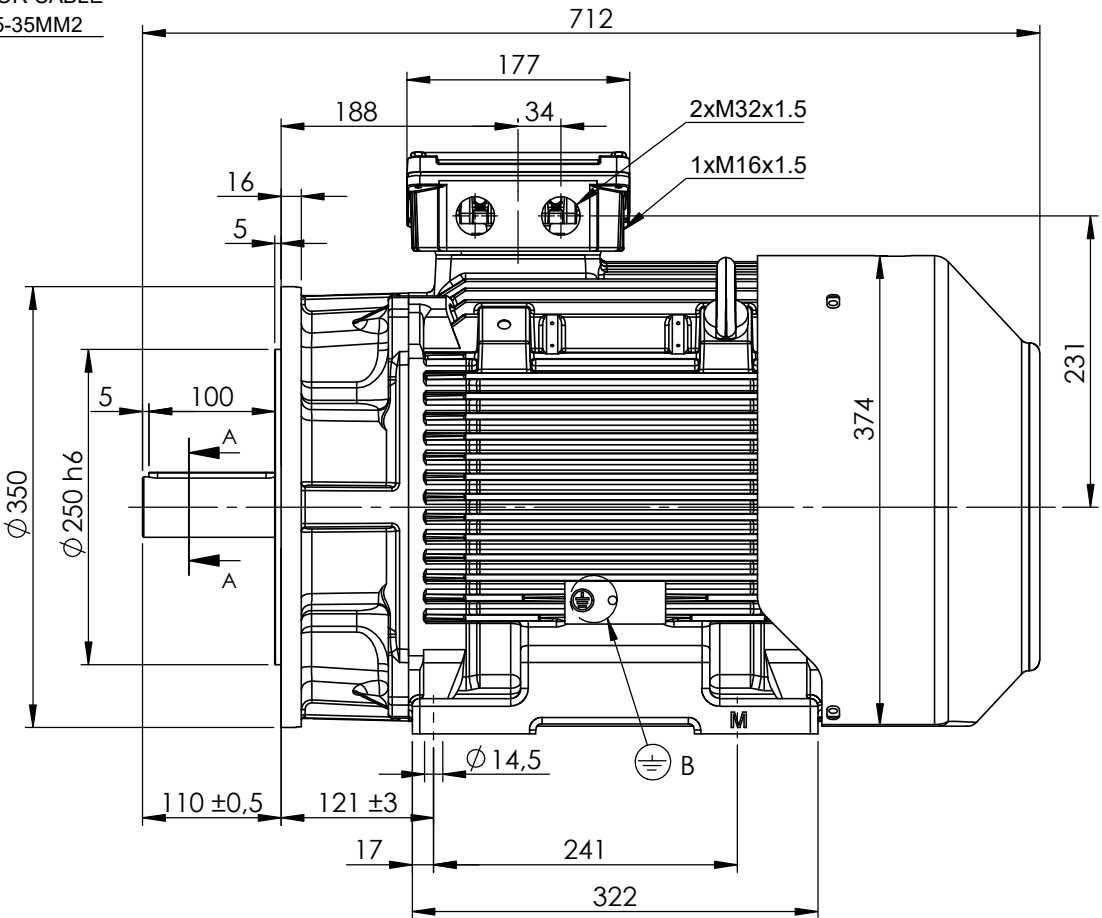
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DETAIL B

EARTH TERMINAL
SUITABLE FOR CABLE
SECTION 2.5-35MM2



SECTION A-A
SCALE 1 : 2



Earth terminal: 1 in the terminal box, 2 on the frame.

CUSTOMER REFERENCE AND ADDITIONAL INFORMATION:

MOTOR TYPE AND DESCRIPTION:

DRAWING REVISION	REVISION BY	DATE	TOLERANCES (EXCEPT AS NOTED) TOLERANCES: ±2 * TOLERANCES: ±0.8 DIMENSIONS ARE IN mm ACCORDING TO IEC 60072	DRAWN BY TN	 			
ECO	APPROVED BY	DATE		DATE 11/11/2021				
ECO DESCRIPTION				APPROVED BY LP	DESCRIPTION Motor 180 TC (S) B35			
				DATE 12/11/2021				
COPYRIGHT CEMP Srl. ALL RIGHTS RESERVED. PROPRIETARY AND CONFIDENTIAL INFORMATION - THIS DOCUMENT IS THE PROPERTY OF CEMP Srl. ("OWNER") AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.			SERIAL NUMBER	REFERENCE	SIZE  A4 DRAWING NUMBER B3A04T8185001D01 SHEET 1 OF 2			

Schema di collegamento - *Connection diagram*
Schemas de branchement - *Schaltplan*
Esquemas de conexión



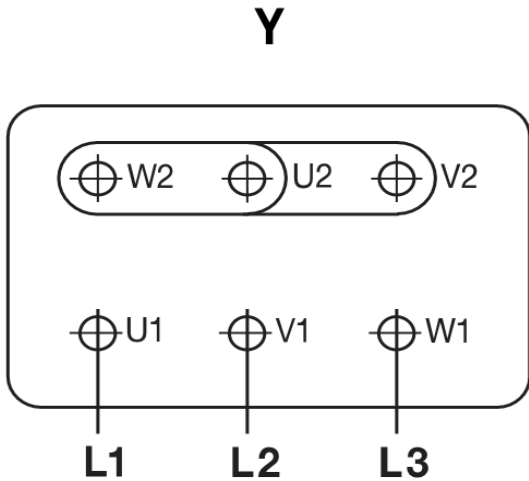
DTE 01/01/2004
SC - 01 - T - 1v.doc

**Motori trifase una velocità - *Single speed, three phase motors* - Moteurs triphasé une vitesse
Drehstrommotor Eine Drehzahlstufe - Motores trifásico una velocidad**

Collegamento - *Connection* - Connexion - *Schaltung* - Conexión



Collegamento - *Connection* - Connexion - *Schaltung* - Conexión



L1 - L2 - L3 = Linea - *Supply* - Reseau - *Netz* - Red

Per invertire la rotazione invertire due fasi - *To change the rotation reverse two phases* - Pour changer le sens de rotation inverser deux phases - *Zur Drehrichtungsänderung zwei Phasen vertauschen* - Para invertir el sentido de rotación invertir dos fases

Marcatura Morsetti Ausiliari - <i>Additional terminals marking (IEC60034-8)</i>		
Marcatura <i>Marking</i>	No. morsetti <i>terminals</i>	Morsetto ausiliare per: <i>Additional terminal for:</i>
TP1A - TP2A (allarme- <i>warning</i>)	2	Termistori PTC (alta velocità) - <i>Thermistor PTC (high speed) [*]</i>
TP1B - TP2B (allarme- <i>warning</i>)	2	Termistori PTC (bassa velocità) - <i>Thermistor PTC (low speed) [*]</i>
R1 - R2 - R3 (I sensore - <i>sensor</i>)	3	Termistore PT100 3 fili - <i>Thermistor PT 100 with 3 wires</i>
R4 - R5 - R6 (II sensore - <i>sensor</i>)	3	
R7 - R8 - R9 (III sensore - <i>sensor</i>)	3	
R11 - R12 - R13 (anteriore - <i>DE</i>)	3	Termistore PT100 su cuscinetto - <i>Thermistor PT 100 on bearing</i>
R21 - R22 - R23 (posteriore - <i>NDE</i>)	3	
TB1 - TB2 (allarme- <i>warning</i>)	2	Protettore bimetallico normalmente chiuso - <i>Normally closed bi-metallic switch (**)</i>
TB3 - TB4 (intervento- <i>switch off</i>)	2	Protettore bimetallico del freno normalmente chiuso - <i>NC brake bi-metallic switch (**)</i>
TB8 - TB9 (intervento- <i>switch off</i>)	2	
TM1 - TM2 (allarme- <i>warning</i>)	2	Protettore bimetallico normalmente aperto - <i>Normally open bi-metallic switch (**)</i>
TM3 - TM4 (intervento- <i>switch off</i>)	2	
HE1- HE2	2	Resistenze riscaldanti - <i>Space heaters</i>
U1 - U2	2	Ventilazione ausiliaria monofase - <i>Single phase forced ventilation</i>
U - V - W	2	Ventilazione ausiliaria trifase - <i>Three phase forced ventilation</i>
colori secondo schema del produttore - <i>colours according manufacturer</i>	9	Encoder
CA1 - CA2	2	Condensatore - <i>Capacitor</i>
PE	1	Conduttore di terra - <i>Earth cable</i>

[*] U nominale - *U rated* = 6V - max 30V

(**) U nominale - *U rated* = 250V

FOGLIO DATI PER MOTORI ELETTRICI ASINCRONI TRIFASI : SERIE IEC
DATA SHEET FOR ASYNCHRONOUS THREEPHASE INDUCTION MOTORS: IEC SERIES

Cliente / Customer	-
Offerta / Offer	-
Impianto / Plant	-

DATI DI PROGETTO - DESIGN DATA

Modo di protezione	II3G	Motore / Frame
Type of protection		Scatola morsetti / Terminal box
Tem. Amb. Min. / Min Amb. Temp.	-20	°C
Umidità relativa / Relative humidity	90%	
Tensione nominale / Rated Voltage	400 V +/- 10%	

Ex ec IIB T3 Gc	IP55
Ex ec IIB Gc	IP55
Tem. Amb. Max. / Max Amb. Temp.	40 °C
Altitudine / Altitude	< 1000 mslm / masl
Frequenza / Frequency	50 Hz +/- 3%

DATI FUNZIONALI E COSTRUTTIVI - PERFORMANCE AND CONSTRUCTION DATA

1	Quantità / Quantity				01
2	Motore tipo / Motor type				TCN 180M4
3	Numero di serie / Serial Number				
4	Forma costruttiva / Shape				B35
5	Certificato / Certificate			TÜV IT	20 ATEX 103X
6					
Dati nominali / Rated data					
7	Poli / Pole			n°	4
8	Potenza nominale / Rated power			kW	18,50
9	Corrente nominale / Rated current			A	35,60
10	Velocità nominale / Full Load speed			1/min	1477
11	Collegamento / Winding connection				D
12	Isolamento / Insulation class				F
13	Sovratemperatura / Temperature rise				DT80K
14	Raffreddamento / Cooling type				IC411
15	Fattore di servizio / Service factor				1
16					
17	Classe di rendimento / Efficiency level			IEC 34-30	IE3
Performances elettriche / Electrical performances					
Carico / Load			4/4	3/4	2/4
18	Giri / Speed	1/min	1477	1484	1489
19	Corr. / Curr.	A	35,60	27,98	23,20
20	Rend / Eff	%	92,6	93,3	92,8
21	cos φ	-	0,81	0,77	0,62
Performances all'avviamento / Starting performances					
22	Ia/In - LRC/FLC			%	700
23	Cosphi a rotore bloccato / LR power factor				0,43
	Tempo a rotore bloccato / LRWT				
24	100% Un (A caldo / Warm)			sec	6
25	(A freddo / Cold)			sec	19
26	80% Un (A caldo / Warm)			sec	9
27	(A freddo / Cold)			sec	29
	Tempo di avviamento ammissibile / ART				
28	100% Un			sec	16
29	80% Un			sec	25
Curva di coppia / Speed-torque values					
30	Coppia nominale / Rated Torque			Nm	119,62
31	Ca/Cn - LRT/FLT			%	225
32	Cmax/Cn - BDT/FLT			%	310
33					
34					
35					
Varie / Other					
36					
37					
38					
39					

Servizio / Duty			
40	Servizio / Duty type	-	S1
41	Intermittenza / Cyclic duration factor	-	-
42	Avviamenti-ora / Starting-hour	-	-
43	Tempo ciclo / Time		-
Cuscinetti / Bearings			
44	Cuscinetto ant / DE bearing	-	6311 ZZ C3
45	Cuscinetto post / NDE bearing	-	6211 ZZ C3
46	Carico radiale max / Max radial load in X1	N	3358
47	Carico assiale max / Max axial load	N	2350
48	Tipo grasso / Grease type	LGHP2 SKF or equivalent	
49	Intervallo lubrificazione / Lubrication	h	-
50	Quantità grasso / Quantity grease	gr	-
Caratteristiche meccaniche / mechanical specification			
51	Massa / Mass	kg	206
52	Momento d'inerzia / Moment of inertia	kgm2	0,2030
53	Rumore a vuoto / Noise at no load (1 m)	Lp dB(A)	67
54	Vibrazioni / Vibration level	IEC 34-14	A
55	Limite norma / Vibration limit	mm/sec	2,20
56			
57			
Dati entrata cavi - verniciatura / Cable entry and painting			
63	Entrata cavi / Cable entry	IEC 60423	2xM32+1xM16
64	Ciclo verniciatura / Painting cycle		STD
65	Colore finale / Final colour	RAL	5010
66			
67			
68			
69			
70			
71			
Ausiliari - Auxiliaries			
72	Sonde termiche / Temperature detector	winding	PTC
73	Sonde termiche / Temperature detector	bearing	-
74	Scaldiglie / Heaters	V / W	-
75	Preparation for SPM sensor		-
76	Pressacavi / Cable glands		NO
77			

Documento preliminare - Preliminary data sheet

Prepared by : GC

Tolleranze secondo - Tolerances according IEC 60034-1

Rev. 0

Data / Date

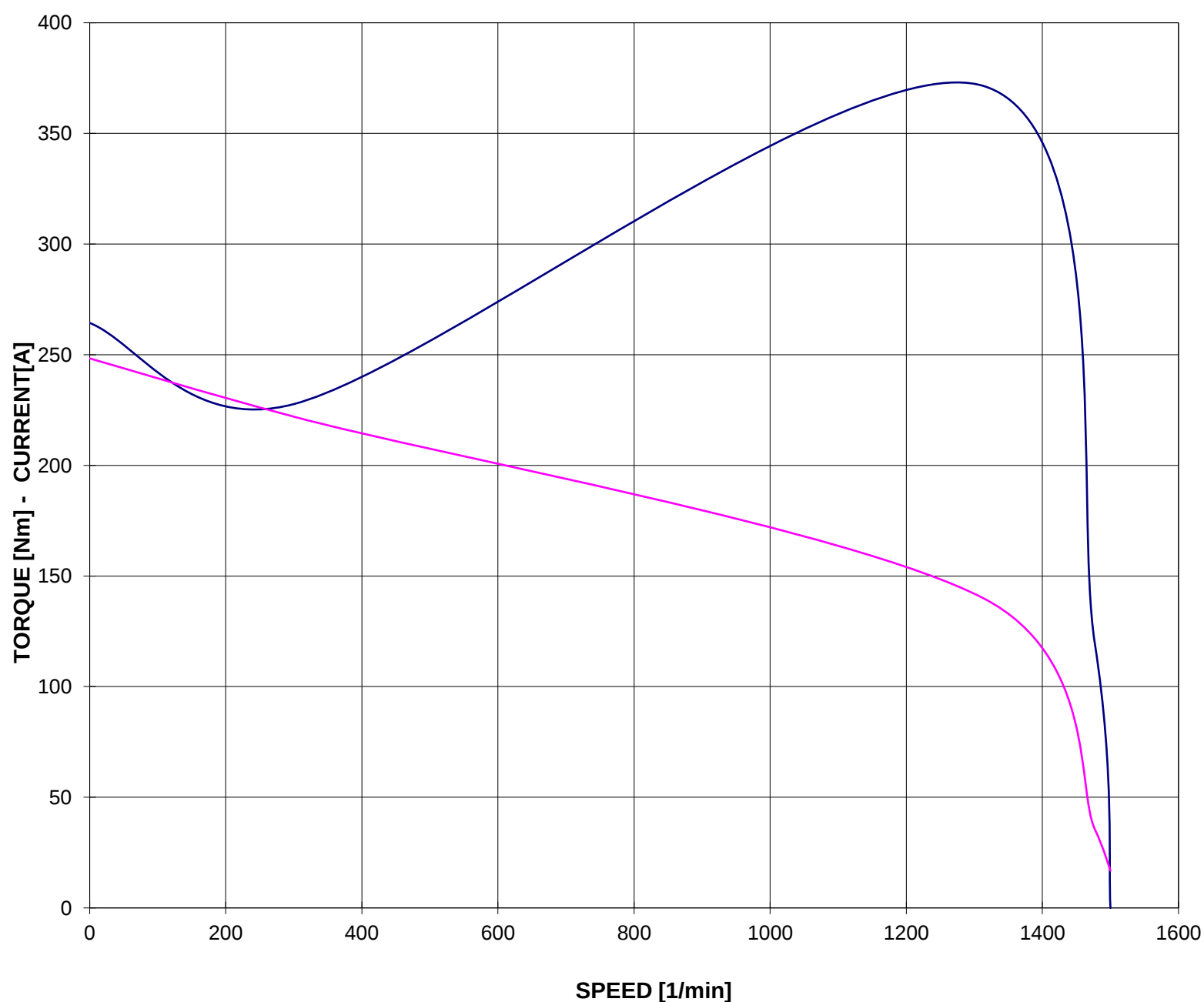
2 May 2022

CURVA COPPIA/CORRENTE-GIRI TORQUE/CURRENT-SPEED DIAGRAM

Cliente / Customer -
Impianto / Plant -
ITEM -
Numero d'offerta / Offer Number -

Motore / Motor	TCN 180M4	
Potenza nominale / Rated power	18,50	kW
Poli / Pole	4	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	35,60	A
Velocità / Speed	1477	rpm
Coppia / Torque	119,62	Nm

— COPPIA - TORQUE — CORRENTE - CURRENT



Valori calcolati - Data obtained by calculation method
Documento preliminare - Preliminary document

Data / Date 29-giu-22

CURVA COPPIA/CORRENTE-GIRI (Tensione ridotta)
TORQUE/CURRENT-SPEED DIAGRAM (Reduced voltage)

Cliente / Customer

-

Impianto / Plant

-

ITEM

-

Numero d'offerta / Offer Number

-

Motore / Motor

TCN 180M4

Potenza nominale / Rated power

18,50

kW

Poli / Pole

4

Tensione - Frequenza / Voltage - Frequency

400 - 50

V - Hz

Corrente / Rated current

35,60

A

Velocità / Speed

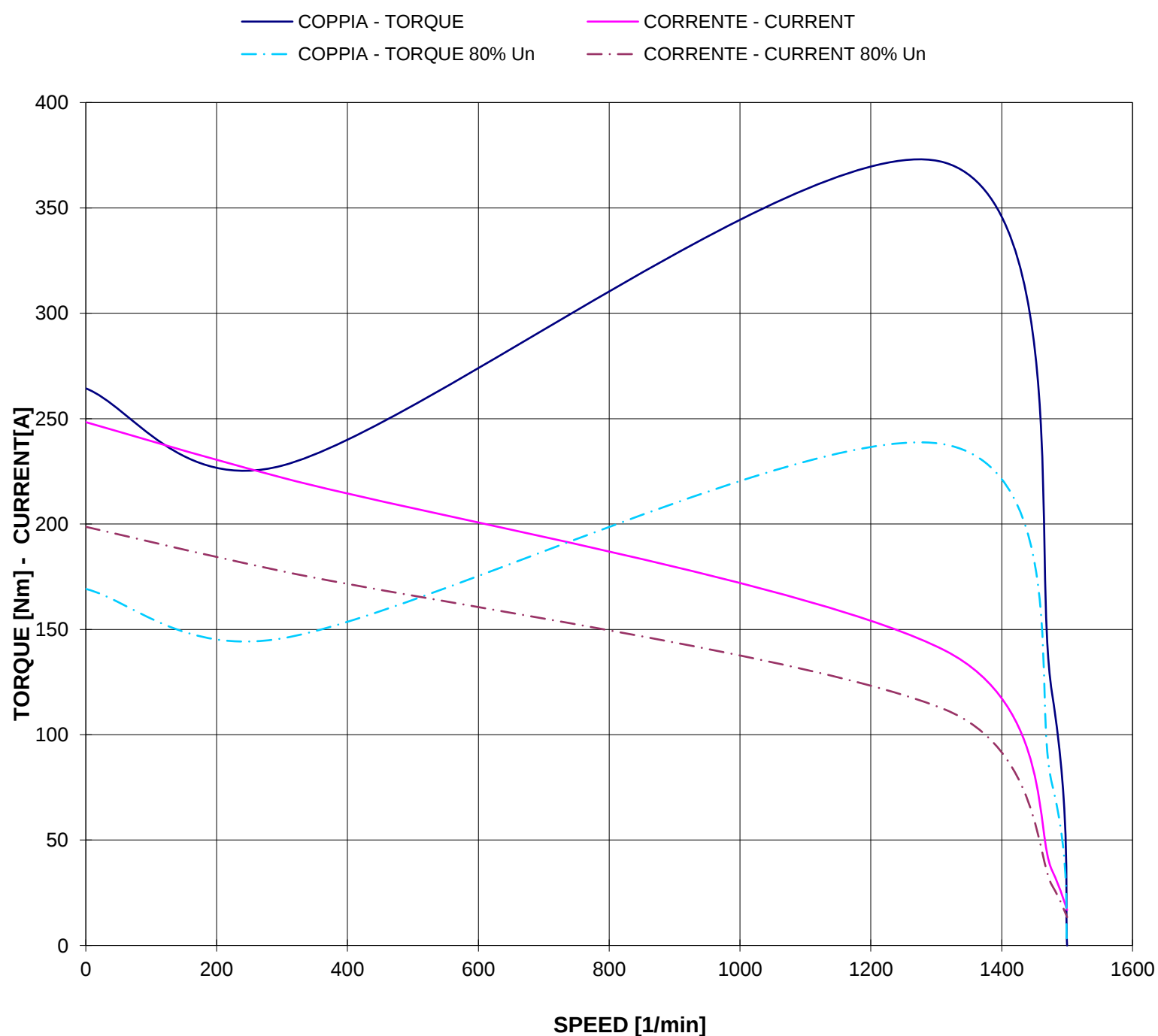
1477

rpm

Coppia / Torque

119,62

Nm



Valori calcolati - Data obtained by calculation method
Documento preliminare - Preliminary document

Data / Date 29-giu-22

CURVE CARATTERISTICHE PERFORMANCE CURVES

Cliente / Customer

-

Impianto / Plant

-

ITEM

-

Numero d'offerta / Offer Number

-

Motore / Motor

TCN 180M4

Potenza nominale / Rated power

18,50

kW

Poli / Pole

4

Tensione - Frequenza / Voltage - Frequency

400 - 50

V - Hz

Corrente / Rated current

35,60

A

Velocità / Speed

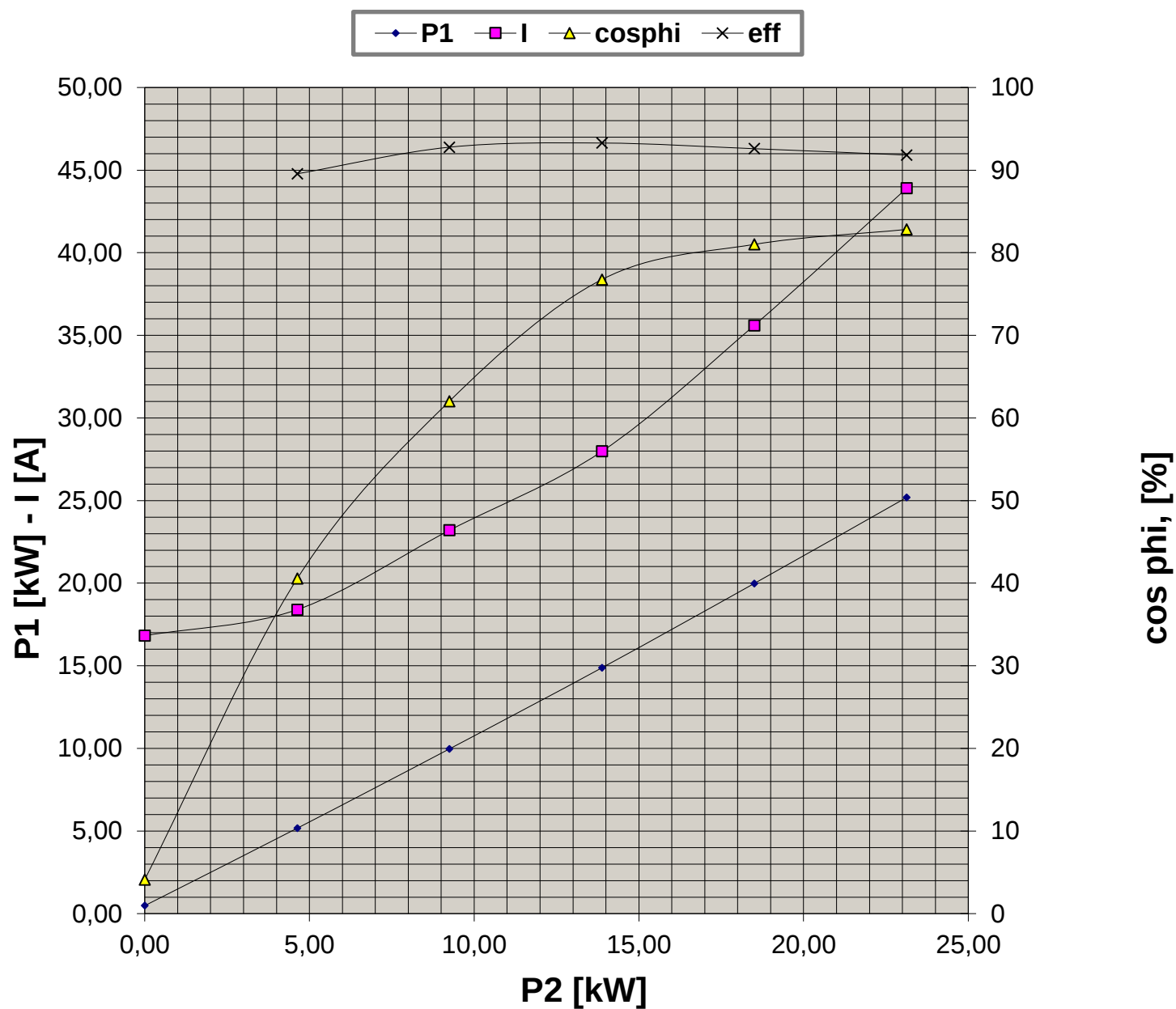
1477

rpm

Coppia / Torque

119,62

Nm



Valori calcolati - Data obtained by calculation method
Documento preliminare - Preliminary document

Data / Date 29-giu-22

CURVA LIMITE CORRENTE TEMPO
THERMAL WITHSTAND CURVE

Cliente / Customer

-

Impianto / Plant

-

ITEM

-

Numero d'offerta / Offer Number

-

Motore / Motor

TCN 180M4

Potenza nominale / Rated power

18,50

kW

Poli / Pole

4

Tensione - Frequenza / Voltage - Frequency

400 - 50

V - Hz

Corrente / Rated current

35,60

A

Velocità / Speed

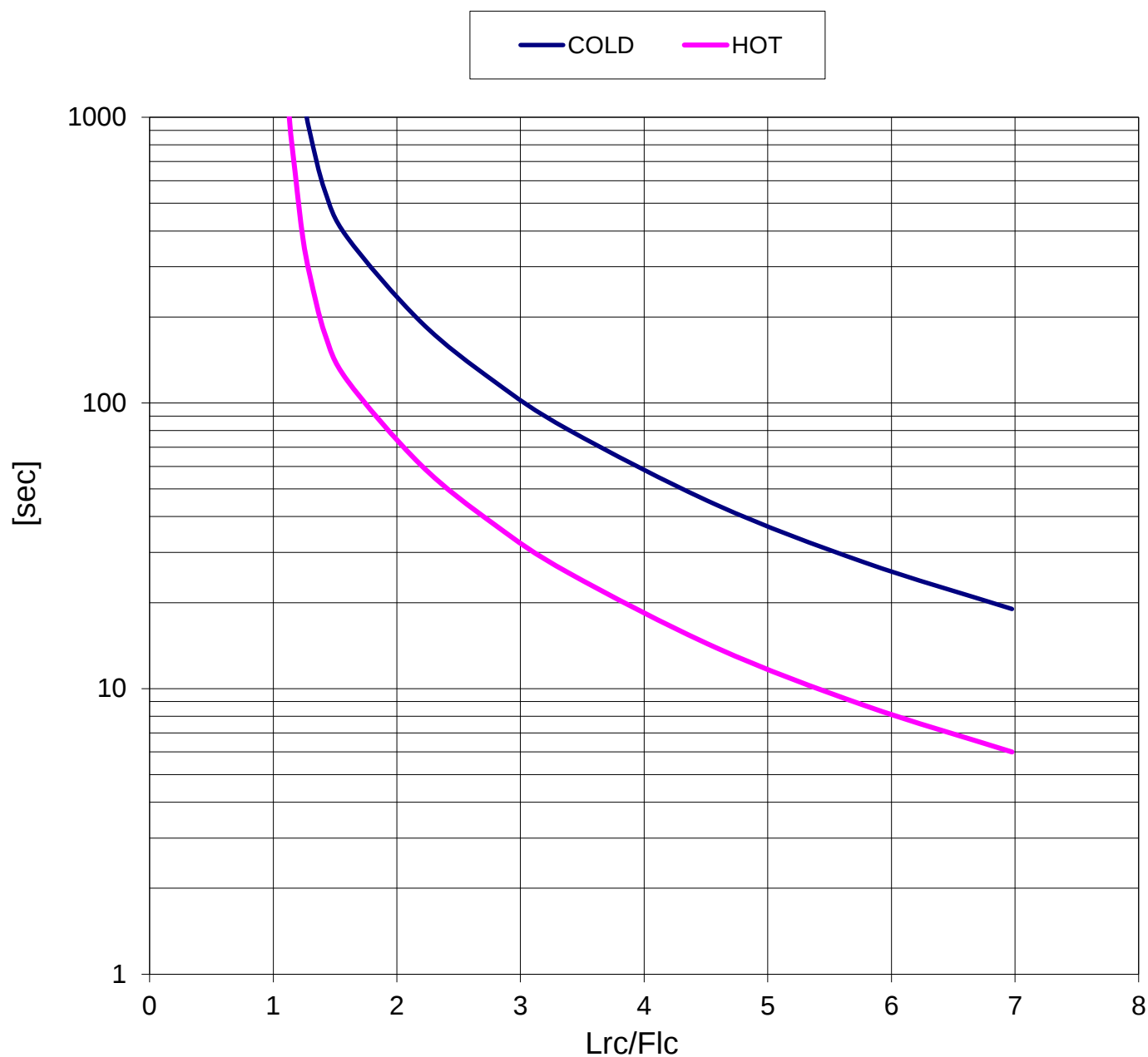
1477

rpm

Coppia / Torque

119,62

Nm



Valori calcolati - Data obtained by calculation method
Documento preliminare - Preliminary document

Data / Date 29-giu-22

CURVA LIMITE CORRENTE TEMPO (Tensione ridotta)
THERMAL WITHSTAND CURVE (Reduced voltage)

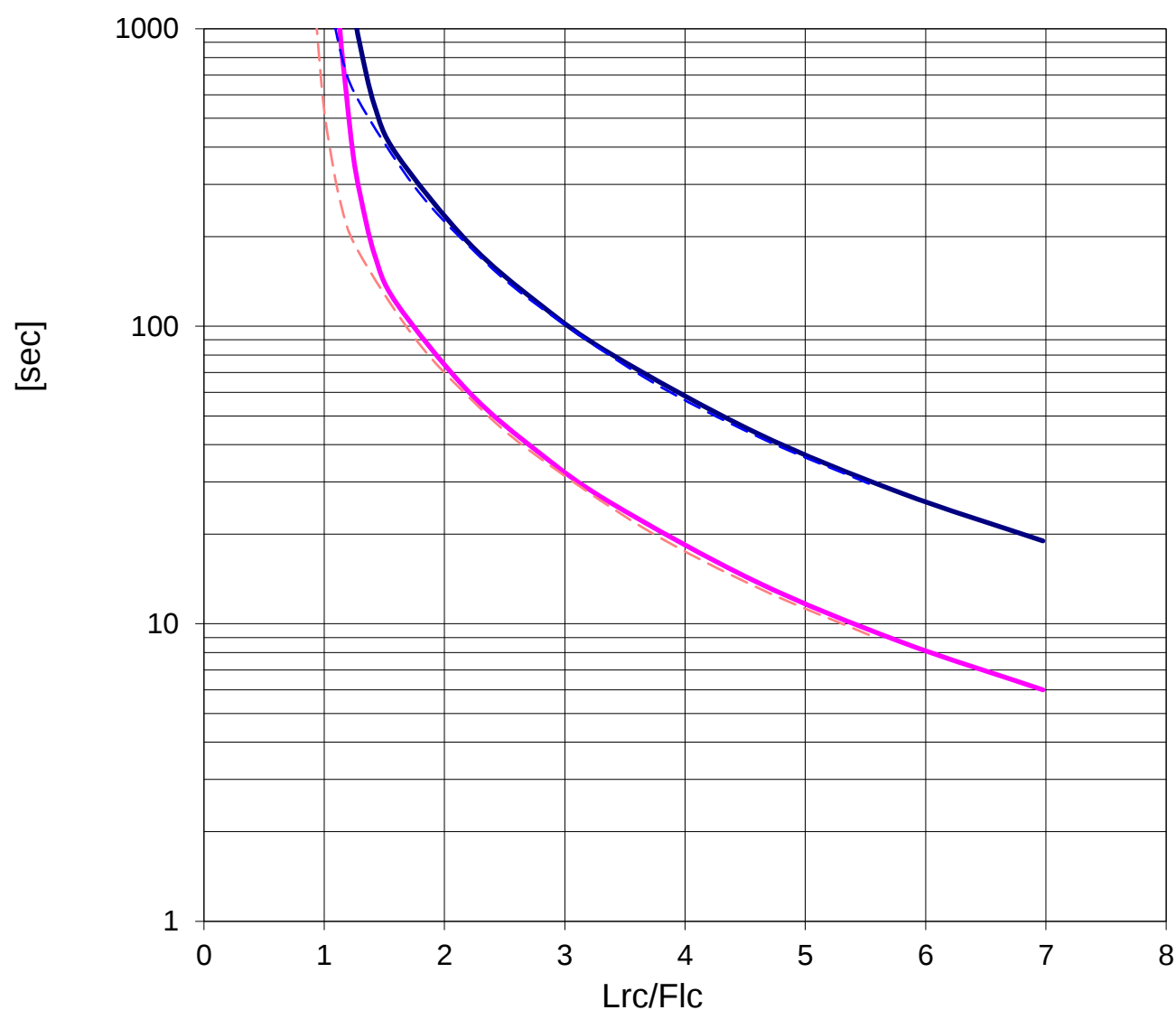
Ciente / Customer -
Impianto / Plant -
ITEM -
Numero d'offerta / Offer Number -

Motore / Motor

TCN 180M4

Potenza nominale / Rated power	18,50	kW
Poli / Pole	4	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	35,60	A
Velocità / Speed	1477	rpm
Coppia / Torque	119,62	Nm

— COLD (100% Un) — HOT (100% Un) - - COLD (80% Un) - - HOT (80% Un)



Valori calcolati - Data obtained by calculation method
Documento preliminare - Preliminary document

Data / Date 29-giu-22