

PRODUCT INFORMATION PACKET

Model No: E3AC3004351B35D41100

Catalog No: E3AC3004351B35D41100

Made in Italy E3AC30 Series, General Purpose Low Voltage IEC motor IE3, Flameproof, 250,00kW,
3 phase, 1491 RPM, D400/Y690V 50Hz, 355M Frame B35, 4 Poles, IC411



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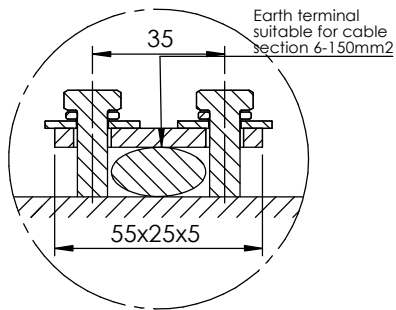
Nameplate Specifications

Phase	3	Output HP	335.0 Hp
Output KW	250.0 kW	Voltage	400/690 V
Speed	1491 rpm	Service Factor	1
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Efficiency	96 %	Ambient Temperature	40 °C
Frequency	50 Hz	Power Factor	0.89
Duty	S1	Insulation Class	F
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6316
UL	No	CSA	No
CE	Yes	IP Code	IP55
Number of Speeds	1		

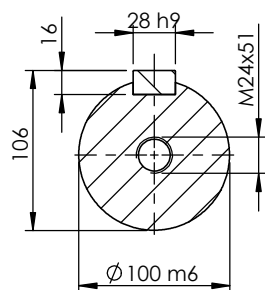
Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1844.00 mm	Frame Length	935.00 mm
Shaft Diameter	100.000 mm	Shaft Extension	210 mm
Assembly/Box Mounting	Top		
Outline Drawing	B3A048355021D01	Connection Drawing	SC-01-T-1v-1a

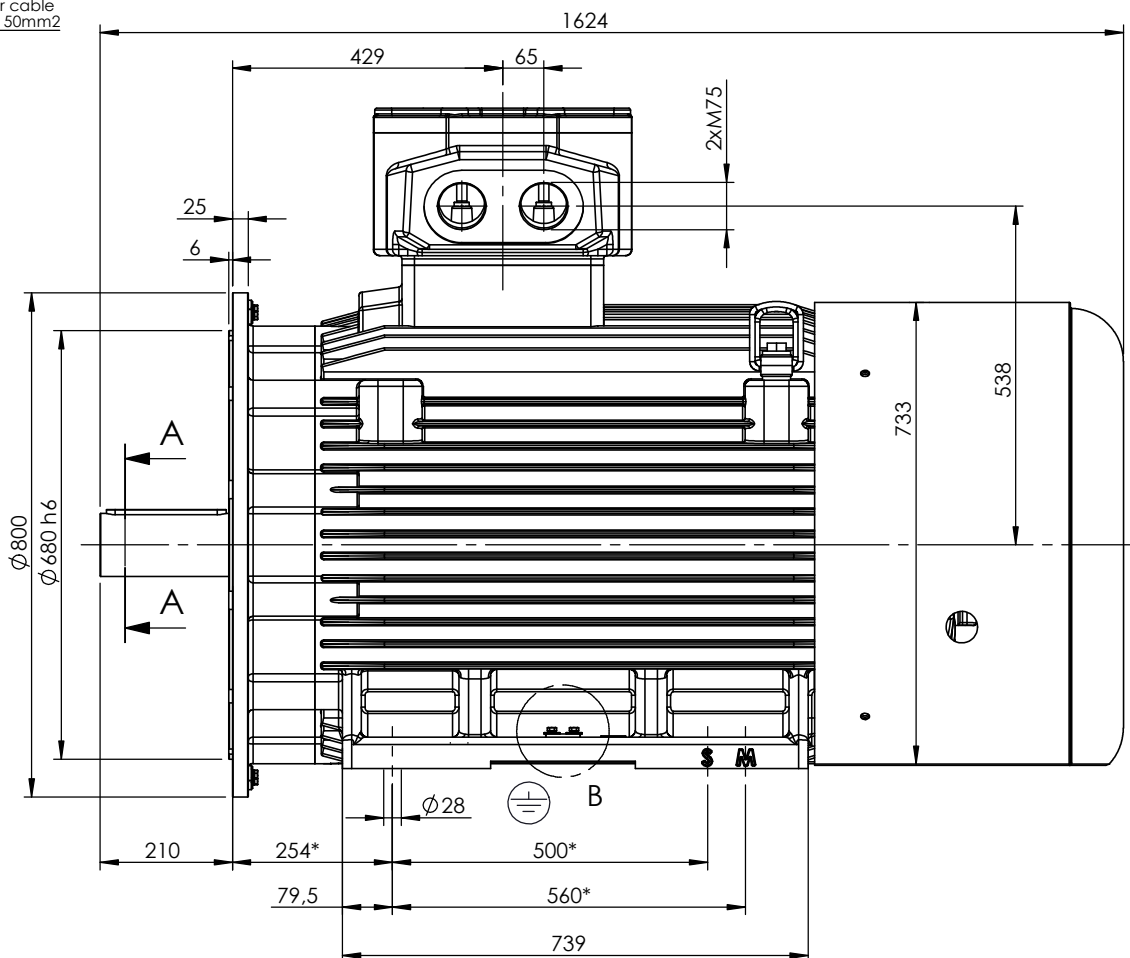
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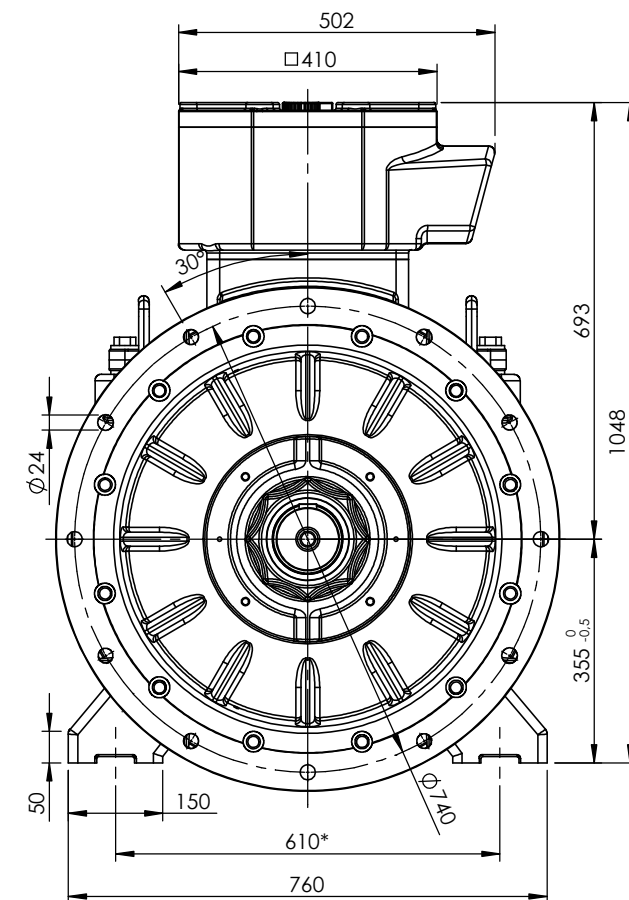
DETAIL B
SCALE 1 : 1



SECTION A-A
SCALE 1 : 5

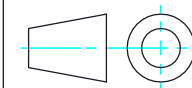


Earth terminal: 1 in the terminal box, 2 on the frame.



N.B.
Dimensions in mm. according to IEC 60072
Tolerances where not differently marked ± 2 mm.
* Tolerances ± 0.8

Customer reference and additional information:



Dimensions in mm
Tolerances allowed

Frame size: **A 355 S-M 4-8 Poles**

Document N.**B3A048355021D01** - Date 20/10/2022

Issued by M.T. - Approved by L.P.

Cemp - Senago (Italy)

Rev.

0

Motor type and description

cemp
Flameproof
Motors

Schema di collegamento - *Connection diagram*
Schemas de branchement - *Schaltplan*
Esquemas de conexión



DTE 01/01/2004
SC - 01 - T - 1v.doc

**Motori trifase una velocità - *Single speed, three phase motors* - Moteurs triphasé une vitesse
Drehstrommotor Eine Drehzahlstufe - Motores trifásico una velocidad**

Collegamento - *Connection* - Connexion - *Schaltung* - Conexión



Collegamento - *Connection* - Connexion - *Schaltung* - Conexión



L1 - L2 - L3 = Linea - *Supply* - Reseau - *Netz* - Red

Per invertire la rotazione invertire due fasi - *To change the rotation reverse two phases* - Pour changer le sens de rotation inverser deux phases - *Zur Drehrichtungsänderung zwei Phasen vertauschen* - Para invertir el sentido de rotación invertir dos fases

Marcatura Morsetti Ausiliari - <i>Additional terminals marking (IEC60034-8)</i>		
Marcatura <i>Marking</i>	No. morsetti <i>terminals</i>	Morsetto ausiliare per: <i>Additional terminal for:</i>
TP1A - TP2A (allarme- <i>warning</i>)	2	Termistori PTC (alta velocità) - <i>Thermistor PTC (high speed) [*]</i>
TP1B - TP2B (allarme- <i>warning</i>)	2	Termistori PTC (bassa velocità) - <i>Thermistor PTC (low speed) [*]</i>
R1 - R2 - R3 (I sensore - <i>sensor</i>)	3	Termistore PT100 3 fili - <i>Thermistor PT 100 with 3 wires</i>
R4 - R5 - R6 (II sensore - <i>sensor</i>)	3	
R7 - R8 - R9 (III sensore - <i>sensor</i>)	3	
R11 - R12 - R13 (anteriore - <i>DE</i>)	3	Termistore PT100 su cuscinetto - <i>Thermistor PT 100 on bearing</i>
R21 - R22 - R23 (posteriore - <i>NDE</i>)	3	
TB1 - TB2 (allarme- <i>warning</i>)	2	Protettore bimetallico normalmente chiuso - <i>Normally closed bi-metallic switch (**)</i>
TB3 - TB4 (intervento- <i>switch off</i>)	2	Protettore bimetallico del freno normalmente chiuso - <i>NC brake bi-metallic switch (**)</i>
TB8 - TB9 (intervento- <i>switch off</i>)	2	
TM1 - TM2 (allarme- <i>warning</i>)	2	Protettore bimetallico normalmente aperto - <i>Normally open bi-metallic switch (**)</i>
TM3 - TM4 (intervento- <i>switch off</i>)	2	
HE1- HE2	2	Resistenze riscaldanti - <i>Space heaters</i>
U1 - U2	2	Ventilazione ausiliaria monofase - <i>Single phase forced ventilation</i>
U - V - W	2	Ventilazione ausiliaria trifase - <i>Three phase forced ventilation</i>
colori secondo schema del produttore - <i>colours according manufacturer</i>	9	Encoder
CA1 - CA2	2	Condensatore - <i>Capacitor</i>
PE	1	Conduttore di terra - <i>Earth cable</i>

[*] U nominale - *U rated* = 6V - max 30V(**) U nominale - *U rated* = 250V

FOGLIO DATI PER MOTORI ELETTRICI ASINCRONI TRIFASI : SERIE IEC
DATA SHEET FOR ASYNCHRONOUS THREEPHASE INDUCTION MOTORS: IEC SERIES

Cliente / Customer
Ordine cliente / Customer order
Item

Conferma ordine / Acknowledgment : N° -
Impianto / Plant -

DATI DI PROGETTO - DESIGN DATA

Modo di protezione	II2G	Motore / Frame
Type of protection		Scatola morsetti / Terminal box
Tem. Amb. Min. / Min Amb.Temp.	-20 °C	
Umidità relativa / Relative humidity	90%	
Tensione nominale / Rated Voltage	400 V ± 5%	

Ex-db IIC T4 Gb	IP55
Ex-db IIC Gb	IP55
Tem. Amb. Max. / Max Amb. Temp.	40 °C
Altitudine / Altitude	< 1000 mslm / masl
Frequenza / Frequency	50 Hz ± 2%

DATI FUNZIONALI E COSTRUTTIVI - PERFORMANCE AND CONSTRUCTION DATA

1	Quantità / Quantity		01
2	Motore tipo / Motor type		AC30 355M 4
3	Numero di serie / Serial Number		-
4	Forma costruttiva / Shape		B35
5	Certificato / Certificate	TÜV IT	15 ATEX 023 X
6	Altro certificato / Other certificate		
Dati nominali / Rated data			
7	Poli / Pole	n°	4
8	Potenza nominale / Rated power	kW	250,00
9	Corrente nominale / Rated current	A	428,16
10	Velocità nominale / Full Load speed	1/min	1491
11	Collegamento / Winding connection		D
12	Isolamento / Insulation class		F
13	Sovratemperatura / Temperature rise		80K
14	Raffreddamento / Cooling type		IC411
15	Fattore di servizio / Service factor		1
16			
17	Classe di rendimento / Efficiency level	IEC 34-30	IE3
Performances elettriche / Electrical performances			
Carico / Load		4/4	3/4
18	Giri / Speed	1/min	1491
19	Corr. / Curr.	A	428,16
20	Rend / Eff	%	96,0
21	cos φ	-	0,88
Performances all'avviamento / Starting performances			
22	Ia/In - LRC/FLC	%	740
23	Cosphi a rotore bloccato / LR power factor		0,31
	Tempo a rotore bloccato / LRWT		
24	100% Un (A caldo / Warm)	sec	3
25	(A freddo / Cold)	sec	21
26	80% Un (A caldo / Warm)	sec	5
27	(A freddo / Cold)	sec	33
	Tempo di avviamento ammissibile / ART		
28	100% Un	sec	18
29	80% Un	sec	29
Curva di coppia / Speed-torque values			
30	Coppia nominale / Rated Torque	Nm	1601,27
31	Ca/Cn - LRT/FLT	%	220
32	Cmax/Cn - BDT/FLT	%	250
33			
34			
35			
Varie / Other			
36			
37			
38			
39			

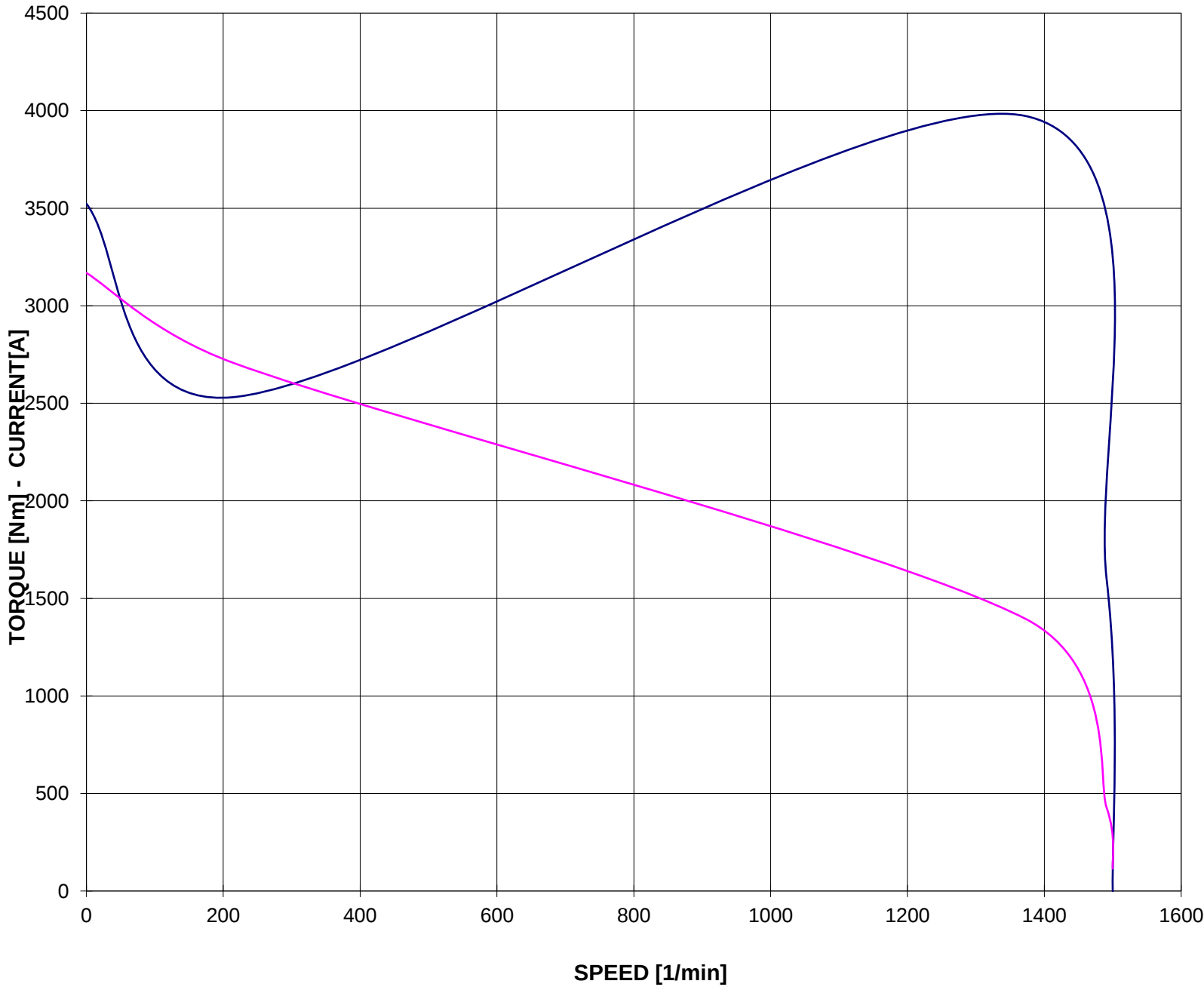
Servizio / Duty			
40	Servizio / Duty type	-	S1
41	Intermittenza / Cyclic duration factor	-	-
42	Avviamenti-ora / Starting-hour	-	-
43	Tempo ciclo / Time		-
Cuscinetti / Bearings			
44	Cuscinetto ant / DE bearing	-	6322 C3
45	Cuscinetto post / NDE bearing	-	6316 C3
46	Carico radiale max / Max radial load in X1	N	-
47	Carico assiale max / Max axial load	N	-
48	Tipo grasso / Grease type	LGHP2 SKF or equivalent	
49	Intervallo lubrificazione / Lubrication	h	-
50	Quantità grasso / Quantity grease	gr	-
Caratteristiche meccaniche / mechanical specification			
51	Massa / Mass	kg	2120
52	Momento d'inerzia / Moment of inertia	kgm2	9,3060
53	Rumore a vuoto / Noise at no load (1 m)	Lp dB(A)	82
54	Vibrazioni / Vibration level	IEC 34-14	A
55	Limite norma / Vibration limit	mm/sec	2,80
56			
57			
Dati entrata cavi - verniciatura / Cable entry and painting			
63	Entrata cavi / Cable entry		2xM75
64	Ciclo verniciatura / Painting cycle		STD
65	Colore finale / Final colour	RAL	5010
66			
67			
68			
69			
70			
71			
Ausiliari - Auxiliaries			
72	Sonde termiche / Temperature detector	winding	-
73	Sonde termiche / Temperature detector	bearing	-
74	Scaldiglie / Heaters	V / W	-
75	Preparation for SPM sensor		-
76	Pressacavi / Cable glands		NO
77			

CURVA COPPIA/CORRENTE-GIRI
TORQUE/CURRENT-SPEED DIAGRAM

Cliente / Customer -
Impianto / Plant -
ITEM -
Numero d'offerta / Offer Number -

Motore / Motor	AC30 355M 4	
Potenza nominale / Rated power	250,00	kW
Poli / Pole	4	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	428,16	A
Velocità / Speed	1491	rpm
Coppia / Torque	1601,27	Nm

COPPIA - TORQUE CORRENTE - CURRENT



Valori calcolati - Data obtained by calculation method

CURVA COPPIA/CORRENTE-GIRI (Tensione ridotta)
TORQUE/CURRENT-SPEED DIAGRAM (Reduced voltage)

Cliente / Customer -

Impianto / Plant -
ITEM -

Numero d'offerta / Offer Number -
-

Motore / Motor

AC30 355M 4

Potenza nominale / Rated power 250,00 kW

Poli / Pole 4

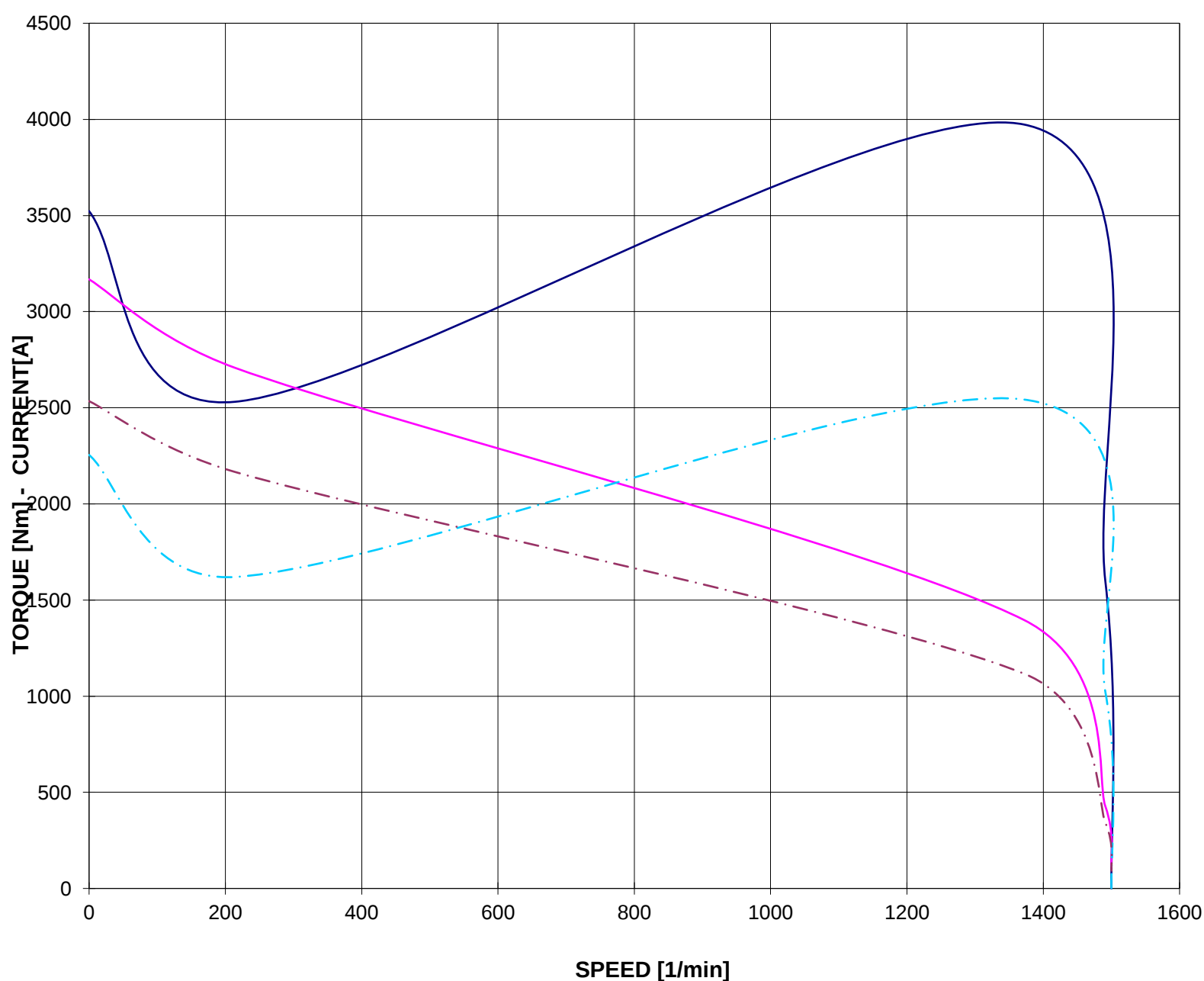
Tensione - Frequenza / Voltage - Frequency 400 - 50 V - Hz

Corrente / Rated current 428,16 A

Velocità / Speed 1491 rpm

Coppia / Torque 1601,27 Nm

— COPPIA - TORQUE — CORRENTE - CURRENT
- - - COPPIA - TORQUE 80% Un - - - CORRENTE - CURRENT 80% Un

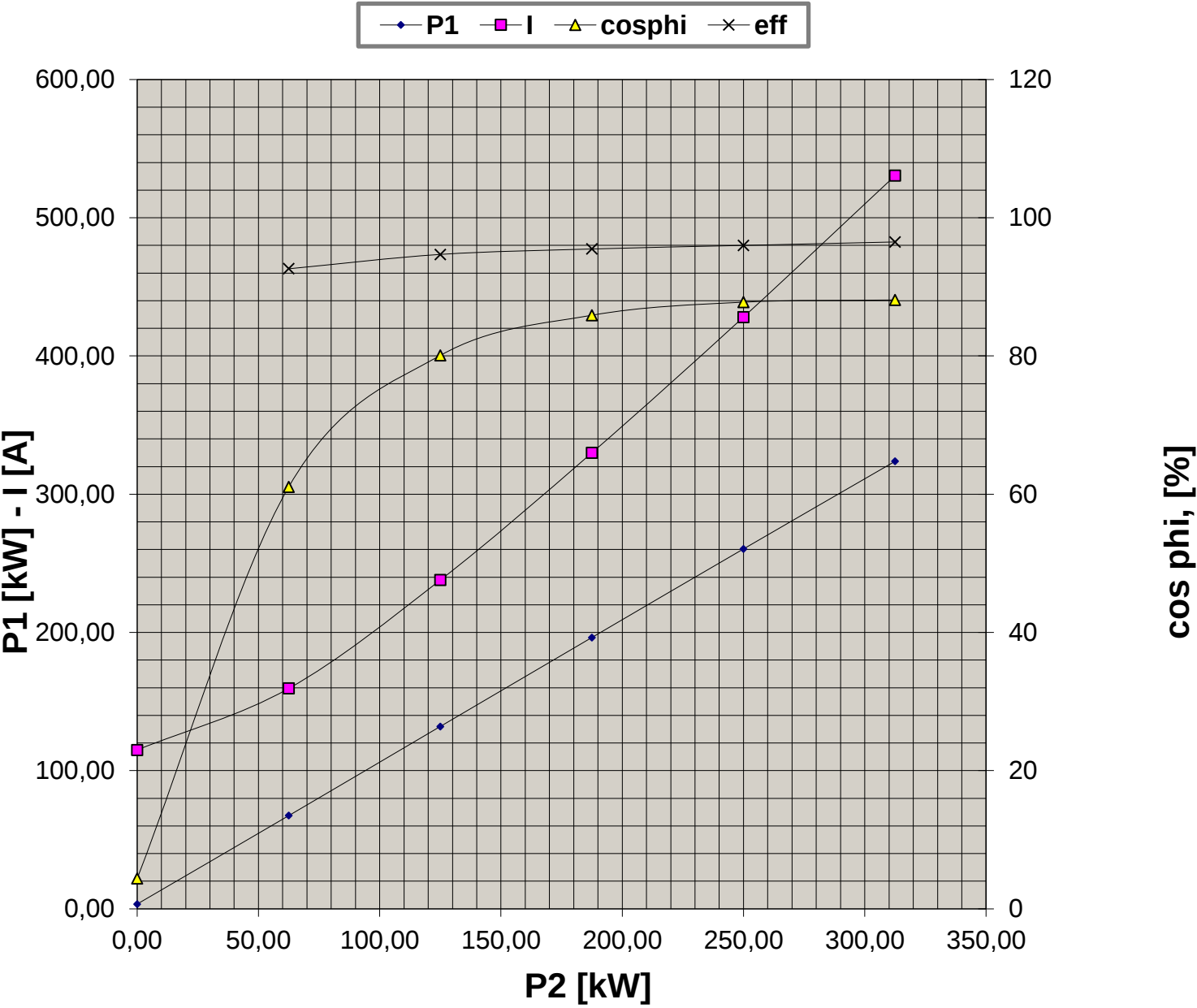


Valori calcolati - Data obtained by calculation method

CURVE CARATTERISTICHE
PERFORMANCE CURVES

Ciente / Customer -
Impianto / Plant -
ITEM -
Numero d'offerta / Offer Number -

Motore / Motor	AC30 355M 4	
Potenza nominale / Rated power	250,00	kW
Poli / Pole	4	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	428,16	A
Velocità / Speed	1491	rpm
Coppia / Torque	1601,27	Nm



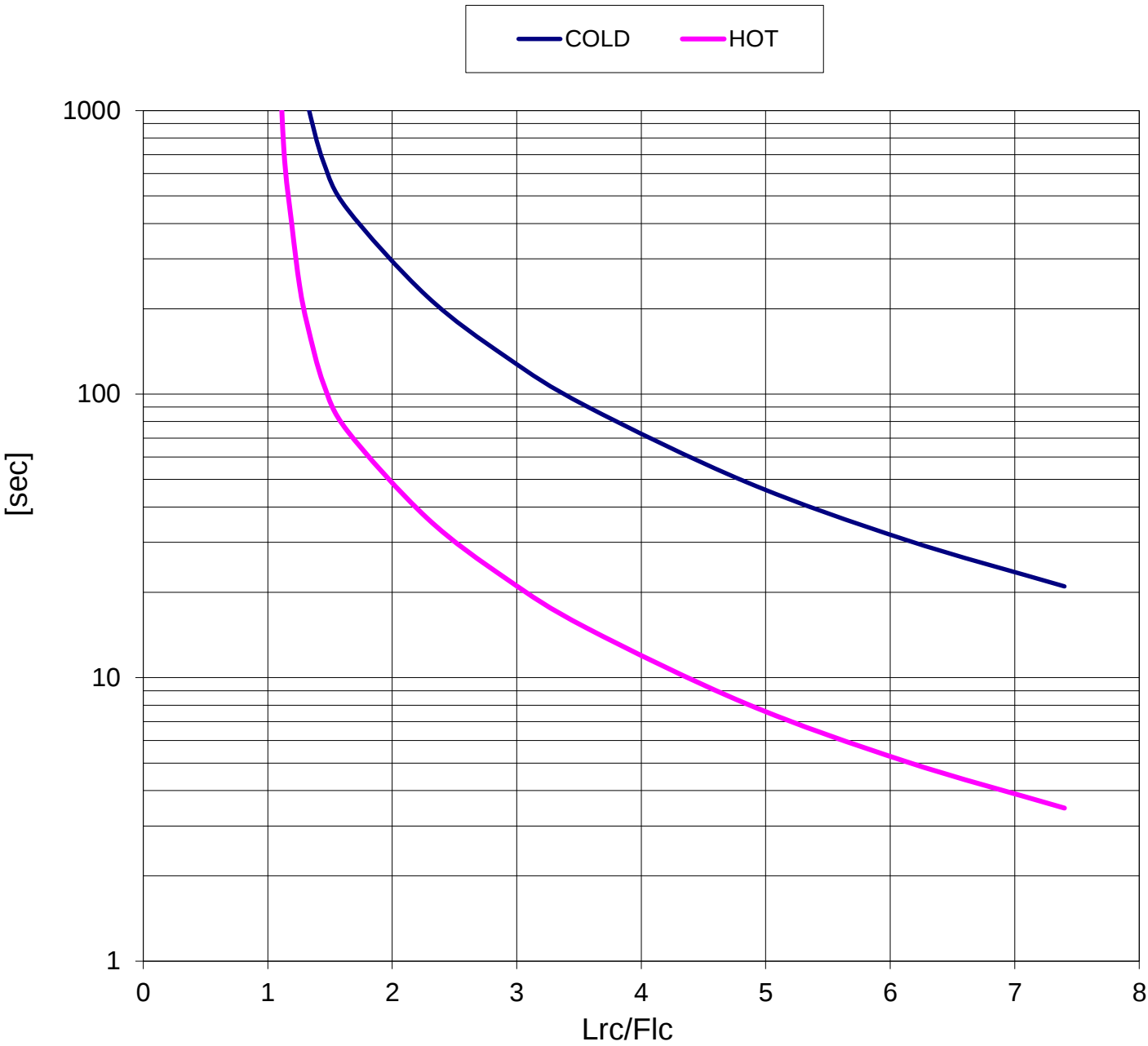
Valori calcolati - Data obtained by calculation method

Data / Date 28 January 2022

CURVA LIMITE CORRENTE TEMPO
THERMAL WITHSTAND CURVE

Ciente / Customer -
Impianto / Plant -
ITEM -
Numero d'offerta / Offer Number -

Motore / Motor	AC30 355M 4	
Potenza nominale / Rated power	250,00	kW
Poli / Pole	4	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	428,16	A
Velocità / Speed	1491	rpm
Coppia / Torque	1601,27	Nm



Valori calcolati - Data obtained by calculation method

Data / Date 28 January 2022

CURVA LIMITE CORRENTE TEMPO (Tensione ridotta)
THERMAL WITHSTAND CURVE (Reduced voltage)

Cliente / Customer -

Impianto / Plant -
ITEM -

Numero d'offerta / Offer Number -
-

Motore / Motor AC30 355M 4

Potenza nominale / Rated power 250,00 kW

Poli / Pole 4

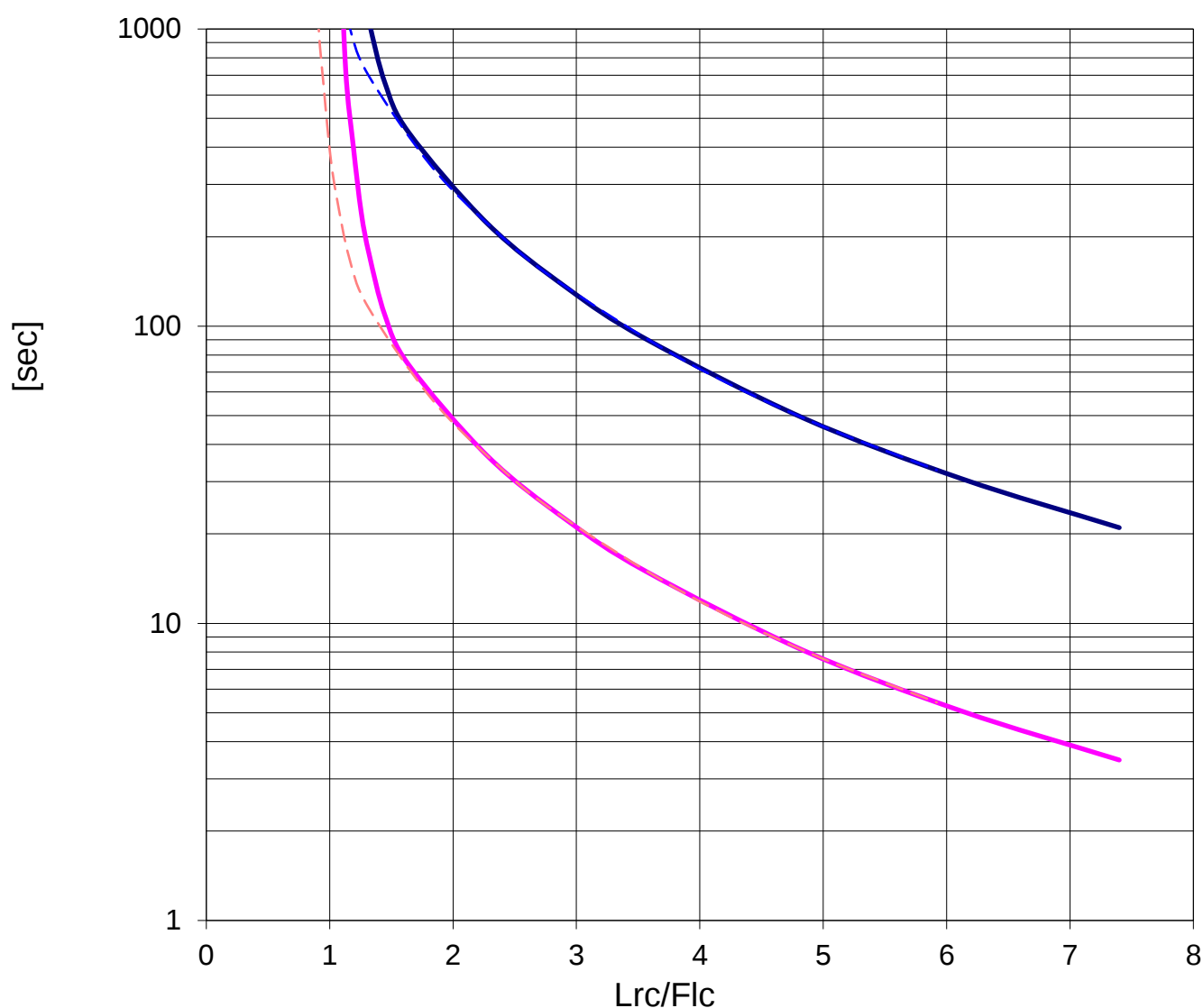
Tensione - Frequenza / Voltage - Frequency 400 - 50 V - Hz

Corrente / Rated current 428,16 A

Velocità / Speed 1491 rpm

Coppia / Torque 1601,27 Nm

— COLD (100% Un) — HOT (100% Un) - - COLD (80% Un) - - HOT (80% Un)



Valori calcolati - Data obtained by calculation method