

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: 324TTFCA6085

Catalog No: GT3429

Globetrotter® Close-Coupled Pump Motor, 25 & 20 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V,
1200 & 1000 RPM, 324JPV Frame, TEFC



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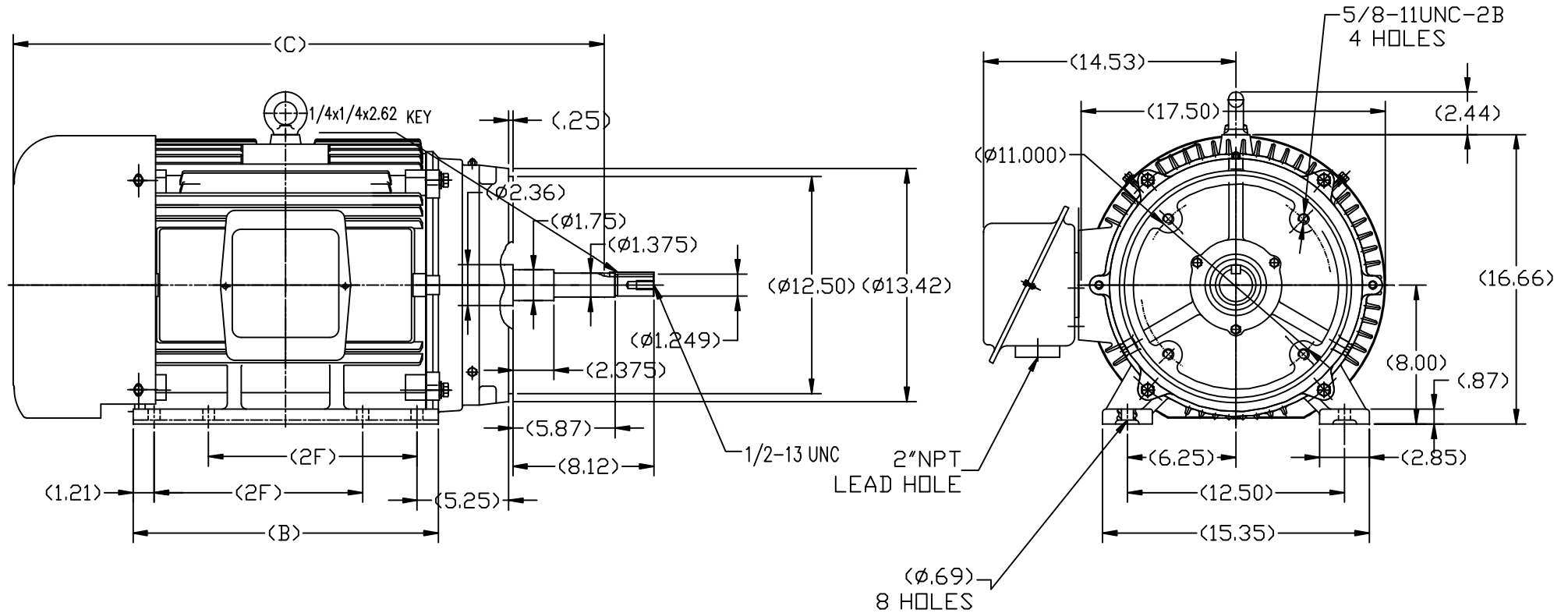
RegalRexnord

Nameplate Specifications

Phase	3	Output HP	25 & 20 Hp
Output KW	18.7 & 14.9 kW	Voltage	230/460 & 190/380 V
Speed	1188 & 990 rpm	Service Factor	1.15 & 1.15
Frame	324JPV	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Efficiency	93 & 92.4 %
Ambient Temperature	40 °C	Frequency	60 & 50 Hz
Current	67/33.5 & 64/32 A	Power Factor	75
Duty	Continuous	Insulation Class	F
Design Code	B	KVA Code	G
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6311
UL	Recognized	CSA	Y
CE	Y	IP Code	43
Number of Speeds	1		

Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Wye Start Delta Run Or Inverter
Poles	6	Rotation	Reversible
Resistance Main	.255 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal Or Shaft Down	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	JP	Overall Length	35.81 in
Shaft Diameter	1.250 in	Shaft Extension	8.12 in
Assembly/Box Mounting	F1/F2 CAPABLE	Inverter Load	VARIABLE 10:1
Connection Drawing	EE7308AA	Outline Drawing	SS620569-324T



324T	35.81	16.38	10.50
326T	36.99	17.56	12.00
FRAME	C	B	2F

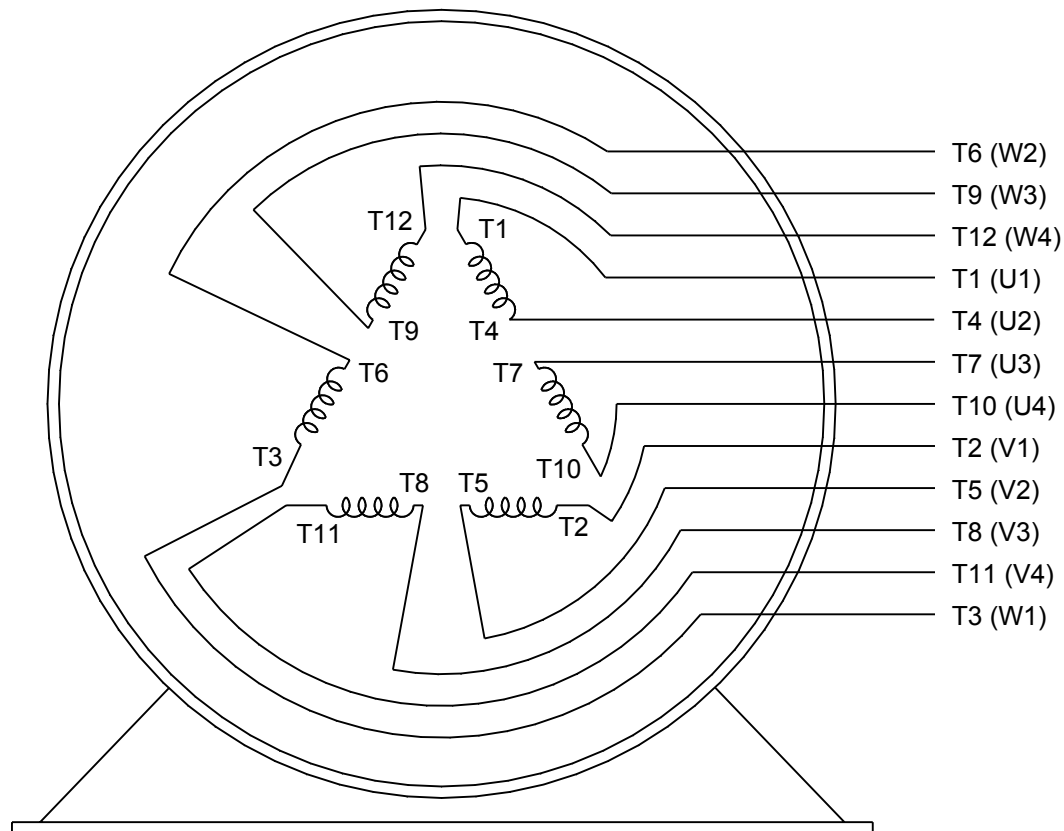
		TOLERANCES UNLESS SPECIFIED		 REGAL-BELOIT CORPORATION	DRAWN VY 05-23-2012	
		DEC.	INCHES		CHK	ZYH 05-23-2012
		.X	±.1		APPD	WGH 05-23-2012
		.XX	±.03		SCALE	1=7
		.XXX	±.005		REF	
		.XXX	±.0005	MATERIAL	FMF	HWADA
		.XXXX	±.0005		PREV	
NO.	REVISION	BY & DATE	CHK	ANG	±1/2	FINISH
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LOW VOLTAGE



HIGH VOLTAGE



VIEW OF TERMINAL END

DRAWING REVISION K	REVISION BY AJW	DATE 07-17-2015
ECO ECO-0081632	APPROVED BY T. VUE	DATE 07-17-2015
ECO DESCRIPTION REV'D IEC MARKINGS PER IEC 60034-8		
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DRAWN BY LZ
DATE 01-12-1994
APPROVED BY GK
DATE 01-14-1994
REFERENCE
THIRD ANGLE PROJECTION



Regal Beloit America, Inc.

DESCRIPTION
CONN DIAGRAM-EXTERNAL
3Ø-2/1 DELTA-12 LEADS

MATERIAL	PROCESS/FINISH
SIZE A	DRAWING NUMBER EE7308AA
SHEET 1 OF 1	

CERTIFICATION DATA SHEET

Model#: 324TTFCA6085 AA
 CONN. DIAGRAM: EE7308AA
 OUTLINE: SS620569

WINDING#: CHT32460001 NONE 1
 ASSEMBLY: F1/F2 CAPABLE

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
25&20	18.7&14.9	1200	1188&990	324JPV	TEFC	G	B

PH	Hz	VOLTS	FL AMPS	START TYPE	DUTY	INSL	S.F	AMB°C	ELEVATION
3	60/50	230/460#190/ 380	67/33.5&64/32	Y START D RUN OR INV	CONTINUOU S	F7	1.15/1.15	40	3300

FULL LOAD EFF: 93&92.4	3/4 LOAD EFF: 93	1/2 LOAD EFF: 92.4	GTD. EFF	ELEC. TYPE	NO LOAD AMPS
FULL LOAD PF: 75&75.5	3/4 LOAD PF: 69	1/2 LOAD PF: 58	92.4	SQ CAGE INV RATED	33 / 16.5

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
111 LB-FT	360 / 180	205 LB-FT 185	300 LB-FT 270	60

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS /HOUR	APPROX. MOTOR WGT
56 dBA	66 dBA	11.8 LB-FT^2	- LB-FT^2	20 SEC.	2	725 LBS.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
C-FACE	STANDARD	RIGID	HORIZONTAL OR SHAFT DOWN	FALSE	NONE	FALSE	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	OPE						
BALL	BALL	POLYREX EM	JP	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON
6312	6311						

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE /n HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
NONE	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

If Inverter equals NONE, contact factory for further
information

* N O T E S *	INVERTER TORQUE: VARIABLE 10:1
	INV. HP SPEED RANGE: NONE
	ENCODER: NONE
	NONE NONE NONE NONE PPR
	BRAKE: NONE NONE
	NONE P/N NONE
	NONE NONE
	- FT-LB NONE V NONE Hz

DATE: 06/21/2017 04:55:13 AM
 FORM 3531 REV.3 02/07/99

** Subject to change without notice.

Data Sheet

Date: 19-06-2017

Customer:

Attention:

Submitted by: FAREEDA DUDEKULA



324TTFCA6085

Submittal

Data @ 460 V

Motor Load Data

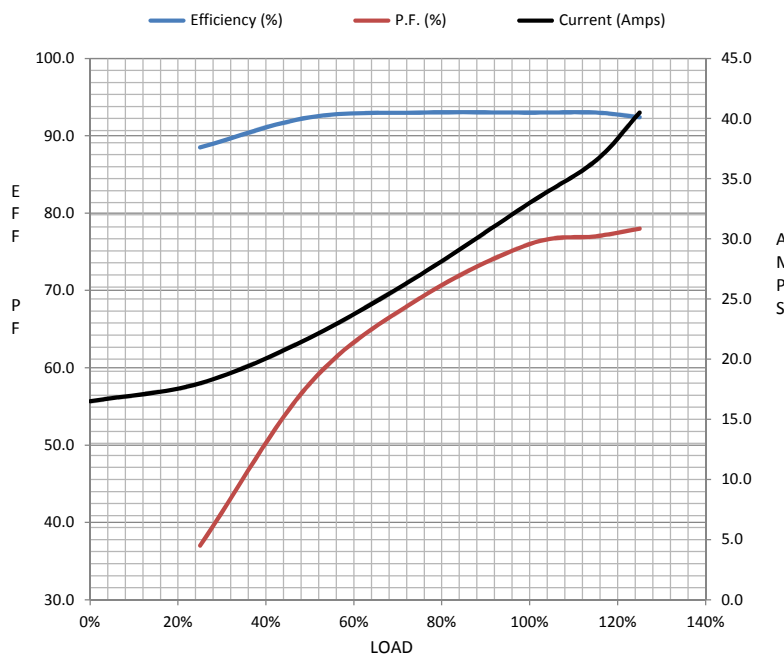
Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	16.5	18.0	21.8	27.0	33.0	36.5	40.5	180	
Torque (ft-lb)	0.00	27.5	55.0	82.5	111	127	139	205	
RPM	1200	1198	1195	1192	1190	1,188	1185	0	
Efficiency (%)		88.5	92.4	93.0	93.0	93.0	92.4		
P.F. (%)	4.5	37.0	58.0	69.0	76.0	77.0	78.0	35.0	

Motor Speed Data

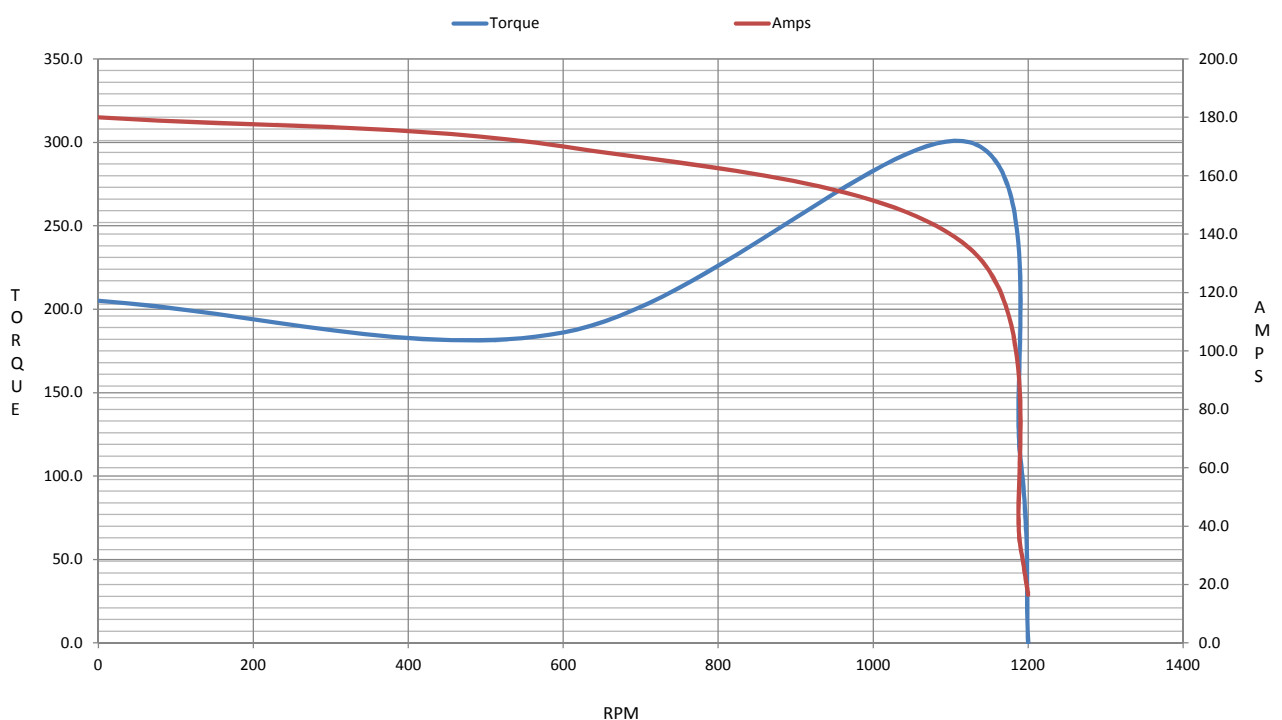
	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	600	1125	1190	1200
Current (Amps)	180	170	135	33.0	16.5
Torque (ft-lb)	205	186	300	111	0.00

Information Block

HP	25.0			
Sync. RPM	1200			
Frame	324			
Enclosure	TEFC			
Construction	TFC			
Voltage	230/460#190/38(V			
Frequency	60 Hz			
Design	B			
LR Code letter	G			
Service Factor	1.15			
Temp Rise @ FL	60 ° C			
Duty	CONT			
Ambient	40 ° C			
Elevation	1,000 feet			
Rotor/Shaft wk²	11.8 Lb-Ft²			
Ref Wdg	CHT32460001 NONE			
Sound Pressure @ 1M	56 dBA			
VFD Rating	VARIABLE 10:1			
Outline Dwg	SS620569			
Conn. Diag	EE7308AA			
Additional Specifications:				
0				
365THFS8036				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.1760	0.1360	1.0460	1.3050	18.1150



Speed - Torque Curve



EC Declaration of Conformity

The undersigned representing
the manufacturer:

Regal Beloit America
100 East Randolph St.
Wausau, WI 54401

and the authorized representative
established within the Community:

Marathon Electric UK
6F Thistleton Road Ind. Estate
Market Overton
Oakham, Rutland LE15 7PP UK

are committed to providing customers with products that comply with applicable regulations and international protocols to which they are subject, including the requirements of the European Parliament Directive on the Harmonization of the laws relating to electrical equipment designed for use within certain voltage limits (2014/35/EU).

Regal Beloit America declares that the following product(s), to which this declaration relates, are in conformity with the relevant sections of the EC standards listed below.

This statement supersedes any statements previously issued pertaining to the product(s) listed below and is subject to change without notice.

Model No : 324TTFCA6085

(Model No. may contain prefix and/or suffix characters)

Catalog No : GT3429

Rework No : N/A

Directives :

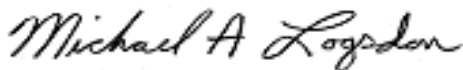
Low Voltage Directive 2014/35/EU

Harmonized Standards Used :

EN 60034-1: 2010 (IEC 60034-1: 2010)

EN 60034-5: 2001/A1:2007 (IEC 60034-5: 2000/A1:2006)

Authorized Representative:



Michael A. Logsdon
Vice President, Technology

Authorized Representative in the Community:



Julian Clark
Marketing Engineer

Created on 09/01/2022

CE 22