

# PRODUCT INFORMATION PACKET

**marathon®**  
Motors

Model No: 256TTFCA6005

Catalog No: GT1124

20 HP General Purpose Motor, 3 phase, 3600 RPM, 575 V, 256T Frame, TEFC  
General Purpose Motors



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**RegalRexnord**

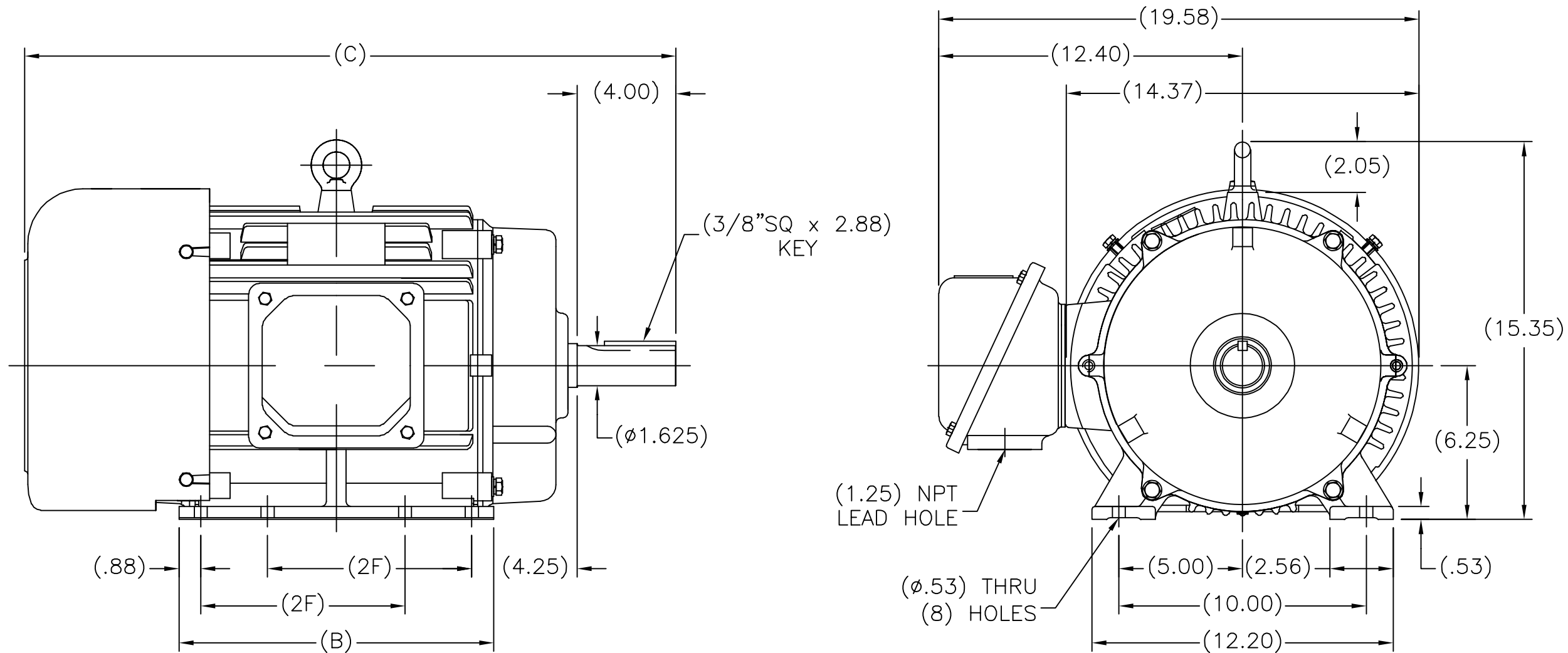
### Nameplate Specifications

Output HP	20 Hp	Output KW	14.9 kW
Frequency	60 Hz	Voltage	575 V
Current	18.5 A	Speed	3550 rpm
Service Factor	1.15	Phase	3
Efficiency	91 %	Power Factor	88
Duty	Continuous	Insulation Class	F
Design Code	B	KVA Code	G
Frame	256T	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No	Ambient Temperature	40 °C
Drive End Bearing Size	6209	Opp Drive End Bearing Size	6209
UL	Recognized	CSA	Y
CE	Y	IP Code	43
Number of Speeds	1		

### Technical Specifications

Electrical Type	Squirrel Cage Induction Run	Starting Method	Across The Line
Poles	2	Rotation	Reversible
Resistance Main	.345 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	T	Overall Length	27.80 in
Shaft Diameter	1.625 in	Shaft Extension	4 in
Assembly/Box Mounting	F1/F2 CAPABLE		
Outline Drawing	SS620244-256T	Connection Drawing	A-EE7300


SS620244



(MAY NOT BE DRAWN TO SCALE)

(DIMENSIONS IN TABLE ARE CONSIDERED REFERENCE)

254T	26.60	12.80	8.25
256T	27.80	13.98	10.00
FRAME	C	B	2F

				TOLERANCES UNLESS SPECIFIED		 Regal Beloit America, Inc.	DRAWN MSG 01-12-2010			
				DEC.	INCHES		CHK	MJS	01-13-2010	
				.X	±.1		APPD	SB	01-13-2010	
				.XX	±.03	TITLE OUTLINE				SCALE 1=4
				.XXX	±.005	254T FR. - TEFC				REF
D	CHANGED BORDER LOGO TO "REGAL"	ECO-0075536	WGJ 04-09-2015	EH	.XXXX ±.0005	MAT'L.				FMT HUADA
NO.	REVISION	BY & DATE	CHK	ANG	±7'30"	FINISH				PREV
THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH OUR WORK ALL RIGHTS OF DESIGN AND INVENTION ARE RESERVED THIS IS AN ELECTRONICALLY GENERATED DOCUMENT - DO NOT SCALE THIS PRINT				RFP	01-14-2010	CAD FILE SS620244	SIZE	DRAWING NO.	PAGE OF	REV.
				DIST			B	SS620244		D

# THREE PHASE - SINGLE VOLTAGE MOTOR - CONDUIT BOX @ 'A'

TO REVERSE ROTATION:  
INTERCHANGE ANY TWO  
LINE LEAD CONNECTIONS.

## TERMINAL BLOCK WHEN SPECIFIED



### IF MOTOR HAS 6 LEADS



A-9806 DECAL

### OPTIONAL CORD CONNECTION



## VIEW OF TERMINAL END

DRAWING REVISION AB	REVISION BY JJB	DATE 06-27-2017
ECO ECO-0125361	APPROVED BY TB	DATE 06-27-2017
ECO DESCRIPTION UPDATED TO CURRENT STANDARDS		
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DRAWN BY DA	
DATE 03-26-1993	
APPROVED BY TB	
DATE 03-26-1993	
REFERENCE	
THIRD ANGLE PROJECTION	



Regal Beloit America, Inc.

DESCRIPTION  
**CONNECTION DIAGRAM**  
EXTERNAL - SINGLE VOLTAGE - 3Ø MOTOR

MATERIAL PROCESS/FINISH

SIZE A	DRAWING NUMBER EE7300	SHEET 1 OF 1
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## CERTIFICATION DATA SHEET

Model#: 256TTFCA6005 AA

WINDING#: CHT25620001 NONE 3

CONN. DIAGRAM: A-EE7300

ASSEMBLY: F1/F2 CAPABLE

OUTLINE: B-SS620244

## TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
20	14.9	3600	3550	256T	TEFC	G	B

PH	Hz	VOLTS	FL AMPS	START TYPE	DUTY	INSL	S.F	AMB°C	ELEVATION
3	60	575	18.5	ACROSS THE LINE	CONTINUOUS	F7	1.15/1.15	40	3300

FULL LOAD EFF: 91	3/4 LOAD EFF: 91	1/2 LOAD EFF: 90.2	GTD. EFF	ELEC. TYPE	NO LOAD AMPS
FULL LOAD PF: 88	3/4 LOAD PF: 85	1/2 LOAD PF: 79	90.2	SQ CAGE IND RUN	5.4

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
29.6 LB-FT	116	65 LB-FT 218	80 LB-FT 270	50

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS /HOUR	APPROX. MOTOR WGT
72 dBA	82 dBA	1.8 LB-FT^2	- LB-FT^2	20 SEC.	2	480 LBS.

## \*\*\* SUPPLEMENTAL INFORMATION \*\*\*

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	FALSE	NONE	FALSE	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	OPE						
BALL	BALL						
6209	6209	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE /n HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
NONE	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

If Inverter equals NONE, contact factory for further information

* N O T E S *	INVERTER TORQUE: NONE					
	INV. HP SPEED RANGE: NONE					
	ENCODER: NONE					
	NONE NONE					
	NONE NONE PPR					
	BRAKE: NONE NONE					
	NONE P/N NONE					
	NONE NONE					
	NONE FT-LB		NONE V		NONE Hz	

DATE: 06/23/2017 06:46:57 AM

FORM 3531 REV.3 02/07/99

\*\* Subject to change without notice.

## Data Sheet

Date: 6/19/2017

Customer: \_\_\_\_\_

Attention: \_\_\_\_\_

Submitted by: FAREEDA DUDEKULA



256TTFCA6005

Submittal

Data @ 575 V

## Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	5.4	7.4	10.4	14.4	18.4	21.2	23.2	116	
Torque (ft-lb)	0.00	7.3	14.7	22.0	29.6	34.0	37.0	65.0	
RPM	3600	3588	3575	3565	3550	3,542	3535	0	
Efficiency (%)		86.5	90.2	91.0	91.0	91.0	91.0		
P.F. (%)	10.0	59.0	79.0	85.0	88.0	88.5	89.0	38.0	

## Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle					
Speed (RPM)	0	1800	3350	3550	3600					
Current (Amps)	116	104	68.0	18.4	5.4					
Torque (ft-lb)	65.0	42.0	80.0	29.6	0.00					
<div><div>Efficiency (%)</div><div>P.F. (%)</div><div>Current (Amps)</div></div> <div>EFFICIENCY (%)</div> <div>P.F. (%)</div> <div>CURRENT (AMPS)</div> <div>LOAD</div>						Information Block				
						HP		20.0		
						Sync. RPM		3600		
						Frame		256		
						Enclosure		TEFC		
						Construction		TFC		
						Voltage		575 V		
						Frequency		60 Hz		
						Design		A		
						LR Code letter		G		
						Service Factor		1.15		
						Temp Rise @ FL		50 ° C		
						Duty		CONT		
						Ambient		40 ° C		
						Elevation		1,000 feet		
						Rotor/Shaft wk²		1.80 Lb-Ft²		
						Ref Wdg		CHT25620001 NONE		
Sound Pressure @ 1M		72 dBA								
VFD Rating		NONE								
Outline Dwg		B-SS620244								
Conn. Diag		A-EE7300								
Additional Specifications:										
0										
0										
EQUIV CKT (OHMS / PHASE)										
R1		R2		X1		X2		Xm		
0.3550		0.2550		1.4420		1.9970		72.1090		

## Speed -Torque Curve

