PRODUCT INFORMATION PACKET

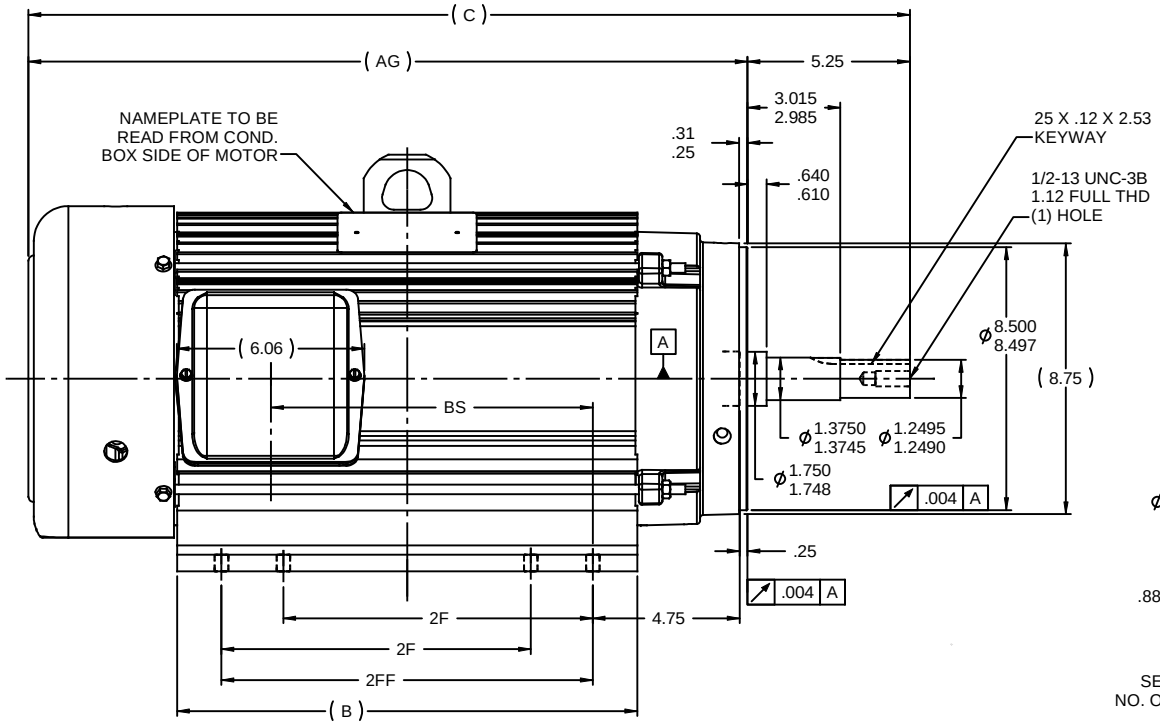
Model No: 256TTFL4031
Catalog No: U354
Close-Coupled Pump Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 & 1500 RPM, 256JM Frame, TEFC

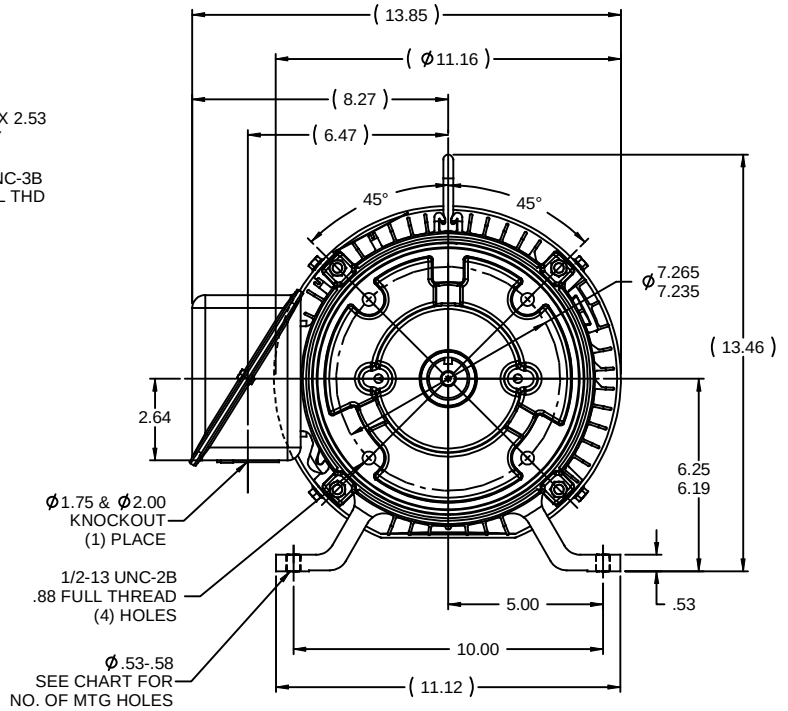
Nameplate Specifications

Phase	3	Output HP	20 & 15 Hp
Output KW	14.9 & 11.2 kW	Voltage	230/460 & 190/380 V
Speed	1750 & 1455 rpm	Service Factor	1.15 & 1.15
Frame	256JM	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Efficiency	91 & 91 %
Ambient Temperature	40 °C	Frequency	60 & 50 Hz
Current	51/25.5 & 46/23 A	Power Factor	81
Duty	Continuous	Insulation Class	F
Design Code	B	KVA Code	G
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6207
UL	Recognized	CSA	Y
CE	Y	IP Code	43
Number of Speeds	1		

Technical Specifications

Electrical Type	Squirrel Cage Induction Run	Starting Method	Across The Line
Poles	4	Rotation	Reversible
Resistance Main	.45 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Aluminum
Shaft Type	JM	Overall Length	28.49 in
Frame Length	14.75 in	Shaft Diameter	1.250 in
Shaft Extension	5.28 in	Assembly/Box Mounting	F1/F2 Capable
Connection Drawing	A-EE7308	Outline Drawing	B-SS330112-1475





DASH	FR.	C	B	2F	2FF	AG	BS	F1/F2	NO. OF MTG HOLES
1100	254	24.74	11.12	8.25	---	19.49	6.65	YES	4
1150	254	25.24	11.67	8.25	---	19.99	7.15	NO	4
1275	254/6	26.49	12.87	8.25	10.00	21.24	8.40	YES	8
1275A	256	26.49	12.87	10.00	---	21.24	8.40	YES	4
1325	254	26.99	13.37	8.25	10.50	21.74	8.90	YES	8
1325A	256	26.99	13.37	10.00	---	21.74	8.90	NO	4
1475	256	28.49	14.87	10.00	---	23.24	10.40	YES	8

NOTES:
1) BOX CAN BE ROTATED IN 180° STEPS
2) SEE CHART FOR F2 CAPABILITY. IF YES;
   BOX CAN BE MOUNTED ON OPPOSITE SIDE BY
   REMOVING BRACKETS AND TURNING FRAME 180°
3) NAMEPLATE TO BE READ FROM CONDUIT BOX
   SIDE OF MOTOR

NO	REVISION	BY & DATE	CHK
3	CLARIFIED DASH 1275 & 1325 MTG HOLES CN09-3560	TJW 9/18/2009	CTO
2	REVISE THE DASH 1275 & 1325 ON CHART	RWR 12-26-2007	ML
1	RE-ISSUE - ADD 4/8 MTG. HOLES TO CHART AND		
	RE-POSITION VIEWS SO TEXT CAN BE READ EASILY	RWR 07-11-2007	ML

TOLERANCES UNLESS SPECIFIED: DEC INCHES; .X ±.1; .XX ±.03; .XXX ±.005; .XXXX ±.0005; ANG ±7'30"

RFP 02-27-2006
DIST LB

MARATHON ELECTRIC

TITLE OUTLINE - C'FACE
210 FR. - 254/256 MTG - AL FRAME - TEFC

MAT'L
FINISH
CAD FILE SS330112

DRAWN	DRS 02-27-2006
CHK	ML 02-27-2006
APPR	BW 02-27-2006
SCALE	1:4
REF	SS84286
FMF	
PREV	

SIZE B | DRAWING NO SS330112 | REV 3

EE7308

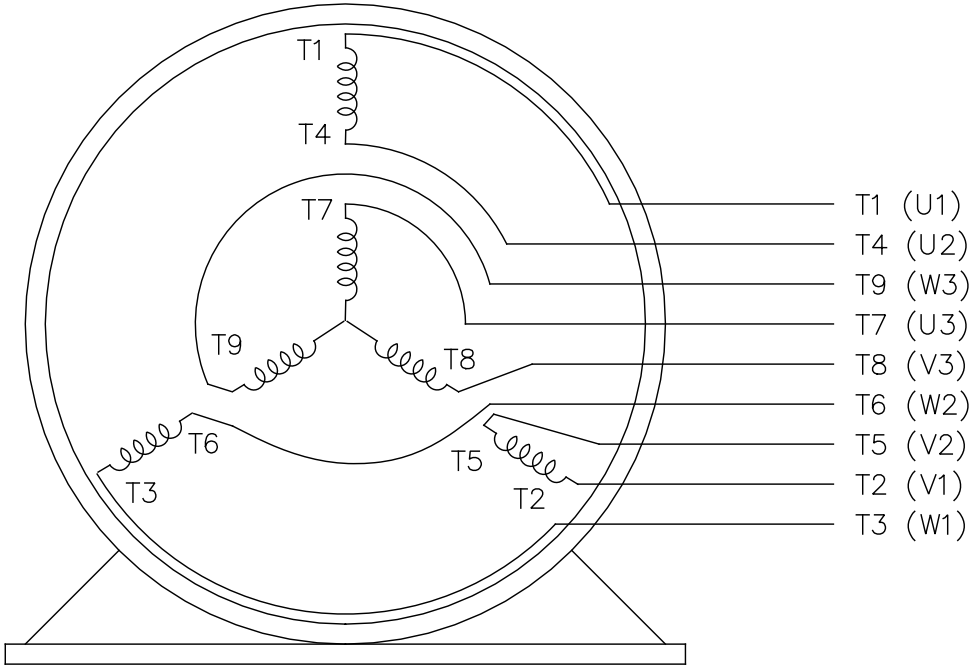
THREE PHASE
DUAL VOLTAGE MOTOR

HIGH VOLTAGE

(U1) T1 — L1
(V1) T2 — L2
(W1) T3 — L3
(U2) T4
(U3) T7
(V2) T5
(V3) T8
(W2) T6
(W3) T9

LOW VOLTAGE

(U1) T1
(U3) T7 — L1
(V1) T2
(V3) T8 — L2
(W1) T3
(W3) T9 — L3
(U2) T4
(V2) T5
(W2) T6



VIEW OF TERMINAL END

REF.
WINDING DIAGRAM

T8Y, T2Y, T2BL, T4BX, T2EC, T2G
T6BZ, T2B, T6BL, T4AV, T6B, T4B

OPTIONAL CORD CONNECTION

L1 — WHITE
L2 — RED
L3 — BLACK

NO.	REVISION	BY & DATE	CHK
5	CHG TO REGAL LOGO	SL 09/10/2015	AB
4	REVISED IEC NOTATIONS	MSG 11/15/2011	CMN
3	ADDED IEC NOTATIONS... (U1), (V1) ETC. MU95194	MSG 5/10/2010	MJS
2	ADDED THE OPTIONAL CORD CONNECTION MU46318	RDH 04/24/2003	DRS
1	REDRAWN	RM 11/20/1990	

TOLERANCES UNLESS SPECIFIED

ANG	DEC.	INCHES
	.X	±.1
	.XX	±.02
	.XXX	±.005
	.XXXX	±.0005
ANG		±7'30"

REGAL™ Regal Beloit America, Inc.

TITLE CONNECTION DIAGRAM
3ø – DUAL VOLTAGE MOTOR

MAT'L.
FINISH
CAD FILE ee7308
RFP
DIST WP

DRAWN RM	11/20/1990
CHK ML	11/21/1990
APPD SAS	04/24/2003
SCALE	1=1
REF	
FMF	
PREV	

SIZE A | DRAWING NO. EE7308 | PAGE OF | REV. 5