

PRODUCT INFORMATION PACKET

Model No: 324TTFC6077

Catalog No: E820A

25 HP General Purpose Motor, 3 phase, 1200 RPM, 230/460 V, 324T Frame, TEFC
General Purpose Motors



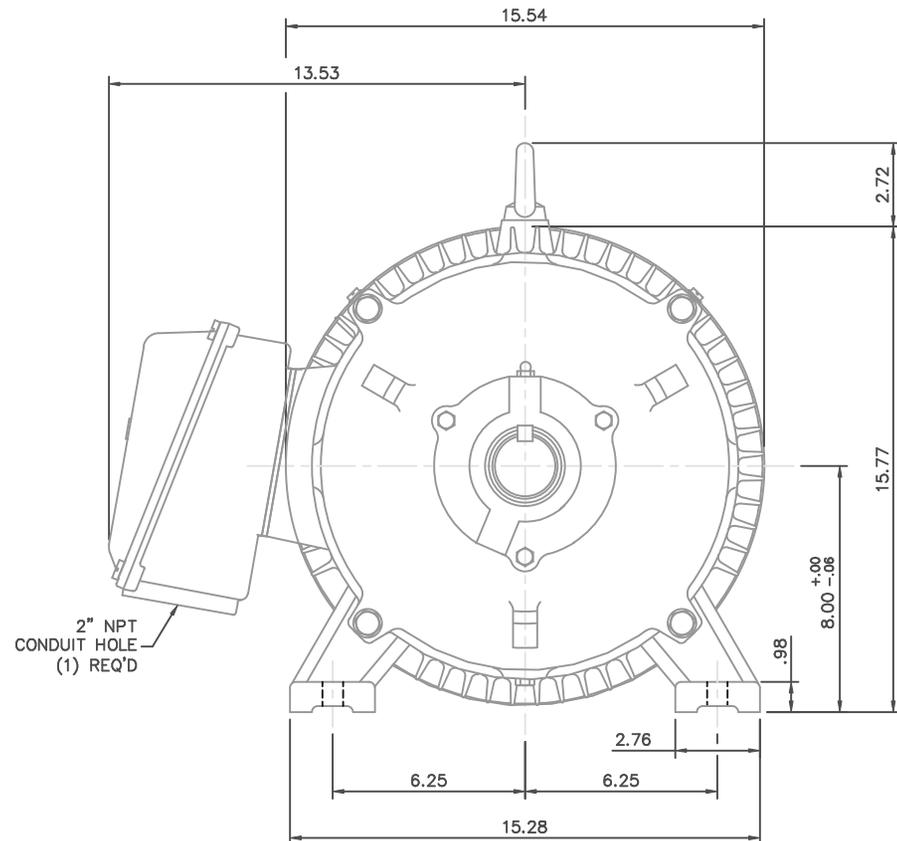
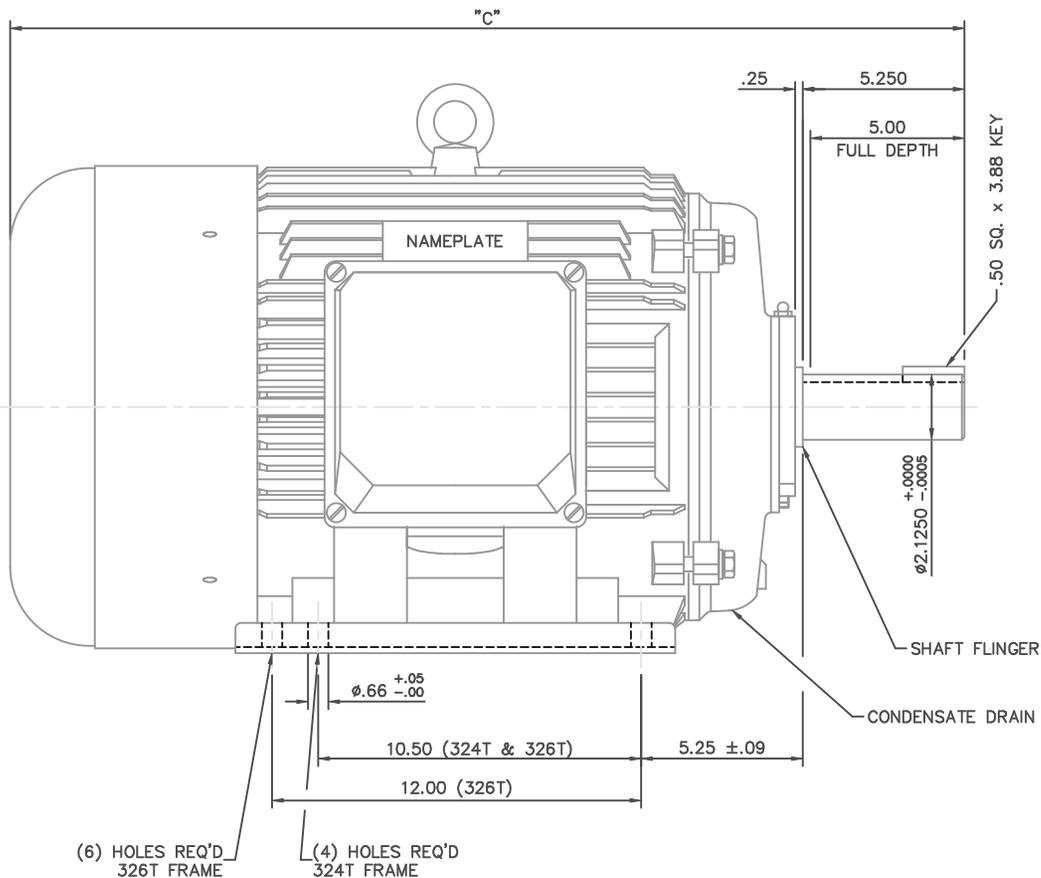
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Nameplate Specifications

Output HP	25 Hp	Output KW	18.7 kW
Frequency	60 Hz	Voltage	230/460 V
Current	66.0/33.0 A	Speed	1190 rpm
Service Factor	1.15	Phase	3
Efficiency	93 %	Power Factor	56.3
Duty	Continuous	Insulation Class	F
Design Code	B	KVA Code	G
Frame	324T	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No	Ambient Temperature	40 °C
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6312
UL	Recognized	CSA	Y
CE	Y	IP Code	43
Number of Speeds	1		

Technical Specifications

Electrical Type	Squirrel Cage Induction Run	Starting Method	Across The Line
Poles	6	Rotation	Reversible
Resistance Main	.231 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	T	Overall Length	29.53 in
Shaft Diameter	2.130 in	Shaft Extension	5.25 in
Assembly/Box Mounting	F1/F2 CAPABLE		
Outline Drawing	169541.60ME	Connection Drawing	004172.03

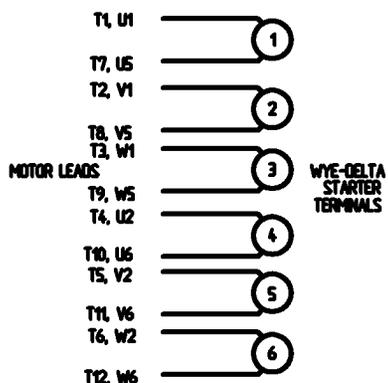


FRAME DESIGN	"C"
324T	29.53
326T	31.02

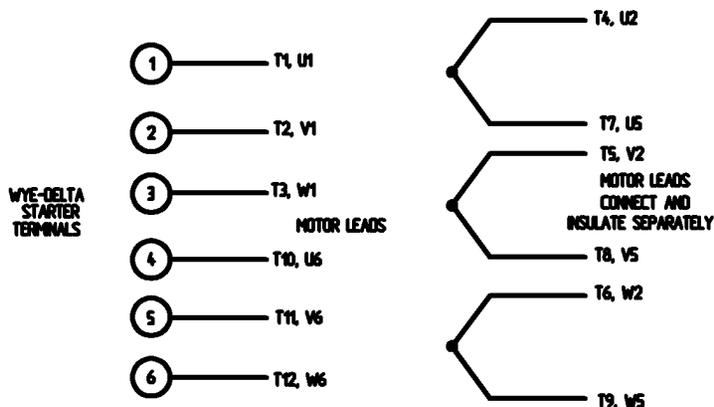
		TOLERANCES UNLESS SPECIFIED			DRAWN	JJK 03/29/99			
		DEC.	INCHES		CHK				
		.X	±.1	TITLE	OUTLINE - 320T FRAME				
		.XX	±.03	MAT'L	TEFC - RIGID				
		.XXX	±.005	FINISH	CAST IRON				
01	ADDED HOLE FOR 326T BASE	JJK	07/13/99	CHK	ANG	±1/2"			
NO.	REVISION	BY & DATE	CHK	ANG	±1/2"	FINISH			
THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH OUR WORK ALL RIGHTS OF DESIGN AND INVENTION ARE RESERVED THIS IS AN ELECTRONICALLY GENERATED DOCUMENT - DO NOT SCALE THIS PRINT				RFP	CAD FILE	16954160ME	SIZE	DRAWING NO.	REV.
				DIST			B	169541-60ME	01

WYE - DELTA STARTING USEABLE ON 2,4 AND 6 POLE MOTORS.

LOW VOLTAGE CONNECTION

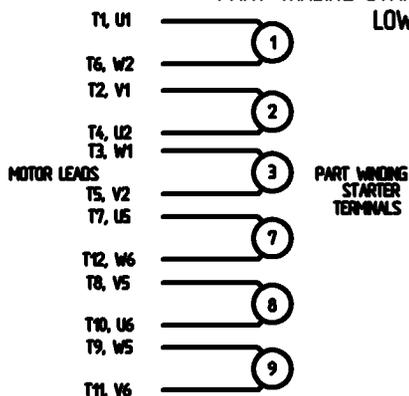


HIGH VOLTAGE CONNECTION



REFER TO THE WYE-DELTA STARTER CONNECTION INSTRUCTIONS FOR PROPER CONNECTION OF POWER LINES TO STARTER.

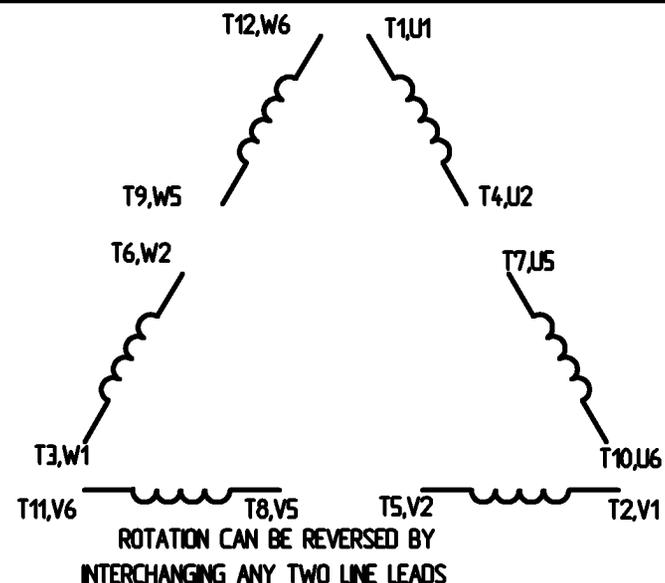
PART WINDING START USABLE ON 4 & 6 POLE MOTORS
LOW VOLTAGE CONNECTION ONLY



REFER TO THE PART WINDING STARTER INSTRUCTIONS FOR PROPER CONNECTION OF POWER LINES TO STARTER.

REFER TO THE CUTLER - HAMMER OR EQUIV. FOR PROPER SELECTION OF OVERLOAD HEATER COILS.

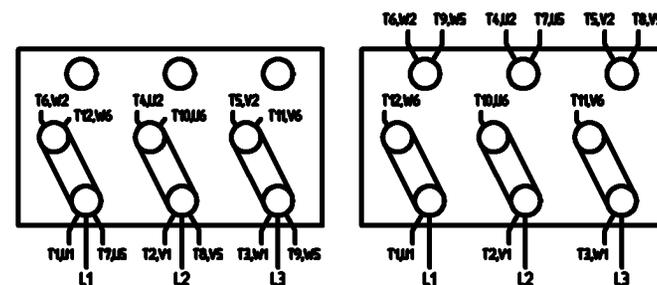
LINE LEADS



12 LEAD DELTA CONNECTION ACROSS THE LINE START
(FOR Y START DELTA RUN, REMOVE THE JUMPERS)

LOW VOLTAGE
MUST BE REWIRED
AS SHOWN

HIGH VOLTAGE
FACTORY WIRED FOR HIGH
VOLTAGE AS SHOWN



				TOLERANCES UNLESS SPECIFIED		ELECTRIC MOTORS GEARMOTORS AND DRIVES	DRAWN	CJW 08/28/02	
				DEC.	INCHES		CHK		
				X	+ .1		APPO		
				XX	+ .01		SCALE	1:1	
				XXX	+ .005		REF		
				XXXX	+ .0005	FINISH			
NO.	REVISION	BY & DATE	CHK	ANG	+ 1/2°		PREV		
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				DST			A	004172-03	

ERROR: syntaxerror
OFFENDING COMMAND: --nostringval--

STACK:

/CB
-dictionary-
/Pscript_WinNT_Compat
-dictionary-

CERTIFICATION DATA SHEET

Model#: 324TTFC6077 AA
CONN. DIAGRAM: 4172.03
OUTLINE: 169541.60ME

WINDING#: T16106011 FR 3
ASSEMBLY: F1/F2 CAPABLE

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
25&20	18.7&14.9	1200	1190&990	324T	TEFC	G	B

PH	Hz	VOLTS	FL AMPS	START TYPE	DUTY	INSL	S.F	AMB°C	ELEVATION
3	60/50	230/460#190/ 380	72- 66/33&62/31	ACROSS THE LINE	CONTINUOU S	F2	1.15/1.15	40	3300

FULL LOAD EFF: 93	3/4 LOAD EFF: 93.6	1/2 LOAD EFF: 92.4	GTD. EFF	ELEC. TYPE	NO LOAD AMPS
FULL LOAD PF: 76.3	3/4 LOAD PF: 72	1/2 LOAD PF: 62	92.4	SQ CAGE IND RUN	29 / 14.5

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
111 LB-FT	364 / 182	193 LB-FT 175	260 LB-FT 235	44.4

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS /HOUR	APPROX. MOTOR WGT
70 dBA	80 dBA	- LB-FT^2	- LB-FT^2	15 SEC.	2	490 LBS.

***** SUPPLEMENTAL INFORMATION *****

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	FALSE	NONE	FALSE	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	OPE						
BALL	BALL	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON
6312	6312						

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE /n HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
NONE	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

If Inverter equals NONE, contact factory for further information

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INVERTER TORQUE: NONE
INV. HP SPEED RANGE: NONE
ENCODER: NONE
NONE NONE
NONE NONE PPR
BRAKE: NONE NONE
NONE P/N NONE
NONE NONE
NONE FT-LB NONE V NONE Hz

DATE: 06/21/2017 04:32:23 AM
 FORM 3531 REV.3 02/07/99
 ** Subject to change without notice.

Data Sheet

Date: 12/12/2018
 Customer: _____
 Attention: _____
 Submitted by: FAREEDA DUDEKULA



324TTC6077

Submittal

Data @ 460 V

Motor Load Data

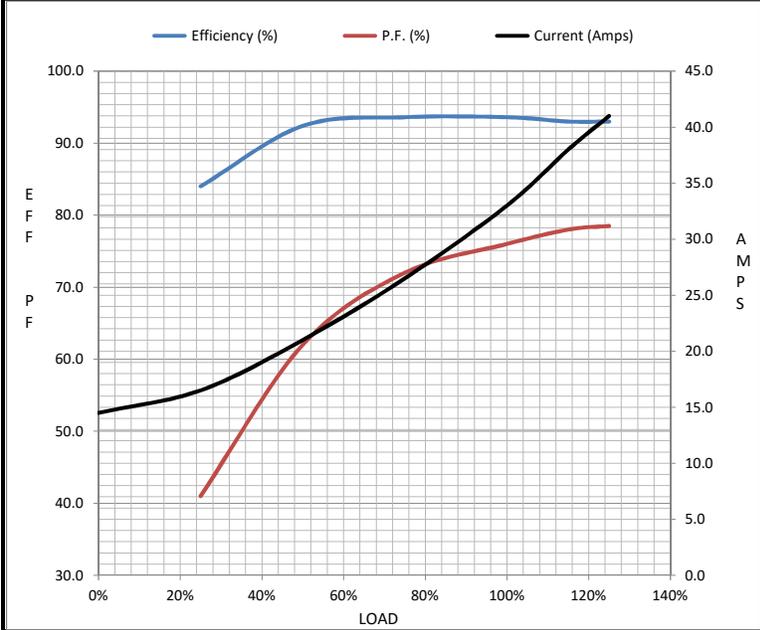
Load	0%	25%	50%	75%	100%	115%	125%	LR
Current (Amps)	14.5	16.5	21.0	26.5	33.0	38.0	41.0	182
Torque (ft-lb)	0.00	27.0	56.0	84.0	111	128	141	193
RPM	1200	1198	1195	1192	1190	1,188	1185	0
Efficiency (%)		84.0	92.4	93.6	93.6	93.0	93.0	
P.F. (%)	5.8	41.0	62.0	72.0	76.0	78.0	78.5	0.0

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	600	1100	1190	1200
Current (Amps)	182	175	135	33.0	14.5
Torque (ft-lb)	193	180	260	111	0.00

Information Block

HP	25.0			
Sync. RPM	1200			
Frame	324			
Enclosure	TEFC			
Construction	TFS			
Voltage	230/460#190/380 V			
Frequency	60 Hz			
Design	B			
LR Code letter	G			
Service Factor	1.15			
Temp Rise @ FL	48 °C			
Duty	CONT			
Ambient	40 °C			
Elevation	1,000 feet			
Rotor/Shaft wk ²	0.00 Lb-Ft ²			
Ref Wdg	T16106011 FR			
Sound Pressure @ 1M	70 dBA			
VFD Rating	NONE			
Outline Dwg	169541.60ME			
Conn. Diag	4172.03			
Additional Specifications:				
0				
0				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.0000	0.0000	0.0000	0.0000	0.0000



Speed - Torque Curve

