

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: 256TTFCA6033

Catalog No: GT3225

20 HP Close-Coupled Pump Motor, 3 phase, 1800 RPM, 575 V, 256JM Frame, TEFC
Close-Coupled Pump Motors



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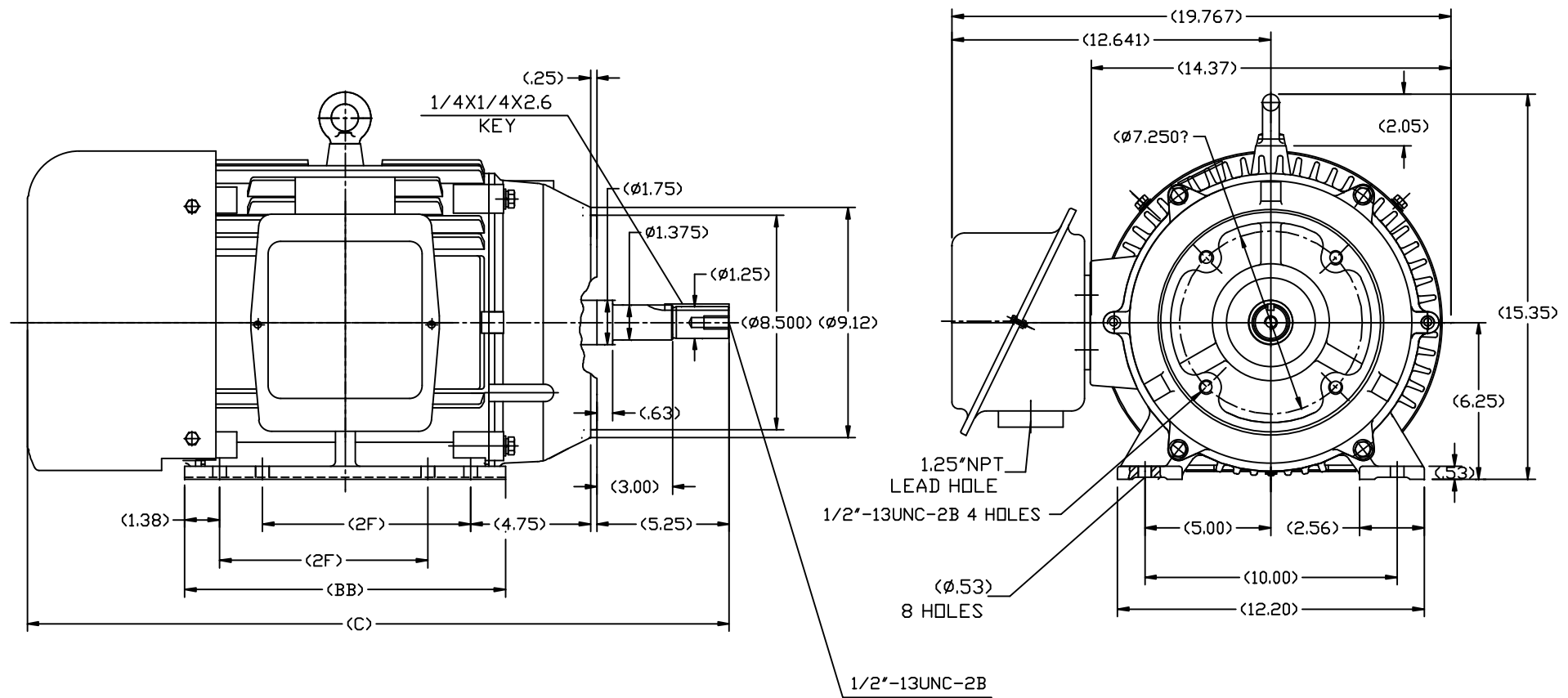
RegalRexnord

Nameplate Specifications

Output HP	20 Hp	Output KW	14.9 kW
Frequency	60 Hz	Voltage	575 V
Current	19.4 A	Speed	1773 rpm
Service Factor	1.15	Phase	3
Efficiency	93 %	Power Factor	83.5
Duty	Continuous	Insulation Class	F
Design Code	B	KVA Code	G
Frame	256JM	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No	Ambient Temperature	40 °C
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6209
UL	Recognized	CSA	Y
CE	Y	IP Code	43
Number of Speeds	1		

Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Line Or Inverter
Poles	4	Rotation	Reversible
Resistance Main	.353 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	JM	Overall Length	27.80 in
Frame Length	11.73 in	Shaft Diameter	1.250 in
Shaft Extension	5.25 in	Assembly/Box Mounting	F1/F2 CAPABLE
Outline Drawing	SS620564-256	Connection Drawing	EE-7300



254	26.60	12.80	8.25
256	27.80	13.98	10.00
FRAME	C	BB	2F

		TOLERANCES UNLESS SPECIFIED		REGAL-BELOIT CORPORATION		DRAWN L.S.J 05-16-2012	
		DEC.	INCHES			CHK	
		.X	±.1	TITLE OUTLINE 254/256TC FR-TEFC-CAST IRON		APPD	
		.XX	±.03			SCALE	1=4
		.XXX	±.005			REF	
		.XXXX	±.0005	MAT'L.		FMF	HWADA
NO.	REVISION	BY & DATE	CHK	ANG	±1/2	FINISH	PREV
THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH OUR WORK. ALL RIGHTS OF DESIGN AND INVENTION ARE RESERVED. THIS IS AN ELECTRONICALLY GENERATED DOCUMENT - DO NOT SCALE THIS PRINT				RFP	CAD FILE	SS620564	SIZE
				DIST			DRAWING NO.
							B
							SS620564
							REV.

CERTIFICATION DATA SHEET

Model#: 256TTFCA6033 AA
 CONN. DIAGRAM: EE-7300
 OUTLINE: SS620564

WINDING#: CHT25640005 NONE 2
 ASSEMBLY: F1/F2 CAPABLE

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
20	14.9	1800	1773	256JM	TEFC	G	B

PH	Hz	VOLTS	FL AMPS	START TYPE	DUTY	INSL	S.F	AMB°C	ELEVATION
3	60	575	19.4	LINE OR INVERTER	CONTINUOU S	F7	1.15	40	3300

FULL LOAD EFF: 93	3/4 LOAD EFF: 93	1/2 LOAD EFF: 91.7	GTD. EFF	ELEC. TYPE	NO LOAD AMPS
FULL LOAD PF: 83.5	3/4 LOAD PF: 79	1/2 LOAD PF: 69	92.4	SQ CAGE INV RATED	7.8

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
59.5 LB-FT	112	104 LB-FT 175	156 LB-FT 262	60

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS /HOUR	APPROX. MOTOR WGT
65 dBA	75 dBA	4 LB-FT^2	125 LB-FT^2	20 SEC.	2	455 LBS.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
C-FACE	STANDARD	RIGID	HORIZONTAL	FALSE	NONE	FALSE	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	OPE						
BALL	BALL						
6309	6209	POLYREX EM	JM	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE /n HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
NONE	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

If Inverter equals NONE, contact factory for further information

INVERTER TORQUE: VARIABLE 10:1
INV. HP SPEED RANGE: NONE
ENCODER: NONE
NONE NONE
NONE NONE PPR
BRAKE: NONE NONE
NONE P/N NONE
NONE NONE
NONE FT-LB NONE V NONE Hz

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DATE: 06/23/2017 06:55:11 AM
 FORM 3531 REV.3 02/07/99
 ** Subject to change without notice.

Data Sheet

Date: 6/29/2017

Customer: _____

Attention: _____

Submitted by: FAREEDA DUDEKULA



256TTFCA6033

Submittal

Data @ 575 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	7.8	9.0	12.0	15.4	19.2	21.6	23.8	112	
Torque (ft-lb)	0.00	15.0	29.5	44.5	59.5	68.5	75.0	104	
RPM	1800	1792	1787	1780	1770	1,765	1760	0	
Efficiency (%)		86.5	91.7	93.0	93.0	92.4	92.4		
P.F. (%)	5.0	46.5	69.0	79.0	83.0	84.0	85.5	39.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle																																																																																																																																							
Speed (RPM)	0	900	1700	1770	1800																																																																																																																																							
Current (Amps)	112	104	74.4	19.2	7.8																																																																																																																																							
Torque (ft-lb)	104	88.0	156	59.5	0.00																																																																																																																																							
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Speed -Torque Curve

