

PRODUCT INFORMATION PACKET

Model No: 810003.00

Catalog No: 810003.00

Encoder Motors, TEBC - Axial, 25 HP, 3 Ph, 60 Hz, 230/460 V, 1170 RPM, 324TC Frame



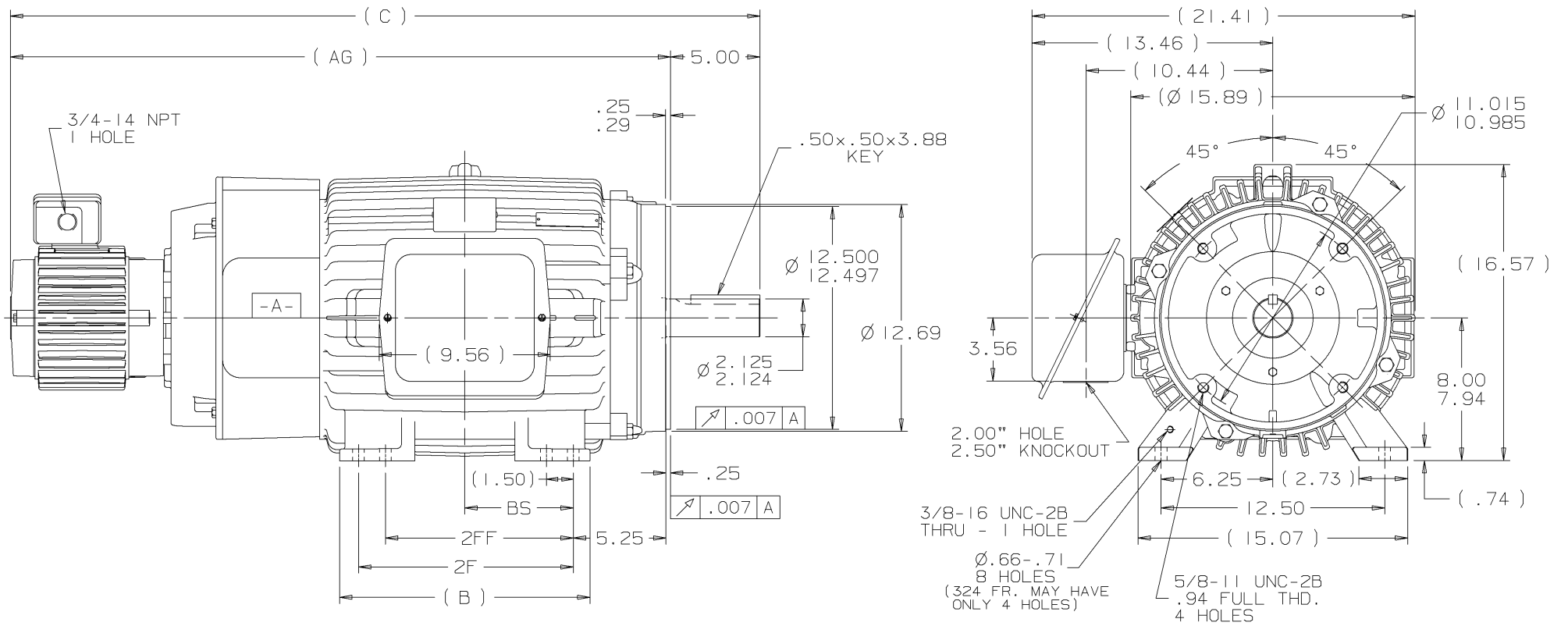
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Nameplate Specifications

Output HP	25 Hp	Output KW	18.7 kW
Frequency	60 Hz	Voltage	230/460 V
Current	67.0/33.5 A	Speed	1170 rpm
Service Factor	1	Phase	3
Efficiency	91.7 %	Power Factor	76
Duty	Continuous	Insulation Class	H
Design Code	INV	KVA Code	F
Frame	324TC	Enclosure	Totally Enclosed Blower cooled - Axial
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6311
UL	Recognized	CSA	Y
CE	Y	IP Code	43
Number of Speeds	1		

Technical Specifications

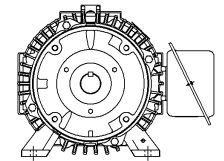
Electrical Type	Squirrel Cage Inverter Duty	Starting Method	Inverter Only
Poles	6	Rotation	Reversible
Resistance Main	.345 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	T	Overall Length	40.41 in
Frame Length	14.75 in	Shaft Diameter	2.125 in
Shaft Extension	5.25 in	Assembly/Box Mounting	F1/F2 CAPABLE
Inverter Load	CONSTANT 2000:1		
Connection Drawing	A-EE7308T-LE	Outline Drawing	B-SS311268LE-1475



NOTES:

1. C.BOX CAN BE ROTATED IN 90° STEPS
2. C.BOX CAN BE MOUNTED ON OPPOSITE SIDE BY REMOVING BRACKETS AND TURNING FRAME 180°
3. NAMEPLATES TO BE READ FROM CONDUIT BOX SIDE OF MOTOR

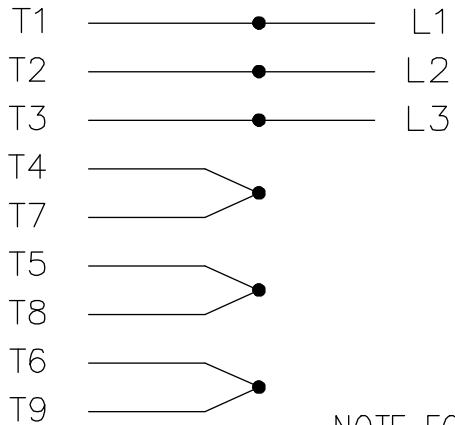
F2 VIEW



								TOLERANCES UNLESS SPECIFIED		ELECTRIC MOTORS GEARMOTORS AND DRIVES		DRAWN NJS 05-16-2002		
								DEC.	TOLERANCE			CHK	ML	
								.X	± .1			APPD	TB 05-20-2002	
								.XX	± .03	TITLE		SCALE		
								.XXX	± .005	320 FR. - BB - STD - 12.50 LAM - C'FACE		REF		
								.XXXX	± .0005	SURFACE ROUGHNESS UNLESS SPECIFIED		FNF		
								CHK	ANG ± 7'30"	MAT'L. FINISH		PREV		
DASH	FRAME	B	C	2F	2FF	BS	AG	PURCHASED		CAD FILE 55311268LE		SIZE	DRAWING NO.	REV.
1475	324T	14.00	40.41	10.50		5.25	35.41	THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY AND MUST NOT BE USE EXCEPT IN CONNECTION WITH OUR WORK. ALL RIGHTS OF DESIGN AND INVENTION ARE RESERVED. THIS IS AN ELECTRONICALLY GENERATED DOCUMENT - DO NOT SCALE THIS PRINT		DIST WA - LB - VA - CA - OR - TX		B	SS311268LE	1

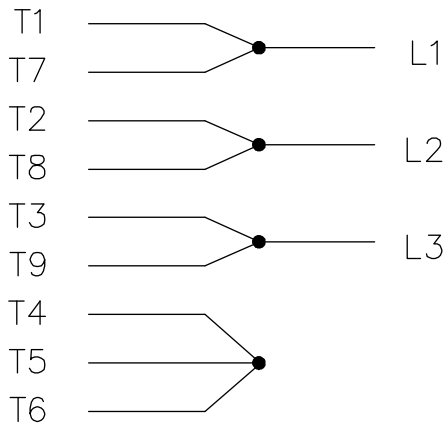
THREE PHASE
DUAL VOLTAGE MOTOR

HIGH VOLTAGE

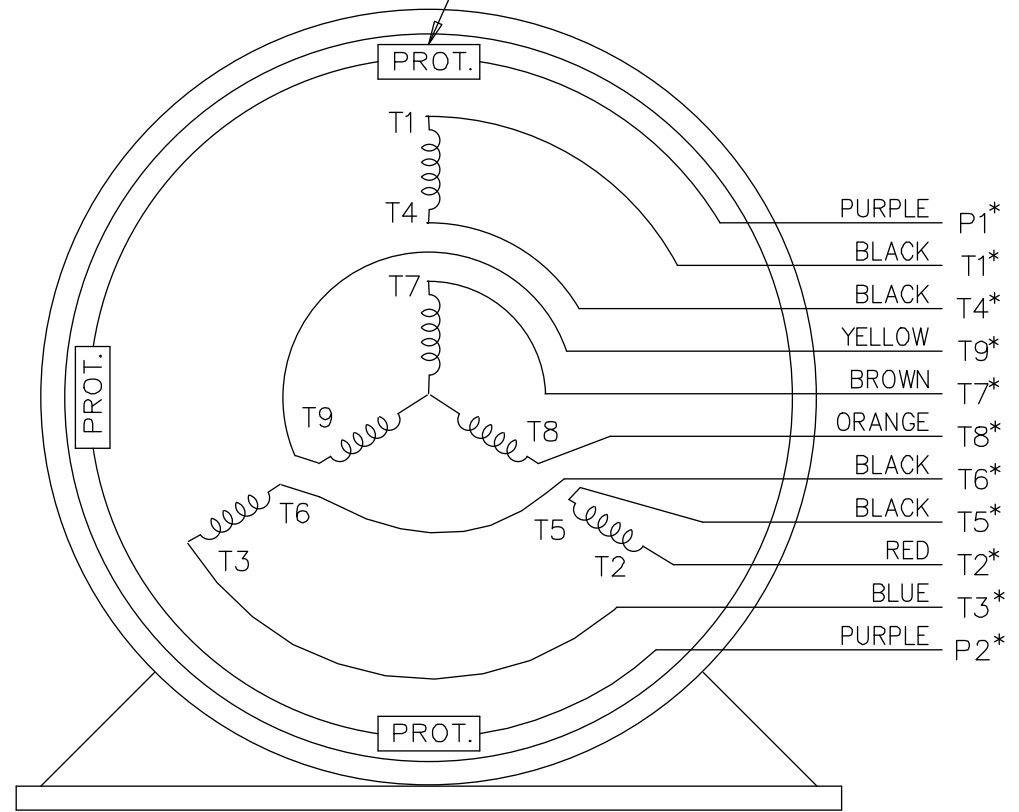


NOTE FOR FACTORY USE ONLY:
 TO SURGE TEST FOR COMMON CONNECT:
 HIGH VOLT: CONNECT P1 TO T1
 THEN P2 TO L1
 LOW VOLT: CONNECT P1 TO T1 & T7,
 THEN P2 TO L1

LOW VOLTAGE



THREMO-PROTECTORS
CONNECTED IN SERIES.



VIEW OF TERMINAL END

* USE LEADS AS PER PLANT STANDARD IRRWSPECTIVE OF THEIR COLOUR.

NO.	REVISION	BY & DATE	CHK	ANG	TOLERANCES UNLESS SPECIFIED		FINISH	DRAWING NO.	PAGE OF	REV.	
					DEC.	INCHES					
05	ADDED * NOTE PER ECN # 26921	UD 01-30-2013	JD	DEC.	INCHES						
04	ADDED COLORS TO "T & P" LEADS CN 40494	MSG 08-08-2006	ML	.X	±.1						
03	RE-ISSUE	NJS 04-21-2004	JET	.XX	±.02						
02	REDRAWN	TAT 04-20-2004	ML	.XXX	±.005						
01	NEW DRAWING CN 34708	TJB 05-08-2002	ML	.XXXX	±.0005						
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							DIST LB-WP-LE				



ELECTRIC MOTORS
GEARMOTORS
AND DRIVES

TITLE CONNECTION DIAGRAM
3 PHASE - DUAL VOLTAGE MOTOR

DRAWN	TJB	05-07-2002
CHK	ML	05-08-2002
APPD	TB	05-08-2002
SCALE	1=1	
REF		
FMF		
PREV		

P.O. BOX 8003
 WAUSAU, WI 54401-8003
 PH. 715-675-3311



DATA VOLTS: 460

CERTIFICATION DATA SHEET

CONN. DIAGRAM: A-EE7308T-LE
 OUTLINE: B-SS311268LE-1475
 WINDING: 286685

CAT #: 810003.00

F 1

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC RPM	FL RPM	FRAME	ENCLOSURE	TYPE	KVA CODE	DESIGN
25	18.7	1200	1170	324TC	TEBC	TBP	F	INF

PH	HZ	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB	ELEV.
3	60	230/460	67/33.5	INVERTER ONLY	CONT	H	1.15	40	3300

F.L. EFF	91.7	3/4 LD EFF	91.7	1/2 LD EFF	91.7	GTD EFF	ELECT. TYPE
F.L. PF	76.0	3/4 LD PF	70.5	1/2 LD PF	58.5	90.2	SQ CAGE INV DUTY

F.L. TORQUE	LR AMPS @ 460 V	L.R. TORQUE	B.D. TORQUE	F.L. RISE (°C)
112 LB-FT	175	180 LB-FT 161%	280 LB-FT 250%	60

PRESSURE @ 3	POWER	ROTOR WK²	MAX. LOAD WK²	SAFE STALL TIME	STARTS/HOUR	MOTOR WGT
75 dBA	84 dBA	4.8 LB-FT²	0 LB-FT²	0 SEC.	0	625 LB.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	MOTOR ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
C-FACE	ENCODER	RIGID	HORIZONTAL	NO	NONE	NO	NONE	JE - LEESON (ENAM)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	ODE	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON
BALL	BALL						
6312	6311						

THERMOSTATS	PROTECTORS	WDG RTD's	BRG RTD's	THERMISTORS	CONTROL	SPACE HEATERS
TSTATS (N/C)	NOT	NONE	NONE	NONE	FALSE	NA

R1 (ohms/ph)	R2 (ohms/ph)	X1 (ohms/ph)	X2 (ohms/ph)	Xm (ohms/ph)	VIBRATION (in/sec)	FLOAT
0.343	0.219	0.855	0.594	20.634	0.150	ODE

* N O T E S *	INVERTER TORQUE: CONSTANT 2000:1 INV. HP SPEED RANGE: 1.5 X BASE SPEED					
	ENCODER: NORTHSTAR ST56 NONE					
	NONE PPR					
	BRAKE: NONE NONE NONE					
	FT-LB: NA VOLTAGE: NONE HZ:					

DATE: 1/19/2018

UL: Y-(LEESON UL REC)

Data Sheet

Date: 1/19/2018

810003.00



Data @ 460 V

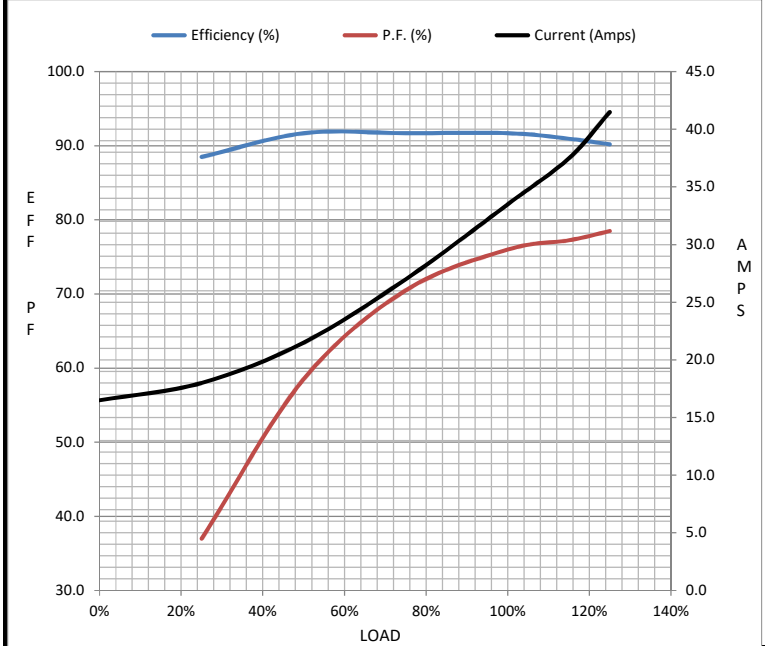
Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR
Current (Amps)	16.5	18.0	21.5	27.0	33.5	37.5	41.5	175
Torque (ft-lb)	0.00	27.5	55.0	84.0	112	127	142	180
RPM	1200	1195	1185	1175	1170	1,166	1160	0
Efficiency (%)		88.5	91.7	91.7	91.7	91.0	90.2	
P.F. (%)	4.0	37.0	58.5	70.5	76.0	77.3	78.5	37.0

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	600	1050	1170	1200
Current (Amps)	175	160	115	33.5	16.5
Torque (ft-lb)	180	160	280	112	0.00

Information Block				
HP	25.0			
Sync. RPM	1200			
Frame	324			
Enclosure	TEBC			
Construction	TBP			
Voltage	230/460 V			
Frequency	60 Hz			
Design	B			
LR Code letter	F			
Service Factor	1.15			
Temp Rise @ FL	60 °C			
Duty	CONT			
Ambient	40 °C			
Elevation	1,000 feet			
Rotor/Shaft wk ²	4.8 Lb-Ft ²			
Ref Wdg	286685 F			
Sound Pressure @ 1M	75 dBA			
VFD Rating	CONSTANT 2000:1			
Outline Dwg	B-SS311268LE-1475			
Conn. Diag	A-EE7308T-LE			
Additional Specifications:				
0				
0				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.3430	0.2190	0.8550	0.5940	20.6340



Speed - Torque Curve

