

PRODUCT INFORMATION PACKET

Model No: E3TI3004255B30D41100

Catalog No: E3TI3004255B30D41100

Made in Italy TCI Series, General Purpose Low Voltage IEC motor, Safe Area, 55,00 kW, 3 phase,
1488 RPM, D400/Y690V 50Hz, 250M Frame B3, 4 Poles, IC411



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Nameplate Specifications

Output HP	75 Hp	Output KW	55.0 kW
Frequency	50 Hz	Voltage	400/690 V
Current	97.7 A	Speed	1488 rpm
Service Factor	1	Phase	3
Efficiency	94.6 %	Power Factor	0.86
Duty	S1	Insulation Class	F
Frame	250M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6314	Opp Drive End Bearing Size	6314
UL	No	CSA	No
CE	Yes	IP Code	IP55
Number of Speeds	1	Efficiency Class	IE3

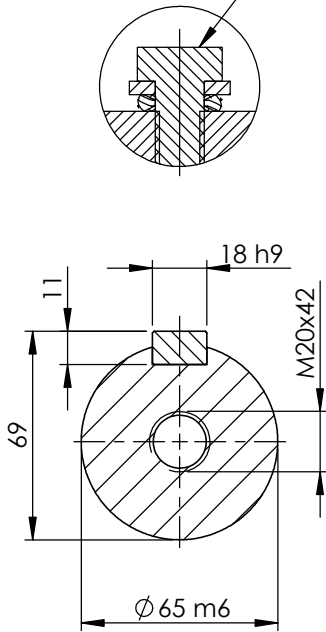
Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	941.00 mm	Frame Length	460.00 mm
Shaft Diameter	65.000 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Top		
Outline Drawing	B3A04T8250011A01	Connection Drawing	SC-01-T-1v-1a

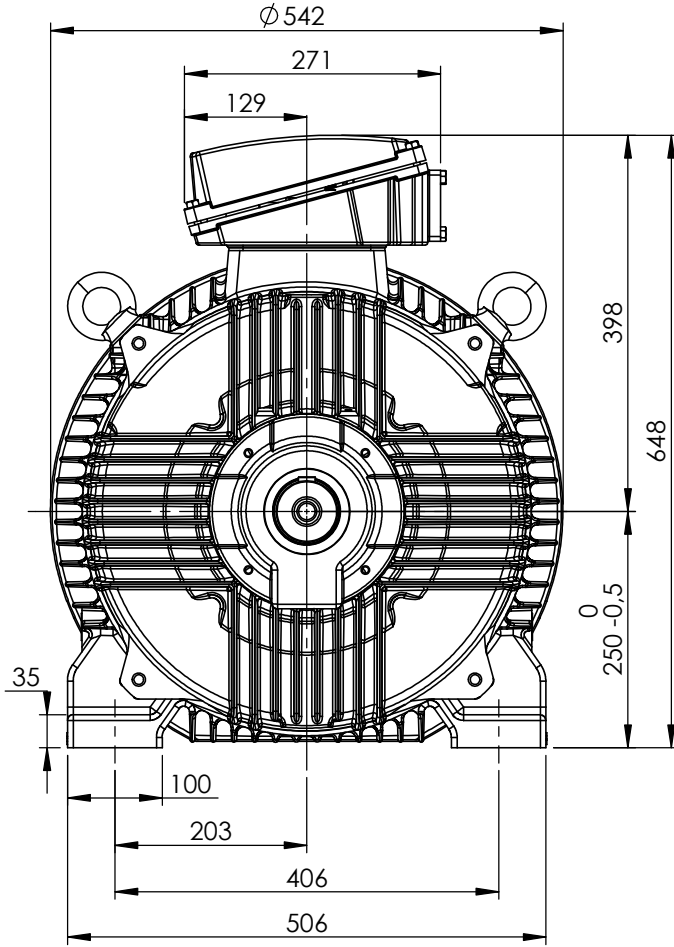
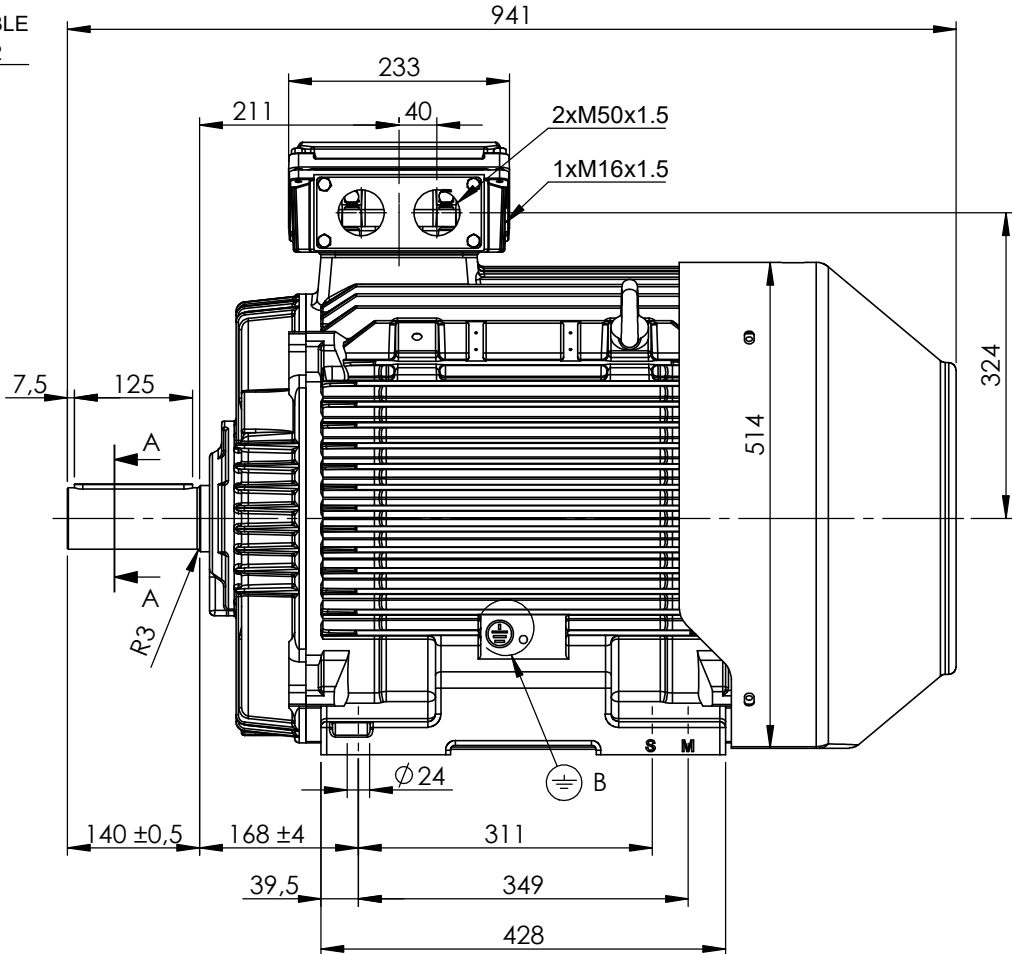
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EARTH TERMINAL
SUITABLE FOR CABLE
SECTION 10-70MM2

DETAIL B



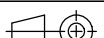
SECTION A-A
SCALE 1 : 2.5



Earth terminal: 1 in the terminal box, 2 on the frame.

CUSTOMER REFERENCE AND ADDITIONAL INFORMATION:

MOTOR TYPE AND DESCRIPTION:

DRAWING REVISION 1	REVISION BY TN	DATE 11/05/2022	TOLERANCES (EXCEPT AS NOTED) TOLERANCES: ±2 * TOLERANCES: ±0.8 DIMENSIONS ARE IN mm ACCORDING TO IEC 60072	DRAWN BY TN	REGAL™ cemp DESCRIPTION Motor 250 4-6P TC (L) B3			
ECO	APPROVED BY LP	DATE 12/05/2022		DATE 24/11/2021				
ECO DESCRIPTION COPYRIGHT CEMP Srl. ALL RIGHTS RESERVED. PROPRIETARY AND CONFIDENTIAL INFORMATION - THIS DOCUMENT IS THE PROPERTY OF CEMP Srl. ("OWNER") AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.				APPROVED BY LP				
				DATE 25/11/2021				
			SERIAL NUMBER	REFERENCE				
				FIRST ANGLE PROJECTION		SIZE A4	DRAWING NUMBER B3A04T8250011A01	SHEET 1 OF 2

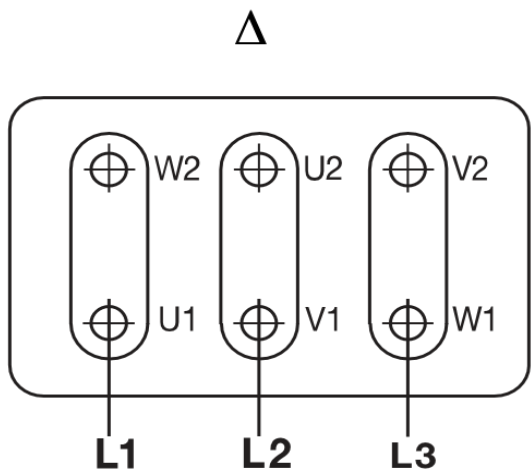
Schema di collegamento - *Connection diagram*
Schemas de branchement - *Schaltplän*
Esquemas de conexión



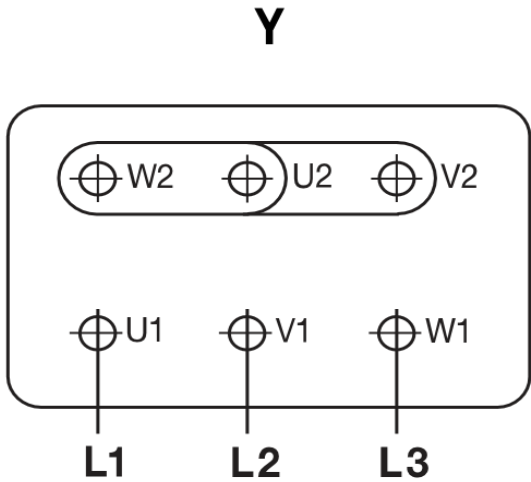
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**Motori trifase una velocità - *Single speed, three phase motors* - Moteurs triphasé une vitesse
Drehstrommotor Eine Drehzahlstufe - Motores trifásico una velocidad**

Collegamento - *Connection* - Connexion - *Schaltung* - Conexión



Collegamento - *Connection* - Connexion - *Schaltung* - Conexión



L1 - L2 - L3 = Linea - *Supply* - Reseau - *Netz* - Red

Per invertire la rotazione invertire due fasi - *To change the rotation reverse two phases* - Pour changer le sens de rotation inverser deux phases - *Zur Drehrichtungsänderung zwei Phasen vertauschen* - Para invertir el sentido de rotación invertir dos fases

Marcatura Morsetti Ausiliari - <i>Additional terminals marking (IEC60034-8)</i>		
Marcatura <i>Marking</i>	No. morsetti <i>terminals</i>	Morsetto ausiliare per: <i>Additional terminal for:</i>
TP1A - TP2A (allarme- <i>warning</i>)	2	Termistori PTC (alta velocità) - <i>Thermistor PTC (high speed) [*]</i>
TP1B - TP2B (allarme- <i>warning</i>)	2	Termistori PTC (bassa velocità) - <i>Thermistor PTC (low speed) [*]</i>
R1 - R2 - R3 (I sensore - <i>sensor</i>)	3	Termistore PT100 3 fili - <i>Thermistor PT 100 with 3 wires</i>
R4 - R5 - R6 (II sensore - <i>sensor</i>)	3	
R7 - R8 - R9 (III sensore - <i>sensor</i>)	3	
R11 - R12 - R13 (anteriore - <i>DE</i>)	3	Termistore PT100 su cuscinetto - <i>Thermistor PT 100 on bearing</i>
R21 - R22 - R23 (posteriore - <i>NDE</i>)	3	
TB1 - TB2 (allarme- <i>warning</i>)	2	Protettore bimetallico normalmente chiuso - <i>Normally closed bi-metallic switch (**)</i>
TB3 - TB4 (intervento- <i>switch off</i>)	2	Protettore bimetallico del freno normalmente chiuso - <i>NC brake bi-metallic switch (**)</i>
TB8 - TB9 (intervento- <i>switch off</i>)	2	
TM1 - TM2 (allarme- <i>warning</i>)	2	Protettore bimetallico normalmente aperto - <i>Normally open bi-metallic switch (**)</i>
TM3 - TM4 (intervento- <i>switch off</i>)	2	
HE1- HE2	2	Resistenze riscaldanti - <i>Space heaters</i>
U1 - U2	2	Ventilazione ausiliaria monofase - <i>Single phase forced ventilation</i>
U - V - W	2	Ventilazione ausiliaria trifase - <i>Three phase forced ventilation</i>
colori secondo schema del produttore - <i>colours according manufacturer</i>	9	Encoder
CA1 - CA2	2	Condensatore - <i>Capacitor</i>
PE	1	Conduttore di terra - <i>Earth cable</i>

[*] U nominale - *U rated* = 6V - max 30V

(**) U nominale - *U rated* = 250V



FOGLIO DATI PER MOTORI ELETTRICI ASINCRONI TRIFASI : SERIE IEC
DATA SHEET FOR ASYNCHRONOUS THREEPHASE INDUCTION MOTORS: IEC SERIES

Cliente / Customer	-
Ordine cliente / Customer order : -	
Item : -	

Conferma ordine / Acknowledgment : N° -	
Impianto / Plant	-

DATI DI PROGETTO - DESIGN DATA

Modo di protezione		Motore / Frame
Type of protection		Scatola morsetti / Terminal box
Tem. Amb. Min. / Min Amb.Temp.	-20	°C
Umidità relativa / Relative humidity	90%	
Tensione nominale / Rated Voltage	400 V +/- 10%	

	IP55
	IP55
Tem. Amb. Max. / Max Amb. Temp.	40 °C
Altitudine / Altitude	< 1000 mslm / masl
Frequenza / Frequency	50 Hz +/- 3%

DATI FUNZIONALI E COSTRUTTIVI - PERFORMANCE AND CONSTRUCTION DATA

1	Quantità / Quantity		-		
2	Motore tipo / Motor type		TCI 250M4		
3	Numero di serie / Serial Number				
4	Forma costruttiva / Shape		B3		
5					
6					
Dati nominali / Rated data					
7	Poli / Pole	n°	4		
8	Potenza nominale / Rated power	kW	55,00		
9	Corrente nominale / Rated current	A	97,70		
10	Velocità nominale / Full Load speed	1/min	1488		
11	Collegamento / Winding connection		D		
12	Isolamento / Insulation class		F		
13	Sovratemperatura / Temperature rise		DT80K		
14	Raffreddamento / Cooling type		IC411		
15	Fattore di servizio / Service factor		1		
16					
17	Classe di rendimento / Efficiency level	IEC 34-30	IE3		
Performances elettriche / Electrical performances					
Carico / Load		4/4	3/4	2/4	
18	Giri / Speed	1/min	1488	1490	1493
19	Corr. / Curr.	A	97,70	77,21	59,70
20	Rend / Eff	%	94,6	94,5	93,6
21	cos φ	-	0,86	0,82	0,71
Performances all'avviamento / Starting performances					
22	Ia/In - LRC/FLC	%	710		
23	Cosphi a rotore bloccato / LR power factor		0,39		
	Tempo a rotore bloccato / LRWT				
24	100% Un (A caldo / Warm)	sec	8		
25	(A freddo / Cold)	sec	30		
26	80% Un (A caldo / Warm)	sec	12		
27	(A freddo / Cold)	sec	47		
	Tempo di avviamento ammissibile / ART				
28	100% Un	sec	26		
29	80% Un	sec	40		
Curva di coppia / Speed-torque values					
30	Coppia nominale / Rated Torque	Nm	353,00		
31	Ca/Cn - LRT/FLT	%	200		
32	Cmax/Cn - BDT/FLT	%	310		
33					
34					
35					
Varie / Other					
36					
37					
38					
39					

Servizio / Duty			
40	Servizio / Duty type	-	S1
41	Intermittenza / Cyclic duration factor	-	-
42	Avviamenti-ora / Starting-hour	-	-
43	Tempo ciclo / Time		-
Cuscinetti / Bearings			
44	Cuscinetto ant / DE bearing	-	6314 C3
45	Cuscinetto post / NDE bearing	-	6314 C3
46	Carico radiale max / Max radial load in X1	N	4169
47	Carico assiale max / Max axial load	N	3068
48	Tipo grasso / Grease type	LGHP2 SKF or equivalent	
49	Intervallo lubrificazione / Lubrication	h	4000
50	Quantità grasso / Quantity grease	gr	26
Caratteristiche meccaniche / mechanical specification			
51	Massa / Mass	kg	517
52	Momento d'inerzia / Moment of inertia	kgm2	1,4025
53	Rumore a vuoto / Noise at no load (1 m)	Lp dB(A)	72
54	Vibrazioni / Vibration level	IEC 34-14	A
55	Limite norma / Vibration limit	mm/sec	2,20
56			
57			
58			
59			
60			
61			
62			
Dati entrata cavi - verniciatura / Cable entry and painting			
63	Entrata cavi / Cable entry	IEC 60423	2xM50+1xM16
64	Ciclo verniciatura / Painting cycle		STD
65	Colore finale / Final colour	RAL	5010
66			
67			
68			
69			
70			
71			
Ausiliari - Auxiliaries			
72	Sonde termiche / Temperature detector	winding	PTC
73	Sonde termiche / Temperature detector	bearing	-
74	Scaldiglie / Heaters	V / W	-
75	Preparation for SPM sensor		-
76	Pressacavi / Cable glands		-
77			

Documento preliminare - Preliminary data sheet

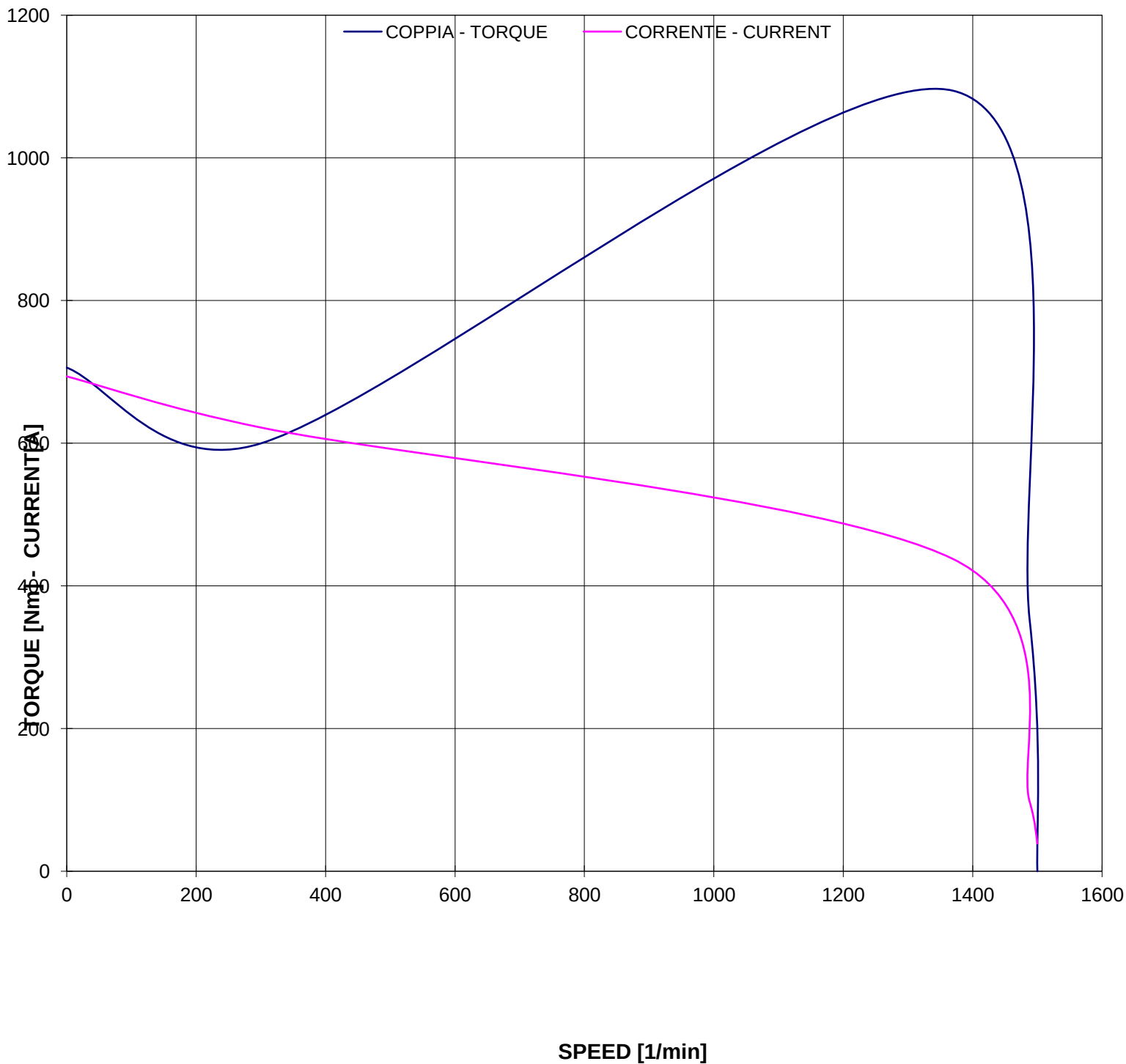


CURVA COPPIA/CORRENTE-GIRI
TORQUE/CURRENT-SPEED DIAGRAM

Cliente / Customer -
Ordine cliente / Customer order -
Impianto / Plant -
ITEM -

Conferma ordine / Acknowledgment -
Numero di serie / Serial Number -

Motore / Motor	TCI 250M4	
Potenza nominale / Rated power	55,00	kW
Poli / Pole	4	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	97,70	A
Velocità / Speed	1488	rpm
Coppia / Torque	353,00	Nm



Valori calcolati - Data obtained by calculation method
Documento preliminare - Preliminary document

Data / Date 02-mar-21

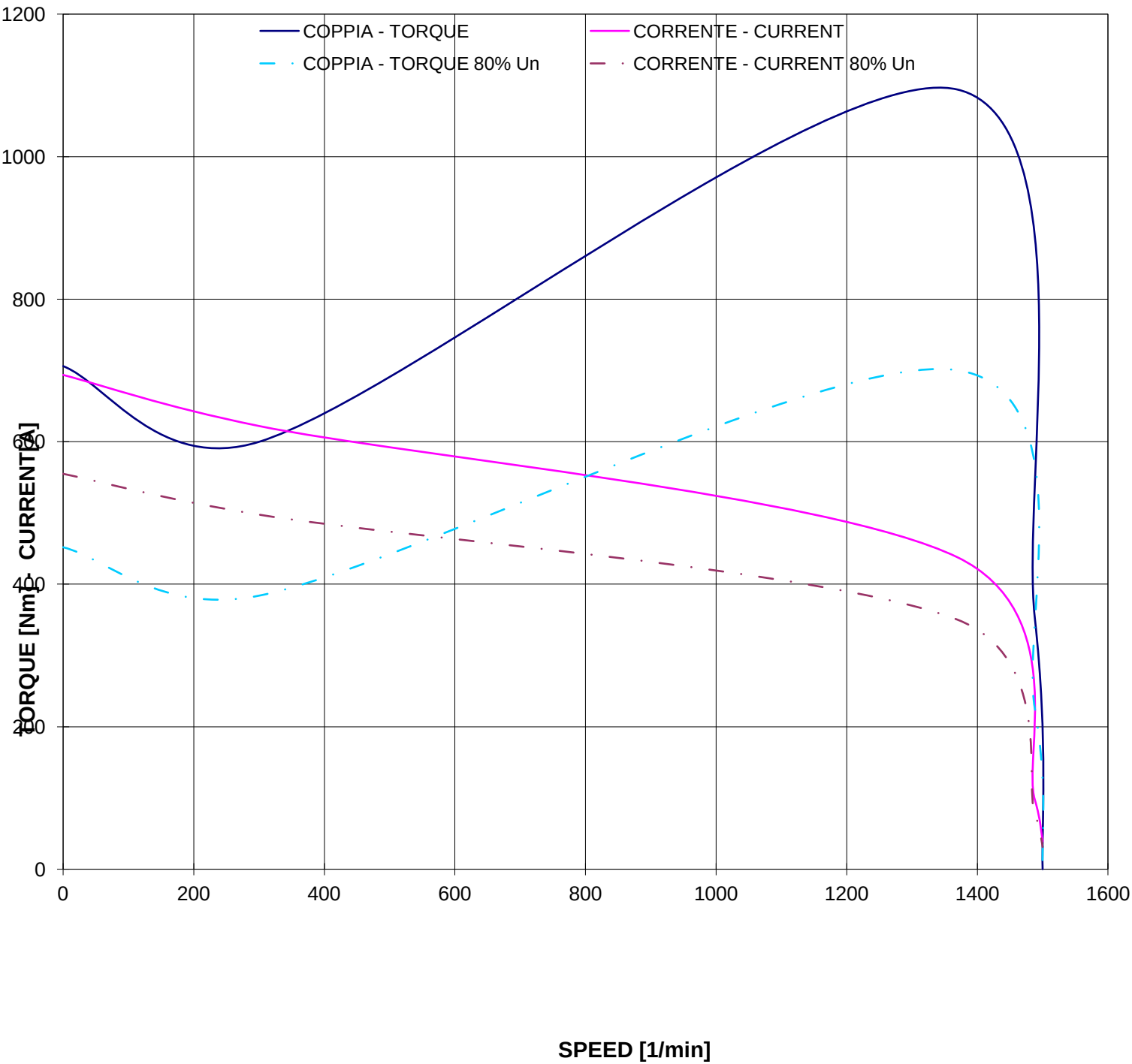


CURVA COPPIA/CORRENTE-GIRI (Tensione ridotta)
TORQUE/CURRENT-SPEED DIAGRAM (Reduced voltage)

Cliente / Customer -
Ordine cliente / Customer order -
Impianto / Plant -
ITEM -

Conferma ordine / Acknowledgment -
Numero di serie / Serial Number -

Motore / Motor	TCI 250M4	
Potenza nominale / Rated power	55,00	kW
Poli / Pole	4	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	97,70	A
Velocità / Speed	1488	rpm
Coppia / Torque	353,00	Nm



Valori calcolati - Data obtained by calculation method
Documento preliminare - Preliminary document

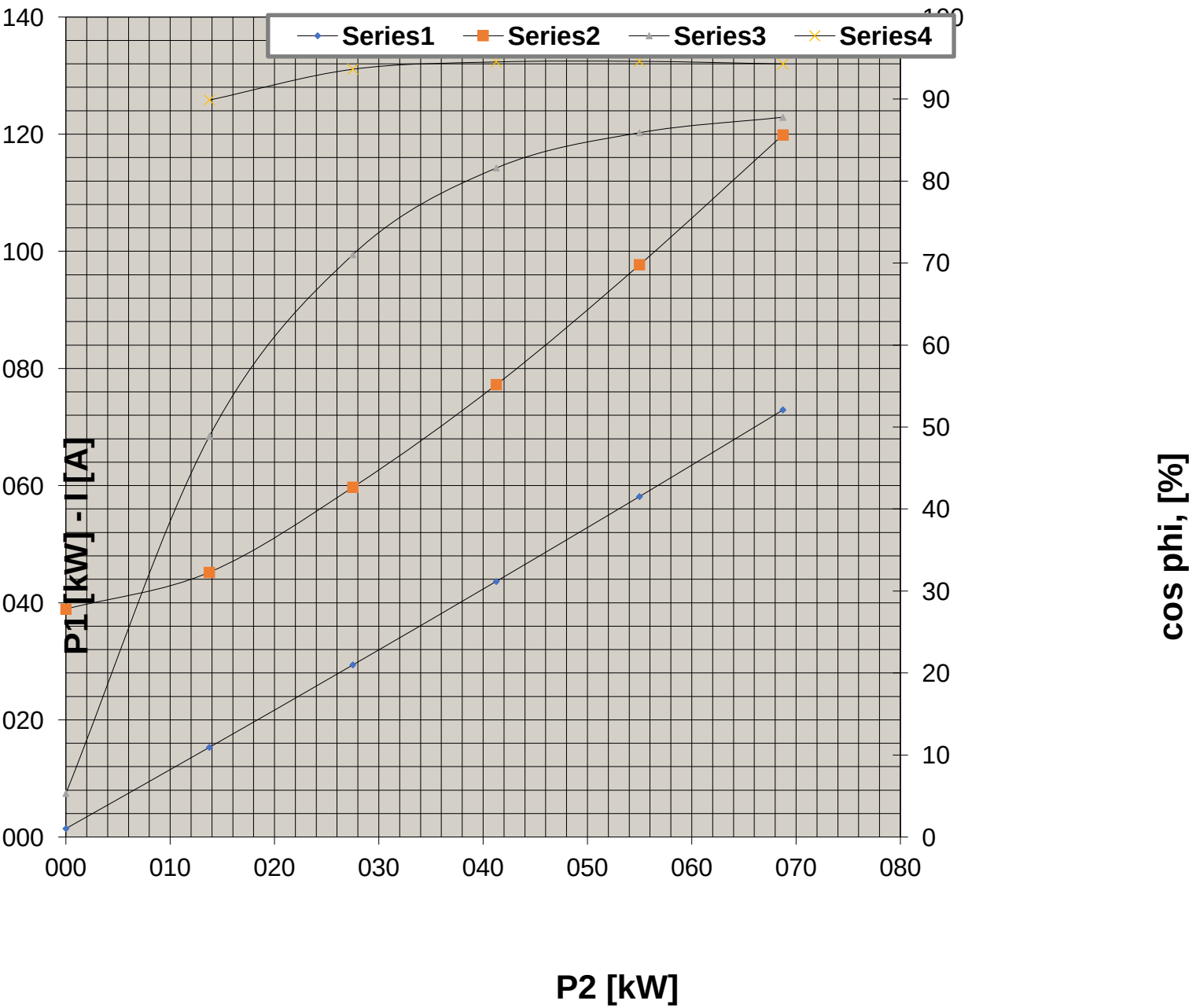
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CURVE CARATTERISTICHE
PERFORMANCE CURVES

Cliente / Customer -
 Ordine cliente / Customer order -
 Impianto / Plant -
ITEM -
 Conferma ordine / Acknowledgment -
 Numero di serie / Serial Number -

Motore / Motor	TCI 250M4	
Potenza nominale / Rated power	55,00	kW
Poli / Pole	4	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	97,70	A
Velocità / Speed	1488	rpm
Coppia / Torque	353,00	Nm



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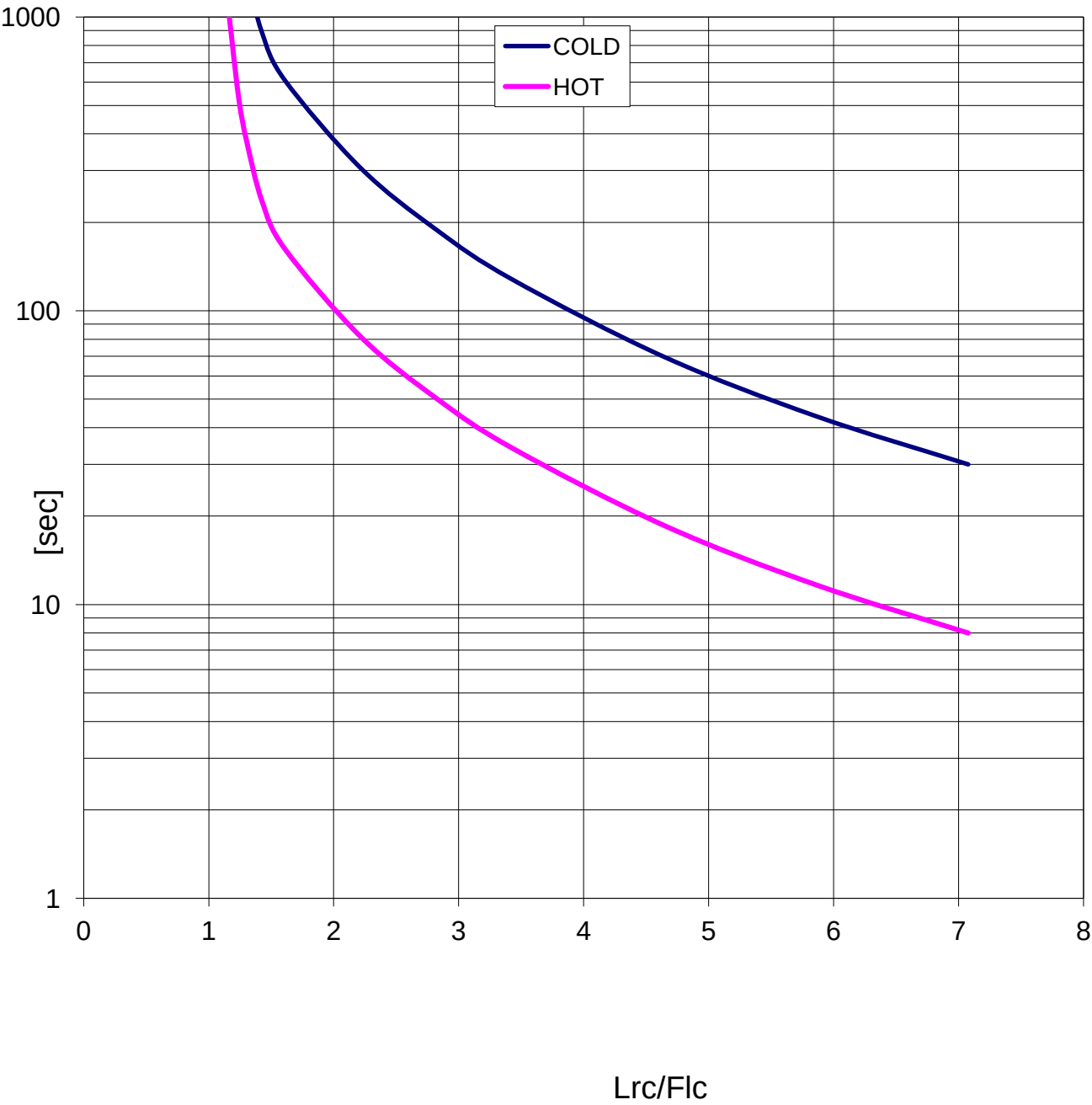


CURVA LIMITE CORRENTE TEMPO
THERMAL WITHSTAND CURVE

Cliente / Customer -
Ordine cliente / Customer order -
Impianto / Plant -
ITEM -

Conferma ordine / Acknowledgment -
Numero di serie / Serial Number

Motore / Motor	TCI 250M4	
Potenza nominale / Rated power	55,00	kW
Poli / Pole	4	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	97,70	A
Velocità / Speed	1488	rpm
Coppia / Torque	353,00	Nm



Valori calcolati - Data obtained by calculation method
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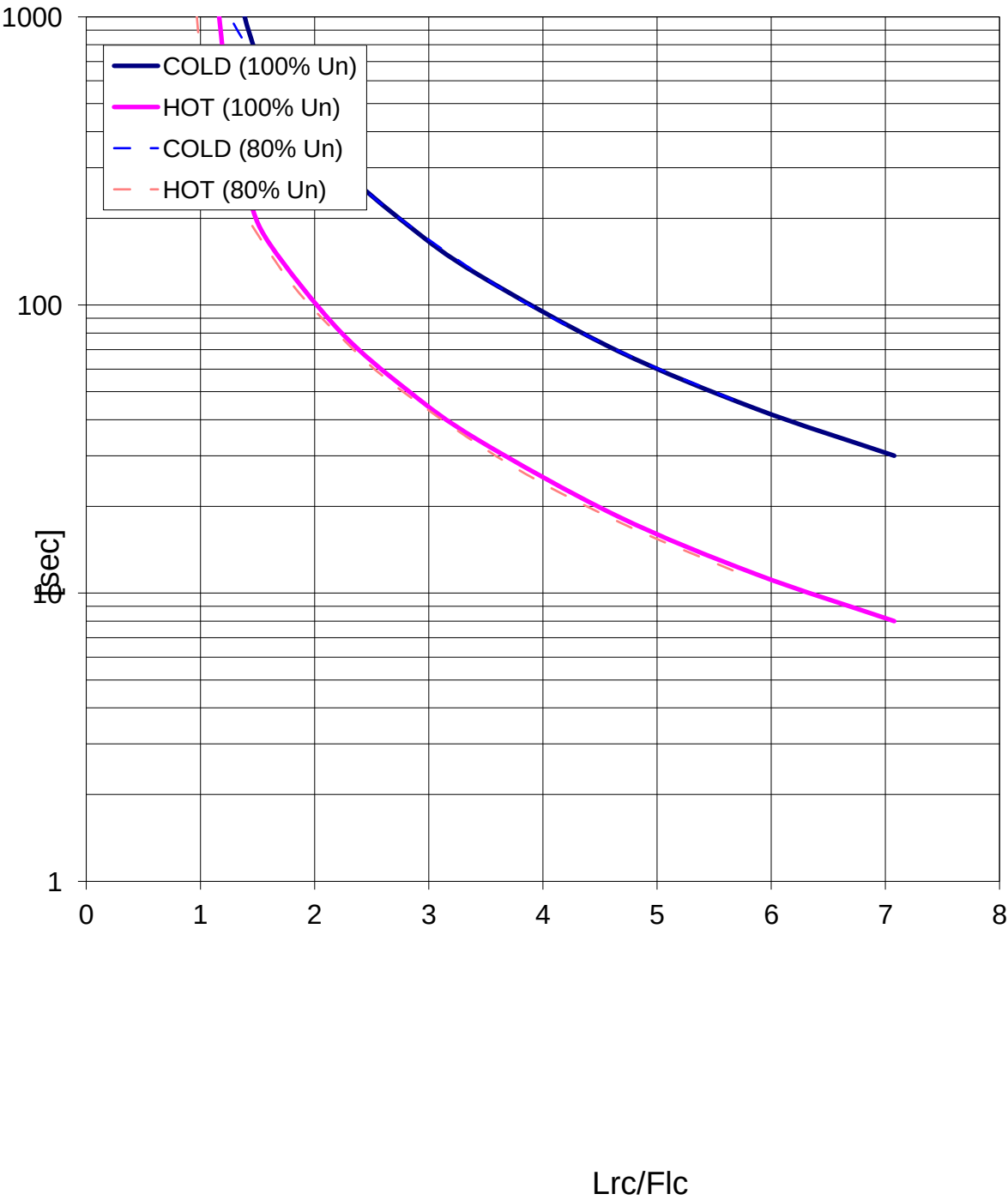


CURVA LIMITE CORRENTE TEMPO (Tensione ridotta)
THERMAL WITHSTAND CURVE (Reduced voltage)

Cliente / Customer -
Ordine cliente / Customer order -
Impianto / Plant -
ITEM -

Conferma ordine / Acknowledgment -
Numero di serie / Serial Number -

Motore / Motor	TCI 250M4	
Potenza nominale / Rated power	55,00	kW
Poli / Pole	4	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	97,70	A
Velocità / Speed	1488	rpm
Coppia / Torque	353,00	Nm



Valori calcolati - Data obtained by calculation method
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