

PRODUCT INFORMATION PACKET

Model No: 324TTFS6527

Catalog No: E677

40 HP, Severe Duty Motors, 3 phase, 1800 RPM, 575 V, 324T Frame, TEFC
Severe Duty Motors



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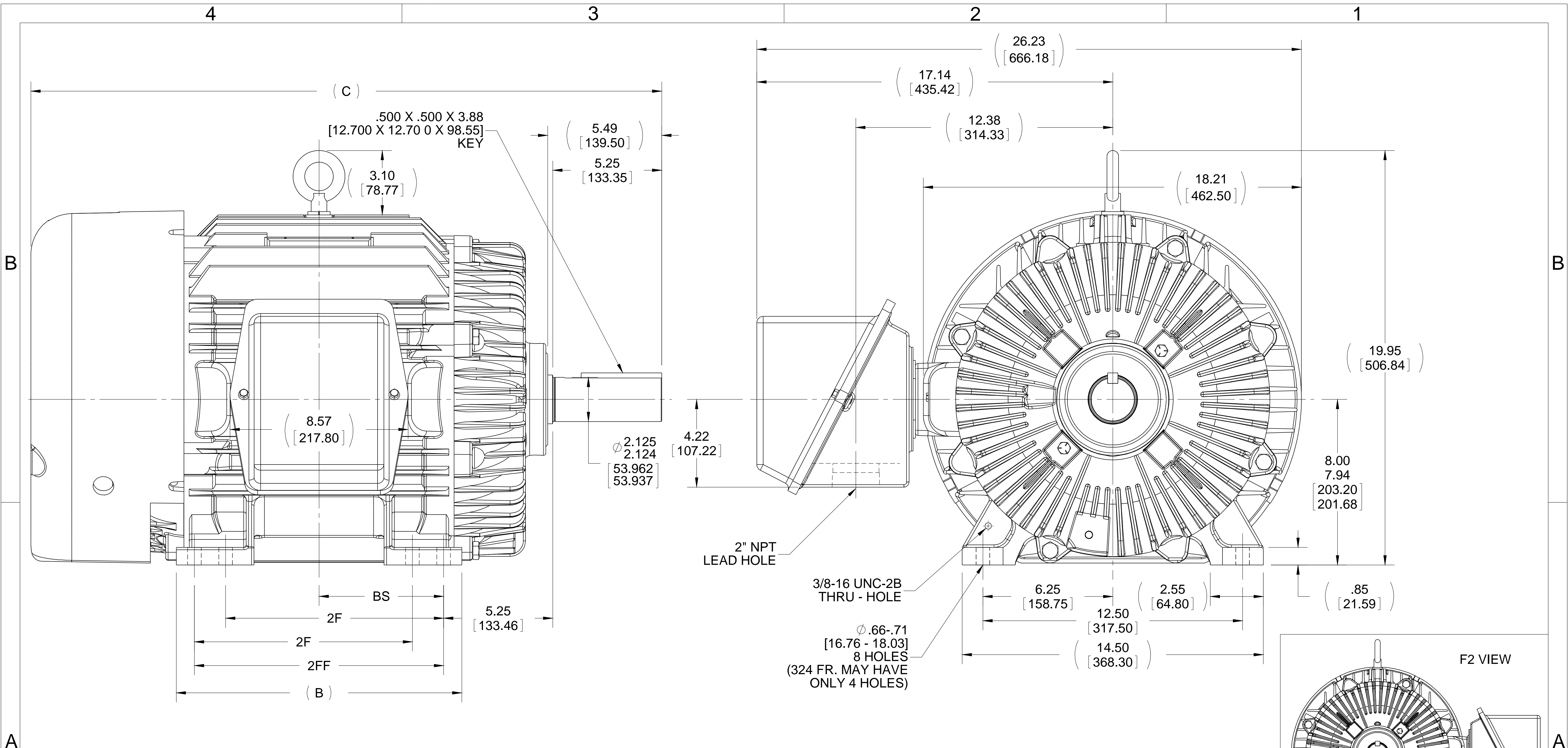


Nameplate Specifications

Output HP	40 Hp	Output KW	30.0 kW
Frequency	60 Hz	Voltage	575 V
Current	38.0 A	Speed	1780 rpm
Service Factor	1.15	Phase	3
Efficiency	94.1 %	Power Factor	83
Duty	Continuous	Insulation Class	F
Design Code	B	KVA Code	G
Frame	324T	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No	Ambient Temperature	40 °C
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6311
UL	Recognized	CSA	Y
CE	Y	IP Code	54
Number of Speeds	1		

Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Line Or Inverter
Poles	4	Rotation	Reversible
Resistance Main	.135 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	T	Overall Length	30.38 in
Frame Length	13.00 in	Shaft Diameter	2.125 in
Shaft Extension	5.49 in	Assembly/Box Mounting	F1/F2 Capable
Inverter Load	CONSTANT 20:1		
Connection Drawing	A-EE7300	Outline Drawing	A-SS28703-1300



- NOTES:
 1. CONDUIT BOX CAN BE ROTATED IN 90° STEPS.
 2. CONDUIT BOX CAN BE MOUNTED ON OPPOSITE SIDE BY REMOVING BRACKETS AND TURNING FRAME 180°
 3. NAMEPLATES TO BE READ FROM CONDUIT BOX SIDE OF MOTOR.

DASH	FRAME	B	C	2F	2FF	BS
1150	324T	13.00 [330.20]	28.88 [733.55]	-	10.50 [266.70]	5.25 [133.35]
1300	324/6T	13.75 [349.25]	30.38 [771.65]	10.50 [266.70]	12.00 [304.80]	6.00 [152.40]
1450	326T	15.00 [381.00]	31.88 [809.75]	12.00 [304.80]	13.50 [342.90]	6.75 [171.45]

DRAWING REVISION V	REVISION BY W. JOERGER	DATE 03-28-2015
ECO ECO-0074425	APPROVED BY E. HEIL	DATE 03-28-2015
ECO DESCRIPTION CORRECTED FRAME/FOOT HOLE NUMBER NOTE		
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TOLERANCES UNLESS OTHERWISE SPECIFIED:
 DEC. INCH mm ANGLE
 .X ±0.1 [±2.5] ±7° 30"
 .XX ±0.03 [±0.76]
 XXX ±0.005 [±0.127]
 .XXXX ±0.0005 [±0.0127]
 REMOVE BURRS & BREAK SHARP
 EDGES: .003/.015 [0.076/.381]
 CORNER FILLETS: .02 [0.51]
 MACHINED SURFACES: 200 INCH mm 5.1
 mm SHOWN IN [BRACKETS]

DRAWN BY RM
DATE 01-12-1993
APPROVED BY GK
DATE 01-12-1993
REFERENCE
THIRD ANGLE PROJECTION

REGAL™ Regal Beloit America, Inc.

DESCRIPTION
OUTLINE
320T FR. - BB - TS - TEFC

MATERIAL PROCESS/FINISH

SIZE **B** DRAWING NUMBER **SS28703** SHEET 1 OF 1

**THREE PHASE - SINGLE VOLTAGE
MOTOR - CONDUIT BOX @ 'A'**

**TO REVERSE ROTATION:
INTERCHANGE ANY TWO
LINE LEAD CONNECTIONS.**

TERMINAL BLOCK WHEN SPECIFIED



VIEW OF TERMINAL END

**IF MOTOR HAS
6 LEADS**



A-9806 DECAL

**OPTIONAL CORD
CONNECTION**



DRAWING REVISION AB	REVISION BY JJB	DATE 06-27-2017
ECO ECO-0125361	APPROVED BY TB	DATE 06-27-2017
ECO DESCRIPTION UPDATED TO CURRENT STANDARDS		
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DRAWN BY DA
DATE 03-26-1993
APPROVED BY TB
DATE 03-26-1993
REFERENCE
THIRD ANGLE PROJECTION

Regal Beloit America, Inc.	
DESCRIPTION CONNECTION DIAGRAM EXTERNAL - SINGLE VOLTAGE - 3Ø MOTOR	
MATERIAL	PROCESS/FINISH
SIZE A	DRAWING NUMBER EE7300
SHEET 1 OF 1	

CERTIFICATION DATA SHEET

Model#: 324TTFS6527 ET
CONN. DIAGRAM: A-EE7300
OUTLINE: A-SS28703-1300

WINDING#: K3244127 NONE 3
ASSEMBLY: F1/F2 CAPABLE

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
40	30	1800	1780	324T	TEFC	G	B

PH	Hz	VOLTS	FL AMPS	START TYPE	DUTY	INSL	S.F	AMB°C	ELEVATION
3	60	575	38	LINE OR INVERTER	CONTINUOUS	F3	1.15	40	3300

FULL LOAD EFF: 94.1	3/4 LOAD EFF: 94.5	1/2 LOAD EFF: 94.5	GTD. EFF	ELEC. TYPE	NO LOAD AMPS
FULL LOAD PF: 83	3/4 LOAD PF: 79.5	1/2 LOAD PF: 71	93.6	SQ CAGE INV RATED	14

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
118 LB-FT	232	218 LB-FT 185	305 LB-FT 258	65

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS /HOUR	APPROX. MOTOR WGT
65 dBA	75 dBA	8.8 LB-FT^2	275 LB-FT^2	25 SEC.	2	700 LBS.

***** SUPPLEMENTAL INFORMATION *****

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	PREMIUM SEVERE DUTY	DIVISION 2 T2B	FALSE	NONE	BLUE (EPOXY)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	OPE	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON
BALL	BALL						
6312	6311						

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE /n HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs	NONE	FALSE	NONE VOLTS
NONE	NOT	NONE	NONE			

If Inverter equals NONE, contact factory for further information

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INVERTER TORQUE: CONSTANT 20:1 INV. HP SPEED RANGE: 1.5 X BASE SPEED
ENCODER: NONE NONE NONE NONE NONE PPR
BRAKE: NONE NONE NONE P/N NONE NONE NONE NONE FT-LB NONE V NONE Hz

DATE: 06/21/2017 05:18:13 AM
 FORM 3531 REV.3 02/07/99
 ** Subject to change without notice.

Data Sheet

Date: 6/19/2017

324TFS6527

Customer: _____



Attention: _____

Submittal

Submitted by: FAREEDA DUDEKULA

Data @ 575 V

Motor Load Data

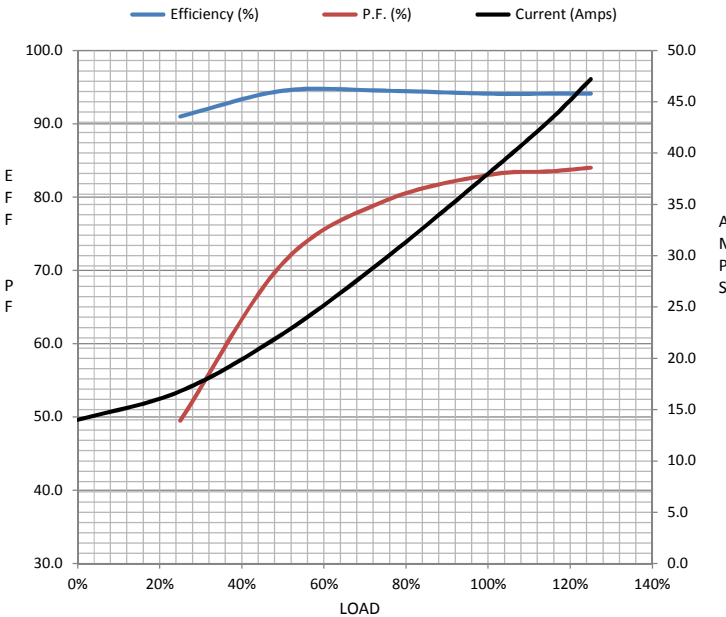
Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	14.0	16.8	22.4	29.8	38.0	43.2	47.2	232	
Torque (ft-lb)	0.00	29.5	58.5	88.5	118	136	148	218	
RPM	1800	1795	1790	1785	1780	1,775	1772	0	
Efficiency (%)		91.0	94.5	94.5	94.1	94.1	94.1		
P.F. (%)	4.5	49.5	71.0	79.5	83.0	83.5	84.0	34.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1685	1780	1800
Current (Amps)	232	204	132	38.0	14.0
Torque (ft-lb)	218	190	305	118	0.00

Information Block

HP	40.0
Sync. RPM	1800
Frame	324
Enclosure	TEFC
Construction	TFN
Voltage	575 V
Frequency	60 Hz
Design	B
LR Code letter	G
Service Factor	1.15
Temp Rise @ FL	65 °C
Duty	CONT
Ambient	40 °C
Elevation	1,000 feet
Rotor/Shaft wk ²	8.8 Lb-Ft ²
Ref Wdg	K3244127 NONE
Sound Pressure @ 1M	65 dBA
VFD Rating	CONSTANT 20:1
Outline Dwg	A-SS28703-1300
Conn. Diag	A-EE7300



Additional Specifications:

0

0

EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.1290	0.1030	0.9050	1.2460	21.1150

Speed -Torque Curve

