

# PRODUCT INFORMATION PACKET

Model No: 284TTFNA16851

Catalog No: E622-P

25 HP, Severe Duty Motors, 3 phase, 1800 RPM, 460 V, 284T Frame, TEFC  
Severe Duty Motors



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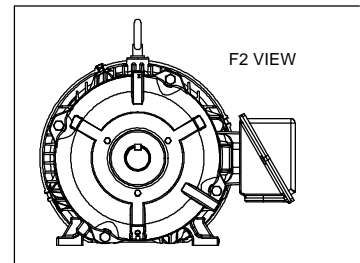
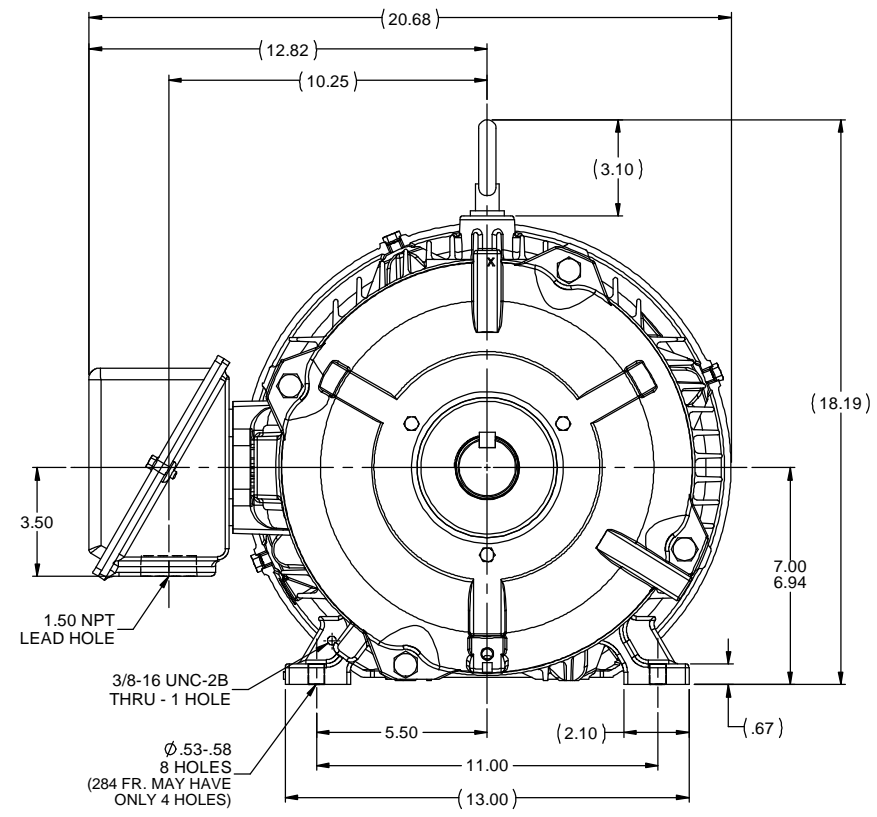
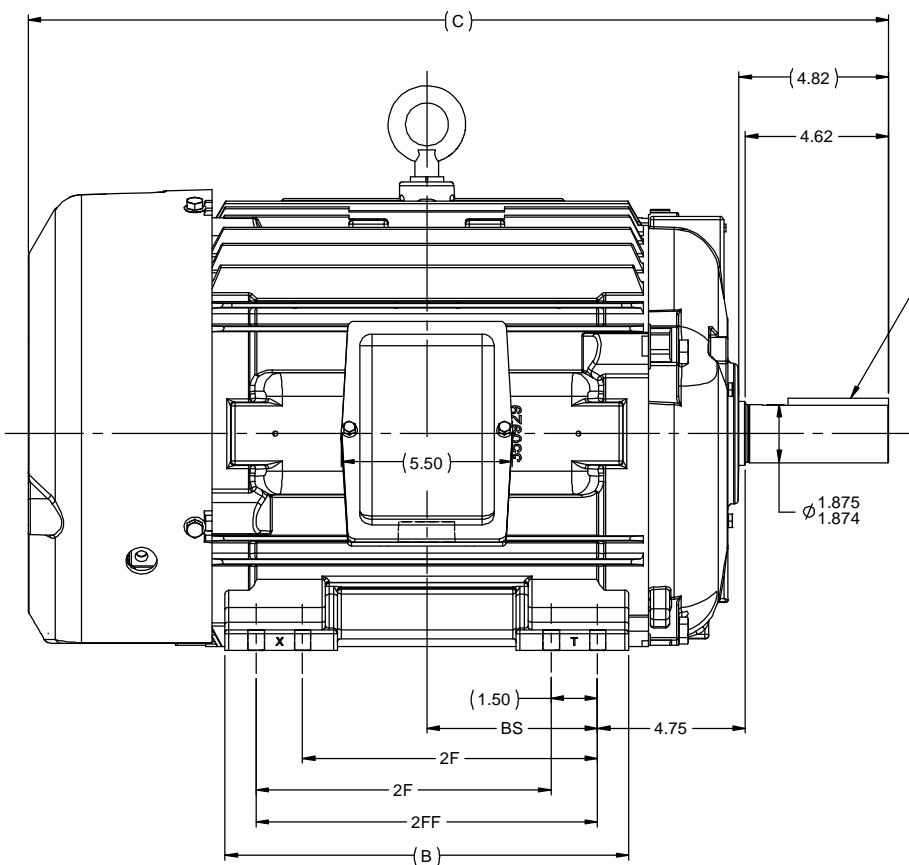
### Nameplate Specifications

Output HP	<b>25 Hp</b>	Output KW	<b>18.7 kW</b>
Frequency	<b>60 Hz</b>	Voltage	<b>460 V</b>
Current	<b>31.0 A</b>	Speed	<b>1772 rpm</b>
Service Factor	<b>1.15</b>	Phase	<b>3</b>
Efficiency	<b>93.6 %</b>	Power Factor	<b>81</b>
Duty	<b>Continuous</b>	Insulation Class	<b>F</b>
Design Code	<b>B</b>	KVA Code	<b>G</b>
Frame	<b>284T</b>	Enclosure	<b>Totally Enclosed Fan Cooled</b>
Thermal Protection	<b>No</b>	Ambient Temperature	<b>40 °C</b>
Drive End Bearing Size	<b>6311</b>	Opp Drive End Bearing Size	<b>6210</b>
UL	<b>Recognized</b>	CSA	<b>Y</b>
CE	<b>Y</b>	IP Code	<b>54</b>
Number of Speeds	<b>1</b>		

### Technical Specifications

Electrical Type	<b>Squirrel Cage Inverter Rated</b>	Starting Method	<b>Line Or Inverter</b>
Poles	<b>4</b>	Rotation	<b>Reversible</b>
Resistance Main	<b>.271 Ohms</b>	Mounting	<b>Rigid Base</b>
Motor Orientation	<b>Horizontal</b>	Drive End Bearing	<b>Ball</b>
Opp Drive End Bearing	<b>Ball</b>	Frame Material	<b>Cast Iron</b>
Shaft Type	<b>T</b>	Overall Length	<b>26.21 in</b>
Frame Length	<b>12.75 in</b>	Shaft Diameter	<b>1.875 in</b>
Shaft Extension	<b>4.82 in</b>	Assembly/Box Mounting	<b>F1/F2 CAPABLE</b>
Connection Drawing	<b>EE7300</b>	Outline Drawing	<b>SS311057-1275</b>

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- NOTES:
1. CONDUIT BOX CAN BE ROTATED UP TO 270 ° FROM ITS ORIGINAL POSITION.
  2. CONDUIT BOX CAN BE MOUNTED ON OPPOSITE SIDE BY REMOVING BRACKETS AND TURNING FRAME 180 °.
  3. NAMEPLATE TO BE READ FROM CONDUIT BOX SIDE OF MOTOR.

1275	284T	26.21	12.50	9.50	---	4.75
1425	284/286T	27.71	13.00	9.50	11.00	5.50
<b>DASH</b>	<b>FRAME</b>	<b>C</b>	<b>B</b>	<b>2F</b>	<b>2FF</b>	<b>BS</b>

		TOLERANCES UNLESS SPECIFIED		marathon electric		DRAWN
		DEC	INCHES			CAV 10-18-2000
4	UPDATED TO NEW FRAME DESIGN	MU106205	MSG 08-22-2012	MSG	x	±.1
3	REDRAWN IN AUTOCAD - NO CHANGE		TAT 06-29-2004	ML	xx	±.03
2	ADDED NOTE 3	MU35810	DAH 02-06-2001	ML	xxx	±.005
1	NEW DRAWING	MU34031	MSG 08-23-2012	ML	xxxx	±.0005
NO	REVISION	BY & DATE	CHK	LANG	±1/2°	FINISH
			RFP 10-18-2000		PREV	
			NETWORK FILE NAME SS311057		SIZE	DRAWING NO
					<b>B</b>	<b>SS311057</b>
						REV
						<b>4</b>



**THREE PHASE - SINGLE VOLTAGE  
MOTOR - CONDUIT BOX @ 'A'**

**TO REVERSE ROTATION:  
INTERCHANGE ANY TWO  
LINE LEAD CONNECTIONS.**

**TERMINAL BLOCK WHEN SPECIFIED**



**VIEW OF TERMINAL END**

**IF MOTOR HAS  
6 LEADS**



A-9806 DECAL

**OPTIONAL CORD  
CONNECTION**

- L1 \_\_\_\_\_ WHITE \_\_\_\_\_
- L2 \_\_\_\_\_ RED \_\_\_\_\_
- L3 \_\_\_\_\_ BLACK \_\_\_\_\_

DRAWING REVISION AB	REVISION BY JJB	DATE 06-27-2017
ECO ECO-0125361	APPROVED BY TB	DATE 06-27-2017
ECO DESCRIPTION <b>UPDATED TO CURRENT STANDARDS</b>		
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DRAWN BY DA
DATE 03-26-1993
APPROVED BY TB
DATE 03-26-1993
REFERENCE
THIRD ANGLE PROJECTION

Regal Beloit America, Inc.		
		DESCRIPTION <b>CONNECTION DIAGRAM</b> EXTERNAL - SINGLE VOLTAGE - 3Ø MOTOR
MATERIAL	PROCESS/FINISH	
SIZE <b>A</b>	DRAWING NUMBER <b>EE7300</b>	SHEET 1 OF 1

CERTIFICATION DATA SHEET

Model#: 284TTFNA16851 AA WINDING#: K2844161 NONE 1  
 CONN. DIAGRAM: EE7300 ASSEMBLY: F1/F2 CAPABLE  
 OUTLINE: SS311057-1275

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN			
25	18.7	1800	1772	284T	TEFC	G	B			
PH	Hz	VOLTS	FL AMPS	START TYPE	DUTY	INSL	S.F	AMB°C	ELEVATION	
3	60	460	31	LINE OR INVERTER	CONTINUOUS	F3	1.15	40	3300	
FULL LOAD EFF: 93.6		3/4 LOAD EFF: 94.1		1/2 LOAD EFF: 93.6		GTD. EFF		ELEC. TYPE		NO LOAD AMPS
FULL LOAD PF: 81		3/4 LOAD PF: 76		1/2 LOAD PF: 65.5		93		SQ CAGE INV RATED		13
F.L. TORQUE		LOCKED ROTOR AMPS		L.R. TORQUE		B.D. TORQUE		F.L. RISE°C		
74 LB-FT		182		138 LB-FT 186		185 LB-FT 250		60		
SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS / HOUR	APPROX. MOTOR WGT				
65 dBA	75 dBA	4.2 LB-FT^2	175 LB-FT^2	50 SEC.	2	475 LBS.				

\*\*\* SUPPLEMENTAL INFORMATION \*\*\*

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAIN
STANDARD	STANDARD	RIGID	HORIZONTAL	PREMIUM SEVERE DUTY	NONE	FALSE	NONE	BLUE (EPOXY)
BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL	
DE	OPE	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON	
BALL	BALL							
6311	6210							
THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE /n HEATERS		
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs	NONE	FALSE	NONE VOLTS		
NONE	NOT	NONE	NONE					

If Inverter equals NONE, contact factory for further information

\*  
N  
O  
T  
E  
S  
\*

INVERTER TORQUE: CONSTANT 20:1
INV. HP SPEED RANGE: 1.5 X BASE SPEED
ENCODER: NONE NONE NONE NONE NONE PPR
BRAKE: NONE NONE NONE P/N NONE NONE NONE - FT-LB NONE V NONE Hz

DATE: 06/21/2017 10:17:16 AM  
 FORM 3531 REV.3 02/07/99  
 \*\* Subject to change without notice.

Data Sheet

284TTFNA16851

Date: 1/25/2019  
 Customer: \_\_\_\_\_  
 Attention: \_\_\_\_\_  
 Submitted by: FAREEDA DUDEKULA



Submittal

Data @ 460 V

Motor Load Data

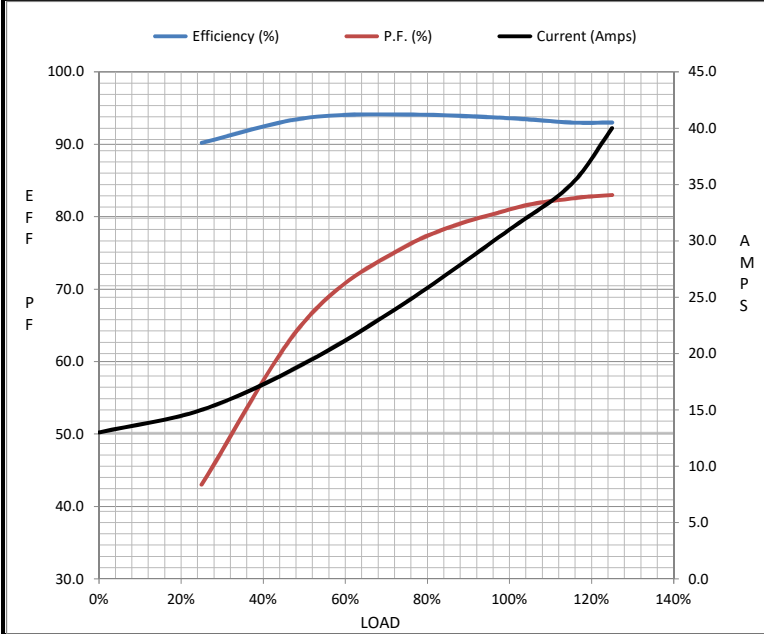
Load	0%	25%	50%	75%	100%	115%	125%	LR
Current (Amps)	13.0	15.0	19.1	24.6	31.0	35.0	40.0	182
Torque (ft-lb)	0.00	18.3	37.0	55.5	74.0	85.5	93.0	138
RPM	1800	1793	1787	1780	1772	1,767	1763	0
Efficiency (%)		90.2	93.6	94.1	93.6	93.0	93.0	
P.F. (%)	3.0	43.0	65.5	76.0	81.0	82.5	83.0	33.0

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1662	1772	1800
Current (Amps)	182	169	108	31.0	13.0
Torque (ft-lb)	138	117	185	74.0	0.00

Information Block

HP	25.0			
Sync. RPM	1800			
Frame	284			
Enclosure	TEFC			
Construction	TFS			
Voltage	460 V			
Frequency	60 Hz			
Design	B			
LR Code letter	G			
Service Factor	1.15			
Temp Rise @ FL	60 °C			
Duty	CONT			
Ambient	40 °C			
Elevation	3,300 feet			
Rotor/Shaft wk <sup>2</sup>	4.2 Lb-Ft <sup>2</sup>			
Ref Wdg	K2844161 NONE			
Sound Pressure @ 1M	65 dBA			
VFD Rating	CONSTANT 20:1			
Outline Dwg	SS311057-1275			
Conn. Diag	EE7300			
Additional Specifications:				
0				
0				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.1810	0.1570	0.8480	1.0850	19.7750



Speed - Torque Curve

