

PRODUCT INFORMATION PACKET

Model No: E3TI3004351B35D41100

Catalog No: E3TI3004351B35D41100

Made in Italy TCI Series, General Purpose Low Voltage IEC motor, Safe Area, 250,00 kW, 3 phase,
1491 RPM, D400/Y690V 50Hz, 355M Frame B35, 4 Poles, IC411



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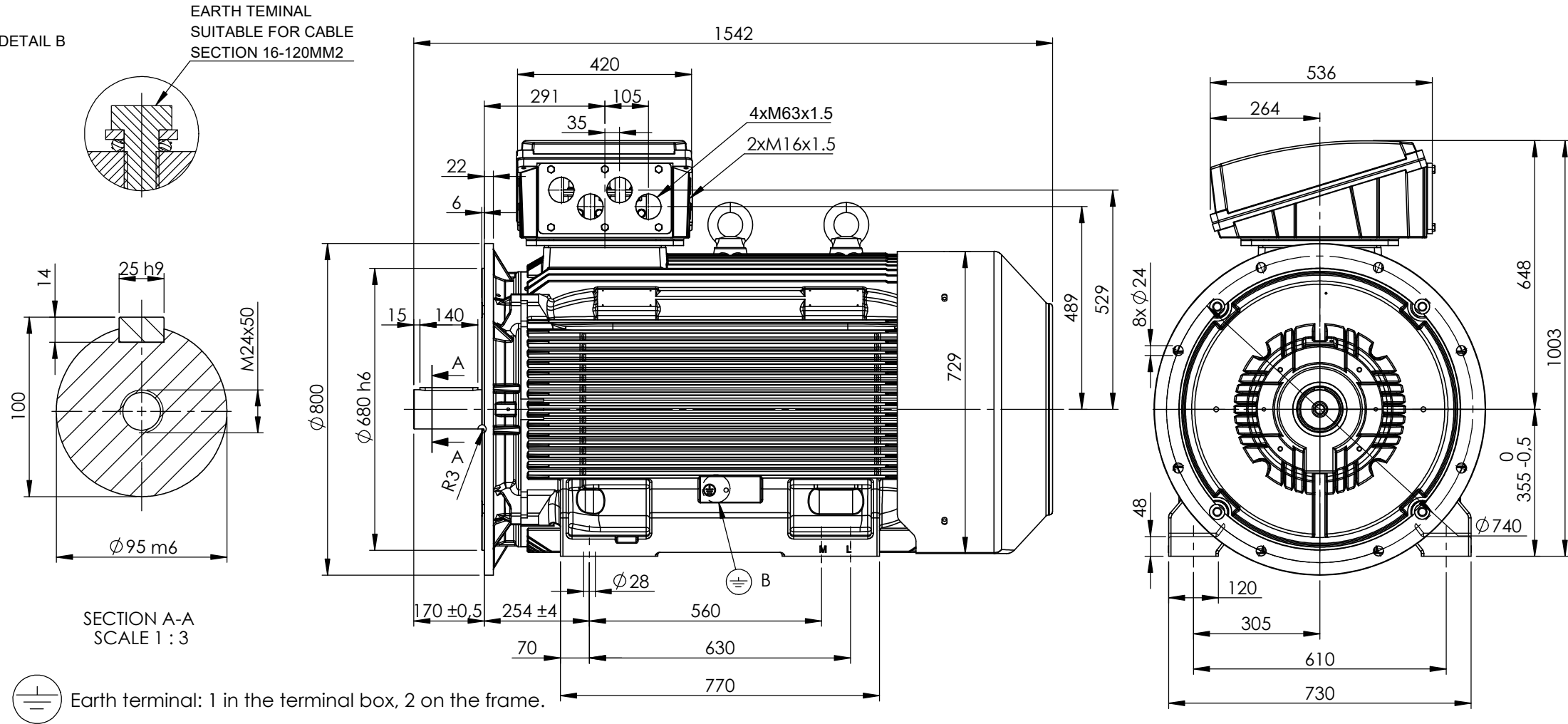
Nameplate Specifications

Output HP	335 Hp	Output KW	250.0 kW
Frequency	50 Hz	Voltage	400/690 V
Current	428.2 A	Speed	1491 rpm
Service Factor	1	Phase	3
Efficiency	96 %	Power Factor	0.88
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Ambient Temperature	40 °C	Drive End Bearing Size	6322
Opp Drive End Bearing Size	6322	UL	No
CSA	No	CE	Yes
IP Code	IP55	Number of Speeds	1

Technical Specifications

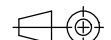
Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1542.00 mm	Frame Length	1010.00 mm
Shaft Diameter	95.000 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Top		
Connection Drawing	SC-01-T-1v-1a	Outline Drawing	B3A04T8350011D01

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CUSTOMER REFERENCE AND ADDITIONAL INFORMATION:

MOTOR TYPE AND DESCRIPTION:

DRAWING REVISION 2	REVISION BY MT	DATE 14/09/2022	TOLERANCES (EXCEPT AS NOTED) TOLERANCES: ±2 * TOLERANCES: ±0.8 DIMENSIONS ARE IN mm ACCORDING TO IEC 60072	DRAWN BY TN	REGAL™ cemp DESCRIPTION Motor 355 4-8P TC (M/L) B35				
ECO	APPROVED BY LP	DATE 15/09/2022		DATE 06/12/2021					
ECO DESCRIPTION COPYRIGHT CEMP Srl. ALL RIGHTS RESERVED. PROPRIETARY AND CONFIDENTIAL INFORMATION - THIS DOCUMENT IS THE PROPERTY OF CEMP Srl. ("OWNER") AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.				APPROVED BY LP					REFERENCE
				DATE 07/12/2021					
			SERIAL NUMBER	FIRST ANGLE PROJECTION		SIZE A4	DRAWING NUMBER B3A04T8350011D01	SHEET 1 OF 2	

Schema di collegamento - *Connection diagram*
Schemas de branchement - *Schaltplan*
Esquemas de conexión



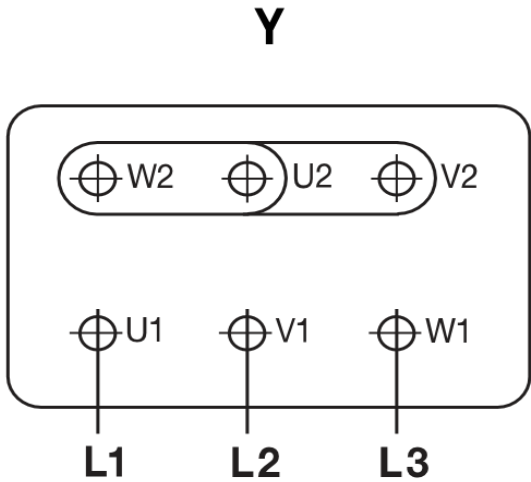
DTE 01/01/2004
SC - 01 - T - 1v.doc

**Motori trifase una velocità - *Single speed, three phase motors* - Moteurs triphasé une vitesse
Drehstrommotor Eine Drehzahlstufe - Motores trifásico una velocidad**

Collegamento - *Connection* - Connexion - *Schaltung* - Conexión



Collegamento - *Connection* - Connexion - *Schaltung* - Conexión



L1 - L2 - L3 = Linea - *Supply* - Reseau - *Netz* - Red

Per invertire la rotazione invertire due fasi - *To change the rotation reverse two phases* - Pour changer le sens de rotation inverser deux phases - *Zur Drehrichtungsänderung zwei Phasen vertauschen* - Para invertir el sentido de rotación invertir dos fases

Marcatura Morsetti Ausiliari - <i>Additional terminals marking (IEC60034-8)</i>		
Marcatura <i>Marking</i>	No. morsetti <i>terminals</i>	Morsetto ausiliare per: <i>Additional terminal for:</i>
TP1A - TP2A (allarme- <i>warning</i>)	2	Termistori PTC (alta velocità) - <i>Thermistor PTC (high speed) [*]</i>
TP1B - TP2B (allarme- <i>warning</i>)	2	Termistori PTC (bassa velocità) - <i>Thermistor PTC (low speed) [*]</i>
R1 - R2 - R3 (I sensore - <i>sensor</i>)	3	Termistore PT100 3 fili - <i>Thermistor PT 100 with 3 wires</i>
R4 - R5 - R6 (II sensore - <i>sensor</i>)	3	
R7 - R8 - R9 (III sensore - <i>sensor</i>)	3	
R11 - R12 - R13 (anteriore - <i>DE</i>)	3	Termistore PT100 su cuscinetto - <i>Thermistor PT 100 on bearing</i>
R21 - R22 - R23 (posteriore - <i>NDE</i>)	3	
TB1 - TB2 (allarme- <i>warning</i>)	2	Protettore bimetallico normalmente chiuso - <i>Normally closed bi-metallic switch (**)</i>
TB3 - TB4 (intervento- <i>switch off</i>)	2	
TB8 - TB9 (intervento- <i>switch off</i>)	2	Protettore bimetallico del freno normalmente chiuso - <i>NC brake bi-metallic switch (**)</i>
TM1 - TM2 (allarme- <i>warning</i>)	2	Protettore bimetallico normalmente aperto - <i>Normally open bi-metallic switch (**)</i>
TM3 - TM4 (intervento- <i>switch off</i>)	2	
HE1- HE2	2	Resistenze riscaldanti - <i>Space heaters</i>
U1 - U2	2	Ventilazione ausiliaria monofase - <i>Single phase forced ventilation</i>
U - V - W	2	Ventilazione ausiliaria trifase - <i>Three phase forced ventilation</i>
colori secondo schema del produttore - <i>colours according manufacturer</i>	9	Encoder
CA1 - CA2	2	Condensatore - <i>Capacitor</i>
PE	1	Conduttore di terra - <i>Earth cable</i>

[*] U nominale - *U rated* = 6V - max 30V(**) U nominale - *U rated* = 250V

FOGLIO DATI PER MOTORI ELETTRICI ASINCRONI TRIFASI : SERIE IEC
DATA SHEET FOR ASYNCHRONOUS THREEPHASE INDUCTION MOTORS: IEC SERIES

Cliente / Customer	-
Ordine cliente / Customer order	-
Item	-

Conferma ordine / Acknowledgment	N° -
Impianto / Plant	-

DATI DI PROGETTO - DESIGN DATA

Modo di protezione		Motore / Frame
Type of protection		Scatola morsetti / Terminal box
Tem. Amb. Min. / Min Amb. Temp.	-20 °C	
Umidità relativa / Relative humidity	90%	
Tensione nominale / Rated Voltage	400 V +/- 10%	

	IP55
	IP55
Tem. Amb. Max. / Max Amb. Temp.	40 °C
Altitudine / Altitude	< 1000 mslm / masl
Frequenza / Frequency	50 Hz +/- 3%

DATI FUNZIONALI E COSTRUTTIVI - PERFORMANCE AND CONSTRUCTION DATA

1	Quantità / Quantity				01
2	Motore tipo / Motor type				TCI 355M4
3	Numero di serie / Serial Number				
4	Forma costruttiva / Shape				B35
5					
6					
Dati nominali / Rated data					
7	Poli / Pole			n°	4
8	Potenza nominale / Rated power			kW	250,00
9	Corrente nominale / Rated current			A	428,16
10	Velocità nominale / Full Load speed			1/min	1491
11	Collegamento / Winding connection				D
12	Isolamento / Insulation class				F
13	Sovratemperatura / Temperature rise				DT80K
14	Raffreddamento / Cooling type				IC411
15	Fattore di servizio / Service factor				1
16					
17	Classe di rendimento / Efficiency level			IEC 34-30	IE3
Performances elettriche / Electrical performances					
	Carico / Load		4/4	3/4	2/4
18	Giri / Speed	1/min	1491	1494	1496
19	Corr. / Curr.	A	428,16	329,98	237,92
20	Rend / Eff	%	96,0	95,5	94,7
21	cos φ	-	0,88	0,86	0,80
Performances all'avviamento / Starting performances					
22	Ia/In - LRC/FLC			%	740
23	Cosphi a rotore bloccato / LR power factor				0,31
	Tempo a rotore bloccato / LRWT				
24	100% Un (A caldo / Warm)			sec	3
25	(A freddo / Cold)			sec	21
26	80% Un (A caldo / Warm)			sec	5
27	(A freddo / Cold)			sec	33
	Tempo di avviamento ammissibile / ART				
28	100% Un			sec	18
29	80% Un			sec	29
Curva di coppia / Speed-torque values					
30	Coppia nominale / Rated Torque			Nm	1601,27
31	Ca/Cn - LRT/FLT			%	220
32	Cmax/Cn - BDT/FLT			%	250
33					
34					
35					
Varie / Other					
36					
37					
38					
39					

Servizio / Duty			
40	Servizio / Duty type	-	S1
41	Intermittenza / Cyclic duration factor	-	-
42	Avviamenti-ora / Starting-hour	-	-
43	Tempo ciclo / Time		-
Cuscinetti / Bearings			
44	Cuscinetto ant / DE bearing	-	6322 C3
45	Cuscinetto post / NDE bearing	-	6322 C3
46	Carico radiale max / Max radial load in X1	N	7879
47	Carico assiale max / Max axial load	N	5003
48	Tipo grasso / Grease type	LGHP2 SKF or equivalent	
49	Intervallo lubrificazione / Lubrication	h	3000
50	Quantità grasso / Quantity grease	gr	60
Caratteristiche meccaniche / mechanical specification			
51	Massa / Mass	kg	1692
52	Momento d'inerzia / Moment of inertia	kgm2	9,3060
53	Rumore a vuoto / Noise at no load (1 m)	Lp dB(A)	82
54	Vibrazioni / Vibration level	IEC 34-14	A
55	Limite norma / Vibration limit	mm/sec	2,80
56			
57			
Dati entrata cavi - verniciatura / Cable entry and painting			
63	Entrata cavi / Cable entry	IEC 60423	4xM63+1xM16
64	Ciclo verniciatura / Painting cycle		STD
65	Colore finale / Final colour	RAL	5010
66			
67			
68			
69			
70			
71			
Ausiliari - Auxiliaries			
72	Sonde termiche / Temperature detector	winding	PTC
73	Sonde termiche / Temperature detector	bearing	-
74	Scaldiglie / Heaters	V / W	-
75	Preparation for SPM sensor		-
76	Pressacavi / Cable glands		NO
77			

Documento preliminare - Preliminary data sheet

CURVA COPPIA/CORRENTE-GIRI TORQUE/CURRENT-SPEED DIAGRAM

Cliente / Customer -
Ordine cliente / Customer order -
Impianto / Plant -
ITEM -

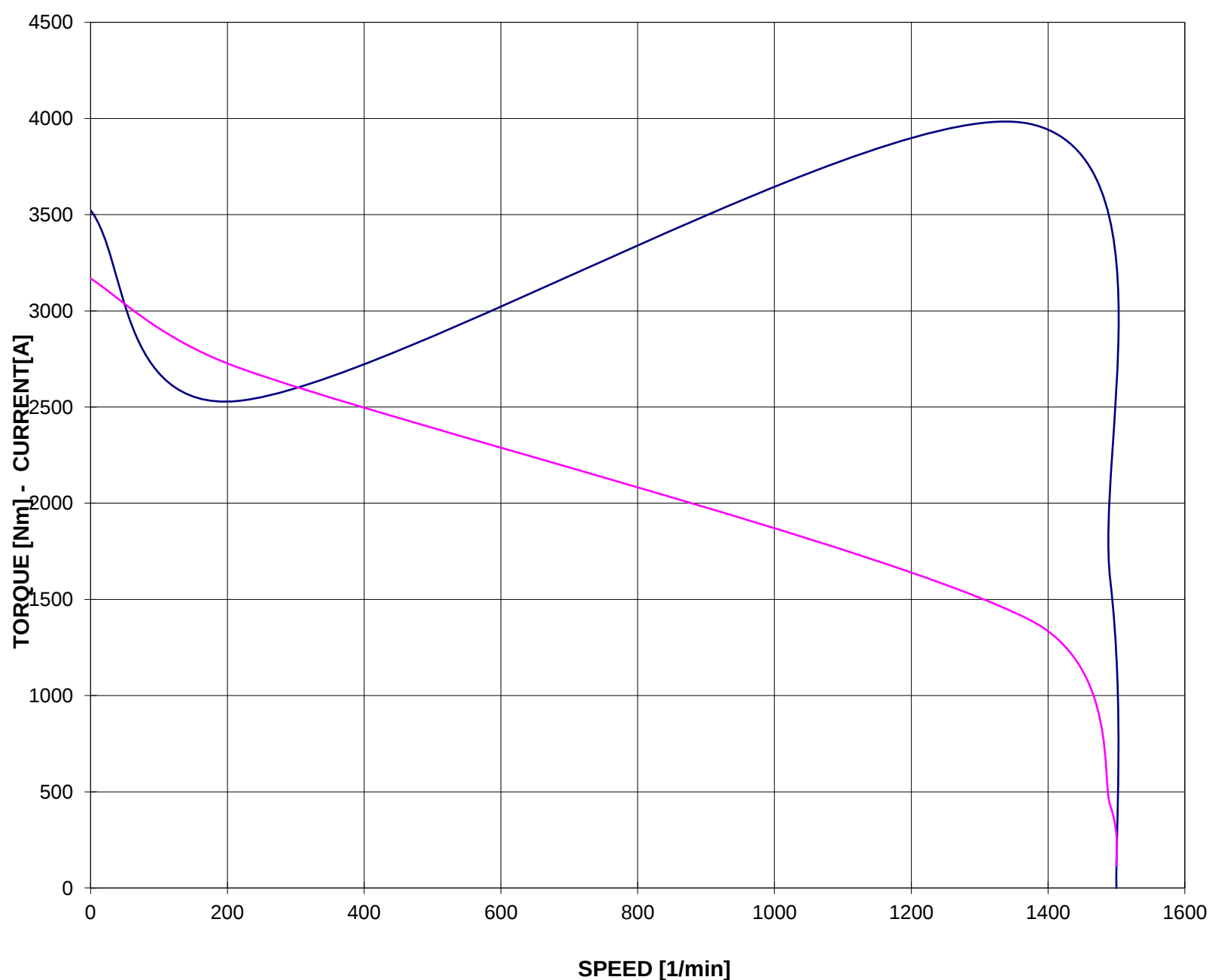
Conferma ordine / Acknowledgment -
Numero di serie / Serial Number -

Motore / Motor

TCI 355M4

Potenza nominale / Rated power	250,00	kW
Poli / Pole	4	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	428,16	A
Velocità / Speed	1491	rpm
Coppia / Torque	1601,27	Nm

— COPPIA - TORQUE — CORRENTE - CURRENT



Valori calcolati - Data obtained by calculation method

CURVA COPPIA/CORRENTE-GIRI (Tensione ridotta)
TORQUE/CURRENT-SPEED DIAGRAM (Reduced voltage)

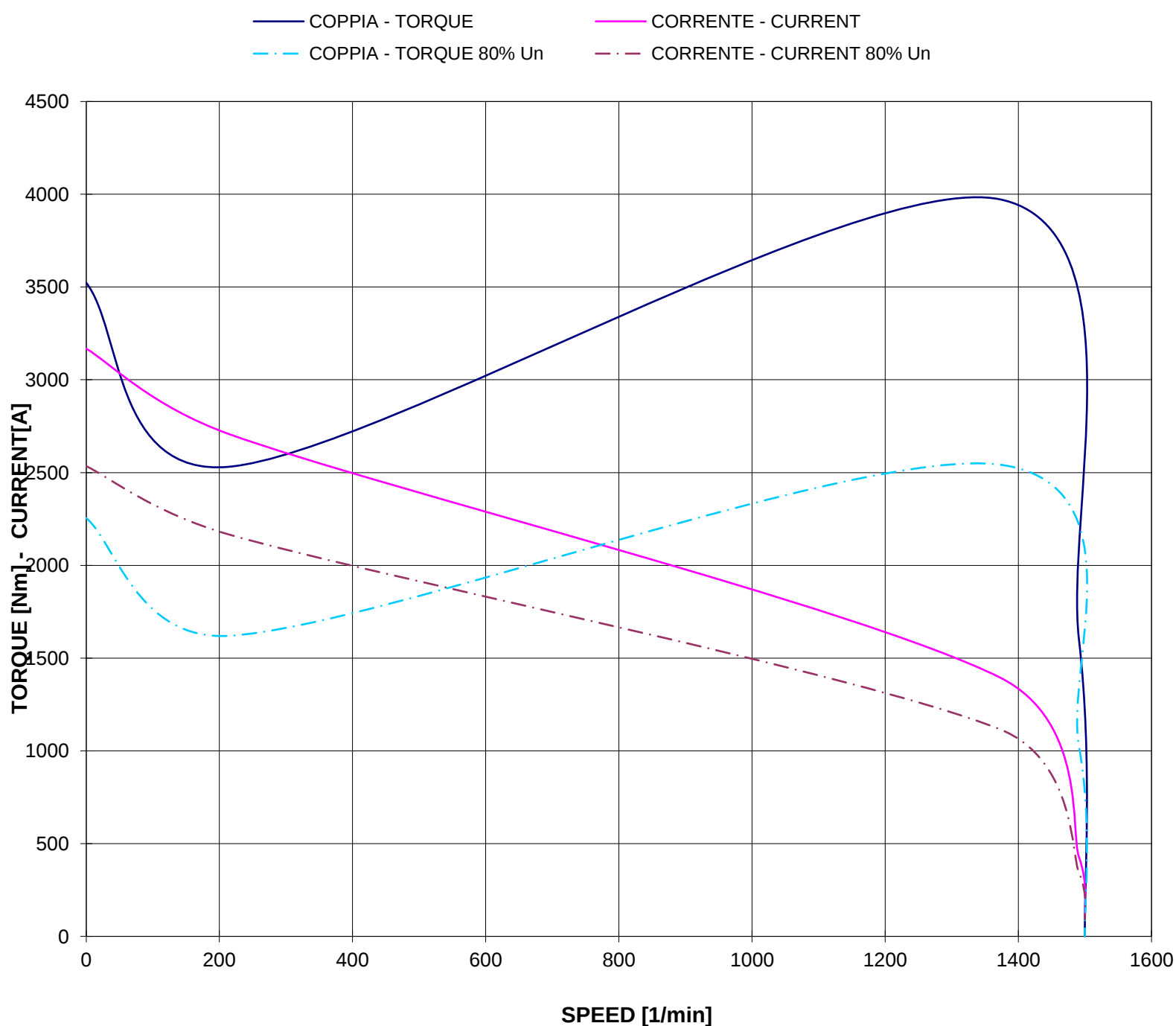
Cliente / Customer -
Ordine cliente / Customer order -
Impianto / Plant -
ITEM -

Conferma ordine / Acknowledgment -
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Coppia / Torque	1601,27	Nm



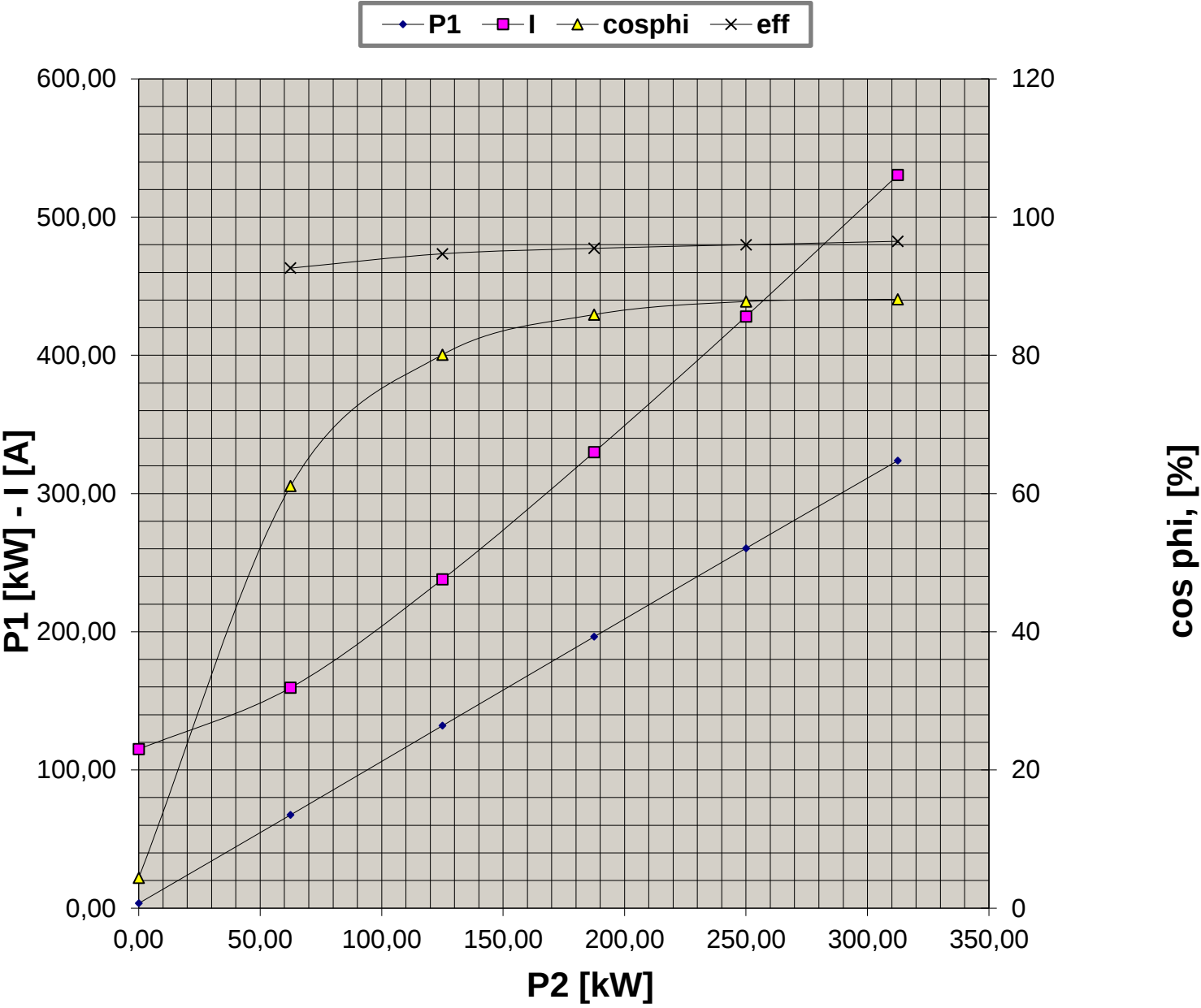
Valori calcolati - Data obtained by calculation method

CURVE CARATTERISTICHE
PERFORMANCE CURVES

Cliente / Customer -
Ordine cliente / Customer order -
Impianto / Plant -
ITEM -

Conferma ordine / Acknowledgment -
Numero di serie / Serial Number -

Motore / Motor	TCI 355M4	
Potenza nominale / Rated power	250,00	kW
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Valori calcolati - Data obtained by calculation method

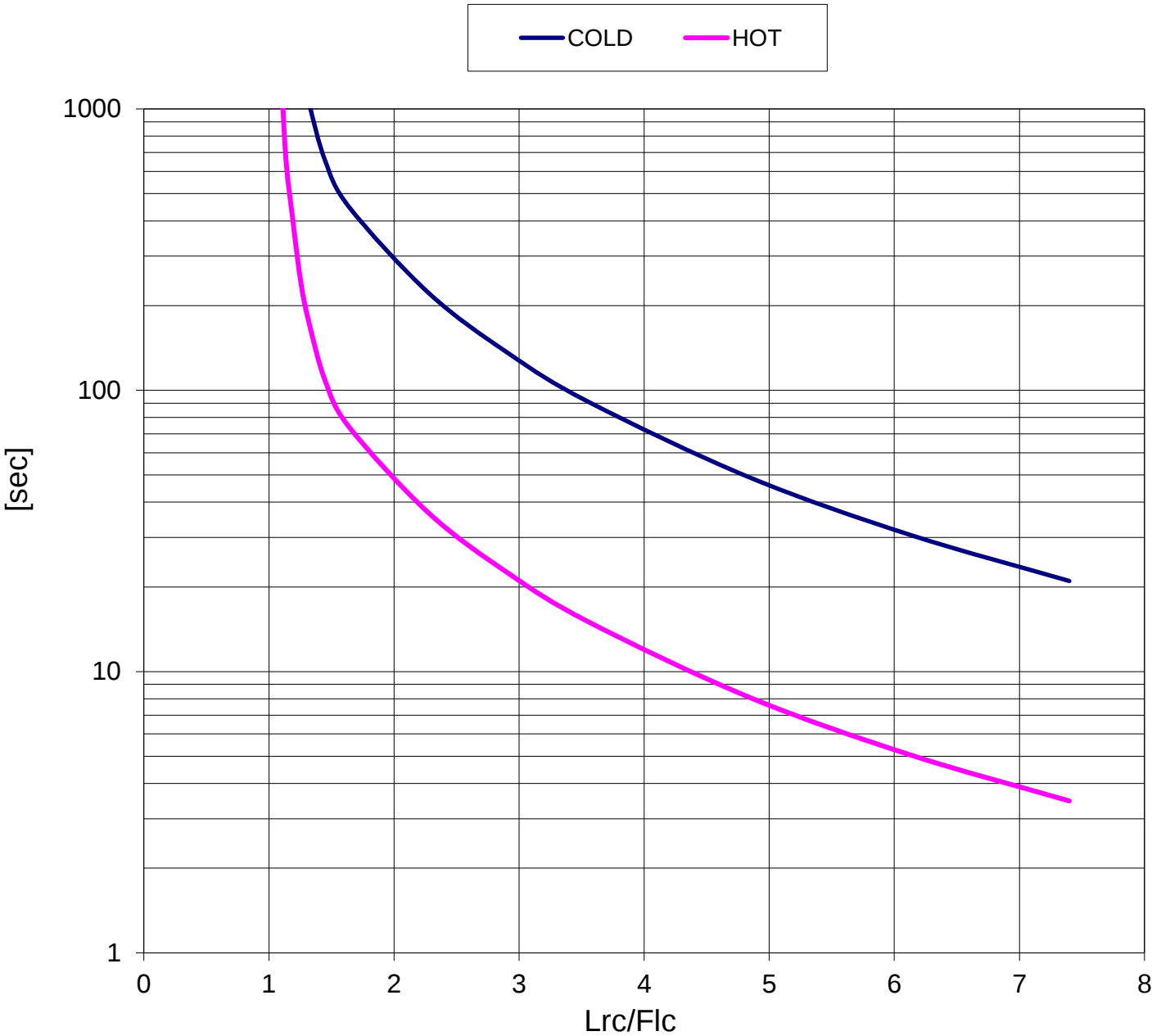
Data / Date 07 March 2022

CURVA LIMITE CORRENTE TEMPO
THERMAL WITHSTAND CURVE

Cliente / Customer -
Ordine cliente / Customer order -
Impianto / Plant -
ITEM -

Conferma ordine / Acknowledgment -
Numero di serie / Serial Number -

Motore / Motor	TCI 355M4	
Potenza nominale / Rated power	250,00	kW
Poli / Pole	4	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	428,16	A
Velocità / Speed	1491	rpm
Coppia / Torque	1601,27	Nm



Valori calcolati - Data obtained by calculation method

Data / Date 07 March 2022

CURVA LIMITE CORRENTE TEMPO (Tensione ridotta)
THERMAL WITHSTAND CURVE (Reduced voltage)

Cliente / Customer -
Ordine cliente / Customer order -
Impianto / Plant -
ITEM -

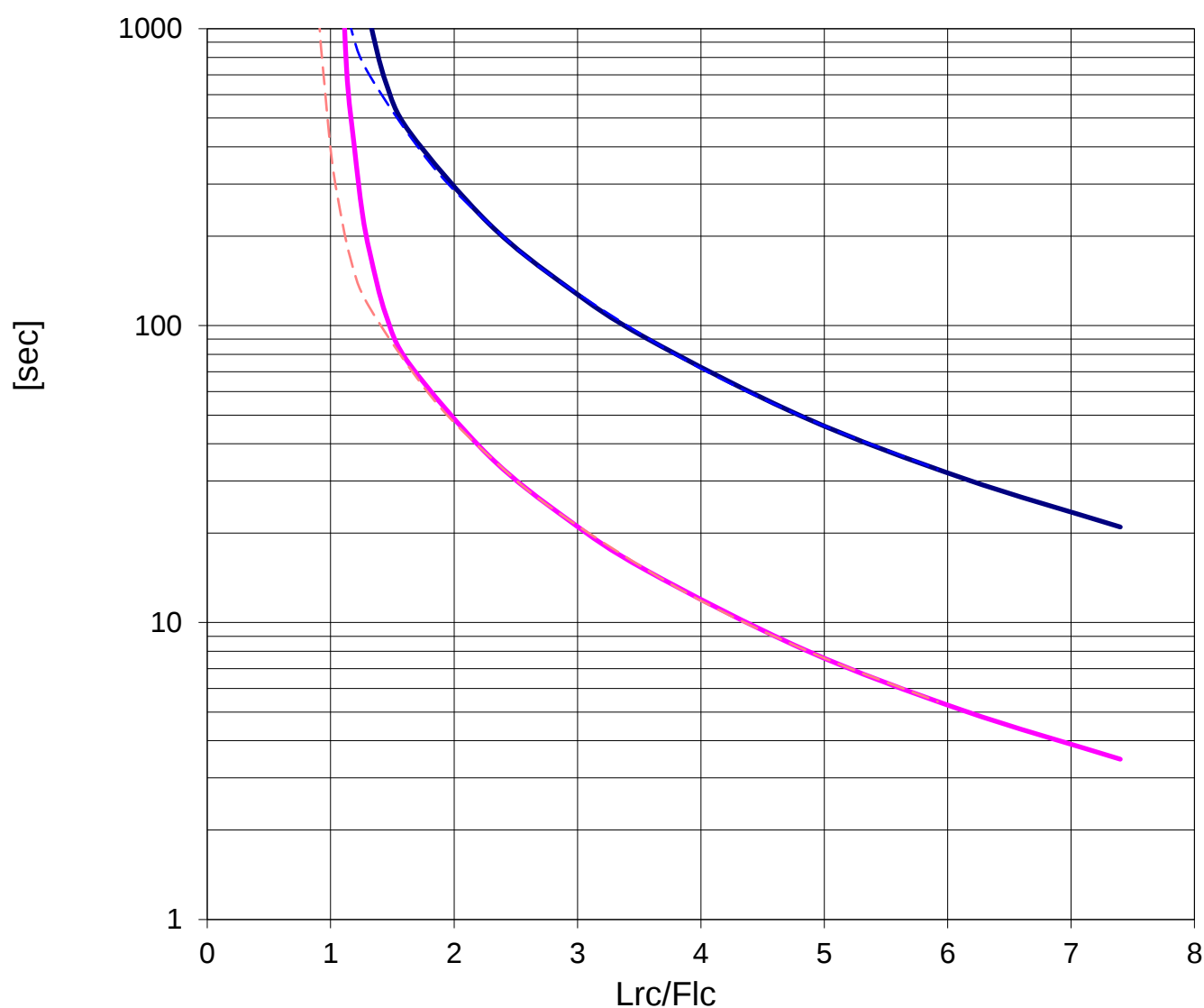
Conferma ordine / Acknowledgment -
Numero di serie / Serial Number -

Motore / Motor

TCI 355M4

Potenza nominale / Rated power	250,00	kW
Poli / Pole	4	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	428,16	A
Velocità / Speed	1491	rpm
Coppia / Torque	1601,27	Nm

— COLD (100% Un) — HOT (100% Un) - - COLD (80% Un) - - HOT (80% Un)



Valori calcolati - Data obtained by calculation method