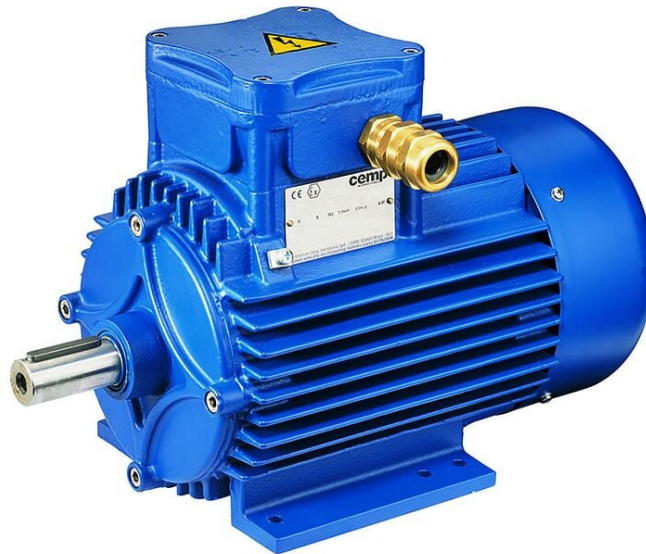


PRODUCT INFORMATION PACKET

Model No: E3AC3002065B30S41100

Catalog No: E3AC3002065B30S41100

Made in Italy E3AC30 Series, General Purpose Low Voltage IEC motor IE3, Flameproof, 0,25kW,
3 phase, 2858 RPM, D230/Y400V 50Hz, 63B Frame B3, 2 Poles, IC411



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Nameplate Specifications

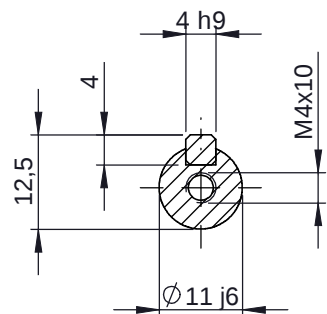
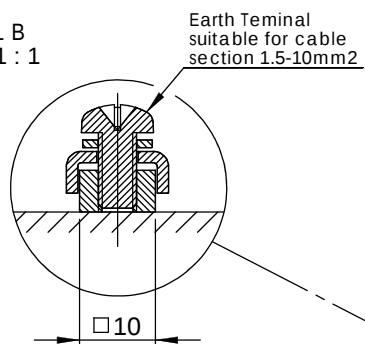
Output HP	0.34 Hp	Output KW	0.25 kW
Frequency	50 Hz	Voltage	230/400 V
Current	0.86 A	Speed	2858 rpm
Service Factor	1	Phase	3
Efficiency	70.1 %	Power Factor	0.6
Duty	S1	Insulation Class	F
Frame	63B	Enclosure	Totally Enclosed Fan Cooled
Ambient Temperature	40 °C	Drive End Bearing Size	6202
Opp Drive End Bearing Size	6202	UL	No
CSA	No	CE	Yes
IP Code	IP55	Number of Speeds	1

Technical Specifications

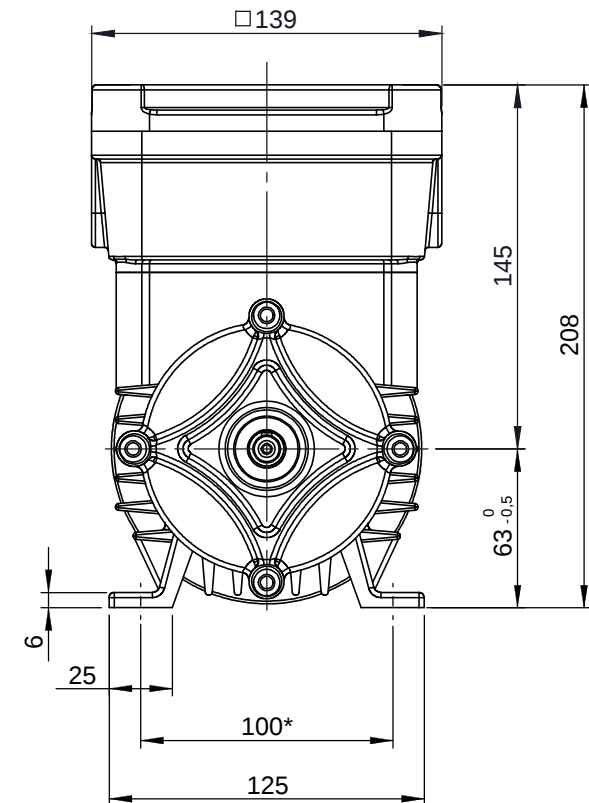
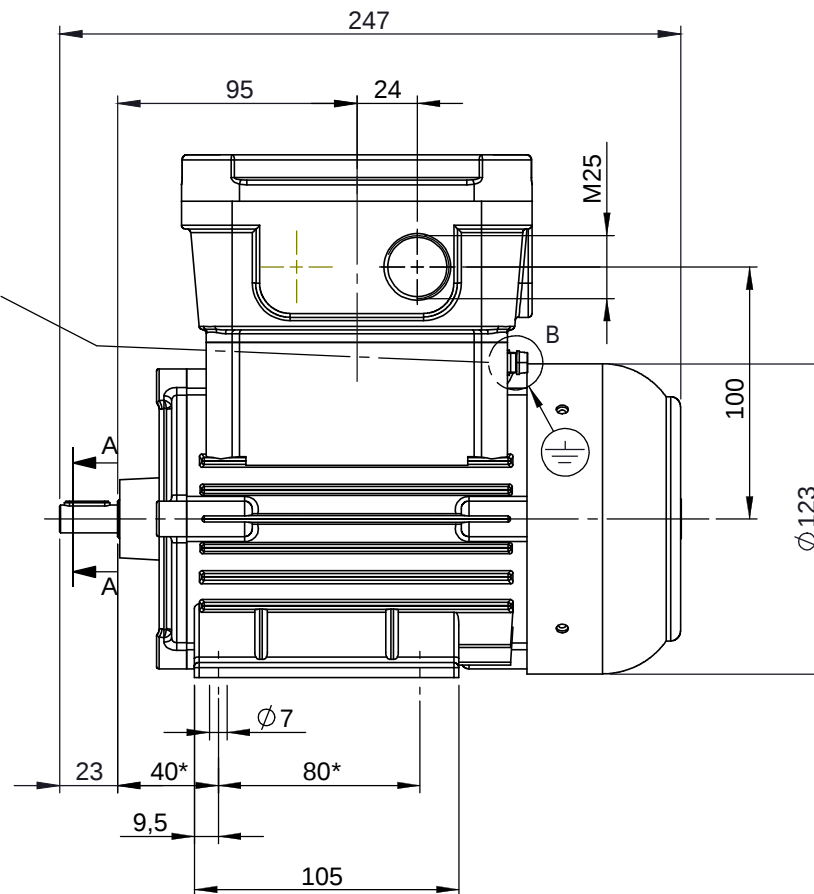
Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	Zz	Opp Drive End Bearing	Zz
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	275.50 mm	Frame Length	105.00 mm
Shaft Diameter	11.000 mm	Shaft Extension	23 mm
Assembly/Box Mounting	Top		
Outline Drawing	B3A048060001A01	Connection Drawing	SC-01-T-1v-1a

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DETAIL B
SCALE 1 : 1



SECTION A-A
SCALE 1 : 1

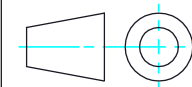


N.B.
Dimensions in mm. according to IEC 60072
Tolerances where not differently marked ± 2 mm.
* Tolerances ± 0.8



Earth terminal: 1 in the terminal box, 1 on the frame.

Customer reference and additional information:



Dimensions in mm
Tolerances allowed

Frame size: **63**

Document N.**B3A048060001A01** - Date 28/11/2008

Issued by G.Toscano - Approved by A.Madaschi

Cemp - Senago (Italy)

Rev.

0

Motor type and description

cemp
Flameproof
Motors

Schema di collegamento - *Connection diagram*
Schemas de branchement - *Schaltplän*
Esquemas de conexión



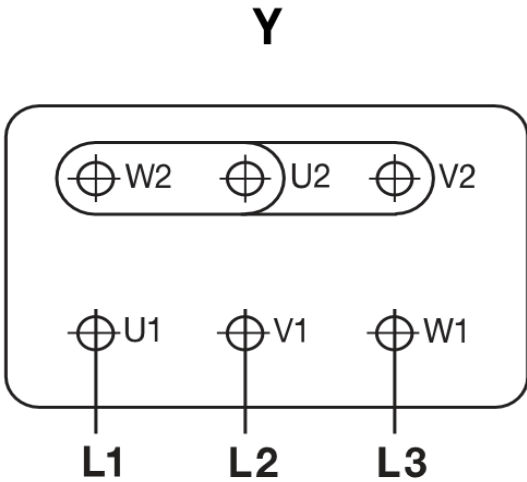
DTE 01/01/2004
SC - 01 - T - 1v.doc

Motori trifase una velocità - *Single speed, three phase motors* - Moteurs triphasé une vitesse
***Drehstrommotor Eine Drehzahlstufe* - Motores trifásico una velocidad**

Collegamento - *Connection* - Connexion - *Schaltung* - Conexión



Collegamento - *Connection* - Connexion - *Schaltung* - Conexión



L1 - L2 - L3 = Linea - *Supply* - Reseau - *Netz* - Red

Per invertire la rotazione invertire due fasi - *To change the rotation reverse two phases* - Pour changer le sens de rotation inverser deux phases - *Zur Drehrichtungsänderung zwei Phasen vertauschen* - Para invertir el sentido de rotación invertir dos fases

Marcatura Morsetti Ausiliari - <i>Additional terminals marking (IEC60034-8)</i>		
Marcatura <i>Marking</i>	No. morsetti <i>terminals</i>	Morsetto ausiliare per: <i>Additional terminal for:</i>
TP1A - TP2A (allarme- <i>warning</i>)	2	Termistori PTC (alta velocità) - <i>Thermistor PTC (high speed) [*]</i>
TP1B - TP2B (allarme- <i>warning</i>)	2	Termistori PTC (bassa velocità) - <i>Thermistor PTC (low speed) [*]</i>
R1 - R2 - R3 (I sensore - <i>sensor</i>)	3	Termistore PT100 3 fili - <i>Thermistor PT 100 with 3 wires</i>
R4 - R5 - R6 (II sensore - <i>sensor</i>)	3	
R7 - R8 - R9 (III sensore - <i>sensor</i>)	3	
R11 - R12 - R13 (anteriore - <i>DE</i>)	3	Termistore PT100 su cuscinetto - <i>Thermistor PT 100 on bearing</i>
R21 - R22 - R23 (posteriore - <i>NDE</i>)	3	
TB1 - TB2 (allarme- <i>warning</i>)	2	Protettore bimetallico normalmente chiuso - <i>Normally closed bi-metallic switch (**)</i>
TB3 - TB4 (intervento- <i>switch off</i>)	2	Protettore bimetallico del freno normalmente chiuso - <i>NC brake bi-metallic switch (**)</i>
TB8 - TB9 (intervento- <i>switch off</i>)	2	
TM1 - TM2 (allarme- <i>warning</i>)	2	Protettore bimetallico normalmente aperto - <i>Normally open bi-metallic switch (**)</i>
TM3 - TM4 (intervento- <i>switch off</i>)	2	
HE1- HE2	2	Resistenze riscaldanti - <i>Space heaters</i>
U1 - U2	2	Ventilazione ausiliaria monofase - <i>Single phase forced ventilation</i>
U - V - W	2	Ventilazione ausiliaria trifase - <i>Three phase forced ventilation</i>
colori secondo schema del produttore - <i>colours according manufacturer</i>	9	Encoder
CA1 - CA2	2	Condensatore - <i>Capacitor</i>
PE	1	Conduttore di terra - <i>Earth cable</i>

[*] U nominale - *U rated* = 6V - max 30V

(**) U nominale - *U rated* = 250V

FOGLIO DATI PER MOTORI ELETTRICI ASINCRONI TRIFASI : SERIE IEC
DATA SHEET FOR ASYNCHRONOUS THREEPHASE INDUCTION MOTORS: IEC SERIES

Cliente / Customer
Offerta / Offer
Impianto / Plant

DATI DI PROGETTO - DESIGN DATA

Modo di protezione	II2G	Motore / Frame
Type of protection		Scatola morsetti / Terminal box
Tem. Amb. Min. / Min Amb. Temp.	-20 °C	
Umidità relativa / Relative humidity	90%	
Tensione nominale / Rated Voltage	400 V +/- 5%	

Ex db IIC T4 Gb	IP55
Ex db IIC Gb	IP55
Tem. Amb. Max. / Max Amb. Temp.	40 °C
Altitudine / Altitude	< 1000 mslm / masl
Frequenza / Frequency	50 Hz +/- 2%

DATI FUNZIONALI E COSTRUTTIVI - PERFORMANCE AND CONSTRUCTION DATA

1	Quantità / Quantity		01
2	Motore tipo / Motor type		AC30r 63B 2
3	Numero di serie / Serial Number		
4	Forma costruttiva / Shape		B3
5	Certificato / Certificate	TUV IT	14ATEX050X
6	Altro certificato / Other certificate		
Dati nominali / Rated data			
7	Poli / Pole	n°	2
8	Potenza nominale / Rated power	kW	0,25
9	Corrente nominale / Rated current	A	0,86
10	Velocità nominale / Full Load speed	1/min	2858
11	Collegamento / Winding connection		Y
12	Isolamento / Insulation class		F
13	Sovratemperatura / Temperature rise		80K
14	Raffreddamento / Cooling type		IC411
15	Fattore di servizio / Service factor		1
16			
17	Classe di rendimento / Efficiency level	IEC 34-30	IE3
Performances elettriche / Electrical performances			
Carico / Load		4/4	3/4
18	Giri / Speed	1/min	2858
19	Corr. / Curr.	A	0,86
20	Rend / Eff	%	70,1
21	cos φ	-	0,60
Performances all'avviamento / Starting performances			
22	Ia/In - LRC/FLC	%	470
23	Cosphi a rotore bloccato / LR power factor		0,81
	Tempo a rotore bloccato / LRWT		
24	100% Un (A caldo / Warm)	sec	18
25	(A freddo / Cold)	sec	27
26	80% Un (A caldo / Warm)	sec	28
27	(A freddo / Cold)	sec	42
	Tempo di avviamento ammissibile / ART		
28	100% Un	sec	24
29	80% Un	sec	37
Curva di coppia / Speed-torque values			
30	Coppia nominale / Rated Torque	Nm	0,84
31	Ca/Cn - LRT/FLT	%	430
32	Cmax/Cn - BDT/FLT	%	370
33			
34			
35			
Varie / Other			
36			
37			
38			
39			

Servizio / Duty		
40	Servizio / Duty type	S1
41	Intermittenza / Cyclic duration factor	-
42	Avviamenti-ora / Starting-hour	-
43	Tempo ciclo / Time	-
Cuscinetti / Bearings		
44	Cuscinetto ant / DE bearing	6202 ZZ
45	Cuscinetto post / NDE bearing	6202 ZZ
46	Carico radiale max / Max radial load in X1	360
47	Carico assiale max / Max axial load	120
48	Tipo grasso / Grease type	LGHP2 SKF or equivalent
49	Intervallo lubrificazione / Lubrication	h
50	Quantità grasso / Quantity grease	gr
Caratteristiche meccaniche / mechanical specification		
51	Massa / Mass	kg
52	Momento d'inerzia / Moment of inertia	kgm2
53	Rumore a vuoto / Noise at no load (1 m)	Lp dB(A)
54	Vibrazioni / Vibration level	IEC 34-14
55	Limite norma / Vibration limit	mm/sec
56		
57		
Dati entrata cavi - verniciatura / Cable entry and painting		
63	Entrata cavi / Cable entry	1xM25
64	Ciclo verniciatura / Painting cycle	STD
65	Colore finale / Final colour	RAL
66		
67		
68		
69		
70		
71		
Ausiliari - Auxiliaries		
72	Sonde termiche / Temperature detector	winding
73	Sonde termiche / Temperature detector	bearing
74	Scaldiglie / Heaters	V / W
75	Preparation for SPM sensor	-
76	Pressacavi / Cable glands	NO
77		

Documento preliminare - Preliminary data sheet

Prepared by : GC

Tolleranze secondo - Tolerances according IEC 60034-1

Rev. 0

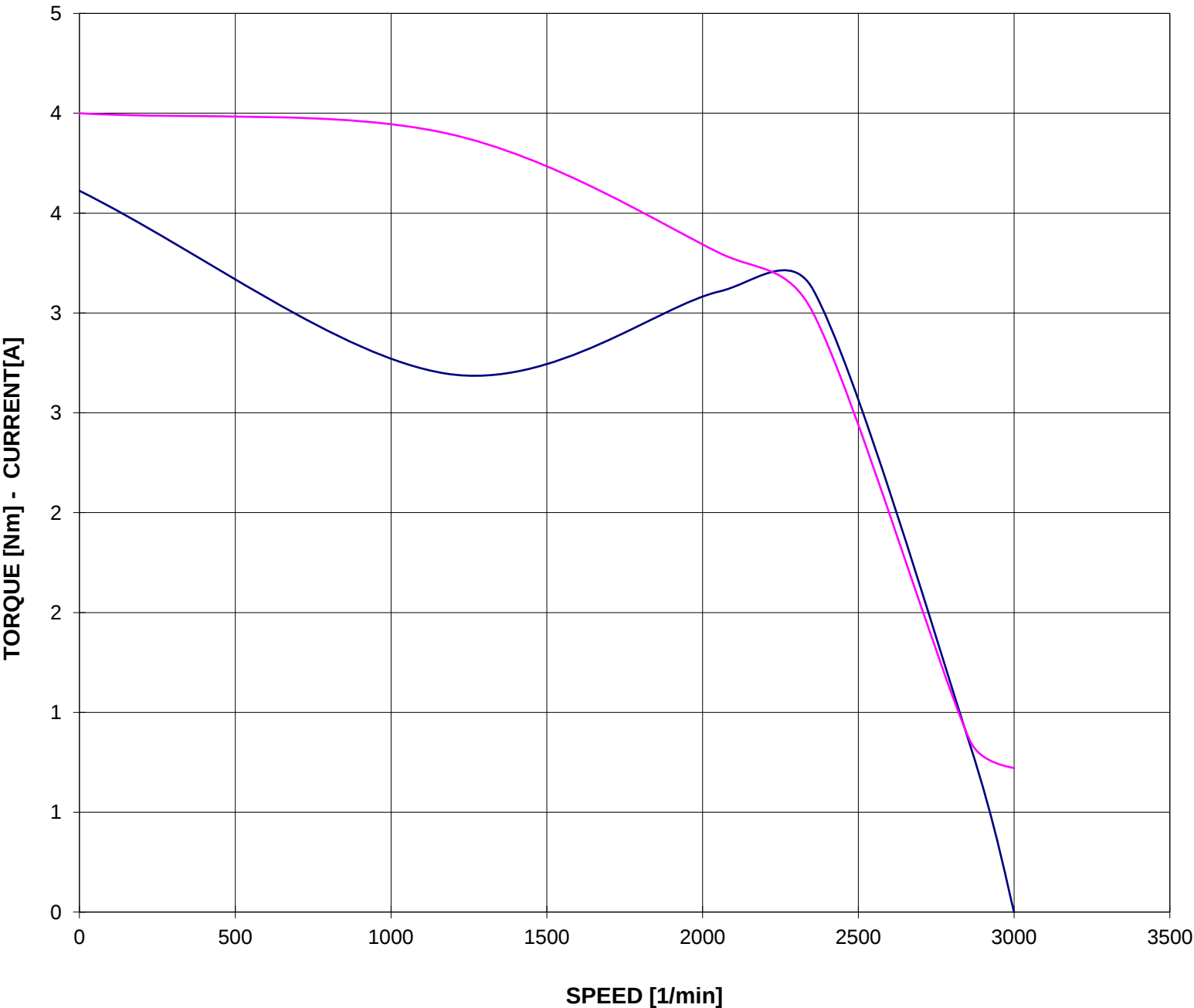
Data / Date 19 Dec 2022

CURVA COPPIA/CORRENTE-GIRI
TORQUE/CURRENT-SPEED DIAGRAM

Ciente / Customer -
Impianto / Plant -
ITEM -
Numero d'offerta / Offer Number -

Motore / Motor	AC30r 63B 2	
Potenza nominale / Rated power	0,25	kW
Poli / Pole	2	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	0,86	A
Velocità / Speed	2858	rpm
Coppia / Torque	0,84	Nm

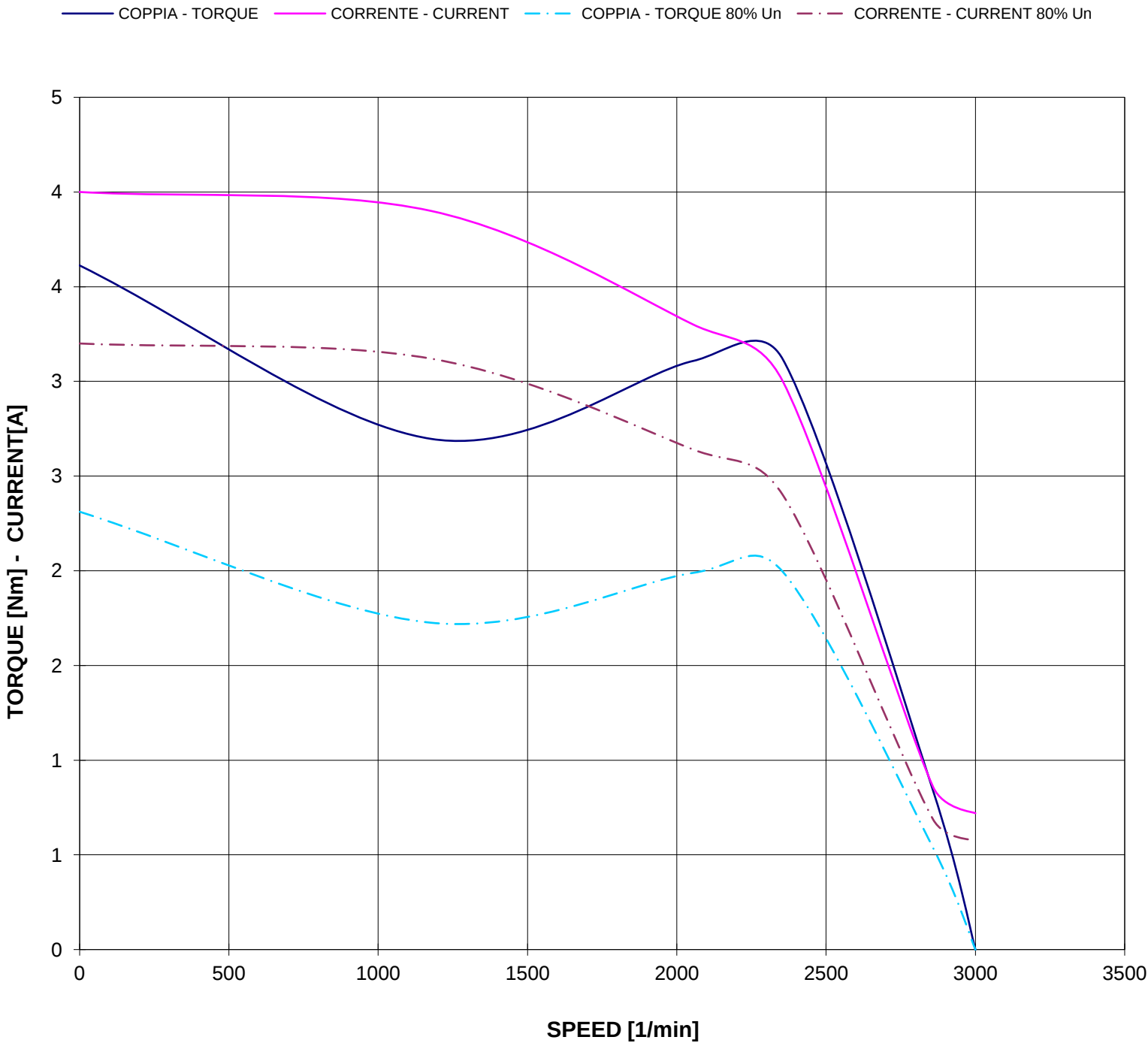
COPPIA - TORQUECORRENTE - CURRENT



CURVA COPPIA/CORRENTE-GIRI (Tensione ridotta)
TORQUE/CURRENT-SPEED DIAGRAM (Reduced voltage)

Ciente / Customer -
Impianto / Plant -
ITEM -
Numero d'offerta / Offer Number -

Motore / Motor	AC30r 63B 2	
Potenza nominale / Rated power	0,25	kW
Poli / Pole	2	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	0,86	A
Velocità / Speed	2858	rpm
Coppia / Torque	0,84	Nm



CURVE CARATTERISTICHE PERFORMANCE CURVES

Cliente / Customer

-

Impianto / Plant

-

ITEM

-

Numero d'offerta / Offer Number

-

Motore / Motor

AC30r 63B 2

Potenza nominale / Rated power

0,25

kW

Poli / Pole

2

Tensione - Frequenza / Voltage - Frequency

400 - 50

V - Hz

Corrente / Rated current

0,86

A

Velocità / Speed

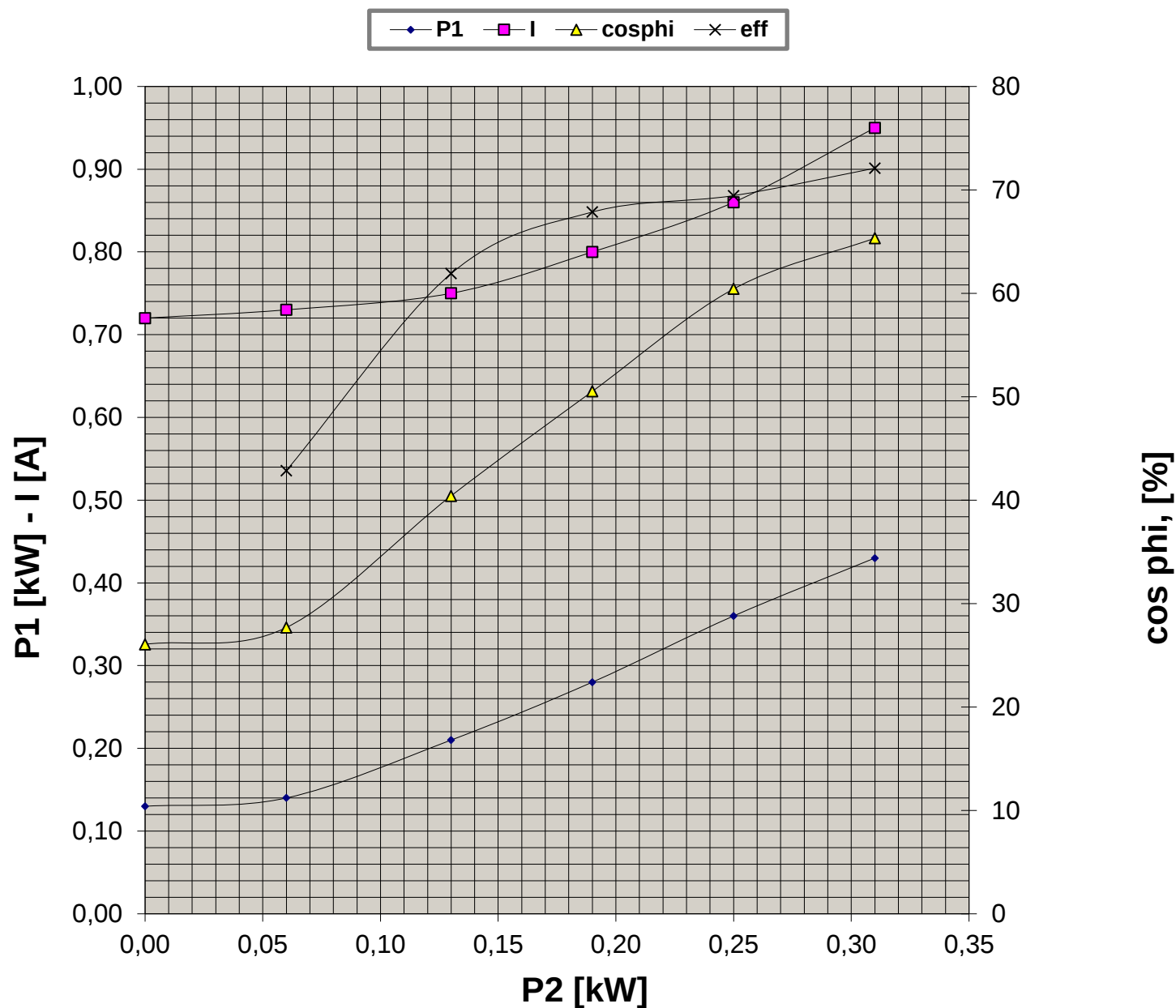
2858

rpm

Coppia / Torque

0,84

Nm



Valori calcolati - Data obtained by calculation method
Documento preliminare - Preliminary document

Data / Date 20 Dec 2022

CURVA LIMITE CORRENTE TEMPO THERMAL WITHSTAND CURVE

Cliente / Customer -

Impianto / Plant -

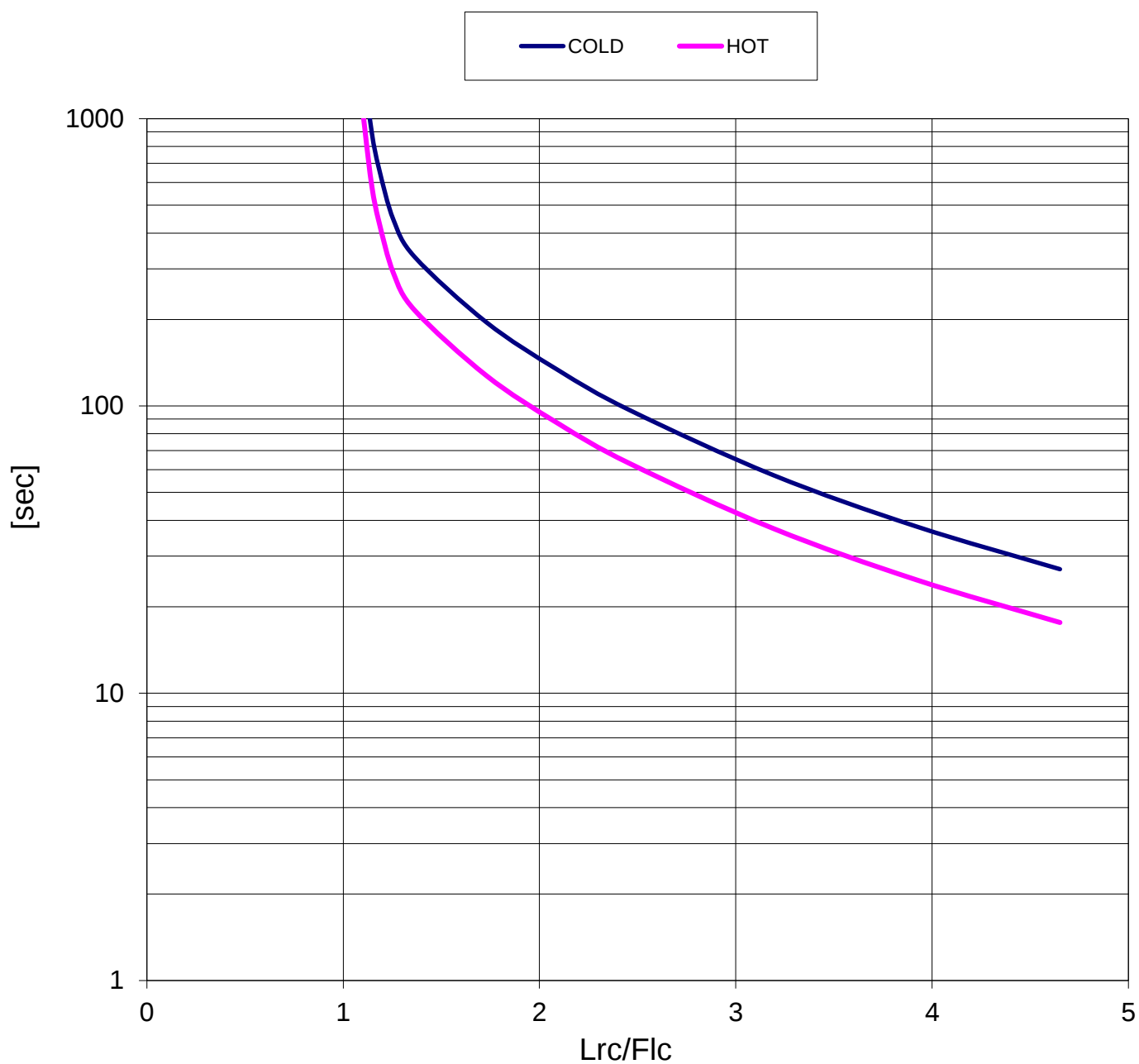
ITEM -

Numero d'offerta / Offer Number -

Motore / Motor

AC30r 63B 2

Potenza nominale / Rated power	0,25	kW
Poli / Pole	2	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	0,86	A
Velocità / Speed	2858	rpm
Coppia / Torque	0,84	Nm



CURVA LIMITE CORRENTE TEMPO (Tensione ridotta)
THERMAL WITHSTAND CURVE (Reduced voltage)

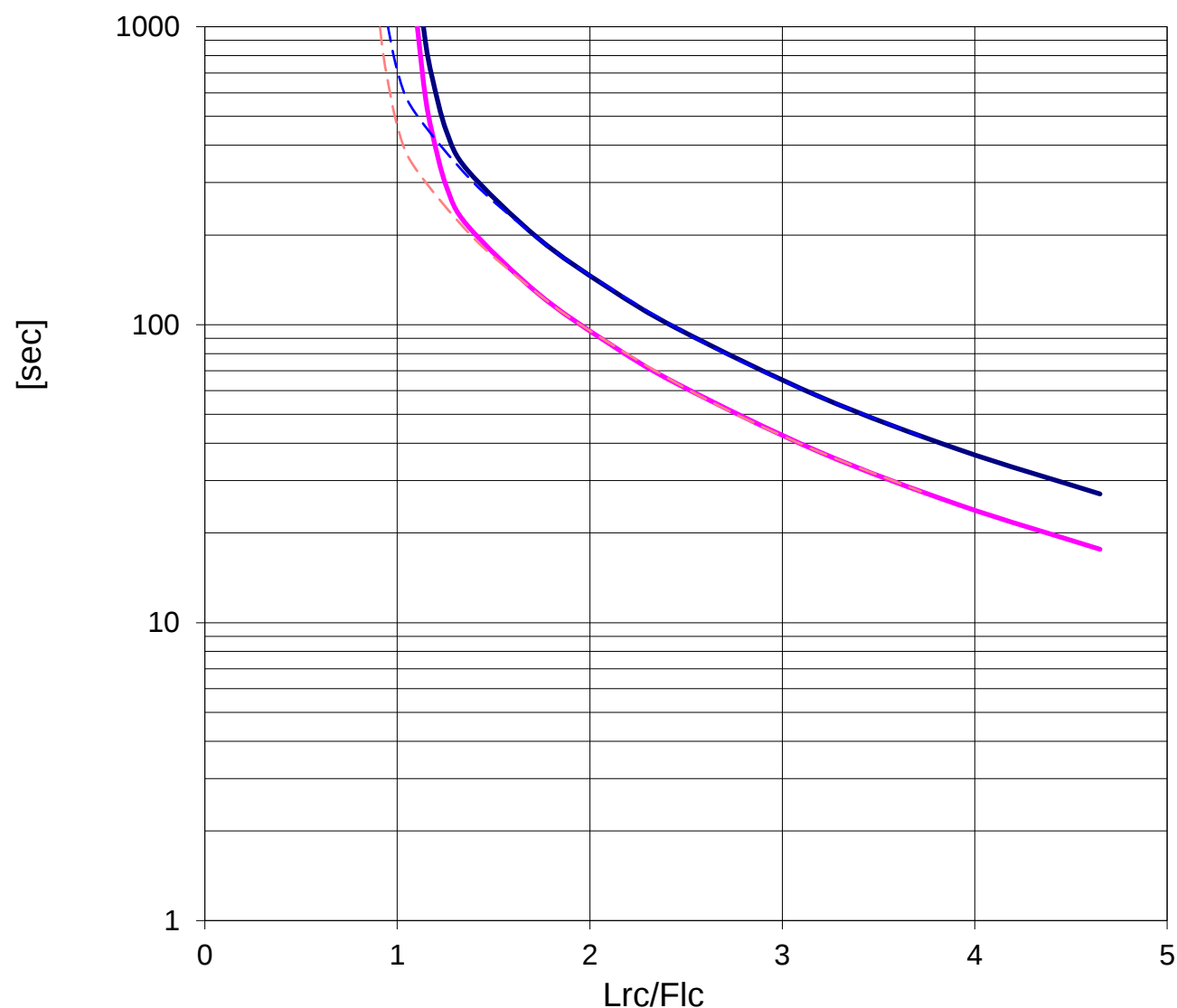
Cliente / Customer -
Impianto / Plant -
ITEM -
Numero d'offerta / Offer Number -

Motore / Motor

AC30r 63B 2

Potenza nominale / Rated power	0,25	kW
Poli / Pole	2	
Tensione - Frequenza / Voltage - Frequency	400 - 50	V - Hz
Corrente / Rated current	0,86	A
Velocità / Speed	2858	rpm
Coppia / Torque	0,84	Nm

— COLD (100% Un) — HOT (100% Un) - - COLD (80% Un) - - HOT (80% Un)



Valori calcolati - Data obtained by calculation method
Documento preliminare - Preliminary document

Data / Date 20 Dec 2022