

PRODUCT INFORMATION PACKET

Model No: E3TI3004183B35D41100

Catalog No: E3TI3004183B35D41100

Made in Italy TCI Series, General Purpose Low Voltage IEC motor, Safe Area, 18,50 kW, 3 phase,
1477 RPM, D400/Y690V 50Hz, 180M Frame B35, 4 Poles, IC411



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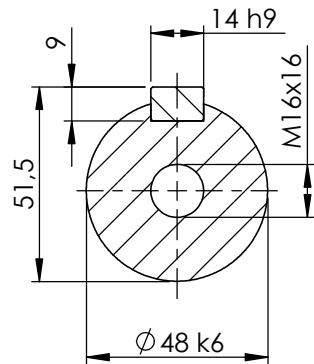
Nameplate Specifications

Output HP	25 Hp	Output KW	18.5 kW
Frequency	50 Hz	Voltage	400/690 V
Current	35.0 A	Speed	1477 rpm
Service Factor	1	Phase	3
Efficiency	92.6 %	Power Factor	0.83
Duty	S1	Insulation Class	F
Frame	180M	Enclosure	Totally Enclosed Fan Cooled
Ambient Temperature	40 °C	Drive End Bearing Size	6311
Opp Drive End Bearing Size	6211	UL	No
CSA	No	CE	Yes
IP Code	IP55	Number of Speeds	1

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	712.00 mm	Frame Length	328.00 mm
Shaft Diameter	48.000 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Top		
Connection Drawing	SC-01-T-1v-1a	Outline Drawing	B3A04T8185001D01

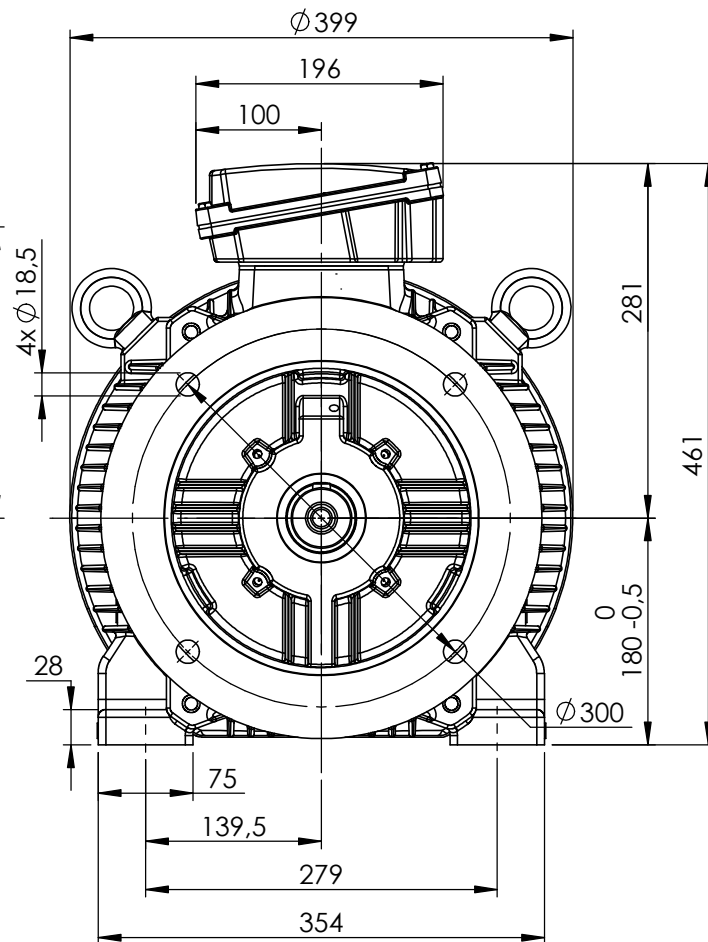
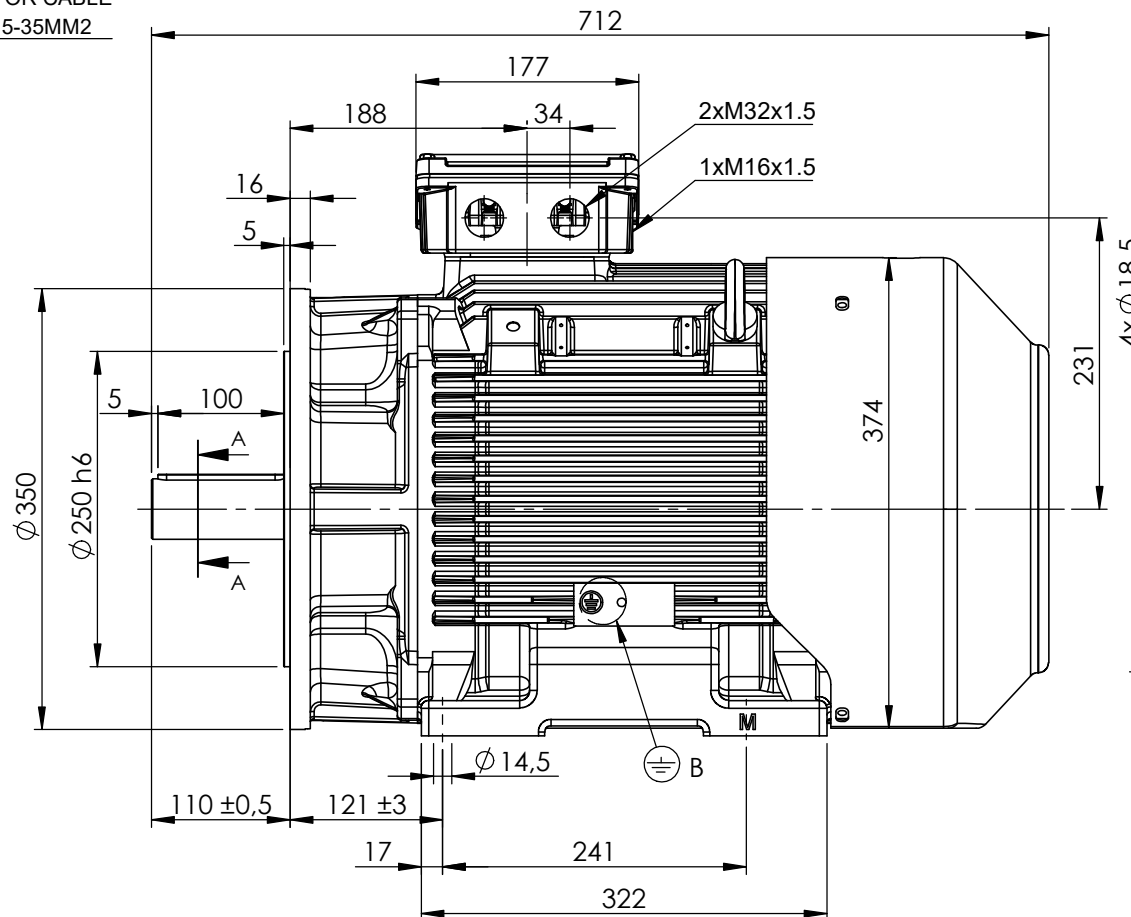
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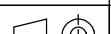
SECTION A-A
SCALE 1 : 2



Earth terminal: 1 in the terminal box, 2 on the frame.



MOTOR TYPE AND DESCRIPTION:

DRAWING REVISION	REVISION BY	DATE	TOLERANCES (EXCEPT AS NOTED) TOLERANCES: ±2 * TOLERANCES: ±0.8	DRAWN BY TN	REGAL™ cemp			
ECO	APPROVED BY	DATE	DIMENSIONS ARE IN mm ACCORDING TO IEC 60072	DATE 11/11/2021				
ECO DESCRIPTION			SERIAL NUMBER	APPROVED BY LP	DESCRIPTION Motor 180 TC (S) B35			
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				REFERENCE				
				FIRST ANGLE PROJECTION		SIZE A4	DRAWING NUMBER B3A04T8185001D01	SHEET 1 OF 2

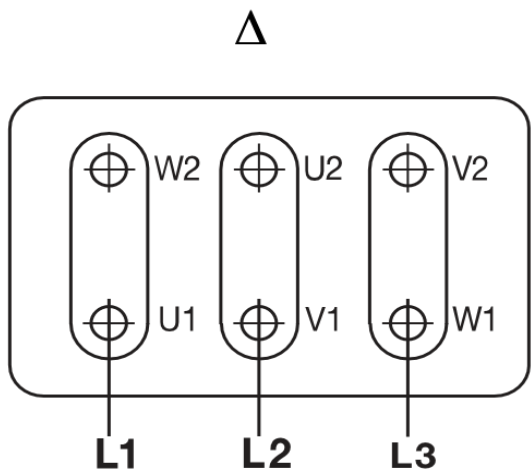
Schema di collegamento - *Connection diagram*
Schemas de branchement - *Schaltplän*
Esquemas de conexión



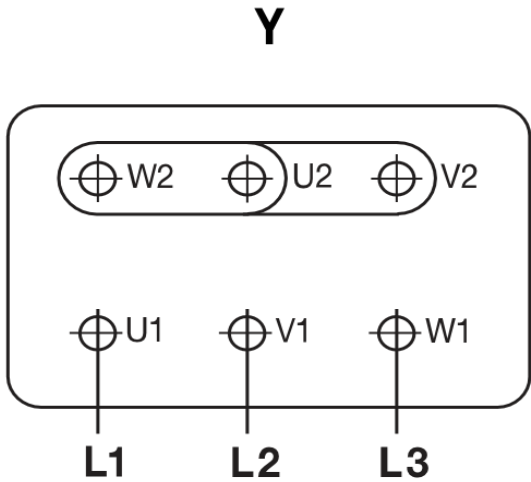
DTE 01/01/2004
SC - 01 - T - 1v.doc

**Motori trifase una velocità - *Single speed, three phase motors* - Moteurs triphasé une vitesse
Drehstrommotor Eine Drehzahlstufe - Motores trifásico una velocidad**

Collegamento - *Connection* - Connexion - *Schaltung* - Conexión



Collegamento - *Connection* - Connexion - *Schaltung* - Conexión



L1 - L2 - L3 = Linea - *Supply* - Reseau - *Netz* - Red

Per invertire la rotazione invertire due fasi - *To change the rotation reverse two phases* - Pour changer le sens de rotation inverser deux phases - *Zur Drehrichtungsänderung zwei Phasen vertauschen* - Para invertir el sentido de rotación invertir dos fases

Marcatura Morsetti Ausiliari - <i>Additional terminals marking</i> (IEC60034-8)		
Marcatura <i>Marking</i>	No. morsetti <i>terminals</i>	Morsetto ausiliare per: <i>Additional terminal for:</i>
TP1A - TP2A (allarme- <i>warning</i>)	2	Termistori PTC (alta velocità) - <i>Thermistor PTC (high speed)</i> [*]
TP1B - TP2B (allarme- <i>warning</i>)	2	Termistori PTC (bassa velocità) - <i>Thermistor PTC (low speed)</i> [*]
R1 - R2 - R3 (I sensore - <i>sensor</i>)	3	Termistore PT100 3 fili - <i>Thermistor PT 100 with 3 wires</i>
R4 - R5 - R6 (II sensore - <i>sensor</i>)	3	
R7 - R8 - R9 (III sensore - <i>sensor</i>)	3	
R11 - R12 - R13 (anteriore - <i>DE</i>)	3	Termistore PT100 su cuscinetto - <i>Thermistor PT 100 on bearing</i>
R21 - R22 - R23 (posteriore - <i>NDE</i>)	3	
TB1 - TB2 (allarme- <i>warning</i>)	2	Protettore bimetallico normalmente chiuso - <i>Normally closed bi-metallic switch</i> (**)
TB3 - TB4 (intervento- <i>switch off</i>)	2	
TB8 - TB9 (intervento- <i>switch off</i>)	2	Protettore bimetallico del freno normalmente chiuso - <i>NC brake bi-metallic switch</i> (**)
TM1 - TM2 (allarme- <i>warning</i>)	2	Protettore bimetallico normalmente aperto - <i>Normally open bi-metallic switch</i> (**)
TM3 - TM4 (intervento- <i>switch off</i>)	2	
HE1- HE2	2	Resistenze riscaldanti - <i>Space heaters</i>
U1 - U2	2	Ventilazione ausiliaria monofase - <i>Single phase forced ventilation</i>
U - V - W	2	Ventilazione ausiliaria trifase - <i>Three phase forced ventilation</i>
colori secondo schema del produttore - <i>colours according manufacturer</i>	9	Encoder
CA1 - CA2	2	Condensatore - <i>Capacitor</i>
PE	1	Conduttore di terra - <i>Earth cable</i>

[*] U nominale - *U rated* = 6V - max 30V(**) U nominale - *U rated* = 250V

FOGLIO DATI PER MOTORI ELETTRICI ASINCRONI TRIFASI : SERIE IEC
DATA SHEET FOR ASYNCHRONOUS THREEPHASE INDUCTION MOTORS: IEC SERIES

Cliente / Customer	-
Ordine cliente / Customer order	-
Item	-

Conferma ordine / Acknowledgment	N° -
Impianto / Plant	-

DATI DI PROGETTO - DESIGN DATA

Modo di protezione		Motore / Frame
Type of protection		Scatola morsetti / Terminal box
Tem. Amb. Min. / Min Amb. Temp.	-20 °C	
Umidità relativa / Relative humidity	90%	
Tensione nominale / Rated Voltage	400 V +/- 10%	

	IP55
	IP55
Tem. Amb. Max. / Max Amb. Temp.	40 °C
Altitudine / Altitude	< 1000 mslm / masl
Frequenza / Frequency	50 Hz +/- 3%

DATI FUNZIONALI E COSTRUTTIVI - PERFORMANCE AND CONSTRUCTION DATA

1	Quantità / Quantity				01
2	Motore tipo / Motor type				TCI 180M4
3	Numero di serie / Serial Number				
4	Forma costruttiva / Shape				B35
5					
6					
Dati nominali / Rated data					
7	Poli / Pole			n°	4
8	Potenza nominale / Rated power			kW	18,50
9	Corrente nominale / Rated current			A	35,60
10	Velocità nominale / Full Load speed			1/min	1477
11	Collegamento / Winding connection				D
12	Isolamento / Insulation class				F
13	Sovratemperatura / Temperature rise				DT80K
14	Raffreddamento / Cooling type				IC411
15	Fattore di servizio / Service factor				1
16					
17	Classe di rendimento / Efficiency level			IEC 34-30	IE3
Performances elettriche / Electrical performances					
Carico / Load			4/4	3/4	2/4
18	Giri / Speed	1/min	1477	1484	1489
19	Corr. / Curr.	A	35,60	27,98	23,20
20	Rend / Eff	%	92,6	93,3	92,8
21	cos φ	-	0,81	0,77	0,62
Performances all'avviamento / Starting performances					
22	Ia/In - LRC/FLC			%	700
23	Cosphi a rotore bloccato / LR power factor				0,43
	Tempo a rotore bloccato / LRWT				
24	100% Un (A caldo / Warm)			sec	6
25	(A freddo / Cold)			sec	19
26	80% Un (A caldo / Warm)			sec	9
27	(A freddo / Cold)			sec	29
	Tempo di avviamento ammissibile / ART				
28	100% Un			sec	16
29	80% Un			sec	25
Curva di coppia / Speed-torque values					
30	Coppia nominale / Rated Torque			Nm	119,62
31	Ca/Cn - LRT/FLT			%	225
32	Cmax/Cn - BDT/FLT			%	310
33					
34					
35					
Varie / Other					
36					
37					
38					
39					

Servizio / Duty			
40	Servizio / Duty type	-	S1
41	Intermittenza / Cyclic duration factor	-	-
42	Avviamenti-ora / Starting-hour	-	-
43	Tempo ciclo / Time		-
Cuscinetti / Bearings			
44	Cuscinetto ant / DE bearing	-	6311 ZZ C3
45	Cuscinetto post / NDE bearing	-	6211 ZZ C3
46	Carico radiale max / Max radial load in X1	N	3358
47	Carico assiale max / Max axial load	N	2350
48	Tipo grasso / Grease type	LGHP2 SKF or equivalent	
49	Intervallo lubrificazione / Lubrication	h	-
50	Quantità grasso / Quantity grease	gr	-
Caratteristiche meccaniche / mechanical specification			
51	Massa / Mass	kg	206
52	Momento d'inerzia / Moment of inertia	kgm2	0,2030
53	Rumore a vuoto / Noise at no load (1 m)	Lp dB(A)	67
54	Vibrazioni / Vibration level	IEC 34-14	A
55	Limite norma / Vibration limit	mm/sec	2,20
56			
57			
Dati entrata cavi - verniciatura / Cable entry and painting			
63	Entrata cavi / Cable entry	IEC 60423	2xM32+1xM16
64	Ciclo verniciatura / Painting cycle		STD
65	Colore finale / Final colour	RAL	5010
66			
67			
68			
69			
70			
71			
Ausiliari - Auxiliaries			
72	Sonde termiche / Temperature detector	winding	PTC
73	Sonde termiche / Temperature detector	bearing	-
74	Scaldiglie / Heaters	V / W	-
75	Preparation for SPM sensor		-
76	Pressacavi / Cable glands		NO
77			

Documento preliminare - Preliminary data sheet

Prepared by : GC

Tolleranze secondo - Tolerances according IEC 60034-1

Rev. 0

Data / Date 03 October 2022

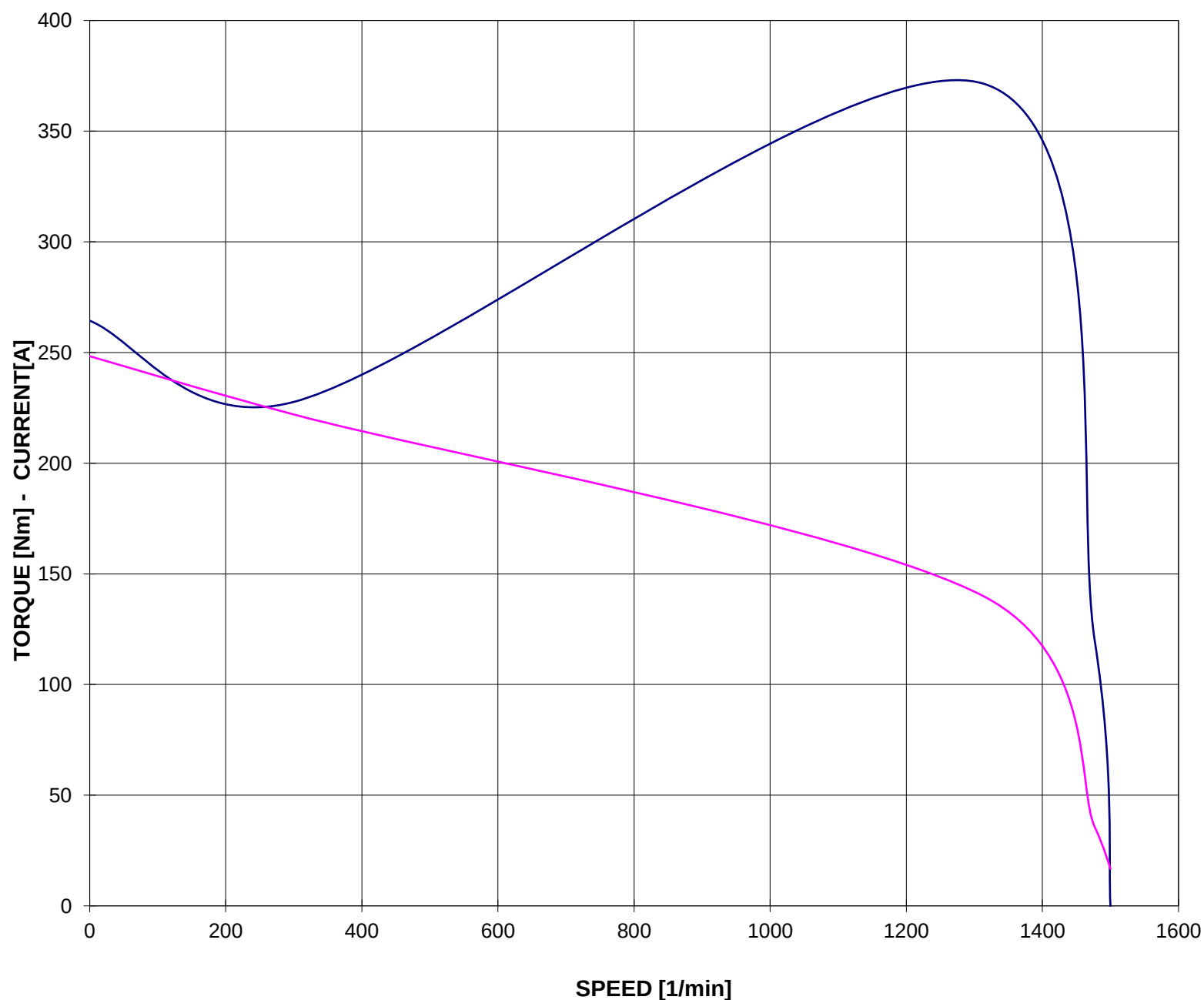
CURVA COPPIA/CORRENTE-GIRI
TORQUE/CURRENT-SPEED DIAGRAM

Cliente / Customer -
Ordine cliente / Customer order -
Impianto / Plant -
ITEM -

Conferma ordine / Acknowledgment -
Numero di serie / Serial Number -

Motore / Motor	TCI 180M4	
Potenza nominale / Rated power	18,50	kW
Poli / Pole	4	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	35,60	A
Velocità / Speed	1477	rpm
Coppia / Torque	119,62	Nm

— COPPIA - TORQUE — CORRENTE - CURRENT



Valori calcolati - Data obtained by calculation method
Documento preliminare - Preliminary document

Data / Date 24-feb-22

CURVA COPPIA/CORRENTE-GIRI (Tensione ridotta)
TORQUE/CURRENT-SPEED DIAGRAM (Reduced voltage)

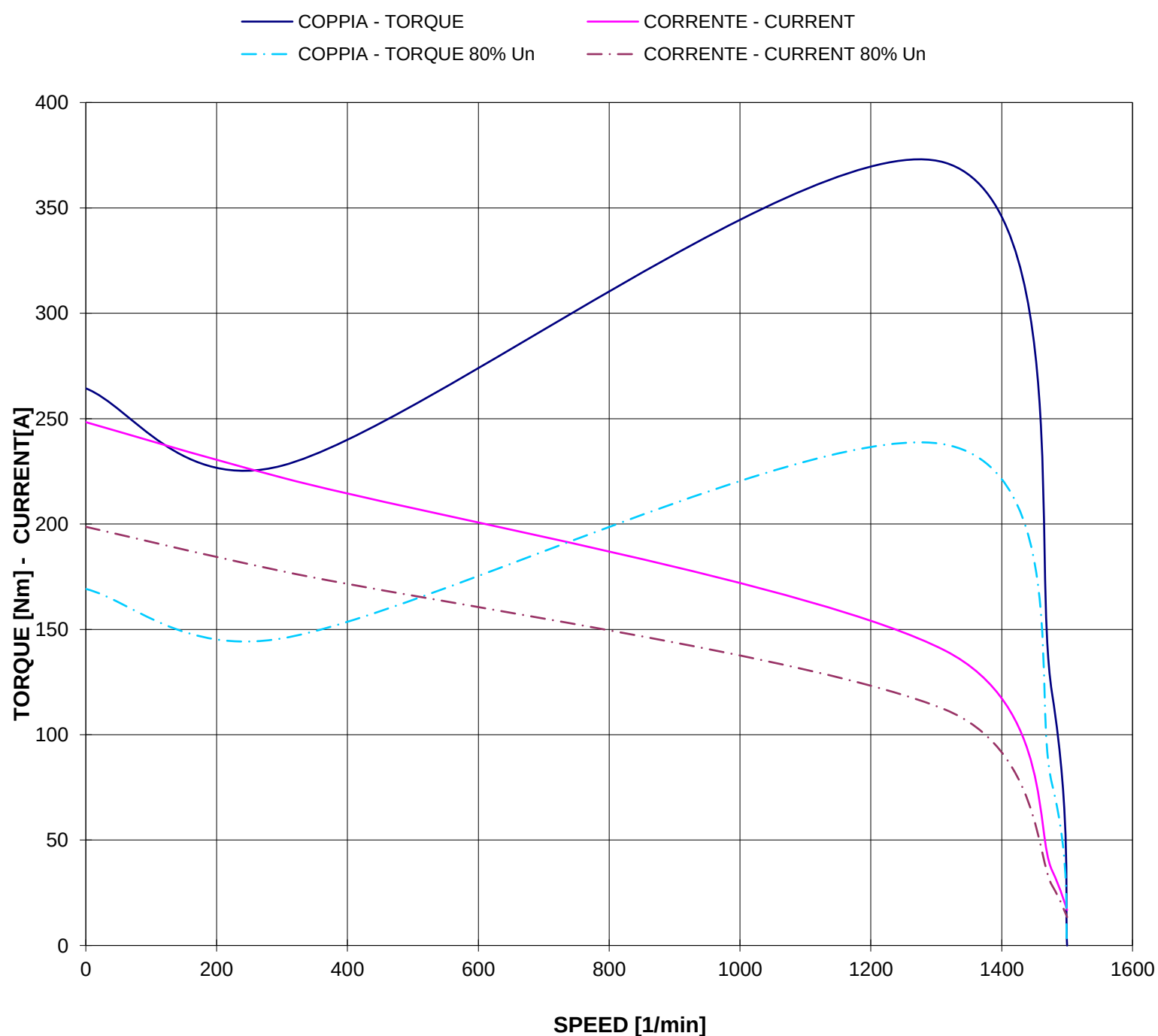
Cliente / Customer -
Ordine cliente / Customer order -
Impianto / Plant -
ITEM -

Conferma ordine / Acknowledgment -
Numero di serie / Serial Number -

Motore / Motor

TCI 180M4

Potenza nominale / Rated power	18,50	kW
Poli / Pole	4	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	35,60	A
Velocità / Speed	1477	rpm
Coppia / Torque	119,62	Nm



Valori calcolati - Data obtained by calculation method
Documento preliminare - Preliminary document

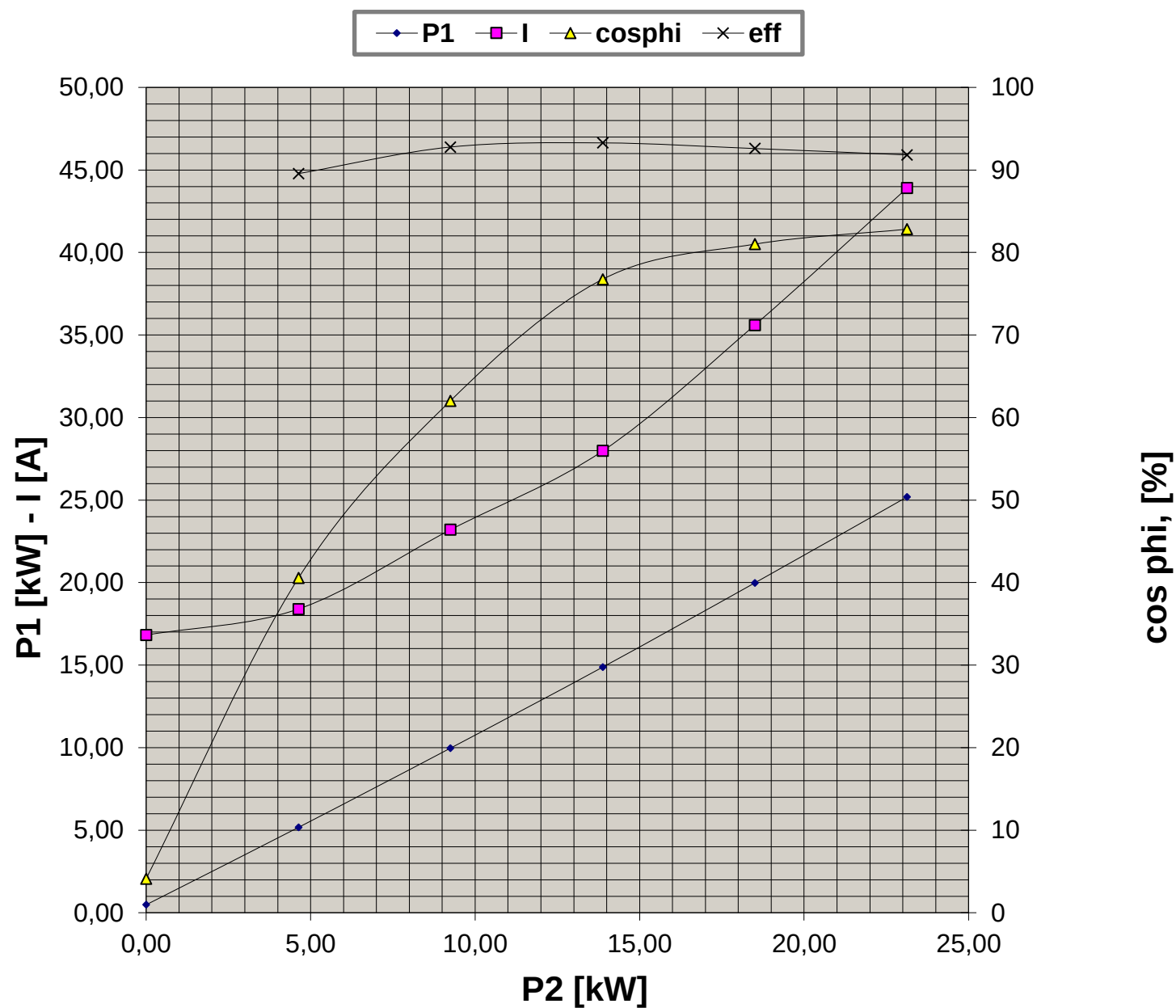
Data / Date 24-feb-22

CURVE CARATTERISTICHE PERFORMANCE CURVES

Cliente / Customer -
Ordine cliente / Customer order -
Impianto / Plant -
ITEM -

Conferma ordine / Acknowledgment -
Numero di serie / Serial Number -

Motore / Motor **TCI 180M4**
Potenza nominale / Rated power 18,50 kW
Poli / Pole 4
Tensione - Frequenza / Voltage - Frequency 400 - 50 V - Hz
Corrente / Rated current 35,60 A
Velocità / Speed 1477 rpm
Coppia / Torque 119,62 Nm



Valori calcolati - Data obtained by calculation method
Documento preliminare - Preliminary document

Data / Date 24-feb-22

CURVA LIMITE CORRENTE TEMPO THERMAL WITHSTAND CURVE

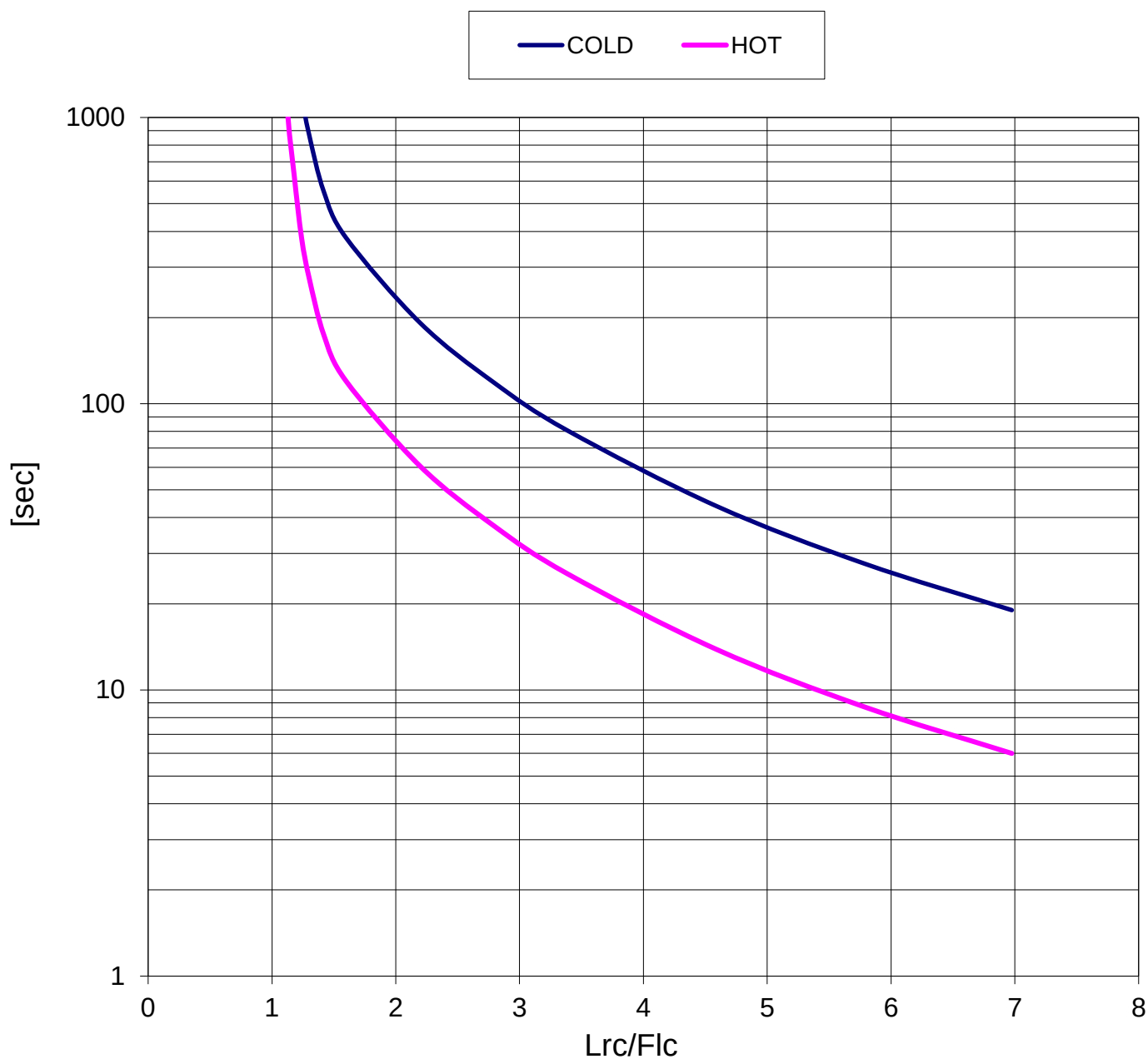
Cliente / Customer -
Ordine cliente / Customer order -
Impianto / Plant -
ITEM -

Conferma ordine / Acknowledgment -
Numero di serie / Serial Number -

Motore / Motor

TCI 180M4

Potenza nominale / Rated power	18,50	kW
Poli / Pole	4	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	35,60	A
Velocità / Speed	1477	rpm
Coppia / Torque	119,62	Nm



Valori calcolati - Data obtained by calculation method
Documento preliminare - Preliminary document

Data / Date 24-feb-22

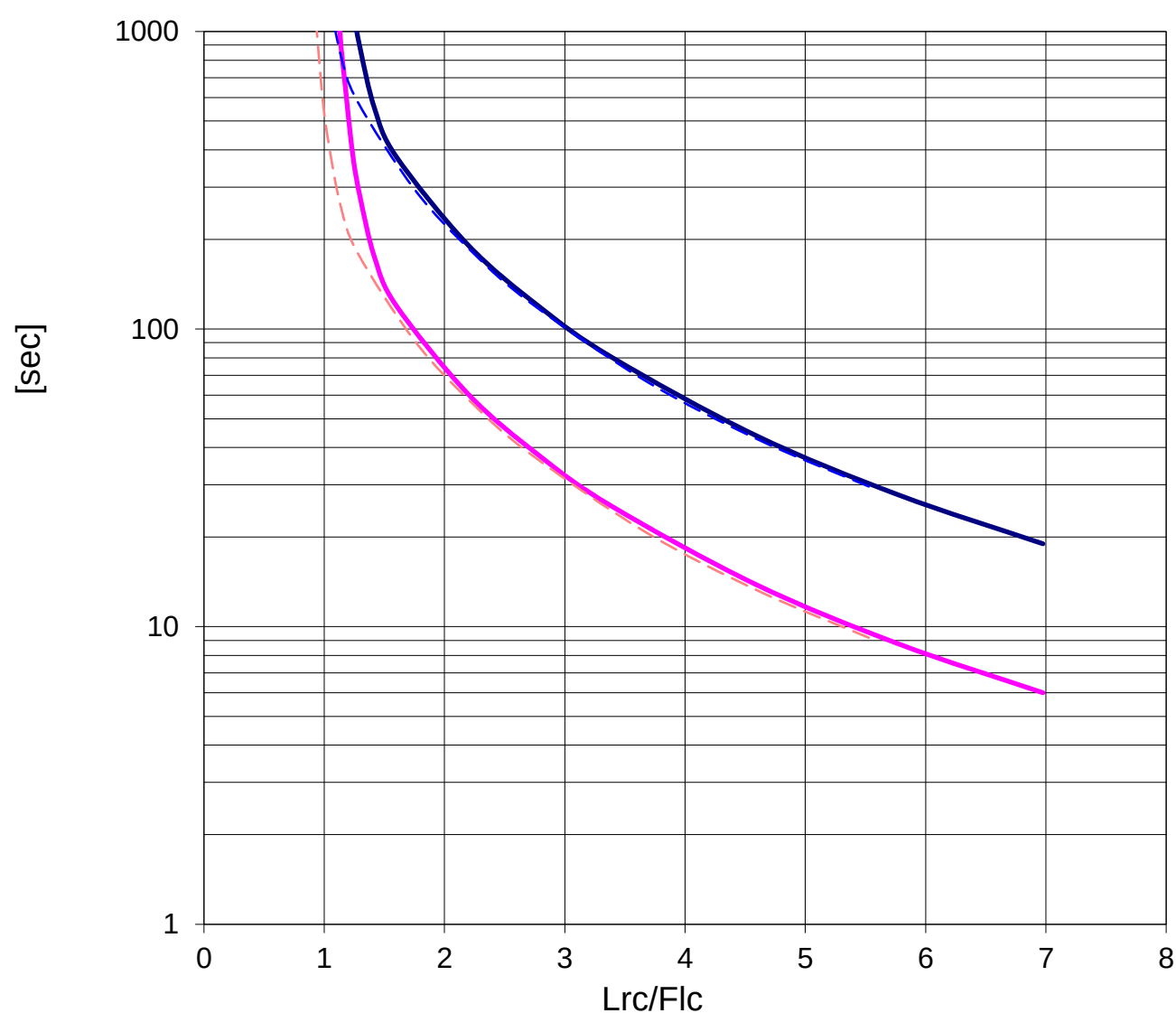
CURVA LIMITE CORRENTE TEMPO (Tensione ridotta)
THERMAL WITHSTAND CURVE (Reduced voltage)

Ciente / Customer -
Ordine cliente / Customer order -
Impianto / Plant -
ITEM -

Conferma ordine / Acknowledgment -
Numero di serie / Serial Number -

Motore / Motor **TCI 180M4**
Potenza nominale / Rated power 18,50 kW
Poli / Pole 4
Tensione - Frequenza / Voltage - Frequency 400 - 50 V - Hz
Corrente / Rated current 35,60 A
Velocità / Speed 1477 rpm
Coppia / Torque 119,62 Nm

— COLD (100% Un) — HOT (100% Un) - - COLD (80% Un) - - HOT (80% Un)



Valori calcolati - Data obtained by calculation method
Documento preliminare - Preliminary document

Data / Date 24-feb-22