

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: 324TTFS16860

Catalog No: E624-P

40 HP Severe Duty Motor, 3 phase, 1800 RPM, 460 V, 324T Frame, TEFC
Severe Duty Motors



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RegalRexnord

Nameplate Specifications

Output HP	40 Hp	Output KW	30.0 kW
Frequency	60 Hz	Voltage	460 V
Current	47.5 A	Speed	1780 rpm
Service Factor	1.15	Phase	3
Efficiency	94.1 %	Power Factor	83
Duty	Continuous	Insulation Class	F
Design Code	B	KVA Code	G
Frame	324T	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No	Ambient Temperature	40 °C
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6311
UL	Recognized	CSA	Y
CE	Y	IP Code	54
Number of Speeds	1		

Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Line Or Inverter
Poles	4	Rotation	Reversible
Resistance Main	.135 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	T	Overall Length	30.37 in
Frame Length	13.00 in	Shaft Diameter	2.125 in
Shaft Extension	5.5 in	Assembly/Box Mounting	F1/F2 Capable
Inverter Load	CONSTANT 10:1		
Connection Drawing	EE7300	Outline Drawing	SS300575-1300

4

3

Uncontrolled Copy

2

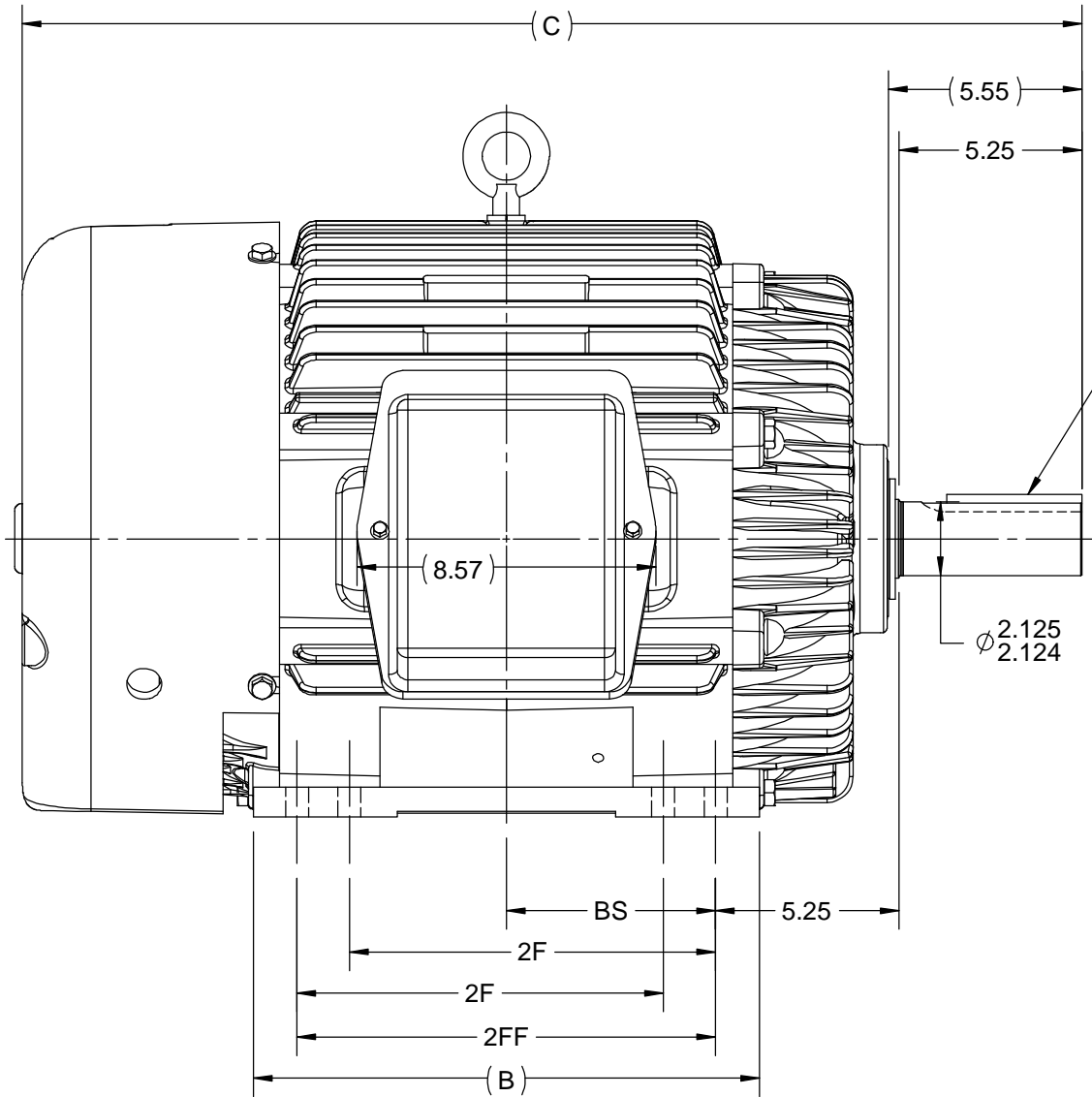
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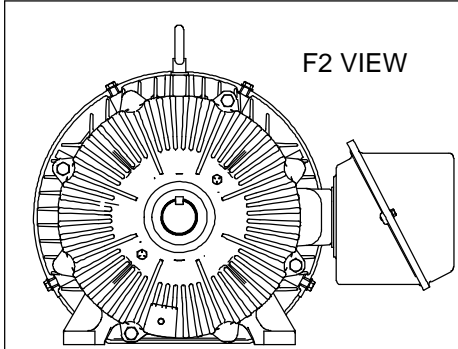
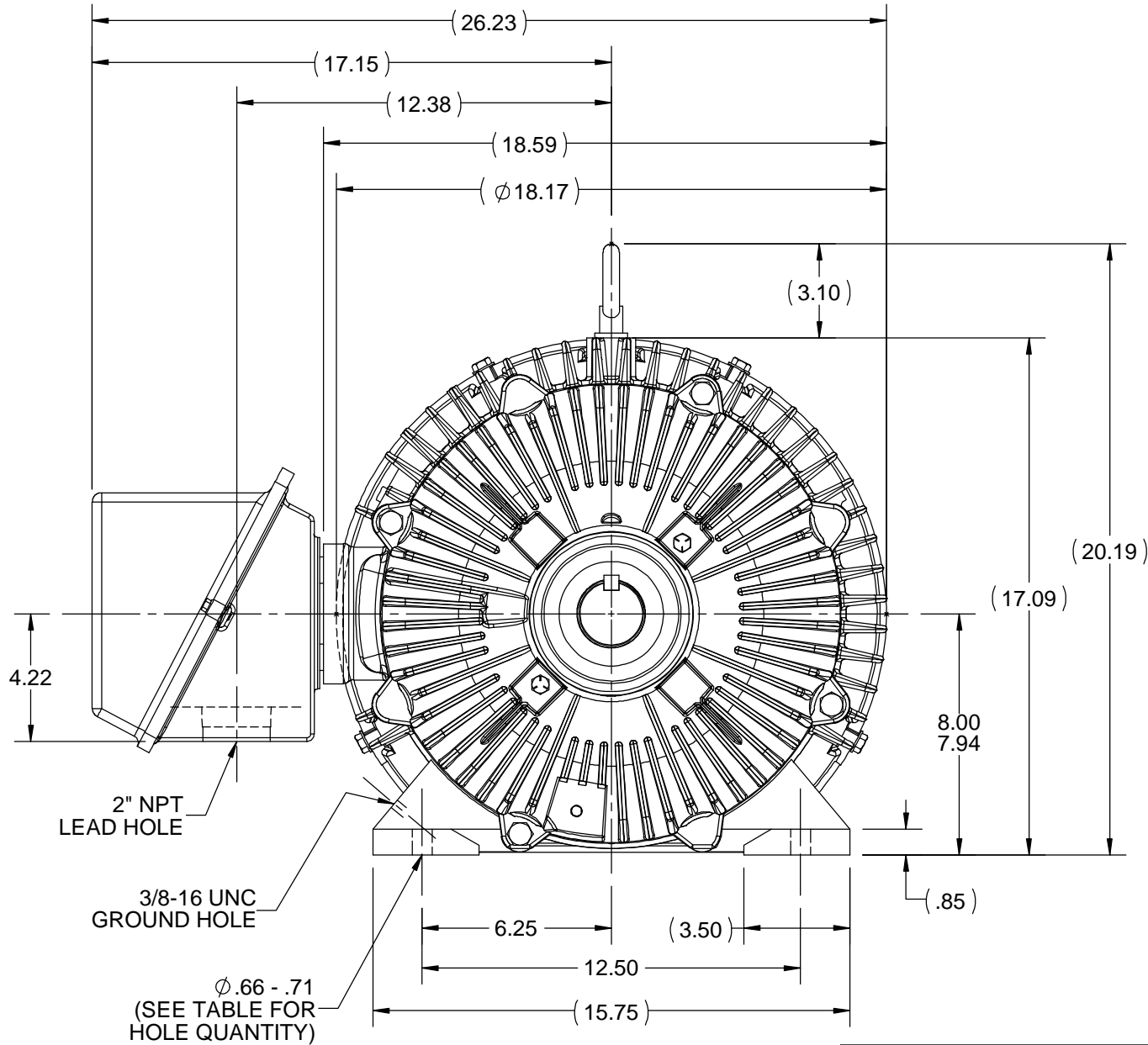
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KEY

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2.124



- NOTES:
1. CONDUIT BOX CAN BE ROTATED IN 90° STEPS.
 2. CONDUIT BOX CAN BE MOUNTED ON OPPOSITE SIDE BY REMOVING BRACKETS AND TURNING FRAME 180°.
 3. NAMEPLATE TO BE READ FROM CONDUIT BOX SIDE OF MOTOR.

DASH	FRAME	C	B	BS	2F	2FF	--	MTG HOLES
1150	324T	28.87	13.00	5.25	--	10.50		4
1300	324/6T	30.37	14.50	6.00	10.50	12.00		8
1450	326T	31.87	15.00	6.75	12.00	13.50		8

DRAWING REVISION D	REVISION BY MSG	DATE 12-05-2018
ECO ECO-0157547	APPROVED BY MSG	DATE 12-05-2018
ECO DESCRIPTION REVISED 2FF DIM FOR -1450		
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TOLERANCES UNLESS OTHERWISE SPECIFIED:			
DEC.	INCH	mm	ANGLE
.X	±0.1	[±2.5]	±7° 30"
.XX	±0.03	[±0.76]	
.XXX	±0.005	[±0.127]	
.XXXX	±0.0005	[±0.0127]	
REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [.076/.381] X 45° CORNER FILLETS: R.02 [.51] MACHINED SURFACES: 200 INCH/mm 5.1			
mm SHOWN IN [BRACKETS]			

DRAWN BY MH	DATE 01-23-1998
APPROVED BY DD	DATE 01-26-1998
REFERENCE	
THIRD ANGLE PROJECTION	

DRAWING NUMBER SS300575		SHEET 1 OF 1
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THREE PHASE - SINGLE VOLTAGE
MOTOR - CONDUIT BOX @ 'A'

TO REVERSE ROTATION:
INTERCHANGE ANY TWO
LINE LEAD CONNECTIONS.

TERMINAL BLOCK WHEN SPECIFIED



IF MOTOR HAS
6 LEADS



A-9806 DECAL

OPTIONAL CORD
CONNECTION



VIEW OF TERMINAL END

DRAWING REVISION AB	REVISION BY JJB	DATE 06-27-2017
ECO ECO-0125361	APPROVED BY TB	DATE 06-27-2017
ECO DESCRIPTION UPDATED TO CURRENT STANDARDS		
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DRAWN BY DA
DATE 03-26-1993
APPROVED BY TB
DATE 03-26-1993
REFERENCE
THIRD ANGLE PROJECTION



Regal Beloit America, Inc.

DESCRIPTION
CONNECTION DIAGRAM
EXTERNAL - SINGLE VOLTAGE - 3Ø MOTOR

MATERIAL PROCESS/FINISH

SIZE A	DRAWING NUMBER EE7300	SHEET 1 OF 1
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CERTIFICATION DATA SHEET

Model#: 324TTFS16860 AN
CONN. DIAGRAM: EE7300
OUTLINE: SS300575-1300

WINDING#: K3244127 NONE 2
ASSEMBLY: F1/F2 CAPABLE

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
40	30	1800	1780	324T	TEFC	G	B

PH	Hz	VOLTS	FL AMPS	START TYPE	DUTY	INSL	S.F	AMB°C	ELEVATION
3	60	460	47.5	LINE OR INVERTER	CONTINUOUS	F3	1.15	40	3300

FULL LOAD EFF: 94.1	3/4 LOAD EFF: 94.5	1/2 LOAD EFF: 94.5	GTD. EFF	ELEC. TYPE	NO LOAD AMPS
FULL LOAD PF: 83	3/4 LOAD PF: 79.5	1/2 LOAD PF: 71	93.6	SQ CAGE INV RATED	17.5

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
118 LB-FT	290	218 LB-FT 185	305 LB-FT 258	65

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS /HOUR	APPROX. MOTOR WGT
65 dBA	75 dBA	8.8 LB-FT^2	275 LB-FT^2	25 SEC.	2	700 LBS.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	PREMIUM SEVERE DUTY	NONE	FALSE	NONE	BLUE (EPOXY)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	OPE						
BALL	BALL						
6312	6311	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE /n HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
NONE	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

If Inverter equals NONE, contact factory for further information

INVERTER TORQUE: CONSTANT 10:1
 INV. HP SPEED RANGE: 1.5 X BASE SPEED

ENCODER: NONE
 NONE NONE
 NONE NONE PPR

BRAKE: NONE NONE
 NONE P/N NONE
 NONE NONE
 - FT-LB NONE V NONE Hz

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DATE: 06/21/2017 05:11:06 AM
 FORM 3531 REV.3 02/07/99
 ** Subject to change without notice.

Data Sheet

324TTFS16860

Date: 1/25/2019
 Customer: _____
 Attention: _____
 Submitted by: FAREEDA DUDEKULA

marathon
 Motors

Submittal

Data @ 460 V

Motor Load Data

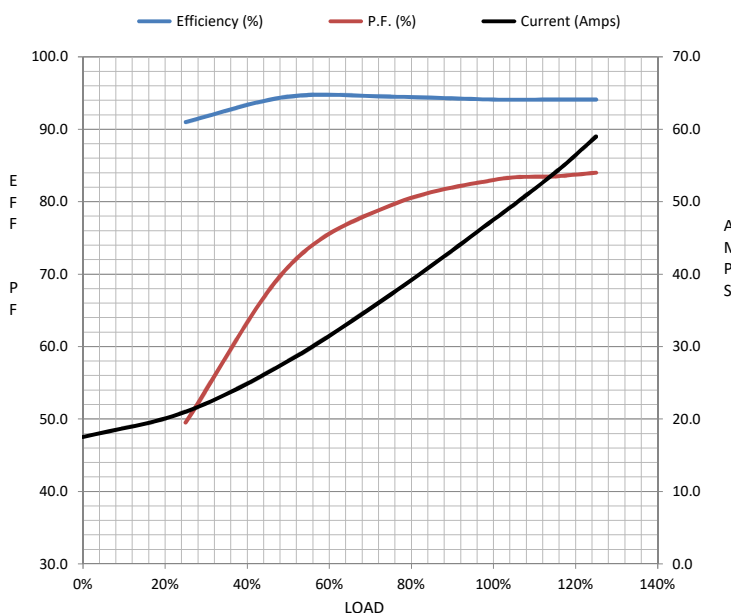
Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	17.5	21.0	28.0	37.2	47.5	54.0	59.0	290	
Torque (ft-lb)	0.00	29.5	58.5	88.5	118	136	148	218	
RPM	1800	1795	1790	1785	1780	1,775	1772	0	
Efficiency (%)		91.0	94.5	94.5	94.1	94.1	94.1		
P.F. (%)	4.5	49.5	71.0	79.5	83.0	83.5	84.0	34.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1685	1780	1800
Current (Amps)	290	255	165	47.5	17.5
Torque (ft-lb)	218	190	305	118	0.00

Information Block

HP	40.0			
Sync. RPM	1800			
Frame	324			
Enclosure	TEFC			
Construction	TFS			
Voltage	460 V			
Frequency	60 Hz			
Design	B			
LR Code letter	G			
Service Factor	1.15			
Temp Rise @ FL	65 ° C			
Duty	CONT			
Ambient	40 ° C			
Elevation	3,300 feet			
Rotor/Shaft wk²	8.5 Lb-Ft²			
Ref Wdg	K3244127 NONE			
Sound Pressure @ 1M	65 dBA			
VFD Rating	CONSTANT 10:1			
Outline Dwg	SS300575-1300			
Conn. Diag	EE7300			
Additional Specifications:				
0				
0				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.0820	0.0660	0.5790	0.7980	13.5140



Speed -Torque Curve

