

# PRODUCT INFORMATION PACKET

**marathon**<sup>®</sup>  
Motors

Model No: 256TTDX7024

Catalog No: H627

25 HP General Purpose Motor, 3 phase, 3600 RPM, 200 V, 256T Frame, ODP  
General Purpose Motors

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**RegalRexnord**



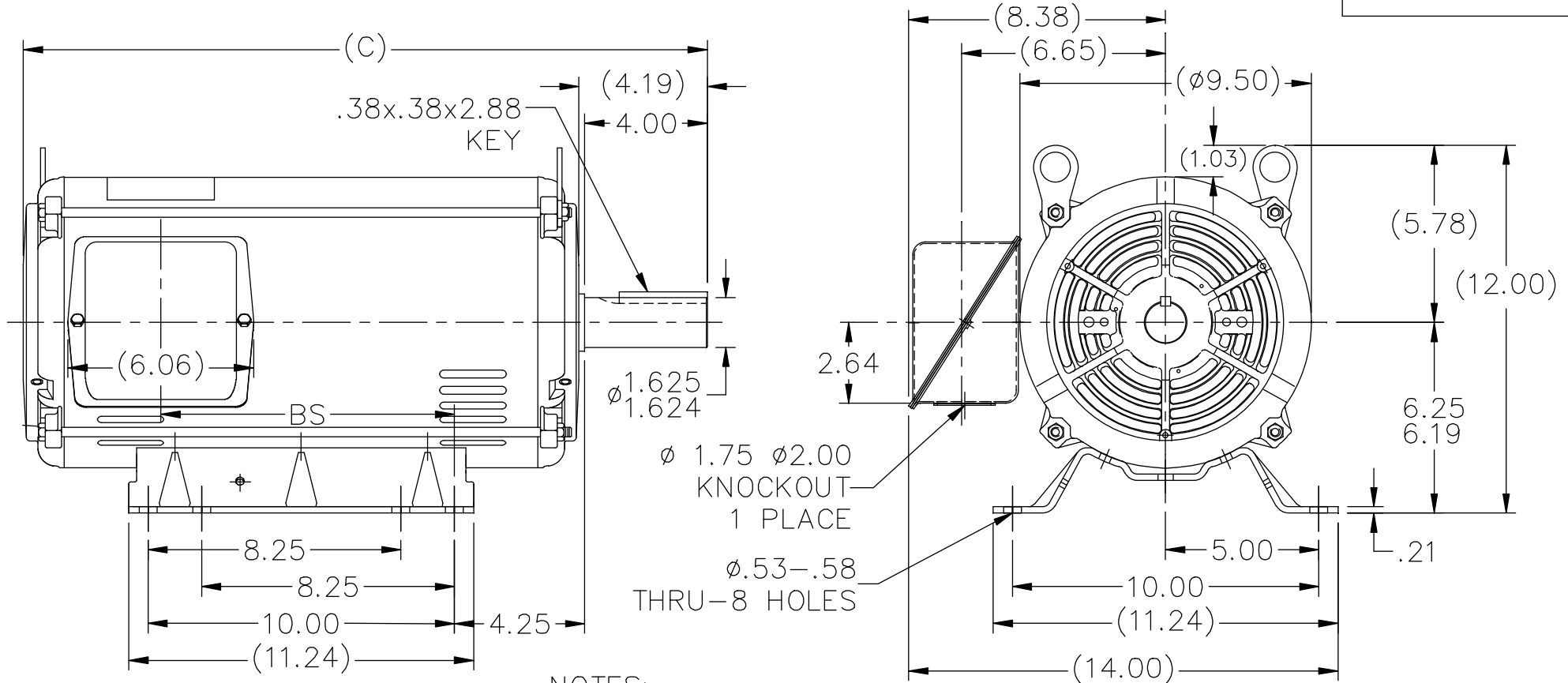
### Nameplate Specifications

Output HP	<b>25 Hp</b>	Output KW	<b>18.7 kW</b>
Frequency	<b>60 Hz</b>	Voltage	<b>200 V</b>
Current	<b>70.0 A</b>	Speed	<b>3515 rpm</b>
Service Factor	<b>1.15</b>	Phase	<b>3</b>
Efficiency	<b>89.5 %</b>	Power Factor	<b>84.9</b>
Duty	<b>Continuous</b>	Insulation Class	<b>B</b>
Design Code	<b>B</b>	KVA Code	<b>G</b>
Frame	<b>256T</b>	Enclosure	<b>Drip Proof</b>
Thermal Protection	<b>No</b>	Ambient Temperature	<b>40 °C</b>
Drive End Bearing Size	<b>6309</b>	Opp Drive End Bearing Size	<b>6208</b>
UL	<b>Recognized</b>	CSA	<b>Y</b>
CE	<b>Y</b>	IP Code	<b>12</b>
Number of Speeds	<b>1</b>		

### Technical Specifications

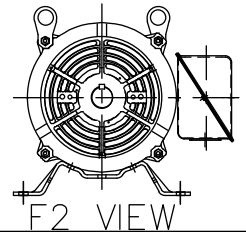
Electrical Type	<b>Squirrel Cage Induction Run</b>	Starting Method	<b>Across The Line</b>
Poles	<b>2</b>	Rotation	<b>Reversible</b>
Resistance Main	<b>.42 Ohms</b>	Mounting	<b>Rigid Base</b>
Motor Orientation	<b>Horizontal</b>	Drive End Bearing	<b>Ball</b>
Opp Drive End Bearing	<b>Ball</b>	Frame Material	<b>Rolled Steel</b>
Shaft Type	<b>T</b>	Overall Length	<b>22.32 in</b>
Frame Length	<b>15.45 in</b>	Shaft Diameter	<b>1.625 in</b>
Shaft Extension	<b>4.19 in</b>	Assembly/Box Mounting	<b>F1/F2 CAPABLE</b>
Connection Drawing	<b>A-EE7300U</b>	Outline Drawing	<b>A-SS86503-1545</b>

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NOTES:

1. NAMEPLATE TO BE READ FROM C'BOX SIDE OF MOTOR.
2. BOX CAN BE MOUNTED IN 90° STEPS.
3. BOX CAN BE MOUNTED ON OPPOSITE SIDE BY REMOVING BRACKETS AND TURNING FRAME 180°. (EXCEPT AS NOTED.)
4. F2 MOUNT -USES 2ND HOLE ON 1370 FRAME.



DASH	FR.	C	BS	MOUNTING
1370	254T	20.57	7.68	F1 OR F2
1545	254T/256T	22.32	9.43	F1 OR F2

NO.	REVISION	BY & DATE	CHK	ANG	±7'30"	FINISH	PREV			
8	ADDED F2 VIEW	UD 11/13/13	GR	TOLERANCES UNLESS SPECIFIED						
7	UPDATED DRAWING	TJW 04/27/2007		DEC.	INCHES					
6	REDRAWN IN AUTOCAD	TAT 05-19-2005	ML	.X	±.1					
5	UPDATED CONDUIT BOX CN 28427	TJB 01-31-2000		.XX	±.03					
4	ADDED NOTE #4 FOR F2 MOUNT CN 24000-581	MH 06-10-1997		.XXX	±.005					
3	DASH 1545 WAS FOR 256T FR. ONLY CN 18683	KL 09-12-1994		.XXXX	±.0005					
TITLE OUTLINE 250 FR. - BB - DR.PR.						DRAWN SMC 04-22-1993 CHK MOL 04-23-1993 APPD DRN 09-13-1993 SCALE 1=5 REF FMF PREV				
THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH OUR WORK ALL RIGHTS OF DESIGN AND INVENTION ARE RESERVED THIS IS AN ELECTRONICALLY GENERATED DOCUMENT - DO NOT SCALE THIS PRINT			RFP	CAD FILE ss86503			SIZE A	DRAWING NO. SS86503	PAGE OF 8	REV. 8
			DIST LB							

**IF MOTOR HAS 9 LEADS**



**IF MOTOR HAS 6 LEADS**



A-9806 DECAL IF CALLED FOR

**IF MOTOR HAS 12 LEADS**



**VIEW OF TERMINAL END**

DRAWING REVISION <b>L</b>	REVISION BY <b>AJW</b>	DATE <b>05-04-2015</b>	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DRAWN BY <b>DRS</b>	<b>Regal Beloit America, Inc.</b>																					
ECO <b>ECO-0077067</b>	APPROVED BY <b>EWH</b>	DATE <b>05-05-2015</b>	<table style="font-size: small; border-collapse: collapse;"> <tr> <td><u>DEC.</u></td> <td><u>INCH</u></td> <td><u>mm</u></td> <td><u>ANGLE</u></td> </tr> <tr> <td>.X</td> <td>±0.1</td> <td>[±2.5]</td> <td>±7' 30"</td> </tr> <tr> <td>.XX</td> <td>±0.02</td> <td>[±0.51]</td> <td></td> </tr> <tr> <td>.XXX</td> <td>±0.005</td> <td>[±0.127]</td> <td></td> </tr> <tr> <td>.XXXX</td> <td>±0.0005</td> <td>[±0.0127]</td> <td></td> </tr> </table>	<u>DEC.</u>			<u>INCH</u>	<u>mm</u>	<u>ANGLE</u>	.X	±0.1	[±2.5]	±7' 30"	.XX	±0.02	[±0.51]		.XXX	±0.005	[±0.127]		.XXXX	±0.0005	[±0.0127]		DATE <b>09-27-1996</b>
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ECO DESCRIPTION <b>UPDATED TO SOLIDWORKS</b> <small>COPYRIGHT REGAL BELOIT AMERICA, INC. ALL RIGHTS RESERVED. PROPRIETARY AND CONFIDENTIAL INFORMATION - THIS DOCUMENT IS THE PROPERTY OF REGAL BELOIT AMERICA, INC. ("OWNER") AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.</small>			APPROVED BY <b>GK</b>	<b>MATERIAL</b> _____ <b>PROCESS/FINISH</b> _____																						
			DATE <b>09-30-1996</b>			REFERENCE	SIZE <b>A</b>	DRAWING NUMBER <b>EE7300U</b>	SHEET <b>1 OF 1</b>																	
			REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [.076/.381] X 45° CORNER FILLETS: R.02 [.51] MACHINED SURFACES: 200 $\sqrt{\text{INCH}}$ 5.1 $\sqrt{\text{mm}}$ mm SHOWN IN [BRACKETS]	THIRD ANGLE PROJECTION																						