

PRODUCT INFORMATION PACKET

Model No: 404TTFCD6586

Catalog No: E644A

XRI®-SD Severe Duty Motor, 60 HP, 3 Ph, 60 Hz, 460 V, 1200 RPM, 404T Frame, TEFC



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Nameplate Specifications

Phase	3	Output HP	60 Hp
Output KW	45.0 kW	Voltage	460 V
Speed	1190 rpm	Service Factor	1.15
Frame	404T	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Efficiency	94.5 %
Ambient Temperature	40 °C	Frequency	60 Hz
Current	71.5 A	Power Factor	83
Duty	Continuous	Insulation Class	H
Design Code	B	KVA Code	G
Drive End Bearing Size	6316	Opp Drive End Bearing Size	6314
UL	Listed	CSA	Y
CE	Y	IP Code	55
Number of Speeds	1	Hazardous Location	DIVISION 2 T2B

Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Line Or Inverter
Poles	6	Rotation	Reversible
Resistance Main	.116 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	T	Shaft Diameter	2.875 in
Assembly/Box Mounting	F1/F2 CAPABLE	Inverter Load	CONSTANT 20:1/VARIABLE 20:1
Outline Drawing	SS557665	Connection Drawing	EE7300U

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	4			3				2		1	
B	C	E	2E	2F	2FF	BA	BS	MOUNTING			
16.85	38.88	8.00	16.00	12.25	13.75	6.62	6.87	F1 OR F2			



DRAWING REVISION C	REVISION BY VS	REV DATE/© DATE 25-11-2020
ECO ECO-0195088	APPROVED BY GNK	DATE 25-11-2020
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PRIMARY DIMENSIONS ARE INCH
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

DRAWN BY BISWA	Regal Beloit America, Inc.
DATE 12/24/2018	
APPROVED BY SBD	DESCRIPTION OUTLINE 404/405T FR-SD & IEEE841
DATE 12/24/2018	MATERIAL
REFERENCE	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE B
	DRAWING NUMBER SS557665
	SHEET 1 OF 1

IF MOTOR HAS 9 LEADS



IF MOTOR HAS 6 LEADS



A-9806 DECAL IF CALLED FOR

IF MOTOR HAS 12 LEADS



VIEW OF TERMINAL END

DRAWING REVISION L	REVISION BY AJW	DATE 05-04-2015	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DRAWN BY DRS	Regal Beloit America, Inc.																					
ECO ECO-0077067	APPROVED BY EWH	DATE 05-05-2015	<table style="font-size: small; border-collapse: collapse;"> <tr> <td><u>DEC.</u></td> <td><u>INCH</u></td> <td><u>mm</u></td> <td><u>ANGLE</u></td> </tr> <tr> <td>.X</td> <td>±0.1</td> <td>[±2.5]</td> <td>±7' 30"</td> </tr> <tr> <td>.XX</td> <td>±0.02</td> <td>[±0.51]</td> <td></td> </tr> <tr> <td>.XXX</td> <td>±0.005</td> <td>[±0.127]</td> <td></td> </tr> <tr> <td>.XXXX</td> <td>±0.0005</td> <td>[±0.0127]</td> <td></td> </tr> </table>	<u>DEC.</u>			<u>INCH</u>	<u>mm</u>	<u>ANGLE</u>	.X	±0.1	[±2.5]	±7' 30"	.XX	±0.02	[±0.51]		.XXX	±0.005	[±0.127]		.XXXX	±0.0005	[±0.0127]		DATE 09-27-1996
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.XXXX	±0.0005	[±0.0127]																								
ECO DESCRIPTION UPDATED TO SOLIDWORKS			APPROVED BY GK	DATE 09-30-1996	MATERIAL	PROCESS/FINISH																				
COPYRIGHT REGAL BELOIT AMERICA, INC. ALL RIGHTS RESERVED. PROPRIETARY AND CONFIDENTIAL INFORMATION - THIS DOCUMENT IS THE PROPERTY OF REGAL BELOIT AMERICA, INC. ("OWNER") AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.			REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [.076/.381] X 45° CORNER FILLETS: R.02 [.51] MACHINED SURFACES: 200 $\sqrt{\text{INCH}}$ 5.1 $\sqrt{\text{mm}}$	REFERENCE	SIZE A	DRAWING NUMBER EE7300U	SHEET 1 OF 1																			
			mm SHOWN IN [BRACKETS]	THIRD ANGLE PROJECTION																						



DATA VOLTS: 460

CERTIFICATION DATA SHEET

CONN. DIAGRAM: EE7300U
 REFERENCE MODEL #: 404TTFC6586
 OUTLINE: SS557665-404T CAT #: E644A
 WINDING: HA32506006 NONE 1 MOUNTING: F1/F2 CAPABLE

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC RPM	FL RPM	FRAME	ENCLOSURE	TYPE	KVA CODE	DESIGN
60	45	1200	1190	404T	TEFC	TFC	G	B

PH	HZ	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB (° C)	ELEV. (Ft)
3	60	460	71.5	LINE OR INVERTER	CONT	H	1.15	40	3300

F.L. EFF	94.5	3/4 LD EFF	94.5	1/2 LD EFF	94.1	GTD EFF	ELECT. TYPE
F.L. PF	83.0	3/4 LD PF	78.8	1/2 LD PF	69.0	94.1	SQ CAGE INV RATED

F.L. TORQUE	LR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE (° C)
265 LB-FT	435	515 LB-FT 194%	702 LB-FT 265%	55

SOUND PRESSURE	SOUND	ROTOR WK²	MAX. LOAD WK²	SAFE STALL TIME	STARTS/HOUR	APROX.
68 dBA	77 dBA	42.0 LB-FT²	900 LB-FT²	25 SEC.	2	1200 LB.

***** SUPPLEMENTAL INFORMATION *****

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	MOTOR ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	PREMIUM SEVERE DUTY	DIVISION 2 T2B	NO	NONE	BLUE (EPOXY)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	ODE	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON
BALL	BALL						
6316	6314						

THERMOSTATS	PROTECTORS	WDG RTD's	BRG RTD's	THERMISTORS	CONTROL	SPACE HEATERS
NONE	NOT	NONE	NONE	NONE	FALSE	NA

R1 (ohms/ph)	R2 (ohms/ph)	X1 (ohms/ph)	X2 (ohms/ph)	Xm (ohms/ph)	VIBRATION (in/sec)
0.066	0.033	0.307	0.52	9.034	0.080

* N O T E S *	If Inverter equals NONE, contact factory for further information	
	INVERTER TORQUE: CONSTANT 2:1/VARIABLE 10:1	
	INV. HP SPEED RANGE: NONE	
	ENCODER: NONE	NONE PPR

PREPARED BY: _____ DATE: 5/13/2020	BRAKE: NONE NONE FT-LB: NA VOLTAGE: NONE	NONE NONE HZ:
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FORM: 3531 REV_4 2/27/06
 ** Subject to change without notice.

Data Sheet

Date: 5/6/2020
 Customer: _____
 Attention: _____
 Submitted by: _____

404TTFC6586



Submittal

Data @ 460 V

Motor Load Data

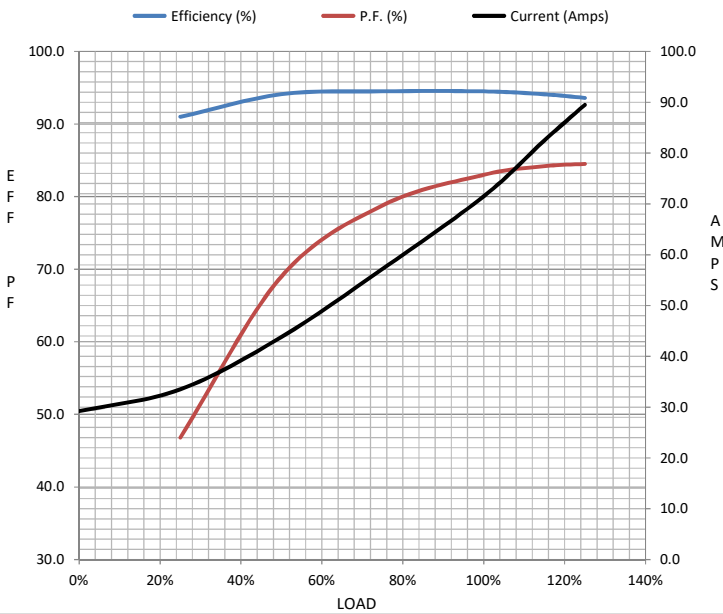
Load	0%	25%	50%	75%	100%	115%	125%	LR
Current (Amps)	29.2	33.5	43.8	57.2	71.5	82.5	89.5	435
Torque (ft-lb)	0.00	66.0	132	199	265	306	333	515
RPM	1200	1198	1195	1192	1190	1,188	1188	0
Efficiency (%)		91.0	94.1	94.5	94.5	94.1	93.6	
P.F. (%)	5.0	46.8	69.0	78.8	83.0	84.2	84.5	36.0

Motor Speed Data

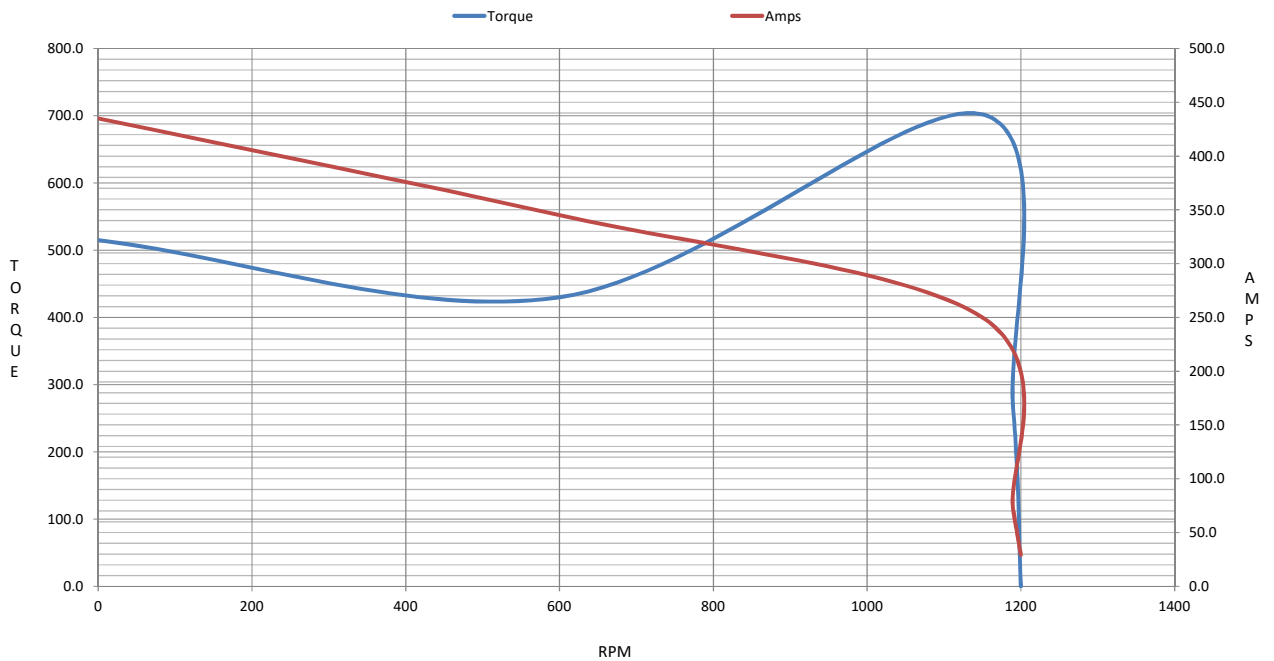
	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	600	1150	1190	1200
Current (Amps)	435	345	250	71.5	29.2
Torque (ft-lb)	515	430	702	265	0.00

Information Block

HP	60.0			
Sync. RPM	1200			
Frame	404			
Enclosure	TEFC			
Construction	TFC			
Voltage	460 V			
Frequency	60 Hz			
Design	B			
LR Code letter	G			
Service Factor	1.15			
Temp Rise @ FL	55 ° C			
Duty	CONT			
Ambient	40 ° C			
Elevation	3,300 feet			
Rotor/Shaft wk ²	42.0 Lb-Ft ²			
Ref Wdg	HA32506006 NONE			
Sound Pressure @ 1M	68 dBA			
VFD Rating	CONSTANT 2:1/VARIABLE 10:1			
Outline Dwg	SS557665-404T			
Conn. Diag	EE7300U			
Additional Specifications:				
0				
0				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.0660	0.0330	0.3070	0.5200	9.0340



Speed -Torque Curve



EC Declaration of Conformity

The undersigned representing
the manufacturer:

Regal Beloit America
100 East Randolph St.
Wausau, WI 54401

and the authorized representative
established within the Community:

Marathon Electric UK
6F Thistleton Road Ind. Estate
Market Overton
Oakham, Rutland LE15 7PP UK

are committed to providing customers with products that comply with applicable regulations and international protocols to which they are subject, including the requirements of the European Parliament Directive on the Harmonization of the laws relating to electrical equipment designed for use within certain voltage limits (2014/35/EU).

Regal Beloit America declares that the following product(s), to which this declaration relates, are in conformity with the relevant sections of the EC standards listed below.

This statement supersedes any statements previously issued pertaining to the product(s) listed below and is subject to change without notice.

Model No : 404TTFCD6586

(Model No. may contain prefix and/or suffix characters)

Catalog No : E644A

Rework No : N/A

Directives :

Low Voltage Directive 2014/35/EU

Harmonized Standards Used :

EN 60034-1: 2010 (IEC 60034-1: 2010)

EN 60034-5: 2001/A1:2007 (IEC 60034-5: 2000/A1:2006)

Authorized Representative:



Michael A. Logsdon
Vice President, Technology

Authorized Representative in the Community:



Julian Clark
Marketing Engineer

Created on 09/01/2022

CE 22